
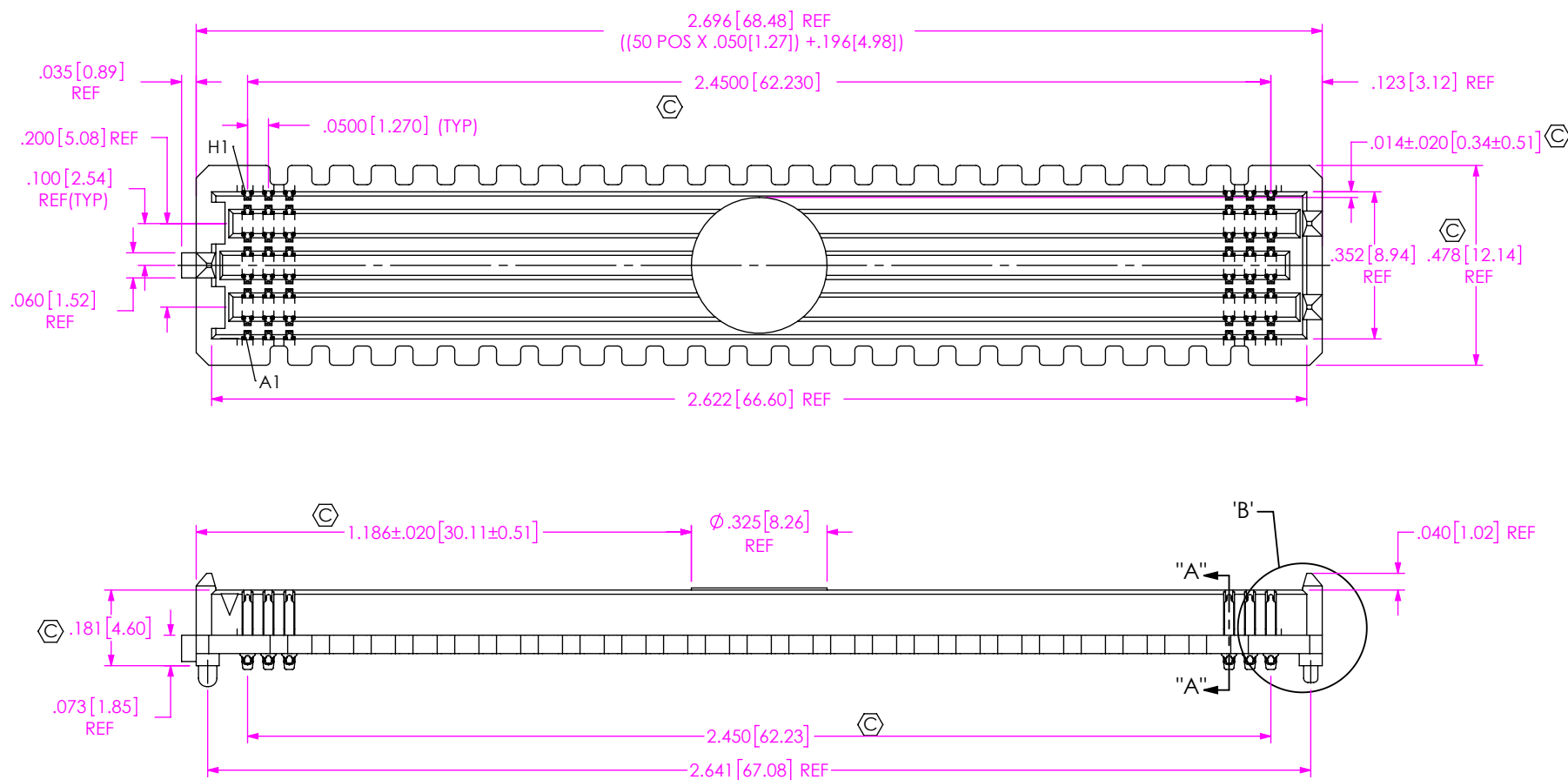


NOTES:

1. **STANDARD PART SET UP AS VITA74.**
2.  REPRESENTS A CRITICAL DIMENSION.
3. DIMENSION MUST BE MEASURED ON FOUR CORNERS USING INSPECTION FIXTURE AT-1817-836-2, USE CO-AU-WI-2003-M FOR PROCESS.
4. MINIMUM PUSHOUT FORCE: 0.50 LBS.
5. MEASURED FIRST & LAST POSITIONS ONLY, ALL ROWS.
6. PARTS TO BE PACKAGED IN TAPE AND REEL; ATTACH LABEL "SEAX-0001" TO EACH TAPE & REEL PACKAGE. ORDERS WILL BE PACKAGED ACCORDING TO THE SAMTEC PACKAGING EFFICIENCY STANDARDS (SPES) FOUND ON WWW.SAMTEC.COM.

**DO NOT UPDATE
OR ADD REVISION WITHOUT
APPROVAL THROUGH THE
STANDARDS GROUP**



ITEM NO.	PART NUMBER	QUANTITY	MATERIAL
1	SEAM-50-02.0-08-A	1.0000	LCP,UL 94 VO, COLOR: BLACK
2	NEW-SUB-T-1M36-02.0-L-2	400.00	COPPER ALLOY/LEAD FREE SOLDER
3	K-DOT-.325-.450-.005	1.0000	POLYIMIDE FILM
4	CT-SEAM034MS	.00444	CONDUCTIVE POLYMER

UNLESS OTHERWISE SPECIFIED,
DIMENSIONS ARE IN INCHES.

TOLERANCES ARE:

DECIMALS

XX: +.01 [0.3]

.XXX: $\pm 0.005[0.13]$

$$.XXX: \pm .0020[0.051]$$

PROPRIETARY NOTE

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PLATING:

CONTACT AREA: .000010 GOLD OVER .000050 NICKEL

REMAINDER: .000200 REF TIN OVER .000050 NICKEL

SOLDER COMPOSITION: 95.5% TIN / 3.8% SILVER/ .7% C

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DO NOT SCALE DRAWING

SHEET SCALE: 2.5:1

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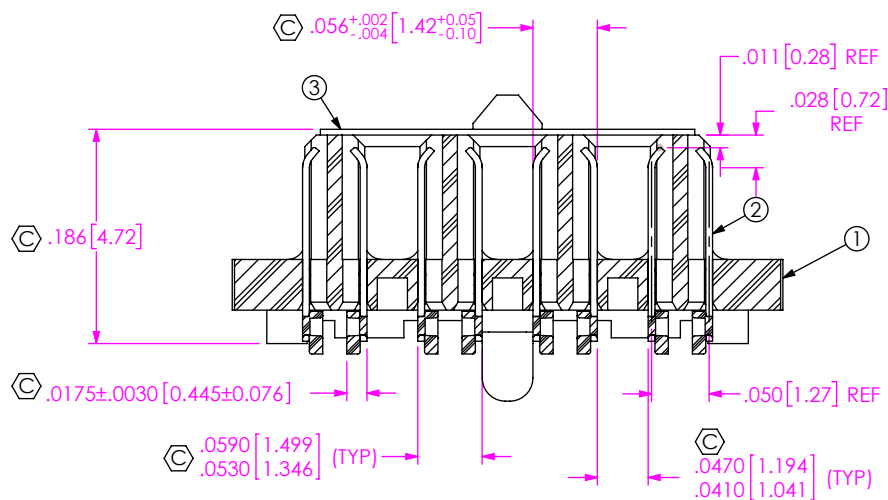
520 PARK EAST BLVD, NEW ALBANY, IN 47150
PHONE: 812-944-6733 FAX: 812-948-5047
e-Mail info@SAMTEC.com code 55322

DESCRIPTION:
VITA74 .050 PITCH TERMINAL ARRAY ASM

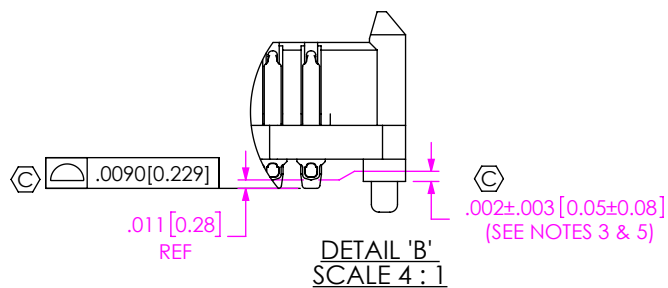
DWG. NO.

ASP-161073-04

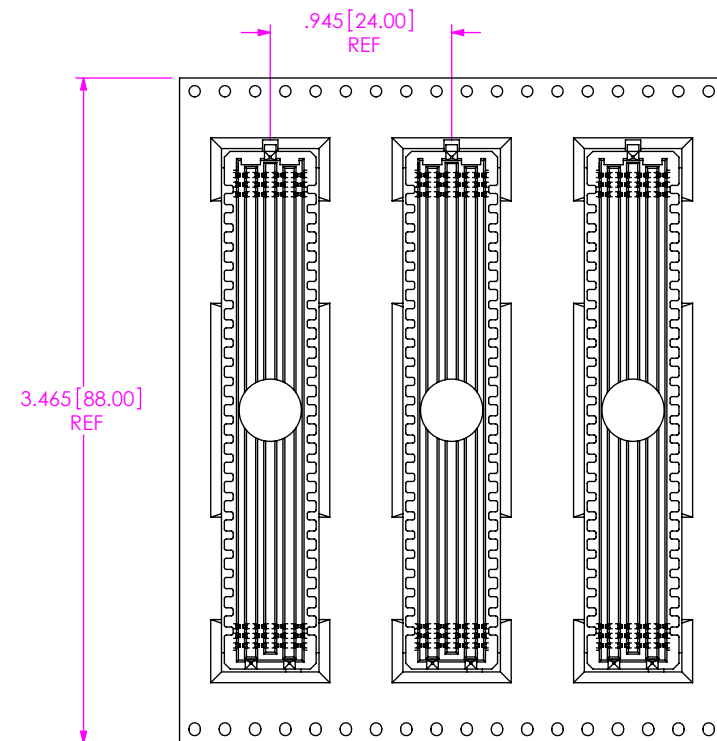
BY: J. BROWNING 05/10/2021	SHEET 1 OF 3
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SECTION "A"-"A"
SCALE 6 : 1



DETAIL 'B'
SCALE 4 : 1



USER DIRECTION OF UN-REELING
POCKET NOT DETAILED

PACKAGING VIEW

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SHEET SCALE: 2.5:1

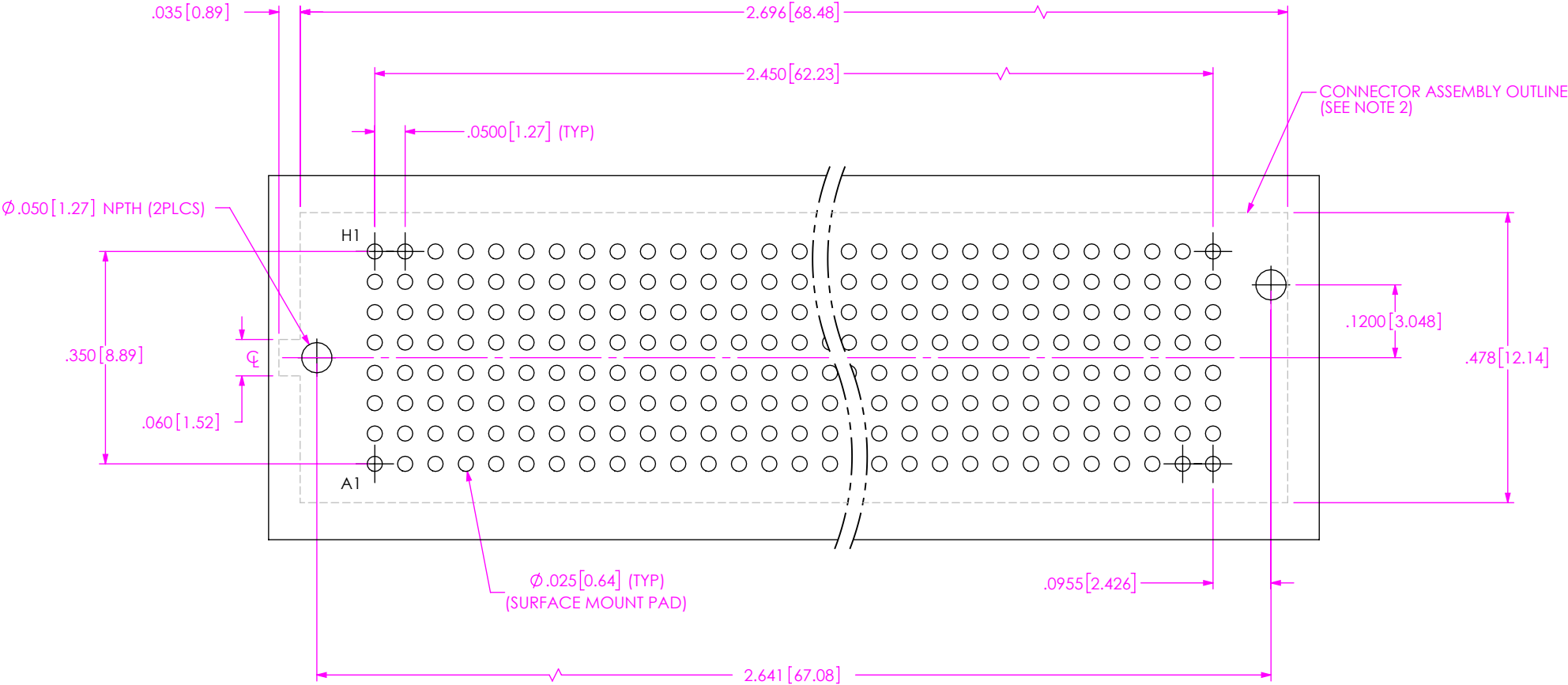
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DESCRIPTION:
VITA74 .050 PITCH TERMINAL ARRAY ASM

DWG. NO.
ASP-161073-04

BY: J. BROWNING 05/10/2021 SHEET 2 OF 3



RECOMMENDED PCB LAYOUT

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		DWG. NO. ASP-161073-04	
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