



- NOTES:
1. FOR USE WITH RG-59, 62, 71 & 210/U CABLE GROUPS.
 2. MATERIAL: ALLOY STEEL; FINISH: BLACK OXIDE

HEX SIZES (ACROSS FLATS)				DIE WIDTH	WEB WIDTH		
A	B	C	D	F	G	H	I
.069	.100	.255	—	.400	.093	.080	—

UNLESS OTHERWISE SPECIFIED:

1. TOLERANCES: FRACTIONS & 2 PLACE DECIMALS $\pm .010$
2. REMOVE ALL BURRS, BREAK SHARP EDGES .005 MAX.
3. PLACE DECIMALS $\pm .004$
3. NO FILLETS PERMITTED.
4. SURFACE ROUGHNESS 63 MICROINCHES RMS MAX.
5. ALL DIMENSIONS PRIOR TO PLATING.
- T. I. R. CONCENTRICITY OF ANY 2 DIAMETERS MAY NOT EXCEED HALF THE SUM OF THEIR TOLERANCES.

REVISIONS

ISSUE CHANGES

CN 27547 C
AJ 2 DEC 85

REF:

FINISH

SPEC.

MATL.

SPEC.

CRIMP DIE

DRAWN JGL. DATE 15 JUN 72

APPR. DATE

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