



Product: 7429W ☑

MachFlex™, 24+1G C #16 Str BC, PVC-NYL Ins, TPE Jkt, 1000V WTTC, 600V TC-ER

Product Description

MachFlex™ for High Flex, 24+1G Conductor 16AWG (26x30) Bare Copper, PVC-NYL Insulation, TPE Outer Jacket, 1000V WTTC, 600V TC-ER

Technical Specifications

Product Overview

Suitable Applications:	Robotics, Robot, Continuous Flex

Construction Details

Conductor

Element	No. of Elements	Size	Stranding	Material
Conductor(s)	24	16 AWG	26x30	BC - Bare Copper
Ground Wire	1	16 AWG	26x30	BC - Bare Copper

Insulation

Element	Material	Nom. Thickness	Nom. Insulation Diameter	Color Code
Conductor(s)	PVC/Nylon - Polyvinyl Chloride + Nylon	0.021 in (0.53 mm)	0.101 in (2.57 mm)	Black and Numbered
Ground Wire	PVC/Nylon - Polyvinyl Chloride + Nylon	0.021 in (0.53 mm)	0.101 in (2.57 mm)	Green/Yellow

Outer Shield



Outer Jacket

Separator	Material	Nom. Thickness	Nom. Diameter
non-Woven Tape	TPE - Thermoplastic Elastomer	0.063 in (1.6 mm)	0.752 in
Overall Cable Diameter (Nominal): 0.752 in			

Electrical Characteristics

Electricals

Element	Nom. Conductor DCR	Max. Current
Conductor(s)	4.2 Ohm/1000ft	8 Amps per Conductor at 25°C
Ground Wire	4.45 Ohm/1000ft (14.6 Ohm/km)	

Voltage

UL Voltage Rating
1000 V (WTTC), 600 V (TC-ER)

Mechanical Characteristics

Temperature

UL Temperature	Operating	
UL : 90°C Dry, 75°C Wet; AWM 20328 : 105°C	-40°C To +105°C	

Bend Radius

Stationary Min.	Installation Min.
3.01 in (76.5 mm)	3.76 in

Max. Pull Tension:	1000 lbs (450 kg)	
Bulk Cable Weight:	371 lbs/1000ft	

Standards and Compliance

Environmental Suitability:	Outdoor, Sunlight Resistance, UV Resistance, Oil Resistance		
Flammability / Reaction to Fire:	UL1685 UL Loading, IEEE 1202 FT4		
NEC / UL Compliance:	Article 336		
AWM Compliance:	AWM 20328, AWM I/II A/B		
CEC / C(UL) Compliance:	CIC, TC		
European Directive Compliance:	EU Directive 2015/863/EU (RoHS 2 amendment), EU Directive 2011/65/EU (RoHS 2), EU Directive 2012/19/EU (WEEE)		
APAC Compliance:	China RoHS II (GB/T 26572-2011)		

History

Update and Revision:	Revision Number: 0.301 Revision Date: 01-10-2024

Part Numbers

Variants

Item #	Color	Putup Type	Length	UPC	Footnote
7429W 060250	Chrome	Reel	250 ft	612825186496	С
7429W 0601000	Chrome	Reel	1,000 ft	612825186489	
7429W 0605000	Chrome	Reel	5,000 ft	612825186502	

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