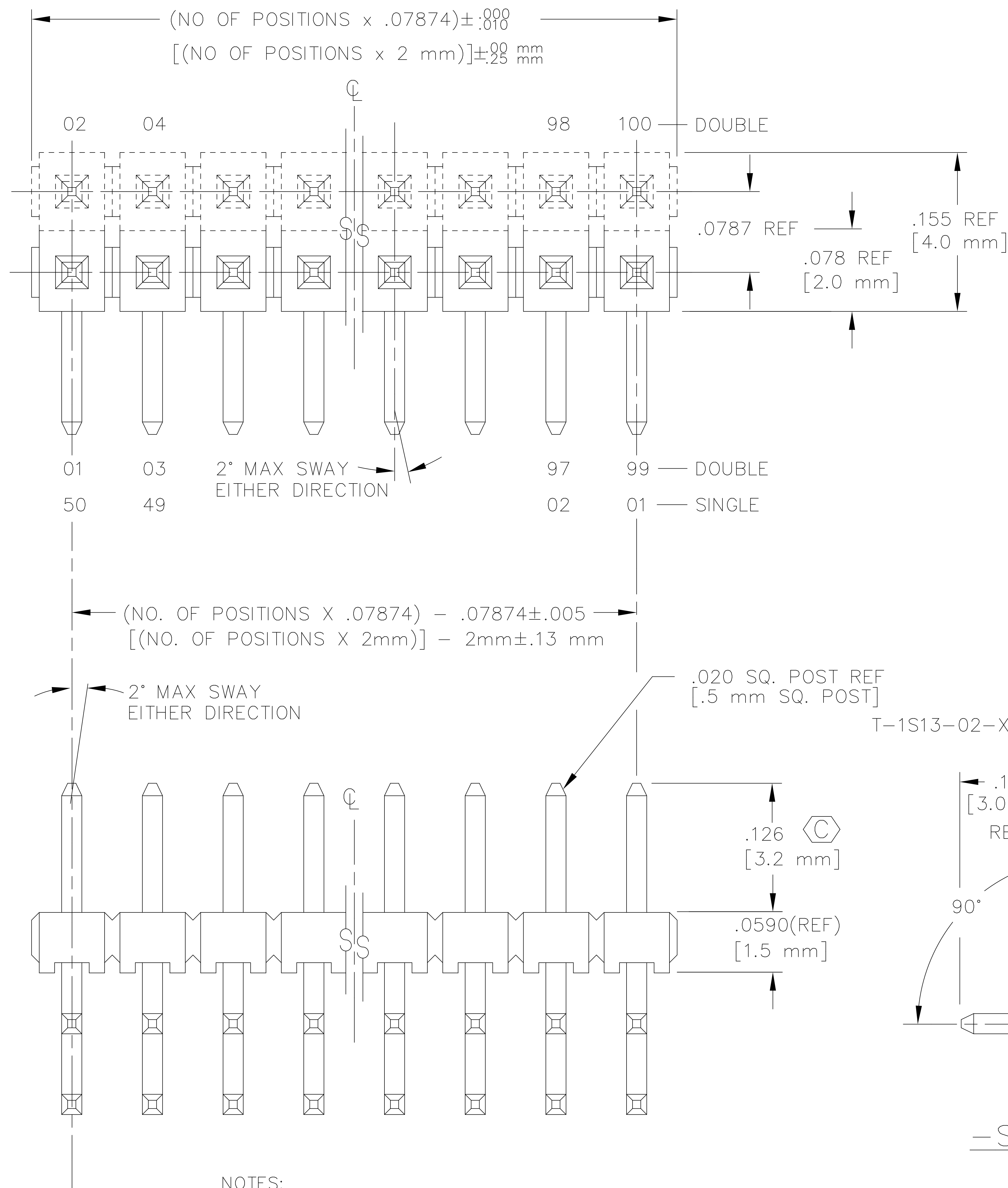


DO NOT SCALE
FROM THIS PRINT



TMM-1XX-XX-XX-X-RA-XXX

NO. OF POSITIONS PER ROW -01 THRU -50

OPTION POLARIZATION SPECIFY POS -XXX AS POS TO BE OMITTED

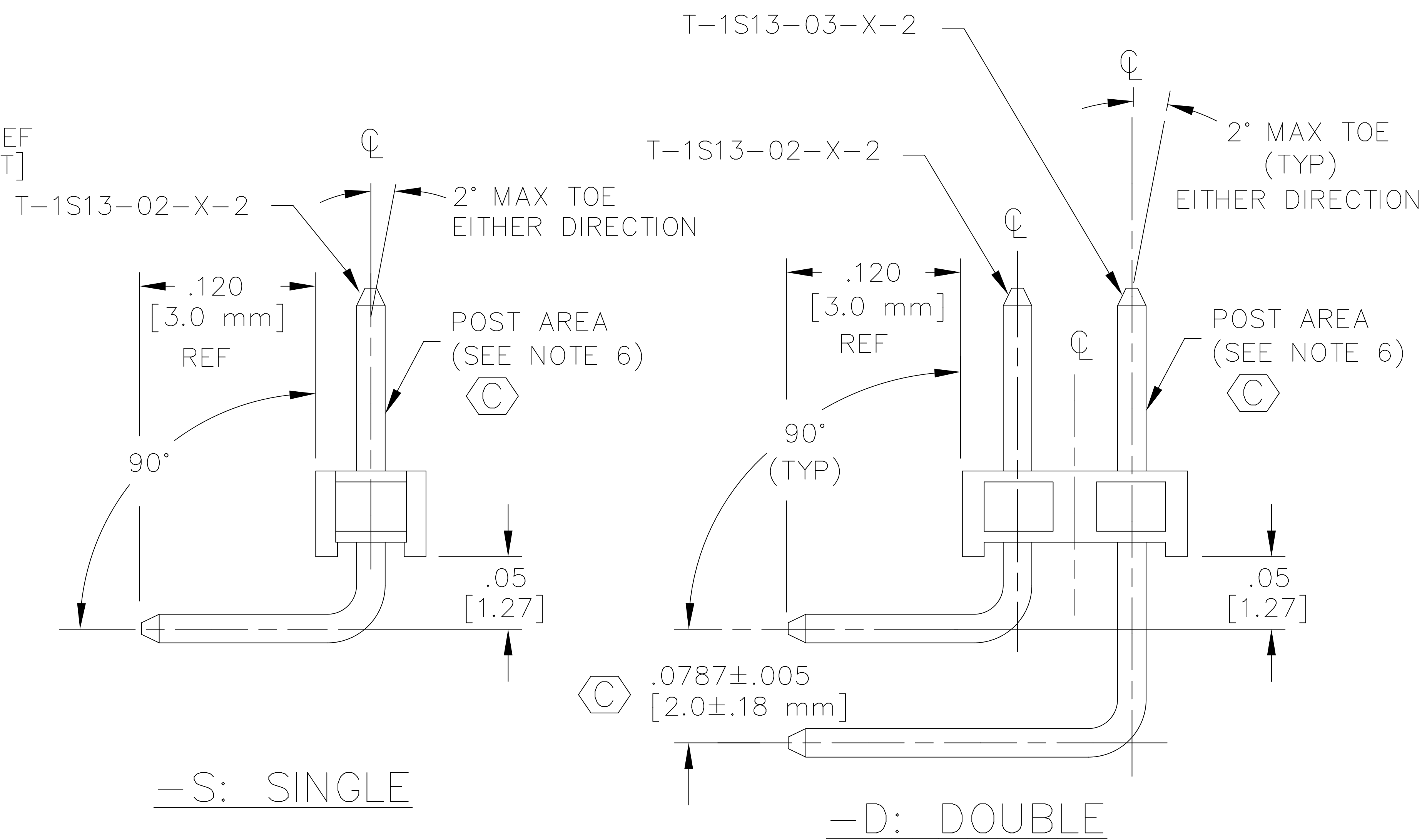
OPTION -RA: RIGHT ANGLE

BODY SPECIFICATION -S: SINGLE (TMM-50-S) -D: DOUBLE (TMM-50-D)

TERMINAL SPEC -01: USE T-1S13-XX-X-2

PLATING SPECIFICATION

- C: 10μ" IN CONTACT AREA, 10μ" GOLD ON TAIL
- T: MATTE TIN CONTACT AND TAIL
- S: 30μ" SELECTIVE GOLD IN CONTACT AREA, MATTE TIN ON TAIL
- L: 10μ" LIGHT SELECTIVE GOLD IN CONTACT AREA, MATTE TIN ON TAIL
- F: 3μ" FLASH SELECTIVE GOLD IN CONTACT AREA, MATTE TIN ON TAIL
- H: 30μ" HEAVY GOLD IN CONTACT AREA, 3μ" GOLD ON TAIL
- TM: MATTE TIN CONTACT AND TAIL
- LM: 10μ" LIGHT SELECTIVE GOLD IN CONTACT AREA, MATTE TIN ON TAIL
- FM: 3μ" FLASH GOLD IN CONTACT AREA, MATTE TIN ON TAIL
- SM: 30μ" SELECTIVE GOLD IN CONTACT AREA, MATTE TIN ON TAIL



- NOTES:
1. MAX. ALLOWABLE BOW: .005 IN/IN AFTER ASSEMBLY.
 2. MAX. PIN ROTATION IN BODY: 2°
 3. PUSHOUT FORCE SHALL BE 1 lb MIN.
 4. Ⓢ REPRESENTS A CRITICAL DIMENSION FOR STATISTICAL PROCESS CONTROL USE.
 5. ALL DIMENSIONS IN BRACKETS [] TO BE MILLIMETERS.
 6. NO BANDOLIER MARKS ARE ALLOWED IN THE POST AREA.
 7. MAX CUT FLASH: .010 [.25]
 8. PIN NOT ALLOWED TO FILL FROM TAIL SIDE. PIN TO BE FILLED FROM POST SIDE.

PROPRIETARY NOTE

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EXISPROD\ASSEMBLY\2mm
TMM-RA

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TMM-1XX-XX-XX-X-RA-XXX
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