



**Product:** [7402W](#)

MachFlex™, 3+1G C #20 Str BC, PVC Ins, TPE Jkt, PLTC

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**Product Description**

MachFlex™ for High Flex, 3+1G Conductor 20AWG (19x32) Bare Copper, PVC Insulation, TPE Outer Jacket, PLTC

**Technical Specifications**

**Product Overview**

Suitable Applications:	Robotics, Robot, Continuous Flex
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**Construction Details**

**Conductor**

Element	No. of Elements	Size	Stranding	Material
Conductor(s)	3	20 AWG	19x32	BC - Bare Copper
Ground Wire	1	20 AWG	19x32	BC - Bare Copper

**Insulation**

Element	Material	Nom. Thickness	Nom. Insulation Diameter	Color Code
Conductor(s)	PVC - Polyvinyl Chloride	0.015 in (0.38 mm)	0.066 in (1.7 mm)	Black and Numbered
Ground Wire	PVC - Polyvinyl Chloride	0.015 in (0.38 mm)	0.066 in (1.7 mm)	Green/Yellow

**Outer Shield**

Material
No Shield

**Outer Jacket**

Separator	Material	Nom. Thickness	Nom. Diameter
non-Woven Tape	TPE - Thermoplastic Elastomer	0.037 in (0.94 mm)	0.238 in

Overall Cable Diameter (Nominal):	0.238 in
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**Electrical Characteristics**

**Electricals**

Element	Nom. Conductor DCR	Max. Current
Conductor(s)	10.7 Ohm/1000ft	9 Amps per Conductor at 30°C
Ground Wire	10.7 Ohm/1000ft (35.1 Ohm/km)	14.4 Amps per Conductor at 30°C

**Voltage**

UL Voltage Rating	Voltage Rating
300 V	600 V

**Mechanical Characteristics**

**Temperature**

UL Temperature	Operating
UL : 90°C, AWM 20327 : 105°C	-40°C To 105°C

**Bend Radius**

Stationary Min.	Installation Min.
2.38 in (60.5 mm)	2.38 in

Max. Pull Tension:	60 lbs (27 kg)
Bulk Cable Weight:	38 lbs/1000ft

Standards and Compliance

Environmental Suitability:	Outdoor, Sunlight Resistance, UV Resistance, Oil Resistance
Flammability / Reaction to Fire:	UL1685 UL Loading, IEEE 1202 FT4
NEC / UL Compliance:	Article 725, PLTC
AWM Compliance:	AWM 20327, AWM I/II A/B
European Directive Compliance:	EU Directive 2015/863/EU (RoHS 2 amendment), EU Directive 2011/65/EU (RoHS 2), EU Directive 2012/19/EU (WEEE)
APAC Compliance:	China RoHS II (GB/T 26572-2011)

History

Update and Revision:	Revision Number: 0.378 Revision Date: 01-10-2024
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Part Numbers

Variants

Item #	Color	Putup Type	Length	UPC	Footnote
7402W 060250	Chrome	Reel	250 ft	612825185345	C
7402W 0601000	Chrome	Reel	1,000 ft	612825185338	C
7402W 0605000	Chrome	Reel	5,000 ft	612825185352	

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