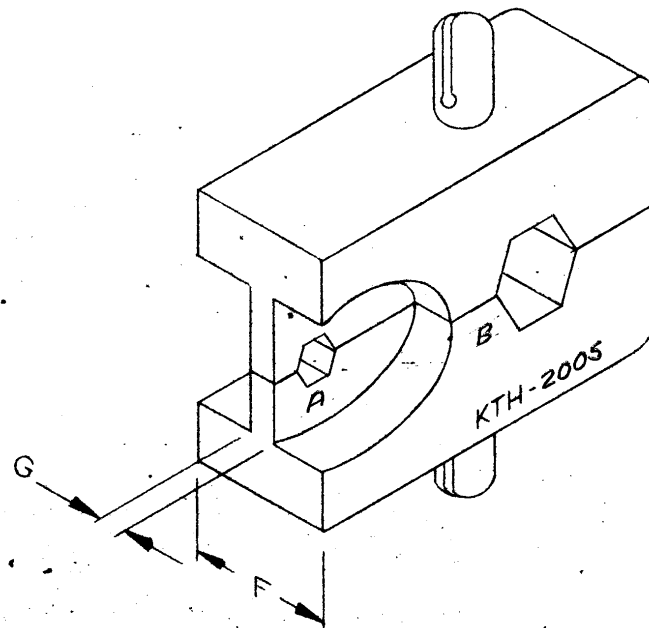




HEX SIZES (ACROSS FLATS)					DIE WIDTH	WEB WIDTH		
A	B	C	D		F	G	H	I
.100	.324				.400	.093		

UNLESS OTHERWISE SPECIFIED:

1. TOLERANCES: FRACTIONS & 2 PLACE DECIMALS $\pm .010$
3 PLACE DECIMALS $\pm .004$ ANGLES $\pm 0^\circ 30'$
2. REMOVE ALL BURRS, BREAK SHARP EDGES .005 MAX.
3. NO FILLETS PERMITTED.
4. SURFACE ROUGHNESS 63 MICROINCHES RMS MAX.
5. ALL DIMENSIONS PRIOR TO PLATING.

REVISIONS

ISSUE	CHANGES
2	CN 27545C SD 8 NOV 85

REF:

FINISH

SPEC.

MATL.

SPEC.

CRIMP DIE

DRAWN J.G.L. DATE 3 AUG 72

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