

NOTES:

1. REPRESENTS A CRITICAL DIMENSION.
2. MINIMUM PUSHOUT FORCE: 16 OZ FOR TERMINALS, 12 OZ FOR WELD TABS, AND 8 OZ FOR LOCKING CLIPS.
3. MEASURED FROM BEND.
4. MAXIMUM TERMINAL BURR: .003 [.08].
5. MAXIMUM HEIGHT VARIATION BETWEEN ANY TWO PINS: .005 [.13].
6. DUE TO THE HIGH AMOUNT OF INSERTION FORCE NEEDED, THE -LC OPTION IS NOT COMPATIBLE WITH AUTO PLACEMENT. SAMTEC RECOMMENDS MANUAL PLACEMENT FOR ALL ASSEMBLIES WITH THE -LC OPTION.

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THIS PRINT

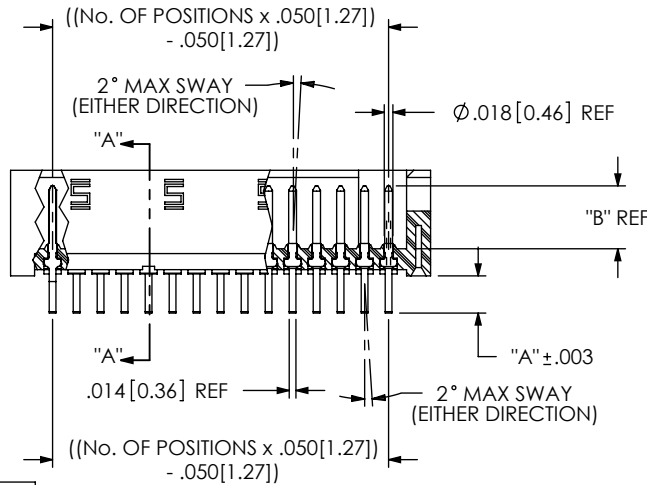
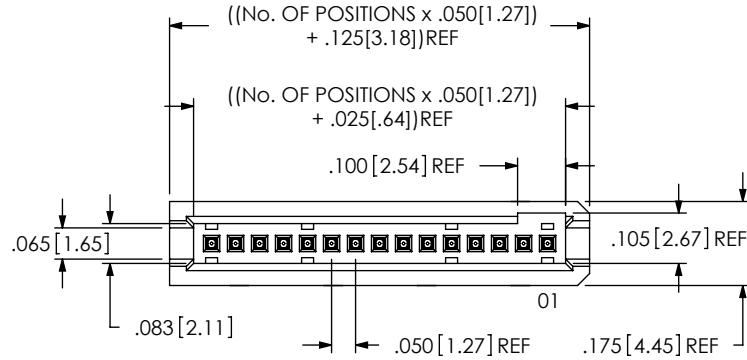


FIG 1
(TFM-115-01-X-S-XX SHOWN)

TABLE 1	
POSITION	COPLANARITY
-02 THRU -29	.004 [.10]
-030 THRU -39	.006 [.15]
-40 THRU -50	.008 [.20]

TABLE 2					
LEAD STYLE	BODY	"A"	"B"	"C"	"E"
-01	TFM-XX-S-01-XX	.078 [1.98]	.131 [3.33]	.428 [10.87]	.303 [7.70]
-02	TFM-XX-S-01-XX	N/A	.131 [3.33]	.428 [10.87]	.231 [5.87]
-03	TFM-XX-S-01-XX	.111 [3.33]	.139 [3.53]	.645 [16.38]	.356 [9.04]

TFM-1XX-XX-X-S-XX

No OF POSITIONS
ALL POSITIONS AVAILABLE
-02 THRU -50

LEAD STYLE

- 01: T-1R16-01-X-2 THROUGH HOLE
- 02: T-1R16-01-X-2 SURFACE MOUNT
- 03: T-1R16-10-X THROUGH HOLE

PLATING SPECIFICATIONS

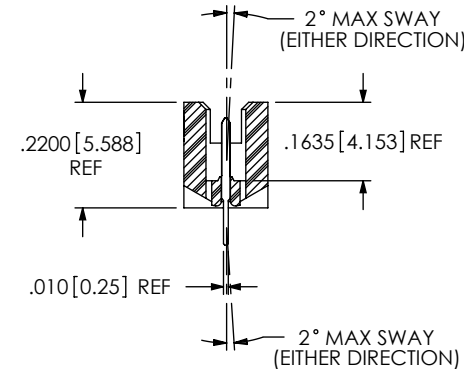
- S: 30μ" SELECTIVE GOLD IN CONTACT AREA, MATTE TIN ON TAIL
- F: 3μ" FLASH GOLD IN CONTACT AREA, MATTE TIN ON TAIL
- L: 15μ" LIGHT GOLD IN CONTACT AREA, MATTE TIN ON TAIL
- H: 30μ" HEAVY GOLD IN CONTACT AREA, 3μ" GOLD ON TAIL
- T: MATTE TIN CONTACT AND TAIL

OPTION

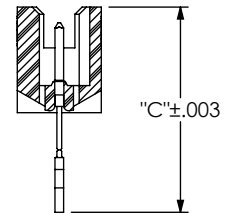
- A: ALIGNMENT PIN (USE TFM-XX-S-01-A) (NOT AVAILABLE WITH -WT OPTION) (SEE FIG 5, SHEET 2)
- LC: LOCKING CLIP (USE LC-05-TM) (NOT AVAILABLE WITH -WT OPTION) (SEE FIG 7, SHEET 3) (SEE NOTE 6)
- P: PICK AND PLACE PAD (USE PPP-15) (SEE FIG 6, SHEET 2) (ONLY AVAILABLE ON -08 THRU -50 POSITIONS)
- K: POLYIMIDE FILM (SEE FIG 3, SHEET 2) (USE K-DOT-.217-.313-.005)
- WT: WELD TABS (USE WT-25-07-T) (SEE FIG 4, SHEET 2) (AVAILABLE ON -02 THRU -30 POS ONLY) (NOT AVAILABLE WITH -A OR -LC OPTIONS)
- TR: TAPE & REEL (SEE SHEET 3, TAPE AND REEL VIEW)
- **SN: SOLDER NAIL (USE WT-27-03) (NOT AVAILABLE WITH -A, -LC, OR -WT OPTIONS) (SEE FIG 8, SHEET 3)

BODY SPECIFICATION
-S: SINGLE ROW
(USE TFM-XX-S-XX-XX)

** NOT TOOLED



SECTION "A"-"A"



IN-PROCESS

UNLESS OTHERWISE SPECIFIED,
DIMENSIONS ARE IN INCHES.

TOLERANCES ARE:

DECIMALS ANGLES
.XX: ±.01 [.3] 2°
.XXX: ±.005 [.13]
.XXXX: ±.0020 [.051]

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MATERIAL: DO NOT SCALE DRAWING
INSULATOR: LCP, UL 94 V0, COLOR: BLACK
TERMINAL: PHOSPHOR BRONZE

SHEET SCALE: 1:0.4

DESCRIPTION:
.050 C.L. SINGLE ROW SHROUDED TERMINAL STRIP

DWG. NO. TFM-1XX-XX-X-S-XX

BY: D. SCHMELZ 8/21/2008 SHEET 1 OF 3

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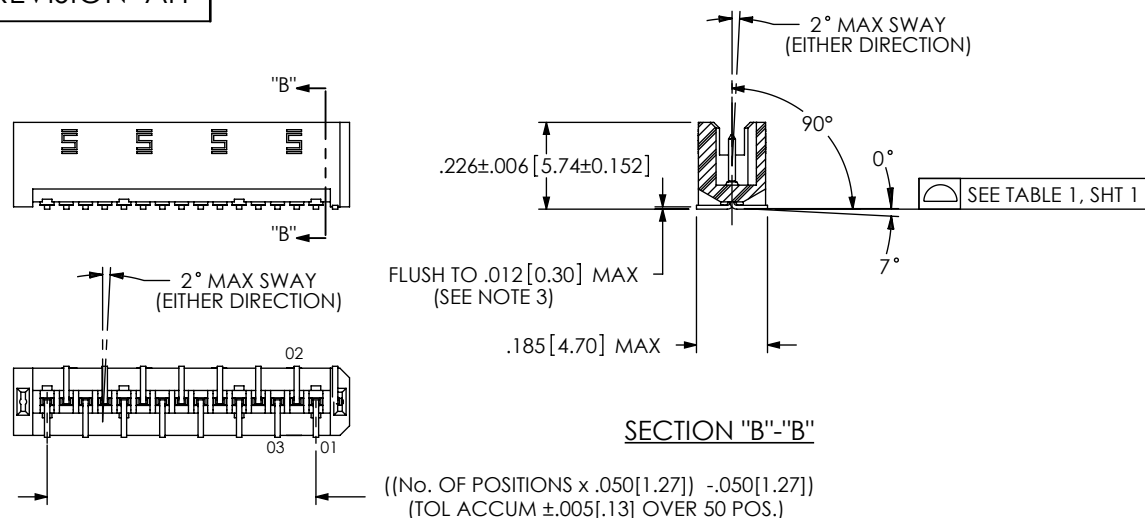


FIG 2
SURFACE MOUNT
(TFM-115-02-X-S-XX SHOWN)
(DIFFERENT AS SHOWN, OTHERWISE SAME AS FIG 1)

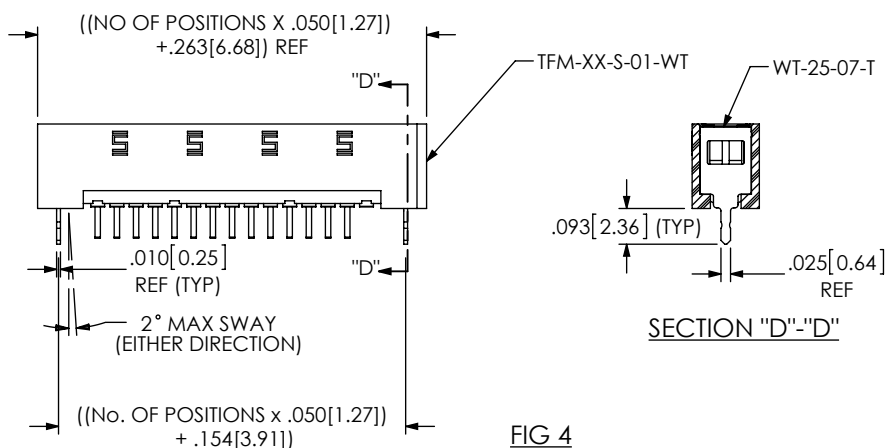
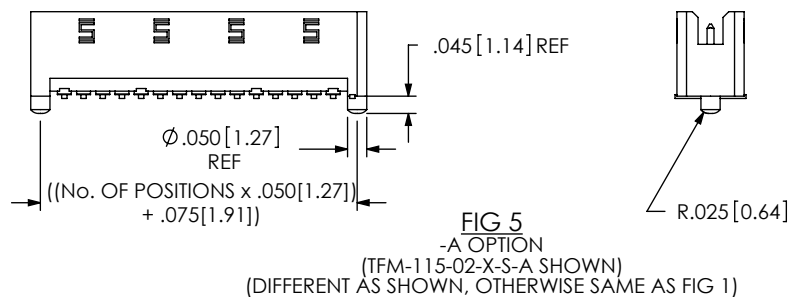


FIG 4
-WT OPTION
(TFM-114-01-X-S-WT SHOWN)
(DIFFERENT AS SHOWN, OTHERWISE SAME AS FIG 1)



NOTE: "R" = OVERALL LENGTH REF
"S" = ((("R" - .216 [5.49]) / 2) ±.020 [.51])

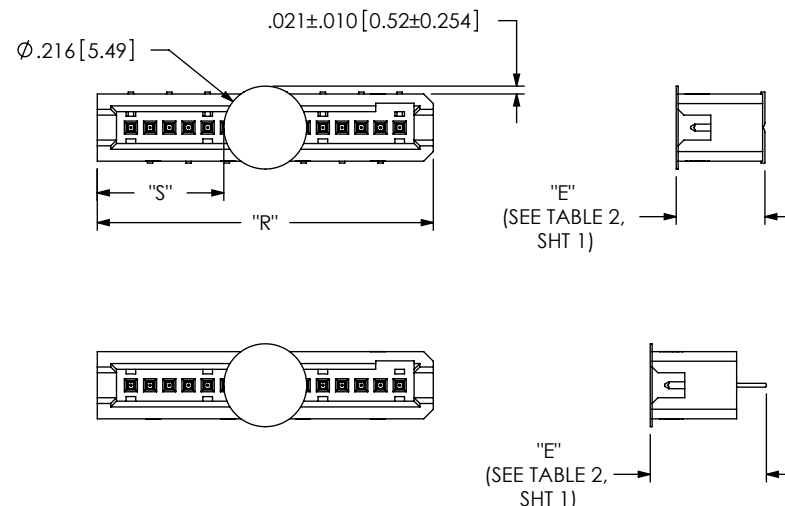


FIG 3
-K: POLYIMIDE FILM PAD
(TFM-115-02-X-S-K SHOWN)

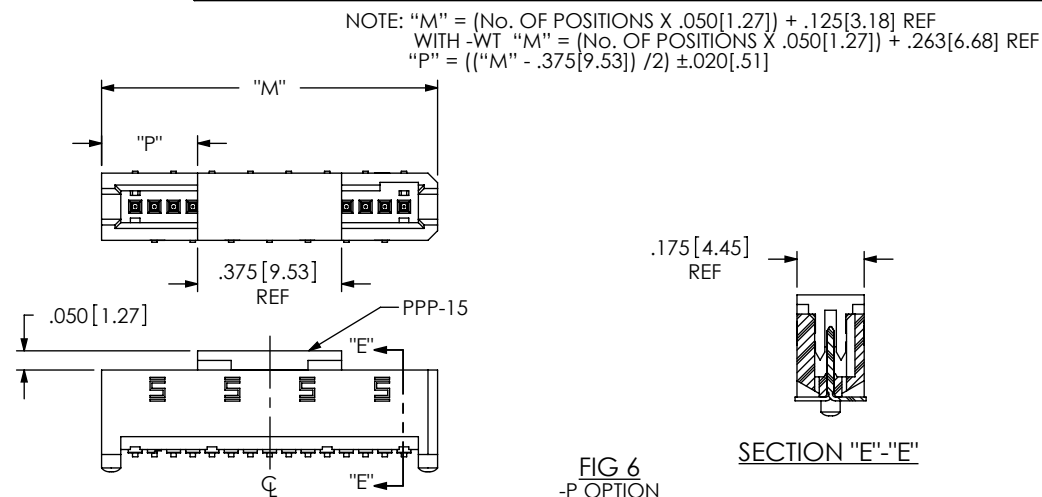


FIG 6
-P OPTION
(TFM-115-02-X-S-P SHOWN)
(DIFFERENT AS SHOWN, OTHERWISE SAME AS FIG 1)
(PAD TO BE POSITIONED ON CL AS SHOWN)

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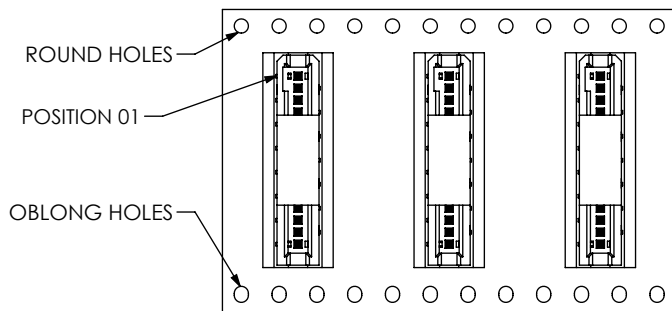
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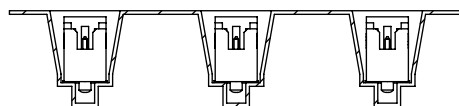
DESCRIPTION:
.050 C.L. SINGLE ROW SHROUDED TERMINAL STRIP

DWG. NO.
TFM-1XX-XX-X-S-XX

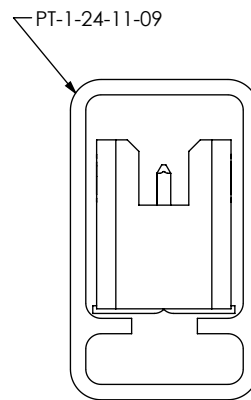
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USER DIRECTION OF UN-REELING
POCKET NOT DETAILED



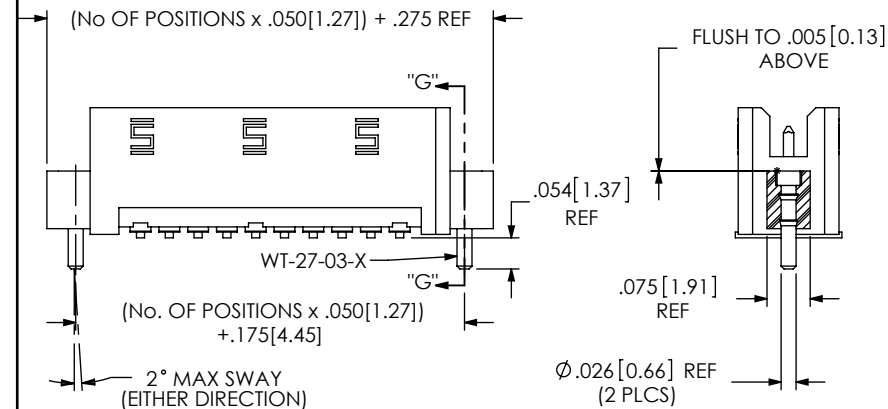
TAPE AND REEL VIEW



PACKAGING TUBE VIEW

NOTES:

1. USE PT-1-24-11-09 TUBE AND (2) TP-24.
2. USE PT-1-24-03-09 TUBE AND (2) TP-09 FOR -P AND -K OPTIONS.
3. LOAD TUBE WITH 1ST POSITION IN SAME DIRECTION AS ARROW



SECTION "G"-"G"
SCALE 3 : 1

FIG 8
** -SN OPTION
(TFM-110-02-X-SN SHOWN)
(DIFFERENT AS SHOWN, OTHERWISE SAME AS FIG 1)

** NOT TOOLED

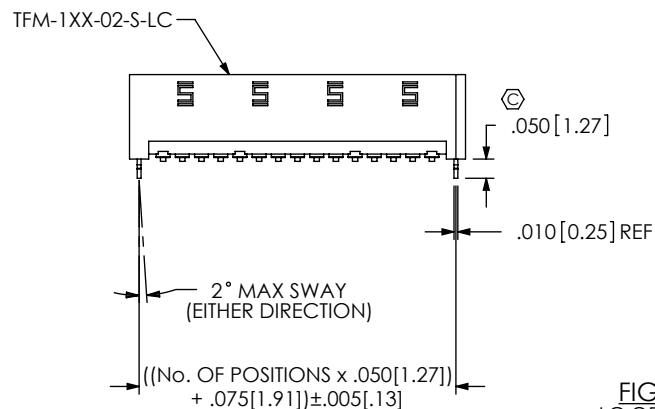
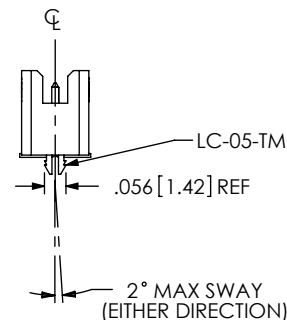


FIG 7
-LC OPTION
(TFM-115-01-X-S-LC SHOWN)
(DIFFERENT AS SHOWN, OTHERWISE SAME AS FIG 2)



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*
*
* INSPECT ONLY WHEN APPLICABLE WITH RESPECT TO ASSEMBLY OPTION

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