

REVISION BS

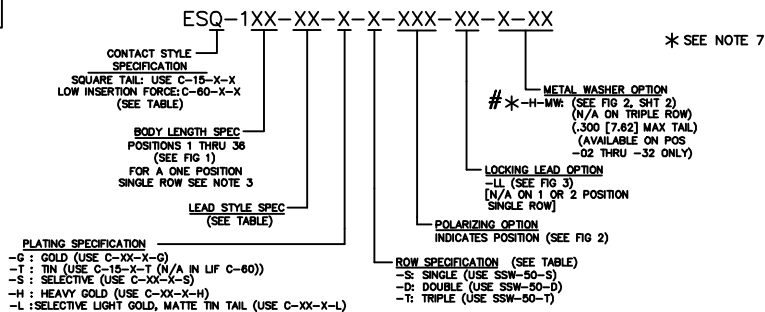
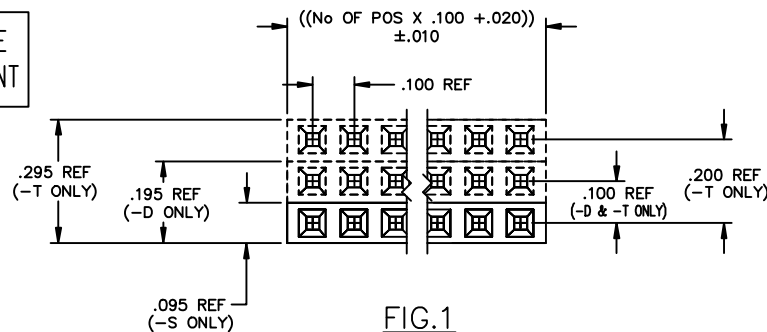
DO NOT SCALE
FROM THIS PRINT

FIG.1

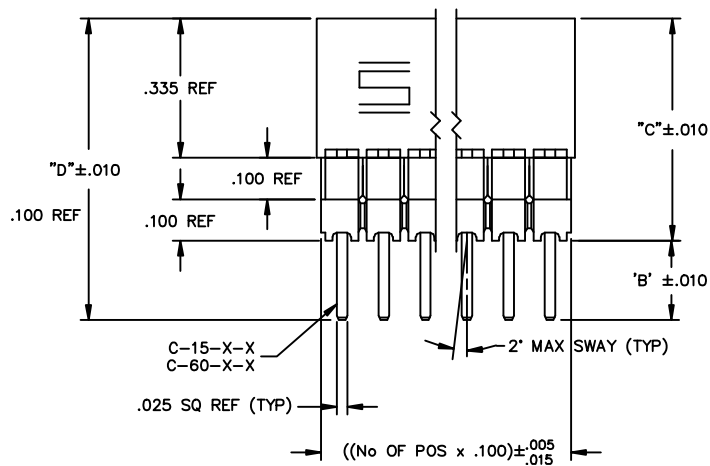
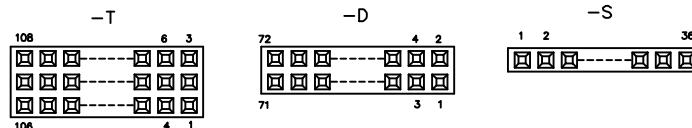


FIG.2

POLARIZATION LOCATION
INSERT PK-D6-N INTO SPECIFIED POS
AND BREAK OFF TAB

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UNLESS OTHERWISE NOTED
DIMENSIONS ARE IN INCHES
TOLERANCES ARE:
ONE PLACE DECIMALS ±.1
TWO PLACE DECIMALS ±.01
THREE PLACE DECIMALS ±.005
FOUR PLACE DECIMALS ±.0020

TITLE: ESQ STRIP ASM.
DWG NO: ESQ-1XX-XX-X-X-XXX-XX-X-XX
SHEET 1 OF 3

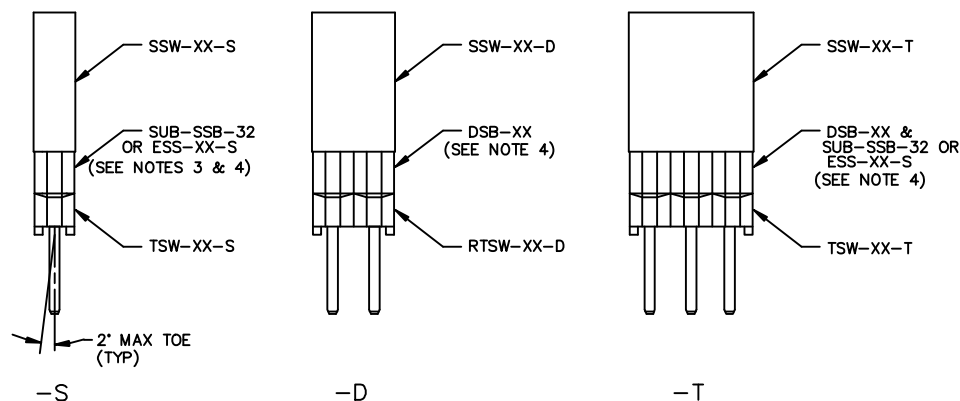
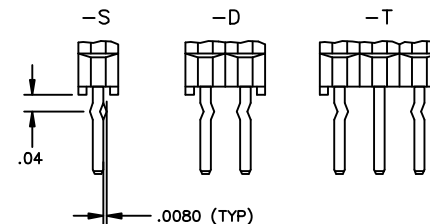
- NOTES:
- CONTACT PUSHOUT SHALL BE 1.5 LBS. MIN.
 - MAX ALLOWABLE BOW .003 INCH/INCH AFTER ASSEMBLY.
 - FOR A 1 POSITION SINGLE ROW ALL SPACERS ARE TO BE TSW-XX-S
 - SPACERS SHALL BE ASSEMBLED AS SHOWN WITH SNAP GROOVES AWAY FROM SSW BODY.
 - FOR IN-PROCESS VIEWS SEE SHEET 3, FIGS 4 & 5.
 - MAX CUT FLASH : .010
 - DO NOT USE DSB SPACER BODY FOR THIS OPTION.

STANDARD INSERTION FORCE	CONTACT	SPACER SPECIFICATION (FOR A ONE POSITION SINGLE ROW SEE NOTE 3)				"B"	"C"	"D"	"E"
		ESQ-S	ESQ-D	ESQ-T					
-12	C-15-2-X	N/A	N/A	N/A		.090	.435	.525	.100
-13	C-15-3-X	N/A	N/A	N/A		.290	.435	.725	N/A
-14	C-15-4-X	N/A	N/A	N/A		.480	.435	.915	N/A
-23	C-15-3-X	(1) SUB-SSB-32	(1) DSB-XX (1) SUB-SSB-32	(1) DSB-XX		.190	.535	.725	N/A
-24	C-15-4-X	(1) SUB-SSB-32	(1) DSB-XX (1) SUB-SSB-32	(1) DSB-XX		.380	.535	.915	N/A
-33	C-15-3-X	(2) SUB-SSB-32	(2) DSB-XX (2) SUB-SSB-32	(2) DSB-XX		.090	.635	.725	N/A
-34	C-15-4-X	(2) SUB-SSB-32	(2) DSB-XX (2) SUB-SSB-32	(2) DSB-XX		.280	.635	.915	N/A
-44	C-15-4-X	(1) ESS-XX-S	(3) DSB-XX	(1) ESS-XX-S (3) DSB-XX		.180	.735	.915	N/A
LOW INSERTION FORCE	CONTACT	SPACER SPECIFICATION (FOR A ONE POSITION SINGLE ROW SEE NOTE 3)				"B"	"C"	"D"	"E"
		ESQ-S	ESQ-D	ESQ-T					
-37	C-60-2-X	N/A	N/A	N/A		.090	.435	.525	.100
-38	C-60-3-X	N/A	N/A	N/A		.290	.435	.725	N/A
-39	C-60-4-X	N/A	N/A	N/A		.480	.435	.915	N/A
-48	C-60-3-X	SUB-SSB-32	(1) DSB-XX (1) SUB-SSB-32	(1) DSB-XX		.190	.535	.725	N/A
-49	C-60-4-X	(1) SUB-SSB-32	(1) DSB-XX (1) SUB-SSB-32	(1) DSB-XX		.380	.535	.915	N/A
-58	C-60-3-X	(2) SUB-SSB-32	(2) DSB-XX (2) SUB-SSB-32	(2) DSB-XX		.090	.635	.725	N/A
-59	C-60-4-X	(2) SUB-SSB-32	(2) DSB-XX (2) SUB-SSB-32	(2) DSB-XX		.280	.635	.915	N/A
-69	C-60-4-X	(1) ESS-XX-S	(3) DSB-XX	(1) ESS-XX-S (3) DSB-XX		.180	.735	.915	N/A

- MW OPTION, DO NOT DESIGN IN. SAMTEC WILL
ONLY SUPPORT EXISTING BUSINESS 2/12/02.

FIG.3

LOCKING LEAD OPTION
LOCATED ON OR ABOUT CENTERLINE
(N/A IN 1 OR 2 POSITION SINGLE ROW)



EXSPROD/ASSEMBLY/100
ESQ-ASM

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