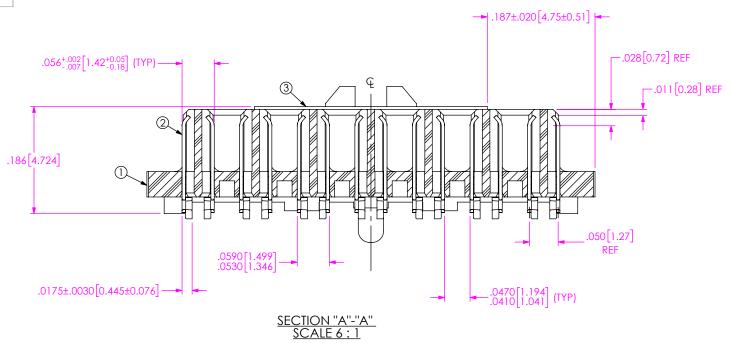
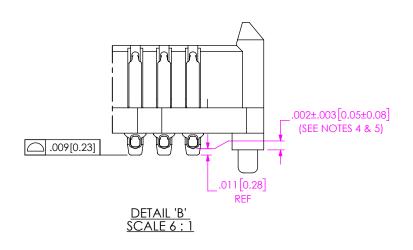
REVISION C NOTES: -2.196 [55.78] REI 1. STANDARD PART SET UP AS ASP. LIKE PART: SEAM-40-02.0-STL-14-1-A-K-TR 1.9500 49.530 REPRESENTS A CRITICAL DIMENSION. DO NOT 3. MINIMUM PUSHOUT FORCE: 0.50 LBS. ((40 POS - 1) X .050[1.27]) SCALE FROM THIS PRINT 4. MEASURED FIRST & LAST POSITIONS ONLY, ALL ROWS. .123[3.12] REF 5. DIMENSION MUST BE MEASURED IN THE FOUR OUTSIDE CORNERS USING INSPECTION FIXTURE AT-1817-836-2, USE CO-AU-WI-2003-M FOR PROCESS. .778 19.76 6. PARTS TO BE PACKAGED IN TAPE & REEL. -.0500 [1.270] (TYP) ATTACH LABEL "SEAX-0001" TO EACH TAPE & REEL PACKAGE. 7. FOR QUANTITIES UP TO 49 PIECES, NO LEADER, TRAILER, OR REEL WILL BE SUPPLIED. ,vvvvvvvvvvi FOR QUANTITIES 50-124, NO LEADER OR TRAILER WILL BE SUPPLIED. .060 [1.52] REF-SOME CENTER FEATURES .500 12.70 .652 16.56 NOT SHOWN FOR CLARITY نىمىمىمىمىمىيىنى<u>ن</u> .035 0.89 ''A''-**VOIDED AT SAMTEC'S REF** DISCRETION -2.122[53.90] REF − Ø.404[10.26] REF .931±.020 23.65±0.51 POS 1 INDICATOR-.040[1.02] **REF** .221 5.61 ► .050 [1.27] (TYP) .040[1.02] .073[1.85] REF-**REF** 01 ·1.9500 49.530 (TYP) .050 [1.27] REF-A A A СД 444 <u>wwwwwwww</u> G **~ ↑ ↑ ↑** ·.120[3.05] REF W W W 000 Μ -.044 [1.12] REF Ν $\emptyset.044[1.12]$ -.034[0.86] REF -14 ROW DETAIL **REF** -2.141 [54.38] REI PROPRIETARY NOTE UNLESS OTHERWISE SPECIFIED. THIS DOCUMENT CONTAINS CONFIDENTIAL AND DIMENSIONS ARE IN INCHES. TOLERANCES ARE: MANUFACTURING REPRODUCTION USE PATENT RIGHTS AND SALES RIGHTS ARE EXPRESSLY RESERVED BY SAMTEC, **DECIMALS ANGLES** INC. THIS DOCUMENT SHALL NOT BE DISCLOSED, IN WHOLE OR PART, TO ANY UNAUTHORIZED PERSON OR ENTITY NOR .XX: ±.01 [0.3] .XXX: ±.005 [0.13] 520 PARK EAST BLVD, NEW ALBANY, IN 47150 REPRODUCED, TRANSFERRED OR INCORPORATED IN ANY PHONE: 812-944-6733 FAX: 812-948-5047 OTHER PROJECT IN ANY MANNER WITHOUT THE EXPRESS ITEM NO PART NUMBER QUANTITY MATERIAL .XXXX: ±.0020 [0.051] e-Mail info@SAMTEC.com WRITTEN CONSENT OF SAMTEC INC DO NOT SCALE DRAWING SHEET SCALE: 3:2 DESCRIPTION SEAM-40-02.0-14-A 1.0000 LCP, UL 94 VO, COLOR: BLACK MODIFIED SEAM ASSEMBLY CONTACT AREA: .000030 GOLD OVER .000050 NICKEL 560.00 NEW-SUB-T-1M36-02.0-STL-1 COPPER ALLOY / LEADED SOLDER DWG. NO REMAINDER: .000200 REF TIN/LEAD (90/10) OVER .000050 NICKEL ASP-208521-01 3 K-DOT-.404-.500-.005 1.0000 POLYMIDE FILM SOLDER COMP: 63% TIN / 37% LEAD BY: J. BROWNING 01/21/2019 | SHEET 1 OF 4 CT-SEAM185MS .00571 CONDUCTIVE POLYMER F:\DWG\MISC\MKTG\ASP-208521-01-MKT.SLDDRW

REVISION C





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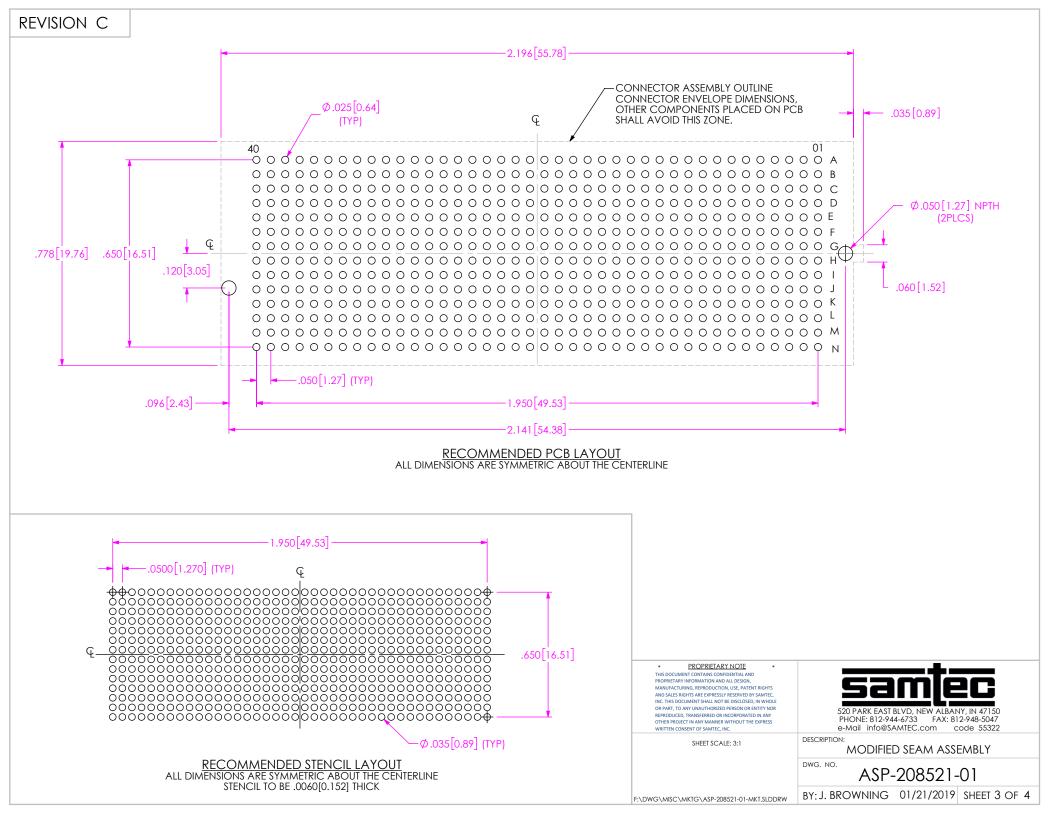
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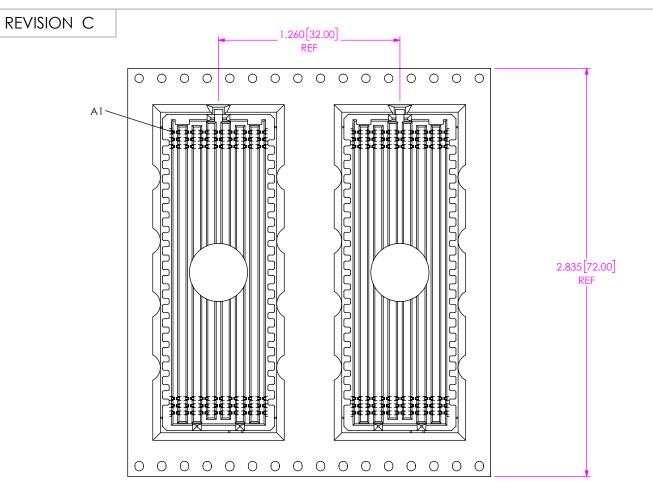
MODIFIED SEAM ASSEMBLY

DWG NO

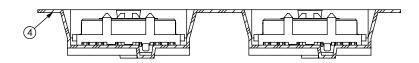
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USER DIRECTION OF UN-REELING POCKET NOT DETAILED



PACKAGING VIEW

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