

DASH NO.	M CODE	MADE FROM	S-D
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**KTH-2025**

**S-D**

**NOTES:**

1. FOR USE WITH RG-122, 180, 195, AMPHENOL 21-597 & RACHEM 09-020 CABLE.

HEX SIZES (ACROSS FLATS)			
A	B	C	D
.042	.178	—	—

DIE WIDTH		DIE WIDTH	
F	G	H	I
.400	.080	—	—

**UNLESS OTHERWISE SPECIFIED:**

1. TOLERANCES: FRACTIONS & 2 PLACE DECIMALS ± .010

3 PLACE DECIMALS ± .004      ANGLES ± 0°30'

T. I. R. CONCENTRICITY OF ANY 2 DIAMETERS MAY NOT EXCEED HALF THE SUM OF THEIR TOLERANCES.

2. REMOVE ALL BURRS, BREAK SHARP EDGES .005 MAX.

3. NO FILLETS PERMITTED.

4. SURFACE ROUGHNESS 63 MICROINCHES RMS MAX.

5. ALL DIMENSIONS PRIOR TO PLATING.

6. ALL PLATING IN ACCORDANCE WITH KER 10004.

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**REVISIONS**

ISSUE	CHANGES
2	CN 27545 C SD 8 NOV 85

**SCALE:** 2:1

**USED ON:**

**REF:**

CRIMP DIE

DRAWN M.D.	DATE 28 AUG 81
APPR.	DATE

TUCKAHOE, NEW YORK 10707

KTH-2025

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