

TECHNICAL DATA SHEET 2/5						
STRA	AIGHT MALE RE	ΔT	R201.423.110			
FULL	DETENT-TAPE A	500	Series : SMPM			
PACKAGING			SPECIFICATION			
Standard 500	Unit 'W' option	Other Contact us				
ELECTRICAL CHARACTERISTICS			ENVIRONMENTAL			
Impedance Frequency VSWR Insertion loss RF leakage Voltage rating	0-40 1.3* + 0,0000 .12** - (TBD 335	Ω GHz x F(GHz) Maxi √F(GHz) dB Maxi - F(GHz)) dB Maxi Veff Maxi	Operating temper Hermetic seal Panel leakage	rature -65/+165 ° C NA Atm.cm3/s NA		
Dielectric withstanding voltage500Veff miniInsulation resistance5000MΩ mini			OTHER CHARACTERISTICS			
			Assembly instruc Others :	ction NA		
MECHANICAL CHARACTERISTICS			*VSWR: 1.10(DC~26.5GHz);1.3(26.5~40GHz) **Coaxial transmission line only			
Center contact retent Axial force – Matin Axial force – Oppos Torque	g end 6.7 site end 6.7	N mini N mini N.cm mini				
Recommended torqu Mating Panel nut	NA	N.cm N.cm				
Mating life Weight	100 0,3500	Cycles mini g				
Issue : 1349 B In the effort to improve necessary.	e our products, we reserve	e the right to make cha	anges judged to be	RADIALL		

TECHNICAL DATA SHEET

STRAIGHT MALE RECEPTACLE SMT

FULL DETENT-TAPE AND REEL BY 500

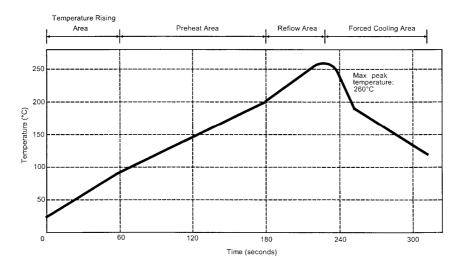
Series : SMPM

R201.423.110

SOLDER PROCEDURE

- Deposit solder paste 'SnAg4Cu0.5' on mounting zone by screen printing application. We recommend a low residue flux. We advise a thickness of 150 μm. Verify that the edges of the zone are clean.
- 2. Placement of the receptacle on the mounting zone with an automatic machine of 'pick and place' type. A video camera is recommended for positioning of the component . Adhesive agents must not be used on the receptacle.
- **3.** This process of soldering has been tested with convection oven .Below please find ,the typical profile to use.
- 4. The cleaning of printed circuit boards is not obliged .
- 5. Verification of solder joints and position of the component by visual inspection.

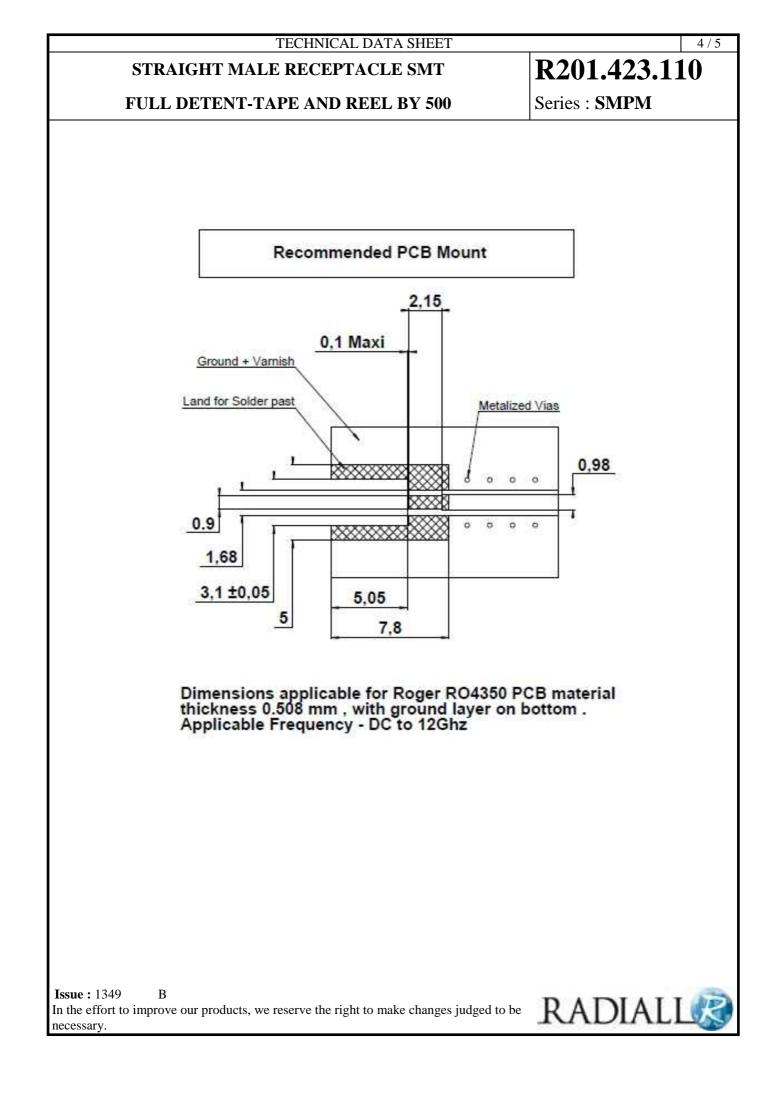
TEMPERATURE PROFILE

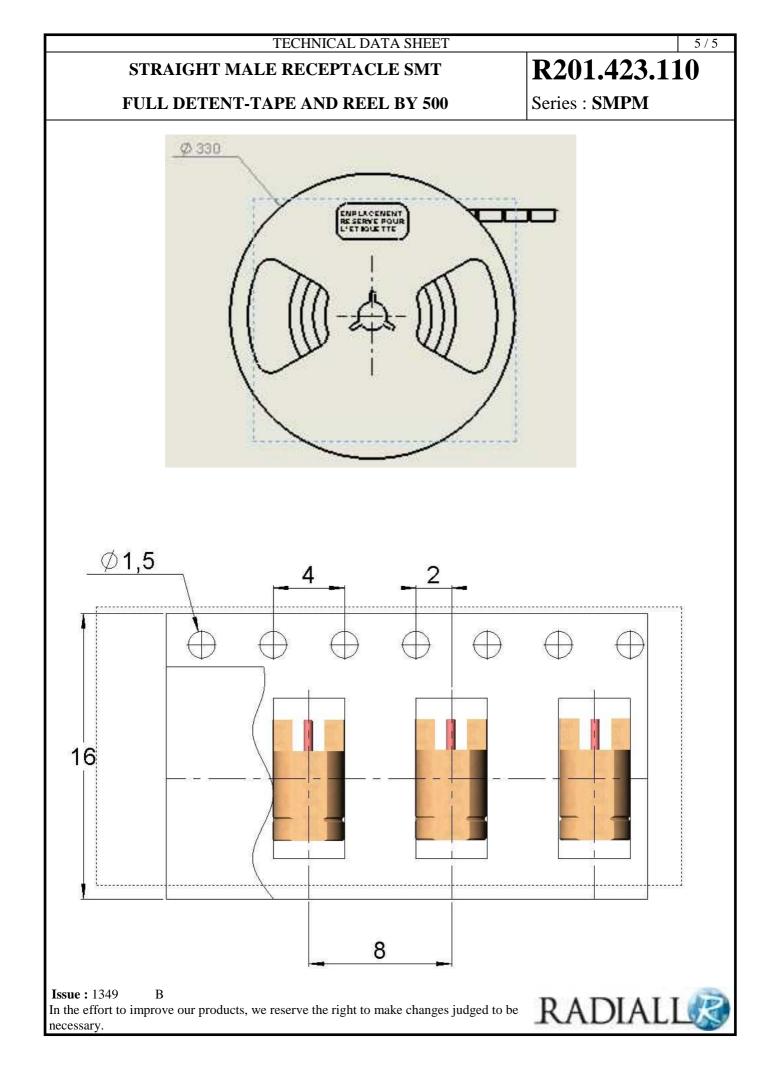


Parameter	Value	Unit
Temperature rising Area	1 - 4	°C/sec
Max Peak Temperature	260	°C
Max dwell time @260°C	10	sec
Min dwell time @235°C	20	sec
Max dwell time @235°C	60	sec
Temperature drop in cooling Area	-1 to - 4	°C/sec
Max dwell time above 100°C	420	sec



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