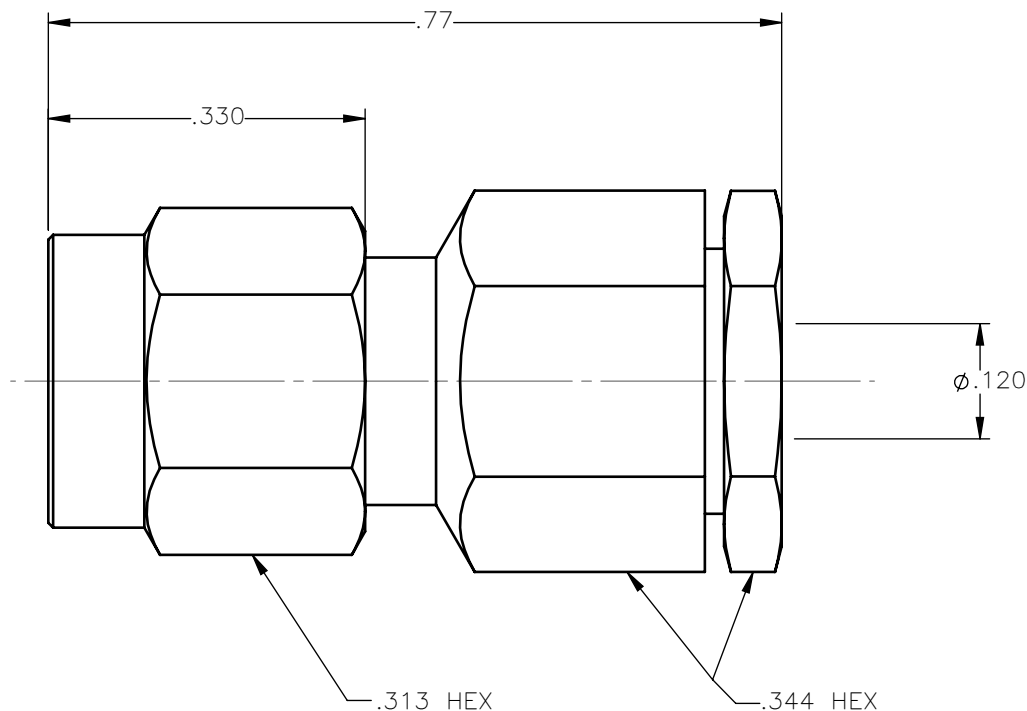


REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
B	REDRAWN, CHANGED MIL NOTE	02/17/15	N.D.



NOTES: CONFORMS TO MIL-PRF-39012

MATERIALS:

1. BODY & COUPLING NUT = STAINLESS STEEL PER ASTM A582, ALLOY 303, CONDITION "A".
2. INSULATORS = VIRGIN WHITE TEFLON PER ASTM D1710, GRADE 1, TYPE I, CLASS "B".
3. CONTACT & RING = BERYLLIUM COPPER PER ASTM B196, ALLOY C17300, TEMPER TD04.
4. SOLDER FITTING & COMPRESSION NUT= BRASS PER ASTM B16, ALLOY C36000, TEMPER H02.
5. GASKET = SILICONE RUBBER PER ZZ-R-765, CLASS 2B, GRADE 65-75.

FINISHES:

1. BODY & COUPLING NUT = PASSIVATE PER SAE-AMS-2700
2. CONTACT = GOLD PLATE PER ASTM B488-01, TYPE II, 50µin MIN, GRADE C, OVER 100 TO 200µin STRESS FREE SULFAMATE NICKEL PER QQ-N-290.
3. SOLDER SLEEVE = GOLD PLATE PER ASTM B488-01, TYPE II, 30µin MIN, GRADE C OVER 100 TO 200µin COPPER STRIKE PER MIL-C-14550.
4. COMPRESSION NUT = NICKEL PLATE PER QQ-N-290, 50µin MIN, GRADE G, EXCEPT 100 TO 200µin THICK OVER 50 TO 100µin THICK COPPER PER MIL-C-14550.

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON		DWN:	DATE	 Property of Radiall This document cannot be reproduced or communicated to a third party without prior written permission of RADIALL.			
		A.D.M.	12/15/03				
DECIMAL	ANGLE	CHKD:	DATE	SMA STRAIGHT PLUG CLAMP TYPE FOR .086 S/R CABLE			
		D.N.	12/15/03				
		APVD:	DATE				
		D.J.C.	12/15/03				
REFERENCE:		MATERIALS AND FINISHES:		SIZE	FSCM NO.	DWG NO.	REV
ORIGINATED: D.N. DATE: 11/21/90		SEE NOTES		A	19505	9501-9593-010	B
				SCALE 5:1		THIRD ANGLE PROJECTION	SHEET 1 OF 1

9501-9593-010

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