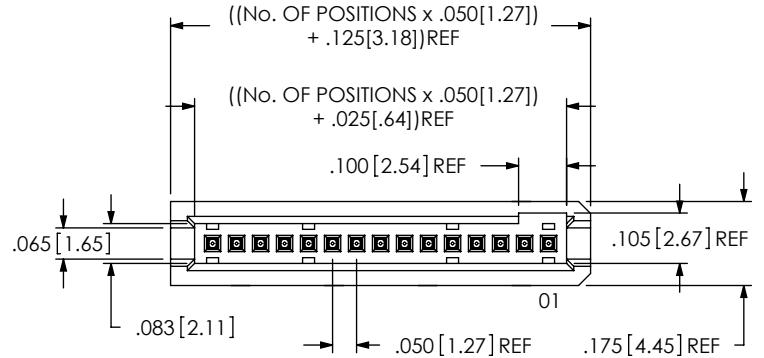


DO NOT  
SCALE FROM  
THIS PRINT

1. REPRESENTS A CRITICAL DIMENSION.
2. MINIMUM PUSHOUT FORCE: 16 OZ FOR TERMINALS, 12 OZ FOR WELD TABS, AND 8 OZ FOR LOCKING CLIPS.
3. MEASURED FROM BEND.
4. MAXIMUM TERMINAL BURR: .003 [.08].
5. MAXIMUM HEIGHT VARIATION BETWEEN ANY TWO PINS: .005 [.13].
6. DUE TO THE HIGH AMOUNT OF INSERTION FORCE NEEDED, THE -LC OPTION IS NOT COMPATIBLE WITH AUTO PLACEMENT. SAMTEC RECOMMENDS MANUAL PLACEMENT FOR ALL ASSEMBLIES WITH THE -LC OPTION.

TFM-1XX-XX-X-S-XX



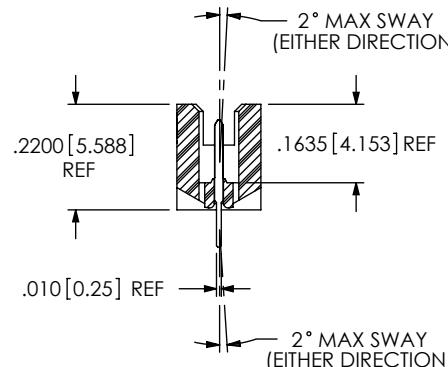
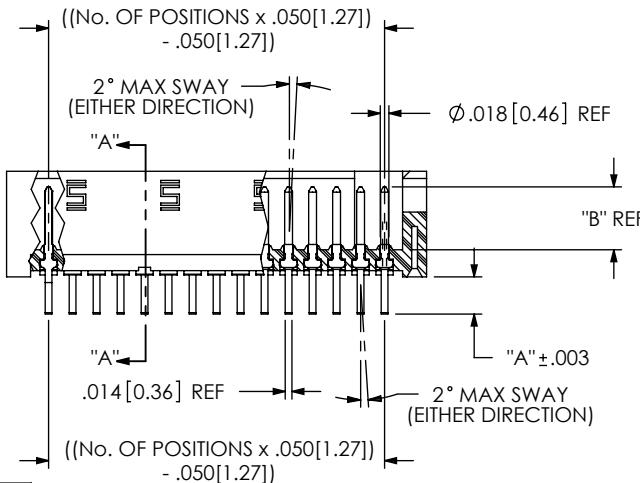
No OF POSITIONS  
ALL POSITIONS AVAILABLE  
-02 THRU -50

## LEAD STYLE

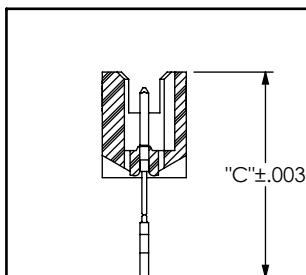
- 01: T-1R16-01-X-2  
THROUGH HOLE
- 02: T-1R16-01-X-2  
SURFACE MOUNT
- 03: T-1R16-10-X  
THROUGH HOLE

## PLATING SPECIFICATIONS

- S: 30μ" SELECTIVE GOLD IN CONTACT AREA, MATTE TIN ON TAIL
- F: 3μ" FLASH GOLD IN CONTACT AREA, MATTE TIN ON TAIL
- G: 30μ" GOLD IN CONTACT AREA, 3μ" GOLD ON TAIL
- L: 15μ" LIGHT GOLD IN CONTACT AREA, MATTE TIN ON TAIL
- H: 50μ" HEAVY GOLD IN CONTACT AREA, 3μ" GOLD ON TAIL
- T: MATTE TIN CONTACT AND TAIL



## SECTION "A"-A"



## IN-PROCESS

TABLE 1

POSITION	COPLANARITY
-02 THRU -29	.004 [.10]
-030 THRU -39	.006 [.15]
-40 THRU -50	.008 [.20]

FIG 1  
(TFM-115-01-X-S-XX SHOWN)

TABLE 2

LEAD STYLE	BODY	"A"	"B"	"C"	"E"
-01	TFM-XX-S-01-XX	.078 [1.98]	.131 [3.33]	.428 [10.87]	.303 [7.70]
-02	TFM-XX-S-01-XX	N/A	.131 [3.33]	.428 [10.87]	.231 [5.87]
-03	TFM-XX-S-01-XX	.111 [3.33]	.139 [3.53]	.645 [16.38]	.356 [9.04]

UNLESS OTHERWISE SPECIFIED,  
DIMENSIONS ARE IN INCHES.  
TOLERANCES ARE:  
DECIMALS                    ANGLES  
.XX: ±.01 [.3]            2°  
.XXX: ±.005 [.13]             
.XXXX: ±.0020 [.051]

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MATERIAL: DO NOT SCALE DRAWING  
INSULATOR: LCP, UL 94 V0, COLOR: BLACK  
TERMINAL: PHOSPHOR BRONZE

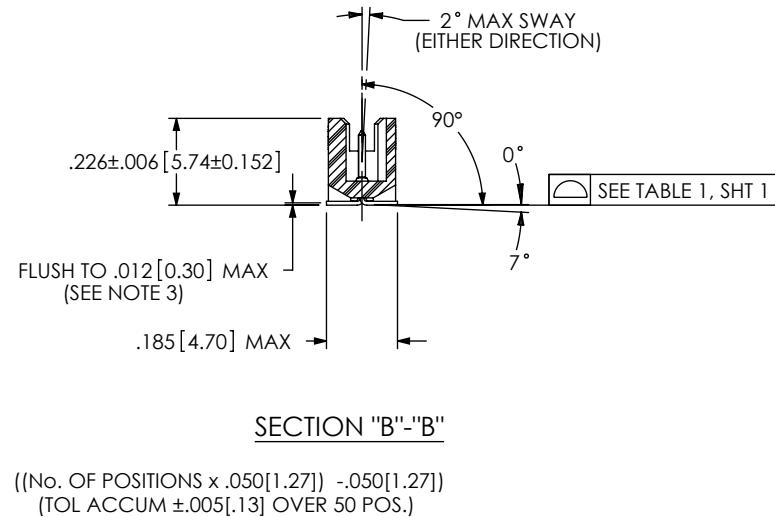
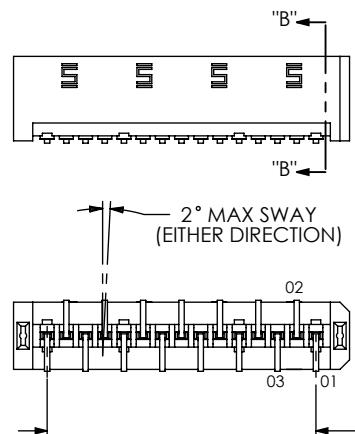
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DESCRIPTION:  
.050 C.L. SINGLE ROW SHROUDED TERMINAL STRIP  
DWG. NO.

TFM-1XX-XX-X-S-XX

BY: D. SCHMELZ 8/21/2008 SHEET 1 OF 3

**samtec**  
520 PARK EAST BLVD, NEW ALBANY, IN 47150  
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e-Mail: info@SAMTEC.com code 55322



NOTE: "R" = OVERALL LENGTH REF  
"S" = (("R" - .216[5.49]) /2) ±.020[.51]

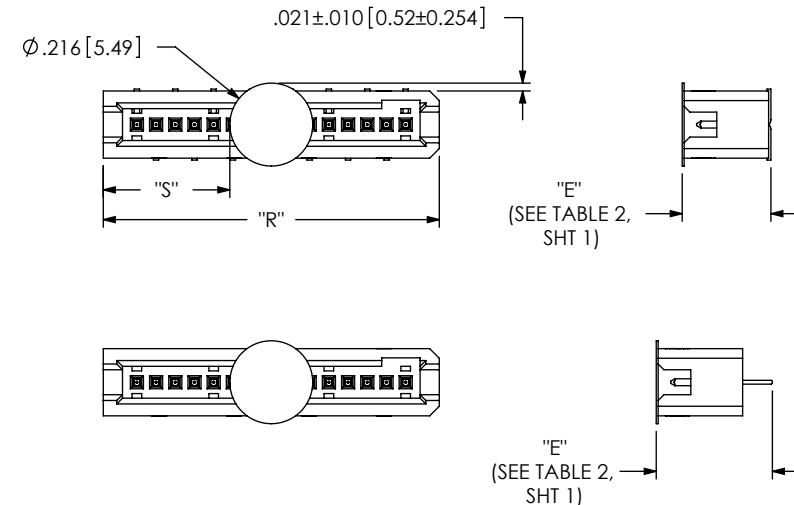


FIG 3  
-K: POLYIMIDE FILM PAD  
(TFM-115-02-X-S-K SHOWN)

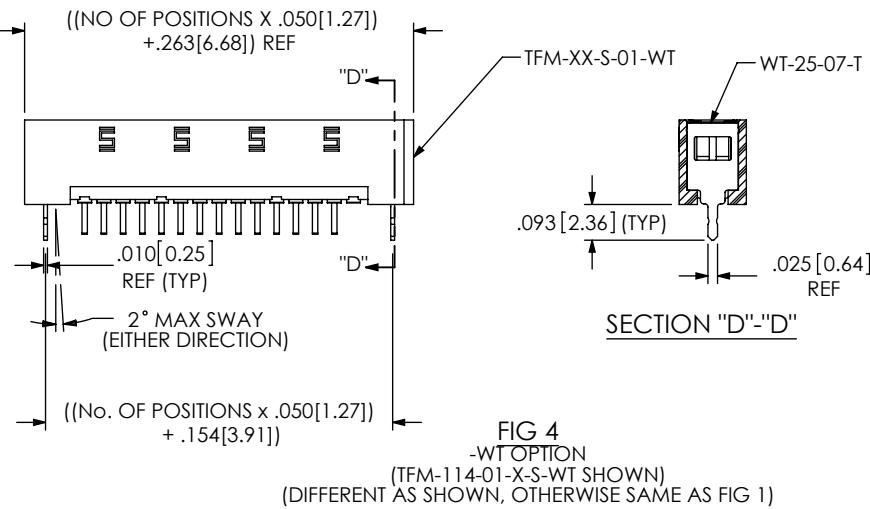


FIG 4  
-WT OPTION  
(TFM-114-01-X-S-WT SHOWN)  
(DIFFERENT AS SHOWN, OTHERWISE SAME AS FIG 1)

NOTE: "M" = (No. OF POSITIONS X .050[1.27]) + .125[3.18] REF  
WITH -WT "M" = (No. OF POSITIONS X .050[1.27]) + .263[6.68] REF  
"P" = (("M" - .375[9.53]) /2) ±.020[.51]

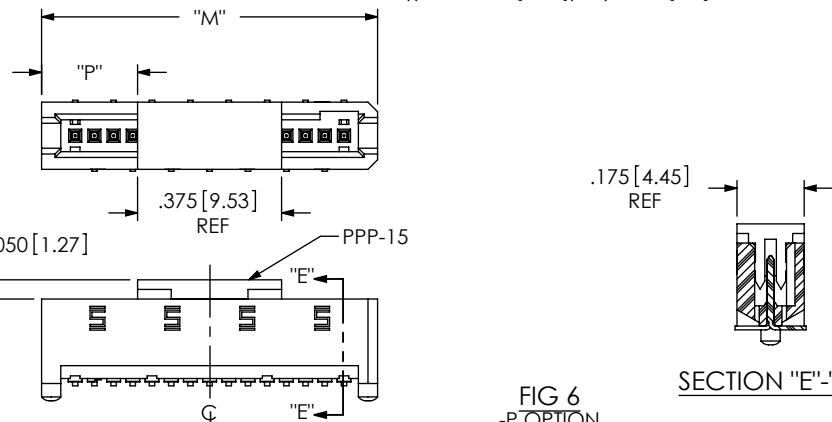
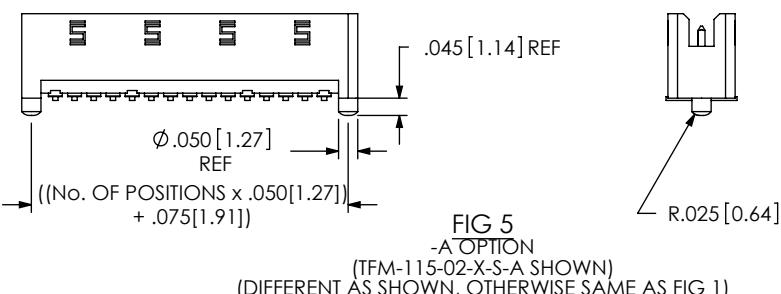


FIG 6  
-P OPTION  
(TFM-115-02-X-S-P SHOWN)  
(DIFFERENT AS SHOWN, OTHERWISE SAME AS FIG 1)  
(PAD TO BE POSITIONED ON CL AS SHOWN)



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SHEET SCALE: 2:1

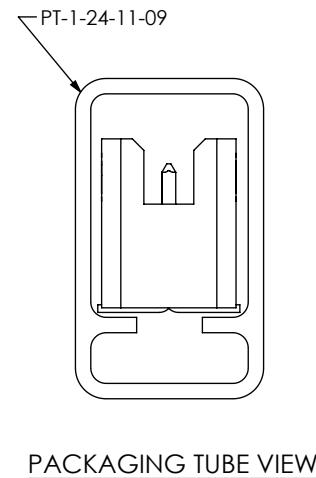
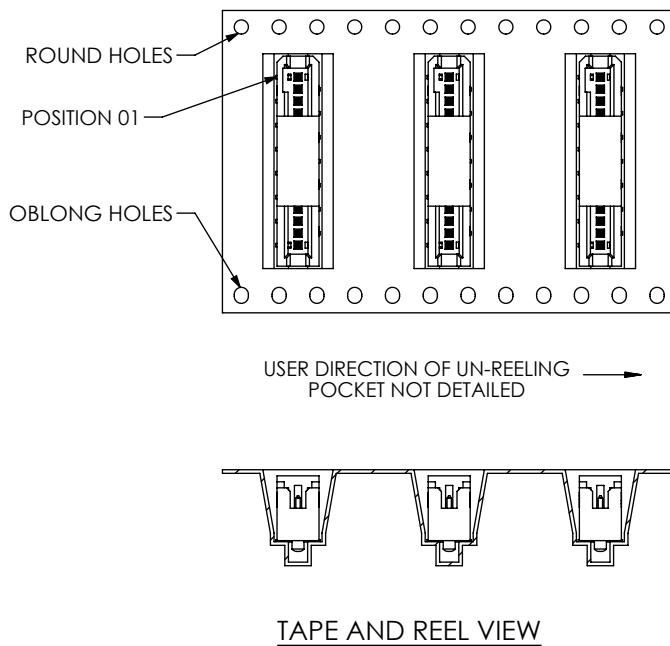
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e-Mail: info@SAMTEC.com code 55322

DESCRIPTION: .050 C.L. SINGLE ROW SHROUDED TERMINAL STRIP

DWG. NO. TFM-1XX-XX-X-S-XX

BY: D. SCHMELZ 8/21/2008 SHEET 2 OF 3



## NOTES:

1. USE PT-1-24-11-09 TUBE AND (2) TP-24 FOR -A, -LC, WT, AND -SN OPTIONS.
2. USE PT-1-24-03-09 TUBE AND (2) TP-09 FOR -P AND -K OPTIONS.
3. LOAD TUBE WITH 1ST POSITION IN SAME DIRECTION AS ARROW

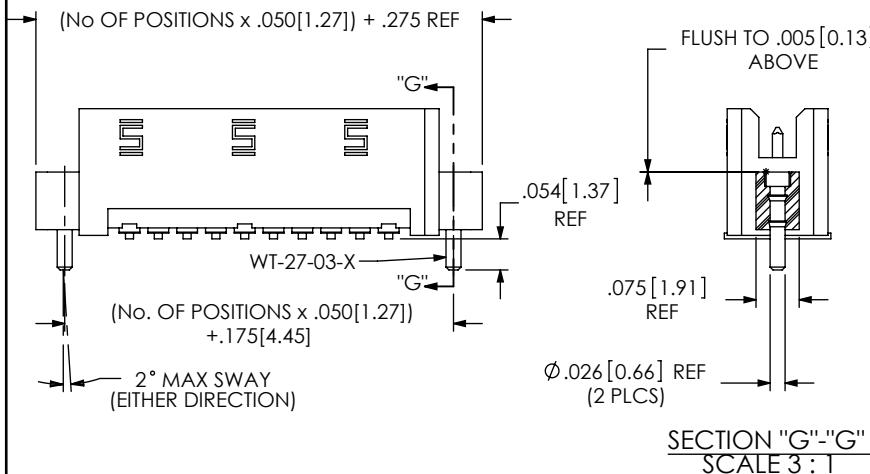


FIG 8  
\*\* -SN OPTION  
(TFM-110-02-X-S-SN SHOWN)  
(DIFFERENT AS SHOWN, OTHERWISE SAME AS FIG 1)

\*\* NOT TOOLED

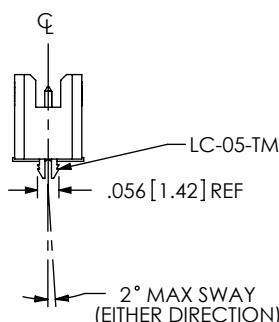
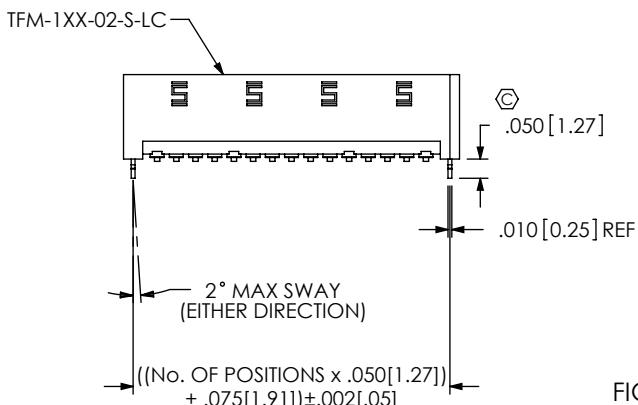


FIG 7  
-LC OPTION  
(TFM-115-01-X-S-LC SHOWN)  
(DIFFERENT AS SHOWN, OTHERWISE SAME AS FIG 2)

\* INSPECT ONLY WHEN APPLICABLE WITH RESPECT TO ASSEMBLY OPTION

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DO NOT SCALE DRAWING	DWG. NO.
SHEET SCALE: 2:1	TFM-1XX-XX-X-S-XX
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