

DO NOT
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THIS PRINT

FIG 2
CABLE STRIPPING DIMENSIONS
PER CONFIGURATIONS
(SEE TABLE 1)(SEE NOTE 12,13,14,15)

"A" mm
"B" mm
"C" mm
"D" mm
"E" mm

TABLE 1

	CABLE CUT LENGTH	HI POT
STYLE	SUBTRACTOR	DCV
-72SPX	7.3 [0.29]	1000
-72RPX	2.0 [0.08]	1000
-74SPX	10.3 [0.41]	1000
-74BJX	13.4 [0.53]	1000
-77SPX	7.5 [0.29]	1000
-77RPX	2.9 [0.11]	1000
-D4SPX	10.3 [0.41]	1000
-78SPX	15.7 [0.62]	1000
-79SPX	8.7 [0.34]	1000
-79RPX	5.3 [0.21]	1000
-73SPX	5.5 [0.22]	1000
-73RPX	1.7 [0.07]	1000
-73SJX	4.7 [0.19]	1000
-SING	0.0 [0.00]	1000
-XXXXXX	0.0 [0.00]	1000

CABLE CALLOUT
179: CCA-179 (RG-179 COAXIAL CABLE)

END 1 CONNECTOR
-72SP: MCX7-P-C-XX-ST-CA3 (SEE SHEET 2)
-72RP: MCX7-P-C-XX-RA-CA3 (SEE SHEET 2)
-74SP: BNC7T-P-C-XX-ST-CA3 (SEE SHEET 2)
-74BJ: BNC7T-J-C-XX-ST-BH3 (SEE SHEET 2)
-77SP: SMB7H-P-C-XX-ST-CA3 (SEE SHEET 2)
-77RP: SMB7H-P-C-XX-RA-CA3 (SEE SHEET 2)
-D4SP: BNC7T-P-C-XX-ST-CA3D (SEE SHEET 3)
-78SP: DIN7A-PP-C-XX-ST-CA3 (SEE SHEET 3)
-79SP: MBNC7-P-C-XX-ST-CA3 (SEE SHEET 3, SEE NOTE 18)
-79RP: MBNC7-P-C-XX-RA-CA3 (SEE SHEET 3, SEE NOTE 18)
-73SP: MMCX7-P-C-XX-ST-CA3 (SEE SHEET 3)
-73RP: MMCX7-P-C-XX-RA-CA3 (SEE SHEET 4)
-73SJ: MMCX7-J-C-XX-ST-CA3 (SEE SHEET 4)

END 1 PLATING OPTION
1: GOLD ALL COMPONENTS
2: GOLD / NICKEL COMBINATION
3: ALTERNATE GOLD / NICKEL
4: ALTERNATE GOLD / GOLD FLASH / NICKEL
5: ALTERNATE GOLD / GOLD / NICKEL
6: ALTERNATE H GOLD / H GOLD / NICKEL
8: ALTERNATE HEAVY GOLD / GOLD FLASH /NICKEL
(SEE SHEET 2 AND 3 FOR PLATING SPECIFICS)

END 2 CONNECTOR OR PREPARATION
-72SP: MCX7-P-C-XX-ST-CA3 (SEE SHEET 2)
-72RP: MCX7-P-C-XX-RA-CA3 (SEE SHEET 2)
-74SP: BNC7T-P-C-XX-ST-CA3 (SEE SHEET 2)
-74BJ: BNC7T-J-C-XX-ST-BH3 (SEE SHEET 2)
-77SP: SMB7H-P-C-XX-ST-CA3 (SEE SHEET 2)
-77RP: SMB7H-P-C-XX-RA-CA3 (SEE SHEET 2)
-D4SP: BNC7T-P-C-XX-ST-CA3D (SEE SHEET 3)
-78SP: DIN7A-PP-C-XX-ST-CA3 (SEE SHEET 3)
-79SP: MBNC7-P-C-XX-ST-CA3 (SEE SHEET 3, SEE NOTE 18)
-79RP: MBNC7-P-C-XX-RA-CA3 (SEE SHEET 3 SEE NOTE 18)
-73SP: MMCX7-P-C-XX-ST-CA3 (SEE SHEET 3)
-73RP: MMCX7-P-C-XX-RA-CA3 (SEE SHEET 4)
-73SJ: MMCX7-J-C-XX-ST-CA3 (SEE SHEET 4)
-SING: SINGLE ENDED (ONE END ONLY, SEE NOTE 11)
-XXXXXX: STRIPPED AND TINNED (THIS END ONLY-
SEE NOTES 11-15 & 17, SHEET 2, FIG. 3)

OVERALL CABLE LENGTH
MILLIMETERS OF CABLE
0100 MIN. (SEE NOTE 8 & 9)

END 2 PLATING OPTION
1: GOLD ALL COMPONENTS
2: GOLD / NICKEL COMBINATION
3: ALTERNATE GOLD / NICKEL
4: ALTERNATE GOLD / GOLD FLASH / NICKEL
5: ALTERNATE GOLD / GOLD / NICKEL
6: ALTERNATE H GOLD / H GOLD / NICKEL
8: ALTERNATE HEAVY GOLD / GOLD FLASH /NICKEL
(SEE SHEET 2 AND 3 FOR PLATING SPECIFICS)
(LEAVE BLANK FOR -SING OR -XXXXXX
END 2 PREPARATION)

(SEE FIG. 2) "C" FORMAT: X.X
(SEE FIG. 2) "B" FORMAT: X.X
(SEE FIG. 2) "A" FORMAT: X.X

DO NOT LEAVE ANY SPACE BLANK,
EACH MUST CONTAIN A
NUMERIC CHARACTER 0 THRU 9.

TABLE 2: FINAL ASSEMBLY LENGTH TOLERANCE

LENGTH	TOLERANCE
0100-0200 [3.92-7.87]	+3.0 [.12]/-0.0 [.00]
0200-0500 [7.87-19.69]	+5.0 [.20]/-0.0 [.00]
0500-1100 [19.69-43.30]	+10.0 [.40]/-0.0 [.00]
>1100 [43.30]	± 1%

NOTES:

- ⊗ REPRESENTS A CRITICAL DIMENSION
- CABLE CUT LENGTH:
= (LENGTH: XXXX) - (SUBTRACTOR FOR END 1) - (SUBTRACTOR FOR END 2)
(SEE TABLE 1 FOR SUBTRACTORS)
- ⊗ 3. ASSEMBLY TO BE 100% TESTED FOR OPENS & SHORTS
- ⊗ 4. ASSEMBLY TO BE 100% HI-POT TESTED PER TABLE 1, THE TEST VOLTAGE FOR THE ASSEMBLY SHOULD BE SET TO THE END OPTION WITH THE LOWEST TEST VOLTAGE RATING.
- AFTER FINAL ELECTRICAL TEST, LABEL EACH CABLE ASSEMBLY WITH 1 LABEL-ET
- CRITICALS ON CONNECTOR PRINTS TO BE CHECKED IN PROCESS.
- FINISHED ASSEMBLIES TO BE PACKAGED PER PACKAGING STANDARD CO-HD-WI-3040-M.
LOCK WASHERS AND NUTS TO BE SHIPPED UNASSEMBLED. GASKETS TO BE INSTALLED ON CABLE.
- CABLE STOCKED IN INCHES, 1 INCH = 25.4 MILLIMETERS
- CABLE LENGTHS LONGER THAN 500 MILLIMETERS ARE NOT SUPPORTED BY S.I. TEST DATA
- MINIMUM BEND RADIUS FOR RG179 = 10.2 [40].
- FOR SING ENDED OR STRIPPED AND TINNED ASSEMBLIES: MAKE A DOUBLE ENDED
ASSEMBLY AT TWICE THE CABLE LENGTH AND TEST BEFORE CUTTING ASSEMBLY IN HALF.
- DIM "A", "B", AND "C" HAVE A MINIMUM VALUE OF 0.0mm & A MAXIMUM VALUE OF 9.9mm
- PRODUCTION OF STRIP AND TIN FOR CENTER DIELECTIC USE: A
- PRODUCTION OF STRIP AND TIN FOR SHIELD USE: D=A+B
- PRODUCTION OF STRIP AND TIN FOR JACKET USE: E=A+B+C
- CONNECTORS TO BE ORIENTED ACCORDING TO CO-RF-WI-3048-M.
- FOR STRIPPED AND TINNED OPTION, ONLY THE CENTER CONDUCTOR IS TINNED.
- AVAILABLE TO EXISTING CUSTOMERS ONLY

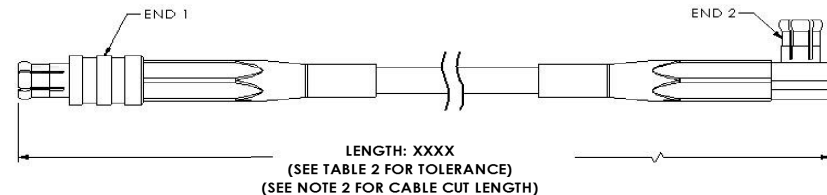


FIG 1
RF179-72SPX-72RPX-XXXX SHOWN
CABLE STRIPPING DIMENSIONS
PER END 1 AND END 2 ASSEMBLY PRINTS
OR STRIPPED AND TINNED
(SEE NOTES 11-15, SHEET 2, FIG. 3)

THIS PRODUCT MANUFACTURED
WITH LEAD-FREE PROCESSING

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UNLESS OTHERWISE SPECIFIED,
DIMENSIONS ARE IN
MILLIMETERS [INCHES].
TOLERANCES ARE:

DECIMALS	ANGLES
.X: ±0.3 [.01]	2 °
.XX: ±0.13 [.005]	
.XXX: ±0.051 [.0020]	

MATERIAL: DO NOT SCALE DRAWING
SEE END 1 AND END 2 ASSEMBLY PRINTS

SHEET SCALE: 2:1

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DESCRIPTION:
RF179 CABLE ASSEMBLY

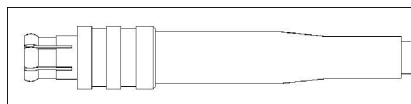
DWG. NO.
RF179-XXXXX-XXXXXX-XXXX

BY: B. RAY 1-30-2007 SHEET 1 OF 4

REVISION Y

-72SP (STRAIGHT PLUG)

(USE DRAWING No. MCX7-P-C-XX-ST-CA3
FOR ASSEMBLY INSTRUCTIONS)



PLATING OPTIONS

1: 30μ" MIN. GOLD CENTER CONTACT
3μ" MIN. GOLD OUTER CONTACT
3μ" MIN. GOLD REMAINING METAL PARTS
(END CONNECTOR P/N: MCX7-P-C-H-ST-CA3)

2: 30μ" MIN. GOLD CENTER CONTACT
3μ" MIN. GOLD OUTER CONTACT
100μ" MIN. NICKEL REMAINING METAL PARTS
(END CONNECTOR P/N: MCX7-P-C-HN-ST-CA3)

NOTE: ALL CRITICAL DIMENSIONS ON MCX7-P-C-XX-ST-CA3
THAT APPLY MUST BE VERIFIED.

-72RP (RIGHT ANGLE PLUG)

(USE DRAWING No. MCX7-P-C-XX-RA-CA3
FOR ASSEMBLY INSTRUCTIONS)



PLATING OPTIONS

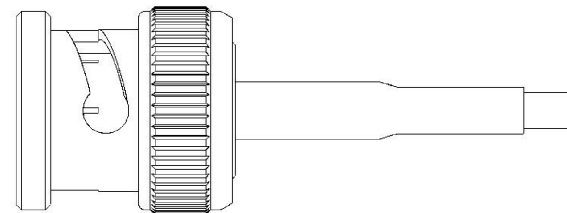
1: 30μ" MIN. GOLD CENTER CONTACT
3μ" MIN. GOLD OUTER CONTACT
3μ" MIN. GOLD REMAINING METAL PARTS
(END CONNECTOR P/N: MCX7-P-C-H-RA-CA3)

2: 30μ" MIN. GOLD CENTER CONTACT
3μ" MIN. GOLD OUTER CONTACT
100μ" MIN. NICKEL REMAINING METAL PARTS
(END CONNECTOR P/N: MCX7-P-C-HN-RA-CA3)

NOTE: ALL CRITICAL DIMENSIONS ON MCX7-P-C-XX-RA-CA3
THAT APPLY MUST BE VERIFIED.

-74SP (STRAIGHT PLUG)

(USE DRAWING No. BNC7T-P-C-XX-ST-CA3
FOR ASSEMBLY INSTRUCTIONS)



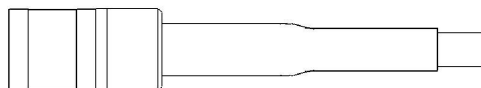
PLATING

3: 10μ" MIN. GOLD CENTER CONTACT
100μ" MIN. NICKEL OUTER CONTACT
100μ" MIN. NICKEL REMAINING METAL PARTS
(END CONNECTOR P/N: BNC7T-P-C-GN-ST-CA3)

NOTE: ALL CRITICAL DIMENSIONS ON BNC7T-P-C-XX-ST-CA3
THAT APPLY MUST BE VERIFIED.

-77SP (STRAIGHT PLUG)

(USE DRAWING No. SMB7H-P-C-XX-ST-CA3
FOR ASSEMBLY INSTRUCTIONS)



PLATING OPTIONS

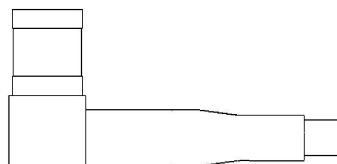
1: 30μ" MIN. GOLD CENTER CONTACT
3μ" MIN. GOLD OUTER CONTACT
3μ" MIN. GOLD REMAINING METAL PARTS
(END CONNECTOR P/N: SMB7H-P-C-H-ST-CA3)

2: 30μ" MIN. GOLD CENTER CONTACT
3μ" MIN. GOLD OUTER CONTACT
100μ" MIN. NICKEL REMAINING METAL PARTS
(END CONNECTOR P/N: SMB7H-P-C-HN-ST-CA3)

NOTE: ALL CRITICAL DIMENSIONS ON SMB7H-P-C-XX-ST-CA3
THAT APPLY MUST BE VERIFIED.

-77RP (RIGHT ANGLE PLUG)

(USE DRAWING No. SMB7H-P-C-XX-RA-CA3
FOR ASSEMBLY INSTRUCTIONS)



PLATING OPTIONS

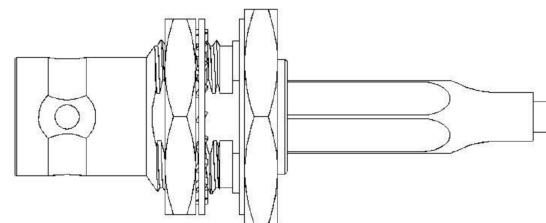
1: 30μ" MIN. GOLD CENTER CONTACT
3μ" MIN. GOLD OUTER CONTACT
3μ" MIN. GOLD REMAINING METAL PARTS
(END CONNECTOR P/N: SMB7H-P-C-H-RA-CA3)

2: 30μ" MIN. GOLD CENTER CONTACT
3μ" MIN. GOLD OUTER CONTACT
100μ" MIN. NICKEL REMAINING METAL PARTS
(END CONNECTOR P/N: SMB7H-P-C-HN-RA-CA3)

NOTE: ALL CRITICAL DIMENSIONS ON SMB7H-P-C-XX-RA-CA3
THAT APPLY MUST BE VERIFIED.

-74BJ (STRAIGHT BULKHEAD JACK)

(USE DRAWING No. BNC7T-J-C-XX-ST-BH3
FOR ASSEMBLY INSTRUCTIONS)



PLATING OPTIONS

2: 30μ" MIN. GOLD CENTER CONTACT
100μ" MIN. NICKEL OUTER CONTACT
100μ" MIN. NICKEL REMAINING METAL PARTS
(END CONNECTOR P/N: BNC7T-J-C-HN-ST-BH3)

3: 10μ" MIN. GOLD CENTER CONTACT
100μ" MIN. NICKEL OUTER CONTACT
100μ" MIN. NICKEL REMAINING METAL PARTS
(END CONNECTOR P/N: BNC7T-J-C-GN-ST-BH3)

NOTE: ALL CRITICAL DIMENSIONS ON BNC7T-J-C-XX-ST-BH3
THAT APPLY MUST BE VERIFIED.

FIG. 3
RF179-72SPX-102148-XXXX SHOWN

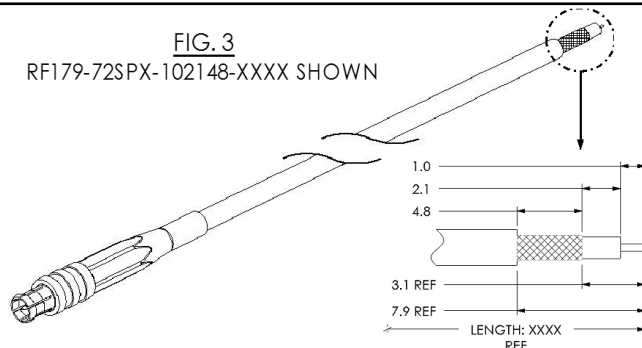
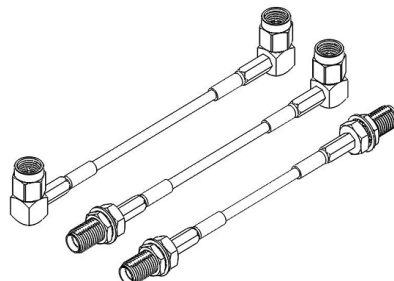


FIG. 4
(SEE NOTE 16)



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520 PARK EAST BLVD, NEW ALBANY, IN 47150
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e-Mail: info@SAMTEC.com code 55322

DESCRIPTION:

RF179 CABLE ASSEMBLY

DWG. NO.

RF179-XXXXX-XXXXXX-XXXX

BY: B. RAY

1-30-2007

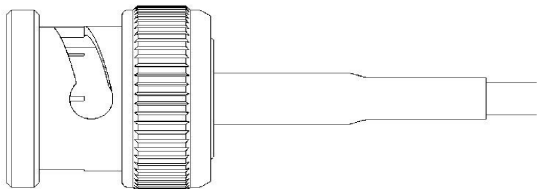
SHEET 2 OF 4

REVISION Y

-D4SP

(DIE CAST STRAIGHT PLUG)

(USE DRAWING No. BNC7T-P-C-XX-ST-CA3D FOR ASSEMBLY INSTRUCTIONS)



PLATING

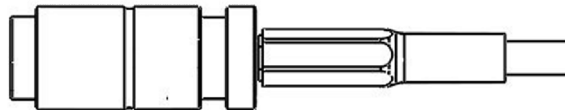
3: 10μ" MIN. GOLD CENTER CONTACT
100μ" MIN. NICKEL OUTER CONTACT
100μ" MIN. NICKEL REMAINING METAL PARTS
(END CONNECTOR P/N: BNC7T-P-C-GN-ST-CA3D)

NOTE: ALL CRITICAL DIMENSIONS ON BNC7T-P-C-XX-ST-CA3D THAT APPLY MUST BE VERIFIED.

-78SP

(STRAIGHT PLUG)

(USE DRAWING No. DIN7A-PP-C-XX-ST-CA3 FOR ASSEMBLY INSTRUCTIONS)



PLATING

4: 10μ" MIN. GOLD CENTER CONTACT
3μ" MIN. GOLD OUTER CONTACT
100μ" MIN. NICKEL REMAINING METAL PARTS
(END CONNECTOR P/N: DIN7A-PP-C-GF-ST-CA3)

5: 10μ" MIN. GOLD CENTER CONTACT
10μ" MIN. GOLD OUTER CONTACT
100μ" MIN. NICKEL REMAINING METAL PARTS
(END CONNECTOR P/N: DIN7A-PP-C-GG-ST-CA3)

6: 30μ" MIN. GOLD CENTER CONTACT
30μ" MIN. GOLD OUTER CONTACT
100μ" MIN. NICKEL REMAINING METAL PARTS
(END CONNECTOR P/N: DIN7A-PP-C-HH-ST-CA3)

8: 30μ" MIN. GOLD CENTER CONTACT
3μ" MIN. GOLD OUTER CONTACT
100μ" MIN. NICKEL REMAINING METAL PARTS
(END CONNECTOR P/N: DIN7A-PP-C-HF-ST-CA3)

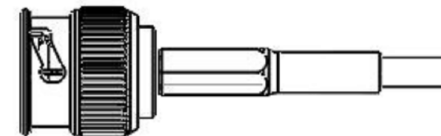
NOTE: ALL CRITICAL DIMENSIONS ON DIN7A-PP-C-XX-ST-CA3 THAT APPLY MUST BE VERIFIED.

-79SP

(STRAIGHT PLUG)

(USE DRAWING No. MBNC7-P-C-XX-ST-CA3 FOR ASSEMBLY INSTRUCTIONS)

AVAILABLE TO EXISTING CUSTOMERS ONLY



PLATING

2: 30μ" MIN. GOLD CENTER CONTACT
100μ" MIN. NICKEL OUTER CONTACT
100μ" MIN. NICKEL REMAINING METAL PARTS
(END CONNECTOR P/N: MBNC7-P-C-HN-ST-CA3)

3: 10μ" MIN. GOLD CENTER CONTACT
100μ" MIN. NICKEL OUTER CONTACT
100μ" MIN. NICKEL REMAINING METAL PARTS
(END CONNECTOR P/N: MBNC7-P-C-GN-ST-CA3)

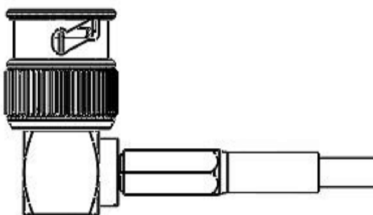
NOTE: ALL CRITICAL DIMENSIONS ON MBNC7-P-C-XX-ST-CA3 THAT APPLY MUST BE VERIFIED.

-79RP

(RIGHT ANGLE)

(USE DRAWING No. MBNC7-P-C-XX-RA-CA3 FOR ASSEMBLY INSTRUCTIONS)

AVAILABLE TO EXISTING CUSTOMERS ONLY



PLATING

2: 30μ" MIN. GOLD CENTER CONTACT
100μ" MIN. NICKEL OUTER CONTACT
100μ" MIN. NICKEL REMAINING METAL PARTS
(END CONNECTOR P/N: MBNC7-P-C-HN-RA-CA3)

3: 10μ" MIN. GOLD CENTER CONTACT
100μ" MIN. NICKEL OUTER CONTACT
100μ" MIN. NICKEL REMAINING METAL PARTS
(END CONNECTOR P/N: MBNC7-P-C-GN-RA-CA3)

NOTE: ALL CRITICAL DIMENSIONS ON MBNC7-P-C-XX-RA-CA3 THAT APPLY MUST BE VERIFIED.

-73SP

(STRAIGHT PLUG)

(USE DRAWING No. MMCX7-P-C-XX-ST-CA3 FOR ASSEMBLY INSTRUCTIONS)



PLATING

T: 30μ" MIN. GOLD CENTER CONTACT
3μ" MIN. GOLD OUTER CONTACT
3μ" MIN. GOLD REMAINING METAL PARTS
(END CONNECTOR P/N: MMCX7-P-C-HF-ST-CA3)

4: 10μ" MIN. GOLD CENTER CONTACT
3μ" MIN. GOLD OUTER CONTACT
100μ" MIN. NICKEL REMAINING METAL PARTS
(END CONNECTOR P/N: MMCX7-P-C-GF-ST-CA3)

NOTE: ALL CRITICAL DIMENSIONS ON MMCX7-P-C-XX-ST-CA3 THAT APPLY MUST BE VERIFIED.

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e-Mail: info@SAMTEC.com code 55322

DESCRIPTION:

RF179 CABLE ASSEMBLY

DWG. NO.

RF179-XXXXX-XXXXXX-XXXX

BY: B. RAY

1-30-2007

SHEET 3 OF 4

REVISION Y	-73SJ (STRAIGHT JACK)	-73RP (RIGHT ANGLE PLUG)	
	(USE DRAWING No. MMCX7-J-C-XX-ST-CA3 FOR ASSEMBLY INSTRUCTIONS) PLATING 1: 30µ" MIN. GOLD CENTER CONTACT 3µ" MIN. GOLD OUTER CONTACT 3µ" MIN. GOLD REMAINING METAL PARTS (END CONNECTOR P/N: MMCX7-J-C-HF-ST-CA3) 4: 10µ" MIN. GOLD CENTER CONTACT 3µ" MIN. GOLD OUTER CONTACT 100µ" MIN. NICKEL REMAINING METAL PARTS (END CONNECTOR P/N: MMCX7-J-C-GF-ST-CA3) NOTE: ALL CRITICAL DIMENSIONS ON MMCX7-J-C-XX-ST-CA3 THAT APPLY MUST BE VERIFIED.	(USE DRAWING No. MMCX7-P-C-XX-RA-CA3 FOR ASSEMBLY INSTRUCTIONS) PLATING 1: 30µ" MIN. GOLD CENTER CONTACT 3µ" MIN. GOLD OUTER CONTACT 3µ" MIN. GOLD REMAINING METAL PARTS (END CONNECTOR P/N: MMCX7-P-C-HF-RA-CA3) 4: 10µ" MIN. GOLD CENTER CONTACT 3µ" MIN. GOLD OUTER CONTACT 100µ" MIN. NICKEL REMAINING METAL PARTS (END CONNECTOR P/N: MMCX7-P-C-GF-RA-CA3) NOTE: ALL CRITICAL DIMENSIONS ON MMCX7-P-C-XX-RA-CA3 THAT APPLY MUST BE VERIFIED.	
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