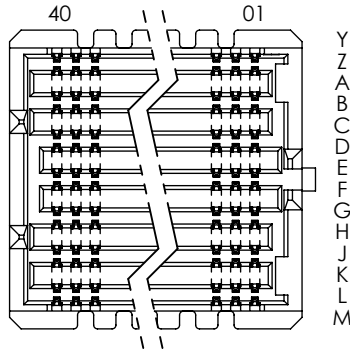
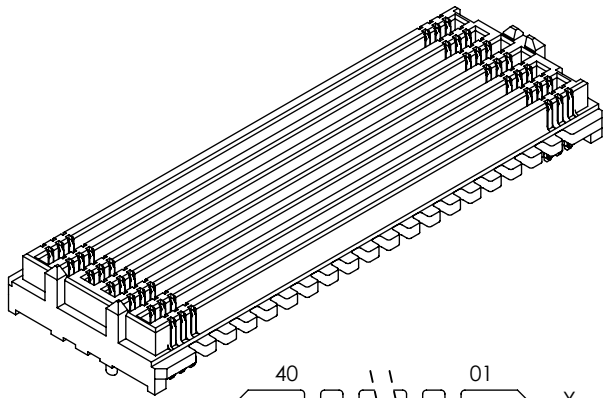


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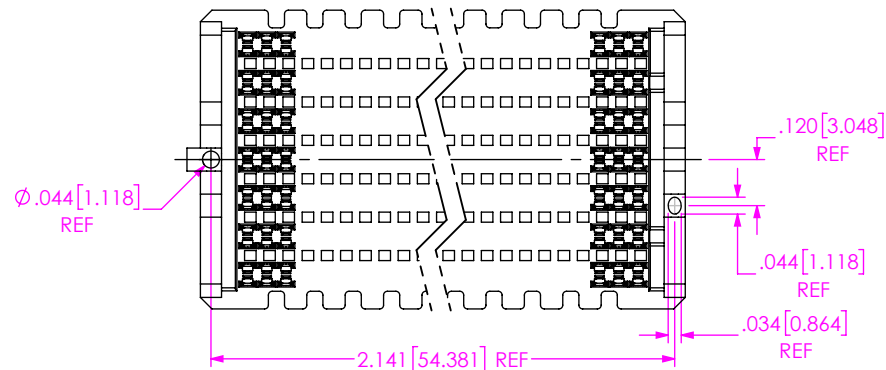
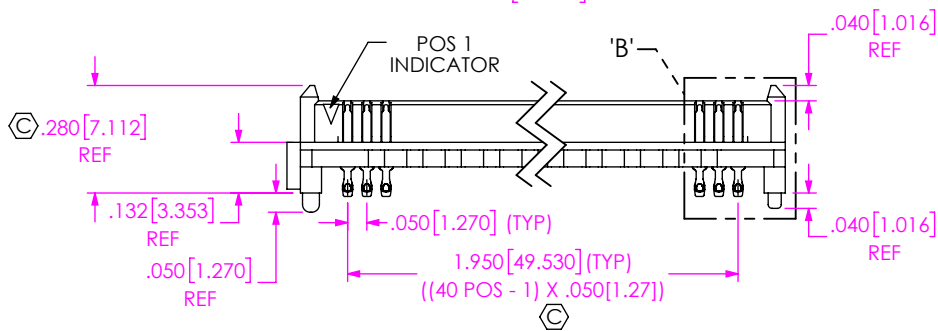
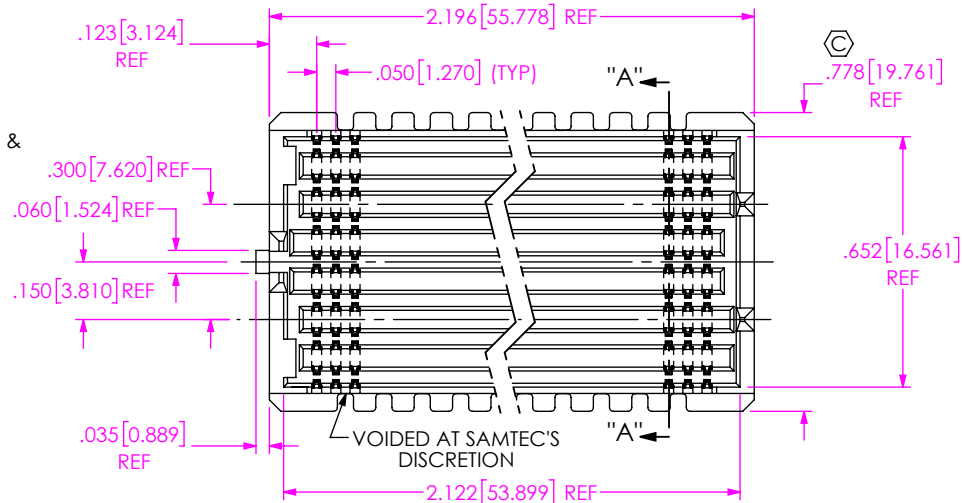
1. VITA 57.4 CONNECTOR.
2. C REPRESENTS A CRITICAL DIMENSION.
3. MINIMUM PUSHOUT FORCE: 0.50 LBS.
4. NOTE DELETED.
5. NOTE DELETED.
6. NOTE DELETED.
7. ATTACH LABEL "SEAX-0001" TO EACH TAPE & REEL PACKAGE.
8. NOTE DELETED.
9. C MAXIMUM ROW TO ROW VARIATION .003[0.08], MEASURED FIRST & LAST POSITIONS ONLY, ALL ROWS.
10. PARTS TO BE PACKAGED IN TAPE AND REEL.
11. NOTE DELETED.

THIS PRODUCT MANUFACTURED WITH LEAD-FREE PROCESSING



VITA 57.4 DETAIL

ANY REV MADE TO THIS PRINT MUST HAVE AN UPDATED MKT PRINT



BY SIGNING THIS DOCUMENT YOU ARE ACCEPTING THE CONDITIONS SET WITHIN. YOUR REQUIREMENTS MUST BE LISTED WITHIN THIS DRAWING. WHERE NO DIRECTION FROM THE CUSTOMER IS IDENTIFIED SAMTEC'S PROCESS REQUIREMENTS WILL BE USED.

DATE: _____
 COMPANY: _____
 CUSTOMER SIGNATURE: _____
 PRINTED NAME: _____
 PHONE NO.: _____
 EXCEPTIONS: _____

ITEM NO.	PART NUMBER	QUANTITY	MATERIAL
1	SEAM-40-03.5-14-A	1.0000	LCP, UL 94 VO, COLOR: BLACK
2	NEW-SUB-T-1M36-03.5-S-2	560.00	COPPER ALLOY / LEAD FREE SOLDER
3	K-DOT-.404-.500-.005	1.0000	POLYIMIDE FILM
4	CT-SEAM182MS	.00667	CONDUCTIVE POLYMER

UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES.

TOLERANCES ARE:

DECIMALS	ANGLES
.XX: $\pm .01$ [0.3]	2°
.XXX: $\pm .005$ [0.13]	
.XXXX: $\pm .0020$ [0.051]	

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DO NOT SCALE DRAWING

SHEET SCALE: 2:1

PLATING:
 CONTACT AREA: .000030 GOLD OVER .000050 NICKEL
 REMAINDER: .000200 REF TIN OVER .000050 NICKEL

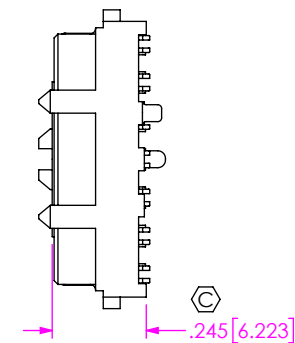
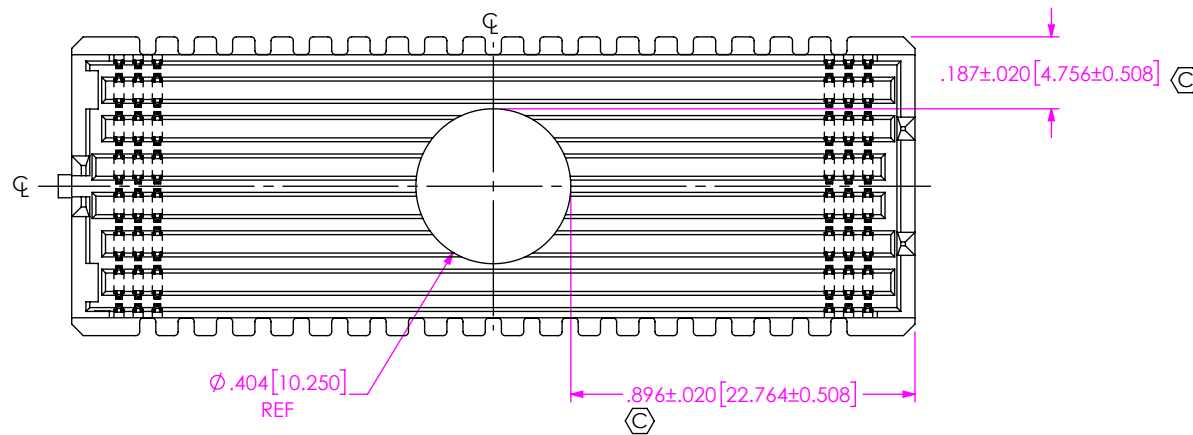
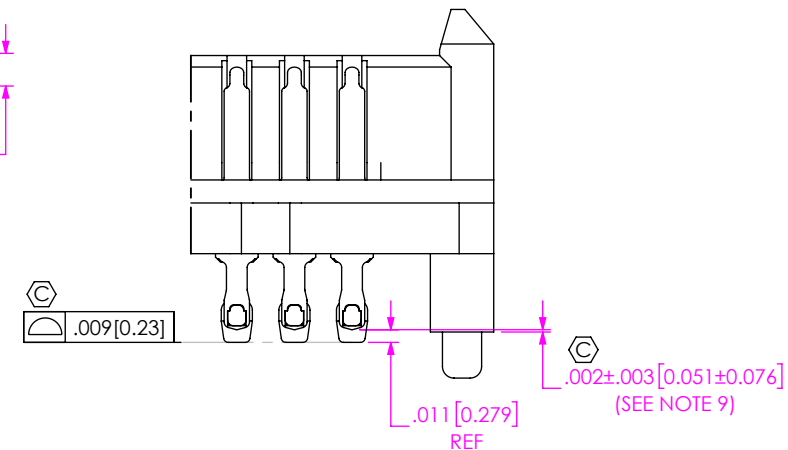
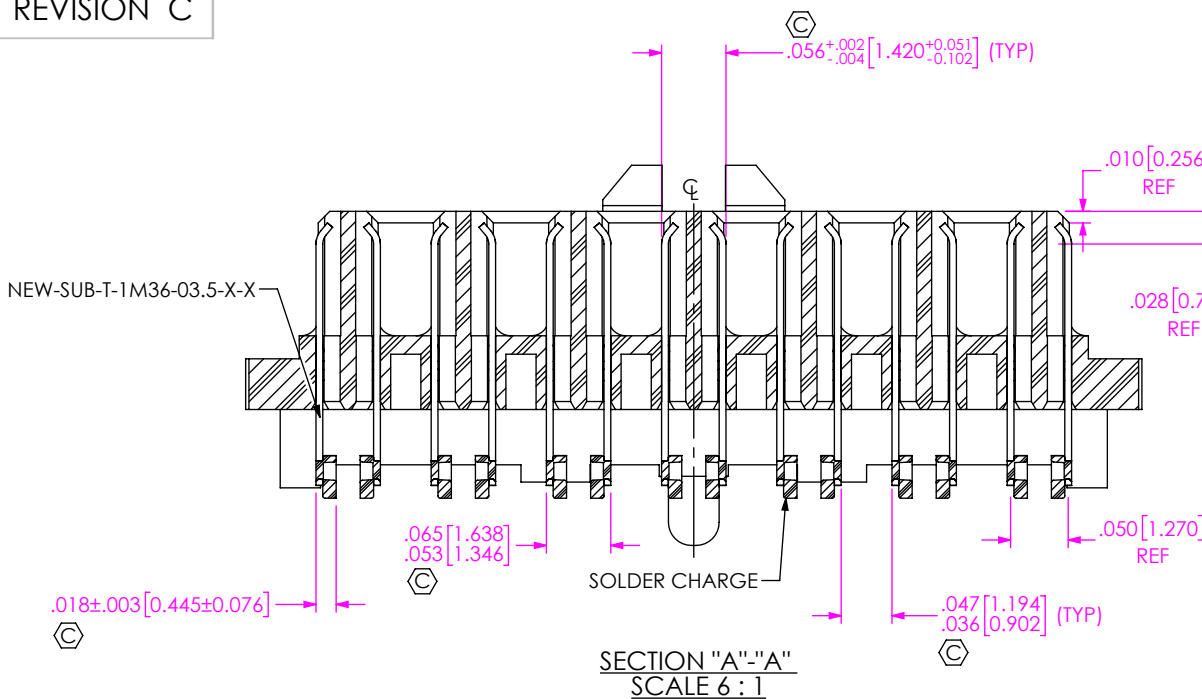
DESCRIPTION:
 14 ROW .050 PITCH TERMINAL ARRAY ASM

DWG. NO.
ASP-184330-01

BY: A ZAMORA 11/18/2014 SHEET 1 OF 4

samtec

520 PARK EAST BLVD, NEW ALBANY, IN 47150
 PHONE: 812-944-6733 FAX: 812-948-5047
 e-Mail: info@SAMTEC.com code 55322



PAD VIEW

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DO NOT SCALE DRAWING

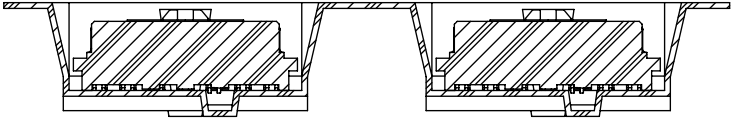
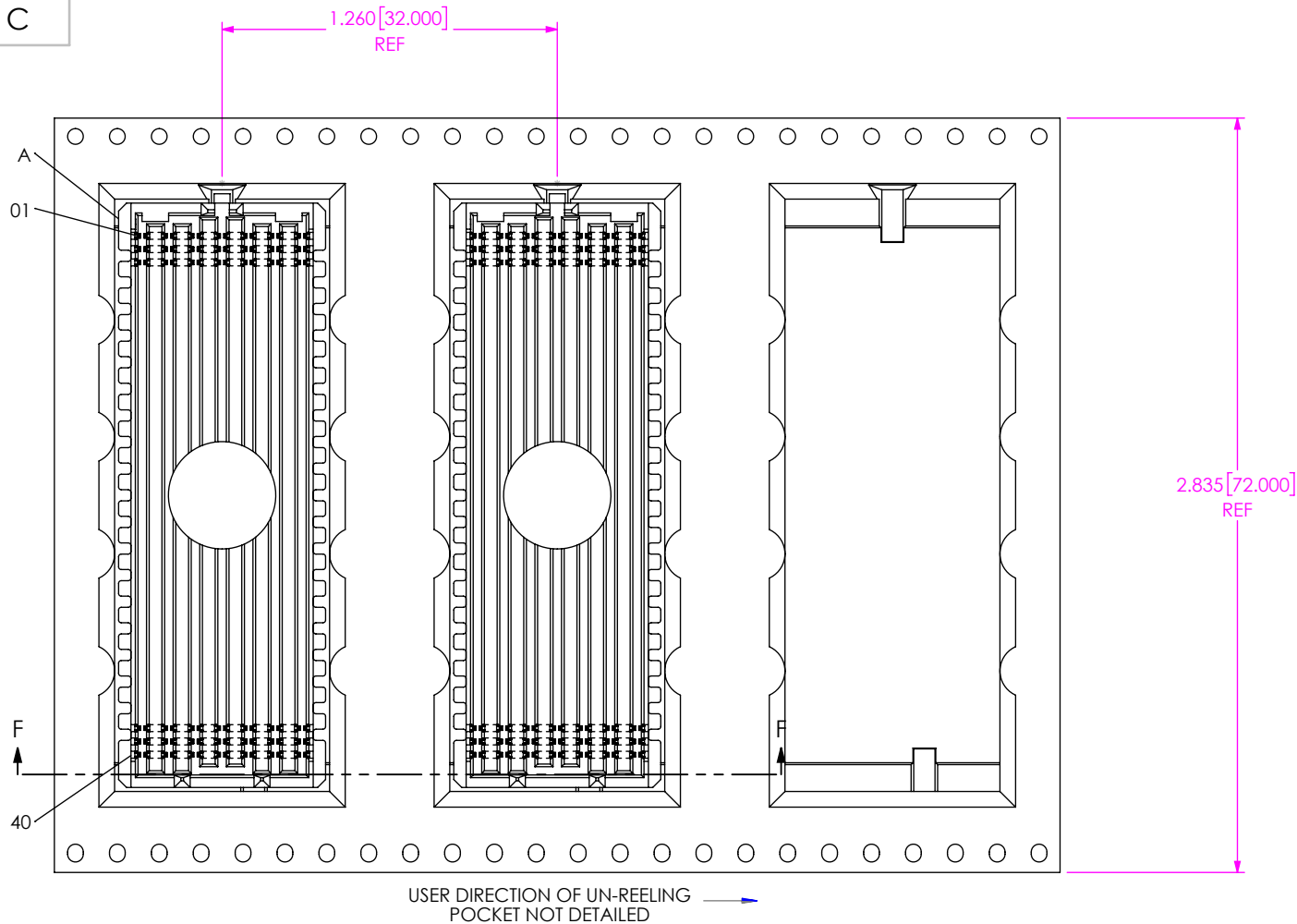
SHEET SCALE: 2:1

samtec

520 PARK EAST BLVD, NEW ALBANY, IN 47150
PHONE: 812-944-6733 FAX: 812-948-5047
e-Mail info@SAMTEC.com code 55322

DESCRIPTION:
14 ROW .050 PITCH TERMINAL ARRAY ASM

DWG. NO. **ASP-184330-01**



SECTION F-F
SCALE 1.5:1

CRITICAL DIMENSION INSPECTION INSTRUCTION TABLE	
ASSEMBLY OPERATION	IN-PROCESS INSPECTION
FILL NEW-SUB-T-1M36-03.5-S-2	C1, C2, C3, C4, C6, C7, C8, C9, C10
ADD K DOT	C11, C12, C13
FINISHED GOOD INSPECTION	C14

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	DESCRIPTION: 14 ROW .050 PITCH TERMINAL ARRAY ASM	DWG. NO. ASP-184330-01
SHEET SCALE: 3:1	BY: A ZAMORA	11/18/2014 SHEET 4 OF 4

Mouser Electronics

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