



Product: [76604TS](#)

MachFlex™, 4 Pr #24 Str TC, SRPVC Ins, OS+TC Brd, PVC Jkt, CMG

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Product Description

MachFlex™ for High Flex, 4 Pair 24AWG (10x34) Tinned Copper, SRPVC Insulation, Overall Beldfoil®+Tinned Copper Braid(85%) Shield, PVC Outer Jacket, CMG

Technical Specifications

Product Overview

Suitable Applications:	Robotics, Robot, Continuous Flex
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Construction Details

Conductor

Element	No. of Elements	Size	Stranding	Material
Pair(s)	4	24 AWG	10x34	TC - Tinned Copper

Insulation

Element	Material	Nom. Thickness	Nom. Insulation Diameter	Color Code
Pair(s)	PVC - Polyvinyl Chloride	0.010 in (0.25 mm)	0.044 in (1.1 mm)	Black & Red, Black & white, Black & Green, Black & Blue

Outer Shield

Shield Type	Material	Coverage	Drainwire Type
Tape	Bi-Laminate (Alum+Poly)	100%	26 AWG (7x34) TC
Braid	Tinned Copper (TC)	85%	

Outer Jacket

Separator	Material	Nom. Thickness	Nom. Diameter
Paper Tape	PVC - Polyvinyl Chloride	0.040 in (1.0 mm)	0.292 in

Overall Cable Diameter (Nominal):	0.292 in
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Electrical Characteristics

Electricals

Nom. Conductor DCR	Nom. Capacitance Cond-to-Cond	Nom. Characteristic Impedence
29 Ohm/1000ft	25 pF/ft (82 pF/m)	76 Ohm

Voltage

UL Voltage Rating
300 V

Mechanical Characteristics

Temperature

UL Temperature	Operating
105°C	-10°C To 105°C (Static), 5°C To 105°C (Flexing)

Bend Radius

Stationary Min.	Installation Min.	Flexing Min.
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2.92 in (74.2 mm)	4.4 in	4.4 in (110 mm)
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Max. Pull Tension:	32 lbs (15 kg)
Bulk Cable Weight:	52 lbs/1000ft

Standards and Compliance

Environmental Suitability:	Sunlight Resistance
Flammability / Reaction to Fire:	UL1685 UL Loading, FT4
NEC / UL Compliance:	Article 800, CM
AWM Compliance:	AWM 2661, AWM 10002, AWM I/II A/B
CEC / C(UL) Compliance:	CMG
European Directive Compliance:	EU CE Mark, EU Directive 2015/863/EU (RoHS 2 amendment), EU Directive 2011/65/EU (RoHS 2), EU Directive 2012/19/EU (WEEE)
APAC Compliance:	China RoHS II (GB/T 26572-2011)

History

Update and Revision:	Revision Number: 0.138 Revision Date: 05-31-2024
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Part Numbers

Variants

Item #	Color	Putup Type	UPC
76604TS 008100	Gray	Reel	612825411604
76604TS 0081000	Gray	Reel	612825411611
76604TS 008500	Gray	Reel	612825411628

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