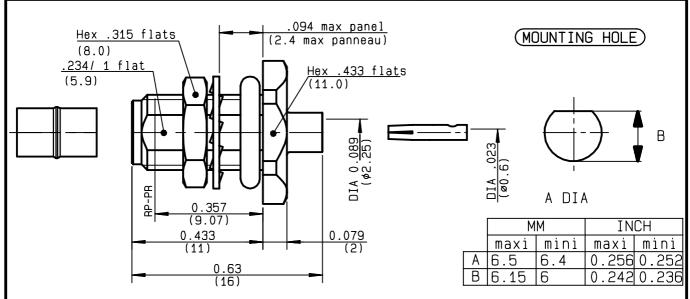
## STRAIGHT BULKHEAD JACK PANEL SEAL SOLDER TYPE - CABLE .085

## R124.326.003

SMA-COM SERIES



NOMINAL IMPEDANCE 50 : CABLES : KS 1 RG 405 **0-18** GHz FREQUENCY RANGE **-65/+105** °C TEMPERATURE RATING V.S.W.R 1.07 + .01 x F(GHz)Maxi 0.05 √F(GHz) dB Maxi RF INSERTION LOSS **335** Veff Maxi **VOLTAGE RATING** DIELECTRIC WITHSTANDING VOLTAGE 750 Veff Mini OTHERS CHARACTERISTICS **5000** M Ω Mini INSULATION RESISTANCE NA Atm.cm<sup>3</sup>/s : CABLE RETENTION HERMETIC SEAL **130** N Mini NA LEAKAGE (pressurized only) CENTER CONTACT RETENTION Axial force - mating end NA N Mini MECHANICAL DURABILITY 100 Cycles Axial force - opposite end NA N Mini WEIGHT 3.45 Torque cm.N Mini SPECIFICATION RECOMMENDED TORQUES NA Mating cm.N 150 Panel nut cm.N cm.N Clamp nut

CONNECTOR PART	S: MATERIALS	FINISH	(all values are given ) in micrometers
BODY	BRASS	GOLD 0.2 OVER NICKE	L 2
OUTER CONTACT			
CENTER CONTACT	BERYLLIUM COPPER	GOLD 1.3 OVER COPPE	R 2.5
INSULATOR	PTFE	-	
GASKET	SILICONE RUBBER	-	
OTHERS PIECES	BRASS	GOLD 0.2 OVER NICKE	TL 2

ISSUE

CREATION DATE | FILE PART-NUMBER 03/01/1996

95-0105-117

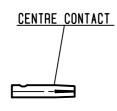


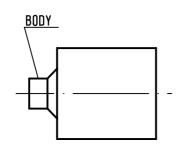


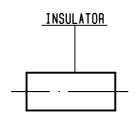
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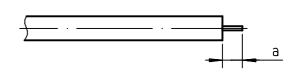
(1)

Take the tool kit : R282.120.000 Strip the dielectric of the cable . Stripping tool cable : R282.051.000

Trimmer: R282.063.000

Clean the cable .

-



Stripping	а	b	С	d	е
inch	0.125	0	0	0	0
mm	3.17				

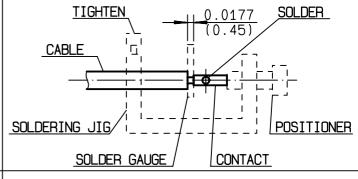
2

Screw the positioner R282.744.220 onto the soldering jig R282.740.000

Slide contact into positioner .

Insert solder gauge R282.862.060 between contact and cable .

Tighten and solder the contact .



3

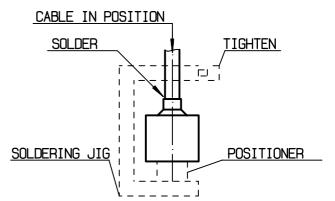
After cooling remove cable assembly from the  $jig\ .$ 

Screw positioner R282.744.010 into the connector .

Slide cable into the connector until it bottoms againts positioner R282.744.010 .

Tighten .

Put 3 rings of solder around the cable and solder .



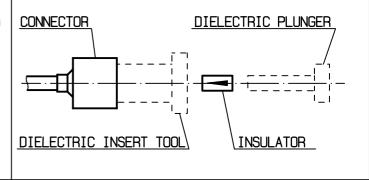
**(4)** 

After cooling remove cable assembly from the jig .

Screw positioner cut R282.914.010

Cut the dielectric flush to clamp braid sleeve with tool R282.915.010.

Screw female dielectric insert tool onto connector and insert insulator with the dielectric plunger R282.730.043



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