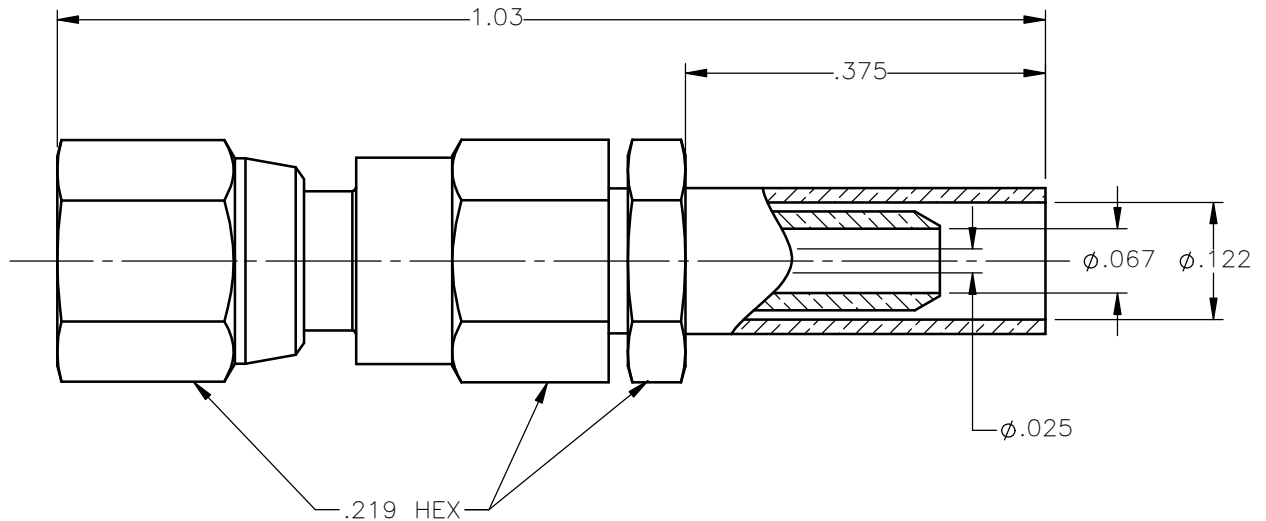


REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
A	INITIAL RELEASE	09/07/12	J.S.





NOTES:

MATERIALS:

1. CONTACT = BERYLLIUM COPPER PER ASTM B196, ALLOY C17300, TEMPER TD04.
2. INSULATORS = VIRGIN WHITE TEFLON PER ASTM D1710, GRADE 1, TYPE I, CLASS "B".
3. CRIMP SLEEVE = SEAMLESS LOWLEAD BRASS TUBE, ALLOY 330, SOFT ANNEAL TEMPER, .025/.060 GRAIN SIZE OR SEAMLESS COPPER TUBE PER ASTM B75, TYPE C12000, TEMPER: LIGHT ANNEAL O50 EXCEPT YIELD STRENGTH.
4. ALL OTHER METAL PARTS = BRASS PER ASTM B16, ALLOY C36000, TEMPER H02.

FINISHES:

1. CONTACT = GOLD PLATE PER MIL-G-45204, TYPE II, CLASS 1, GRADE C, OVER .00010 TO .00020 STRESS FREE SULFAMATE NICKEL PER QQ-N-290.
2. ALL OTHER METAL PARTS = NICKEL PLATE PER QQ-N-290, CLASS 1, GRADE G, EXCEPT .0001 TO .0002 THICK OVER .00005 TO .0001 THICK COPPER PER MIL-C-14550.

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		CHKD: D.N.	DATE 09/07/12		
DECIMAL	ANGLE	APVD: J.M.	DATE 09/07/12	SMC STRAIGHT PLUG CRIMP TYPE FOR RG-316 & SIMILAR CABLES	
REFERENCE:		MATERIALS & FINISHES: SEE NOTES			
ORIGINATED: J.S. DATE: 09/07/12		SIZE A	FSCM NO. 19505	DWG NO. 1002-7571-003	REV A
		SCALE 5:1		THIRD ANGLE PROJECTION	SHEET 1 OF 1

1002-7571-003

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