

**Description:** 850 MHz RX Diversity Helical SMD Antenna**Series:** Helical SMD Antenna**PART NUMBER:** W3118A**Features:**

- Vertical mount on board
- Compact size W x L x H (2.5 x 8 x 8 mm)
- Low weight (390 mg)
- Lead Free materials
- Fully SMD compatible
- Glue needed between antenna and PCB
- Lead free soldering compatible
- Tape and reel packing

**Applications:**

- GSM Cellular 850 Band
- 869-894 MHz
- ISM 868 MHz

**Issue:** 2046

In the effort to improve our products, we reserve the right to make changes judged to be necessary.

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**For more information:**

Pulse Worldwide Headquarters  
15255 Innovation Drive #100  
San Diego, CA 92128  
USA  
Tel: 1-858-674-8100

Pulse/Larsen Antennas  
18110 SE 34<sup>th</sup> St Bldg 2 Suite 250  
Vancouver, WA 98683  
USA  
Tel: 1-360-944-7551

Europe Headquarters  
Pulse GmbH & Co, KG  
Zeppelinstrasse 15  
Herrenberg, Germany  
Tel: 49 7032 7806 0

Pulse (Suzhou) Wireless Products Co, Inc.  
99 Huo Ju Road (#29 Bldg, 4<sup>th</sup> Phase  
Suzhou New District  
Jiangsu Province, Suzhou 215009 PR China  
Tel: 86 512 6807 9998

**Description:** 850 MHz RX Diversity Helical SMD Antenna**PART NUMBER:** W3118A**Series:** Helical SMD Antenna**ELECTRICAL SPECIFICATIONS**

Frequency	869-894MHz
Nominal Impedance	50 $\Omega$
Return Loss	<-9 dB
Radiation Pattern	Omni
Gain	-1dBi
Efficiency	35%
Polarization	Vertical
Power Withstanding	3W

**MECHANICAL SPECIFICATIONS**

Dimension	2.5 x 8 x 8 mm
Weight	0.39 g
Antenna Materia	Plastic : LCP Helix : Sn Plated Spring Steel

**ENVIRONMENTAL SPECIFICATIONS**

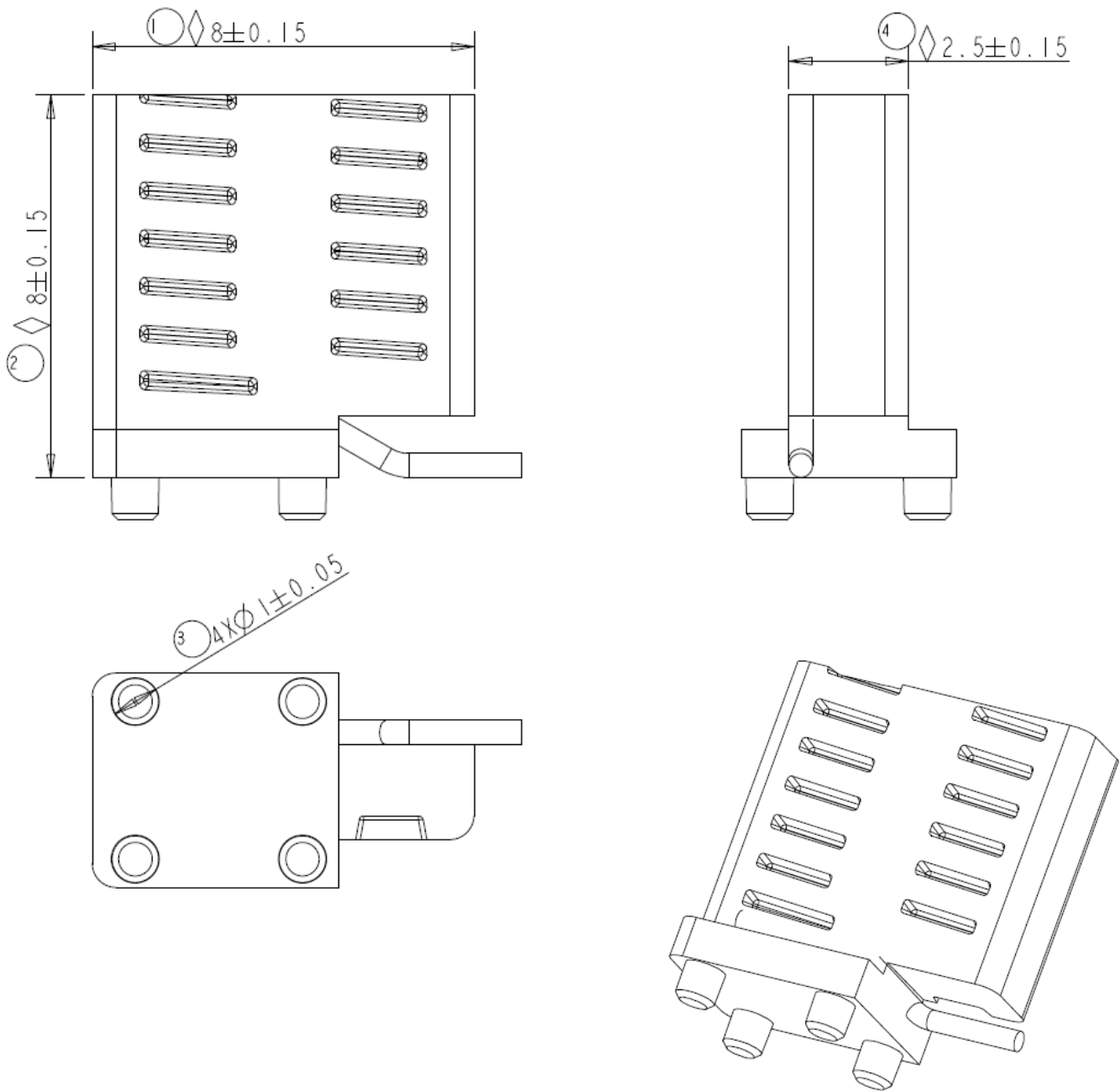
Operating Temperature	-40 ~ +85 ° C
Storage Temperature	-40 ~ +85 ° C
RoHS Compliant	Yes

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### MECHANICAL DRAWING



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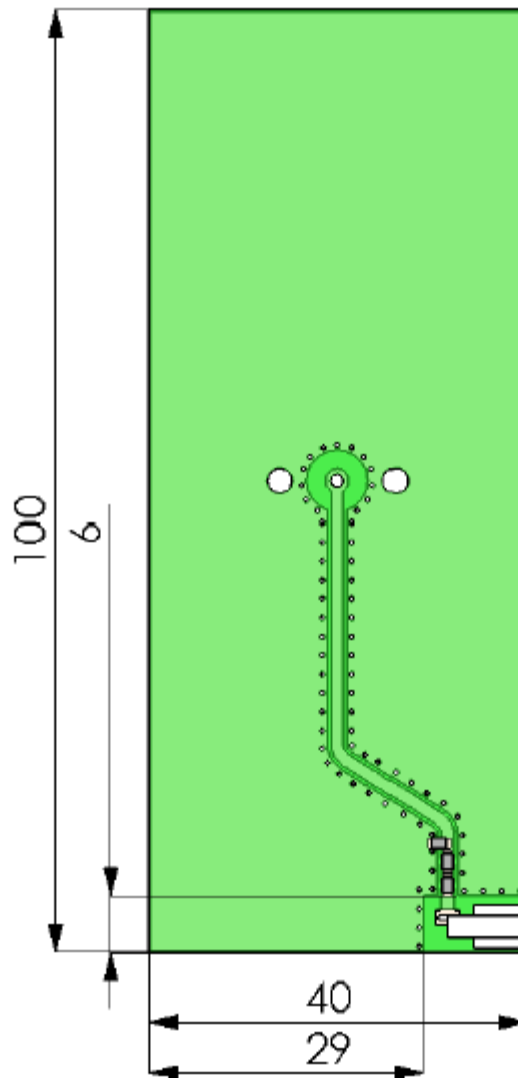
### PWB Layout

#### Test board layout

Ground cleared under antenna, clearance area **6.00 mm x 11.00 mm**

Feed line should be designed to match  $50\ \Omega$  characteristic impedance, depending on PWB material and thickness.

Matching and tuning component values depend on application and surrounding mechanics / materials



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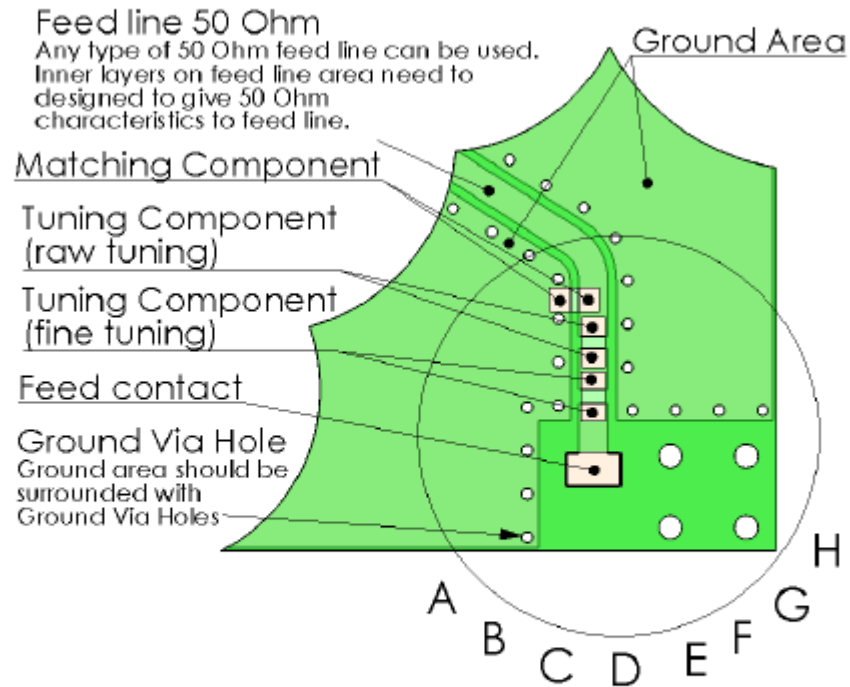
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### PWB Layout

**Note:** All dimensions are in metric system.



**Components on test board**

Matching component = 5n6H inductor

Tuning component (raw tuning) = 8n2H inductor

Tuning component (fine tuning) = 1n8H inductor

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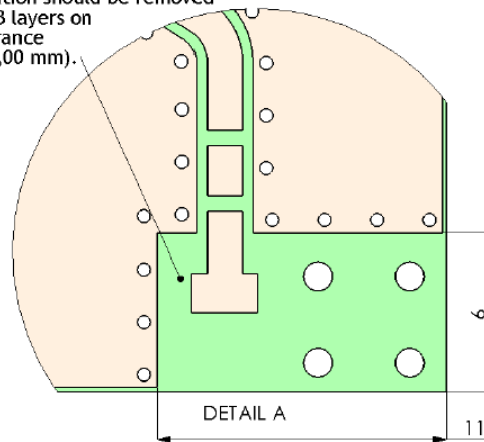
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### PWB Layout

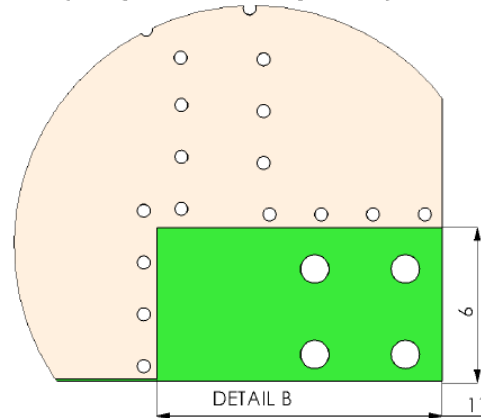
#### Ground clearance area for W3118A

Ground clearance area (6 x 11,00 mm)

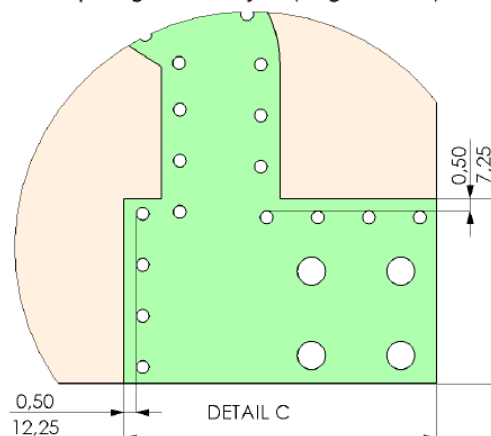
All metallization should be removed from all PWB layers on ground clearance area (6 x 11,00 mm).



Opening in bottom/inner ground layers



Opening in other layers (no ground/ RF)



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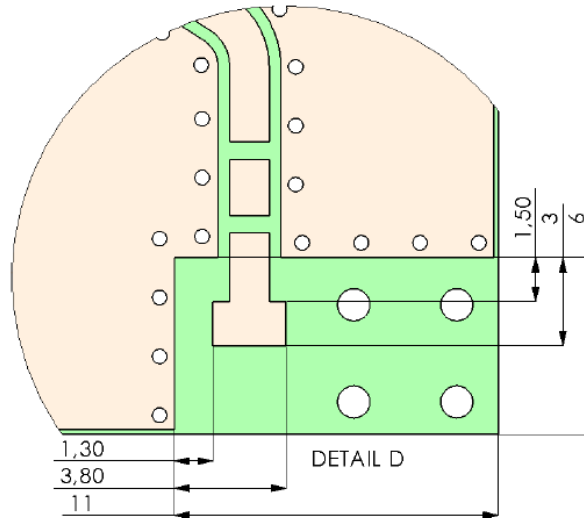
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### PWB Layout

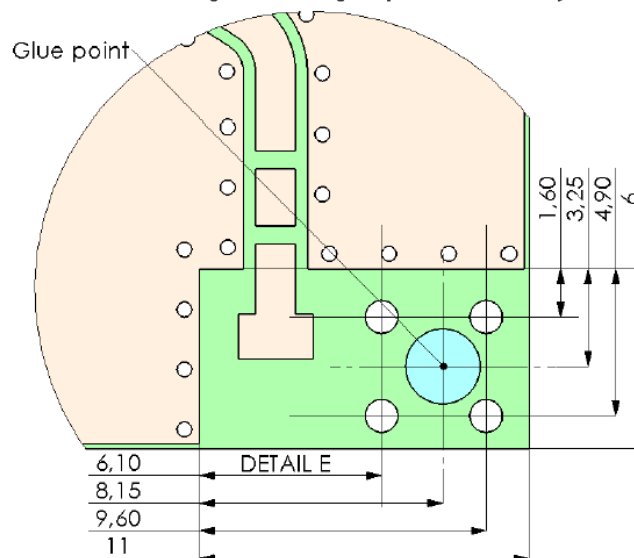
*PWB pad dimensions and antenna attachment for W3118A*

Pad dimensions in top copper



It is recommended to use glue between antenna and PWB to get enough mechanical strength.

Antenna fixing holes and glue point on PWB layout



*The glue could be SMD-adhesive (Heraeus PD 955M) or hot setting adhesive, depending on manufacturing method. (Reflow or hand soldering)*

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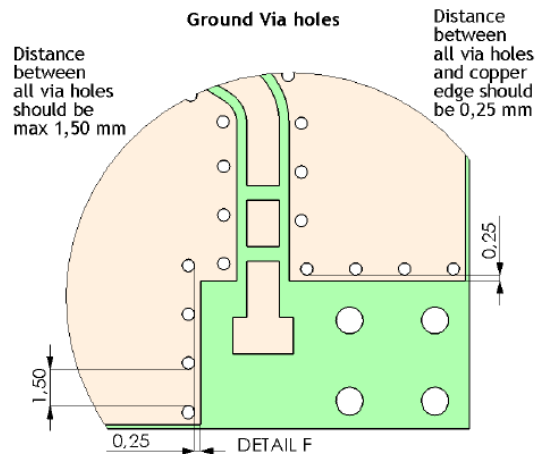
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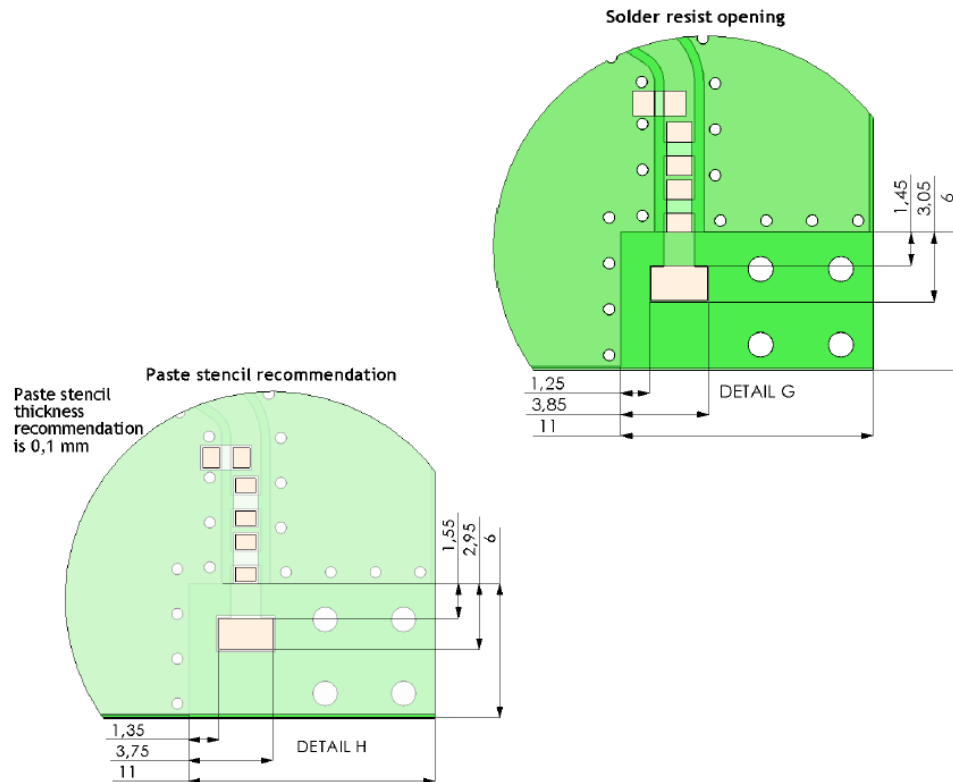
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### PWB Layout

*Typical ground via hole placement in PWB layout for W3118A*



*Solder resist opening and Paste stencil recommendation for W3118A*



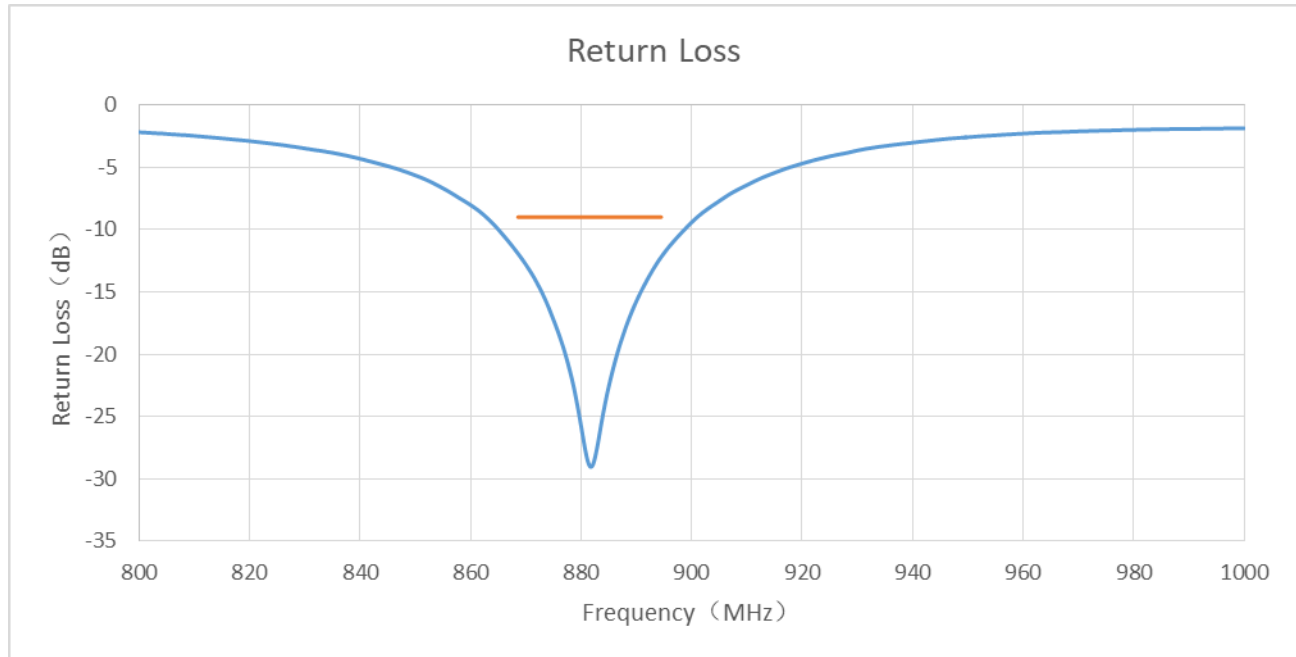
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**Description:** 850 MHz RX Diversity Helical SMD Antenna**PART NUMBER:** W3118A**Series:** Helical SMD Antenna**CHARTS****Return Loss**

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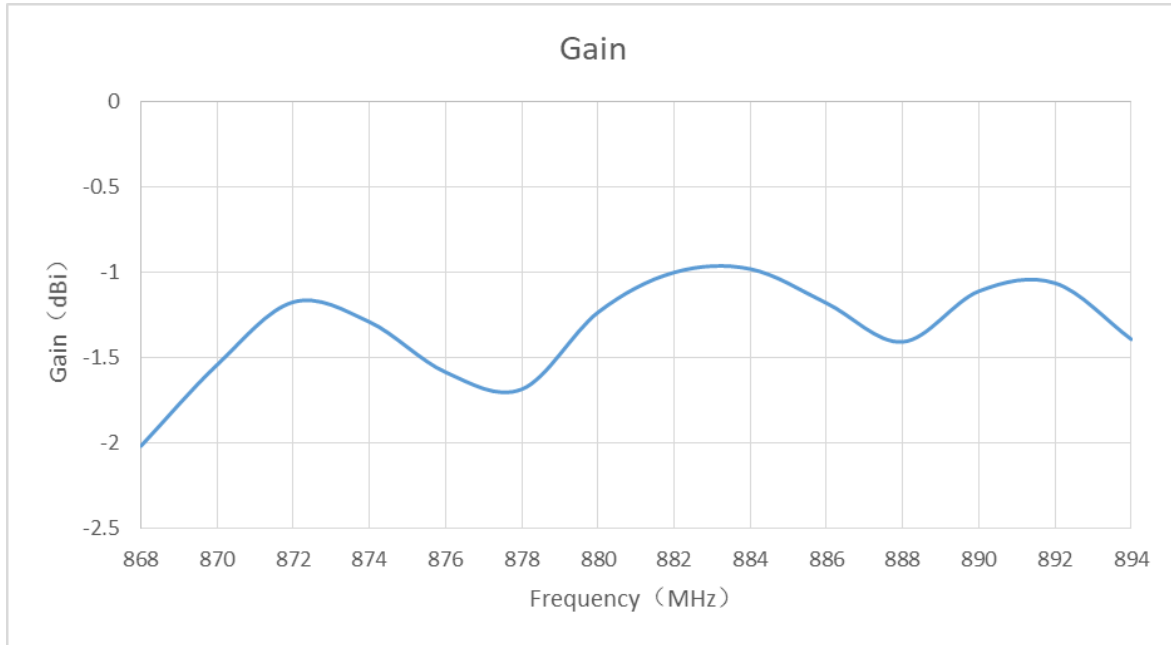
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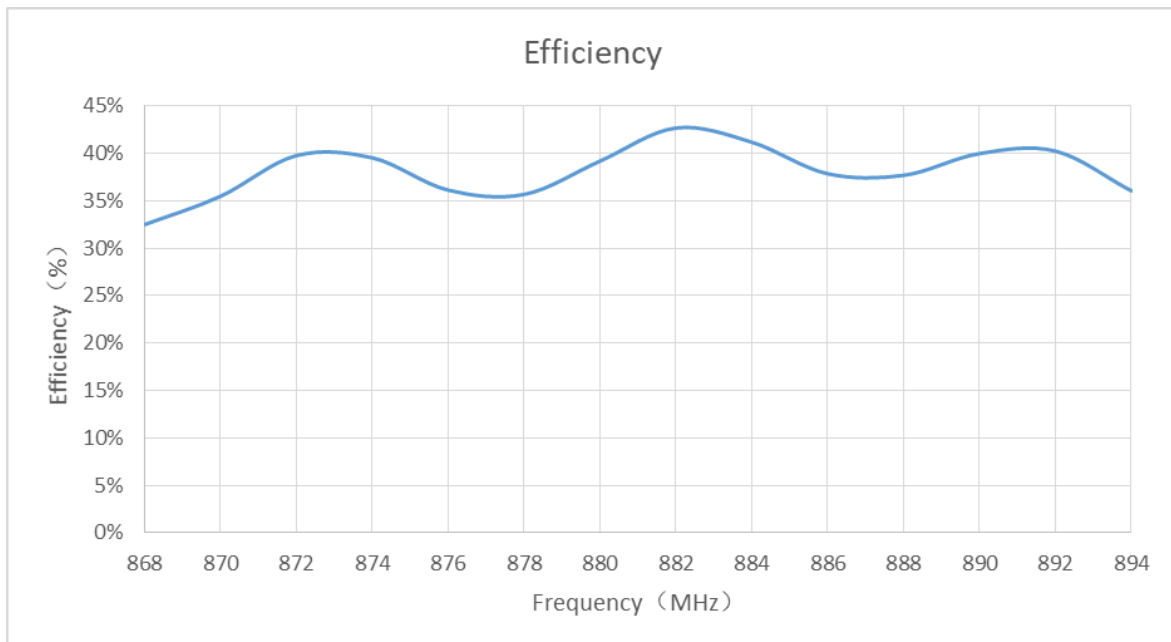
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### CHARTS

#### Gain



#### Radiation Efficiency



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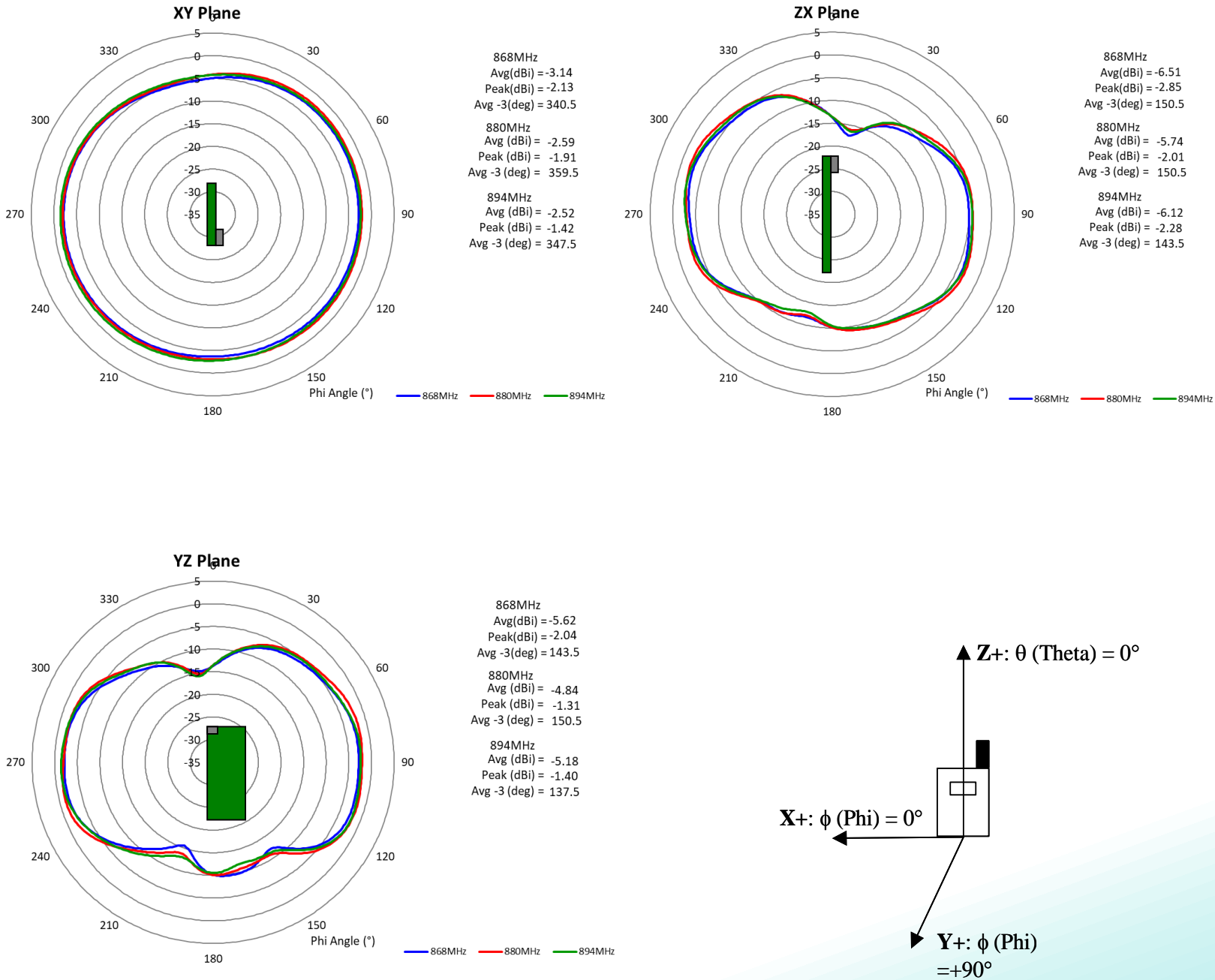
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### CHARTS



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### Recommendation for reflow soldering process

Printing stencil thickness 0,15 - 0,25 mm is recommended for the solder paste. The maximum soldering temperature should not exceed 260°C. The temperature profile recommendations for reflow soldering process is presented in the Figures 1 and 2. The reflow profile

presented in figure 1 describes minimum reflow temperatures. The reflow profile presented in figure 2 describes maximum reflow temperatures. located at the center of the coverage area.

	Method of heat transfer	Controlled hot air convection
1	Average temperature gradient in preheating	2.5 °C/s
2	Soak time	2-3 minutes
3	Max temperature gradient in reflow	3 °C/s
4	Time above 217 °C	Max 30 sec
5	Peak temperature in reflow	230 °C for 10 seconds
6	Temperature gradient in cooling	Max -5 °C/s

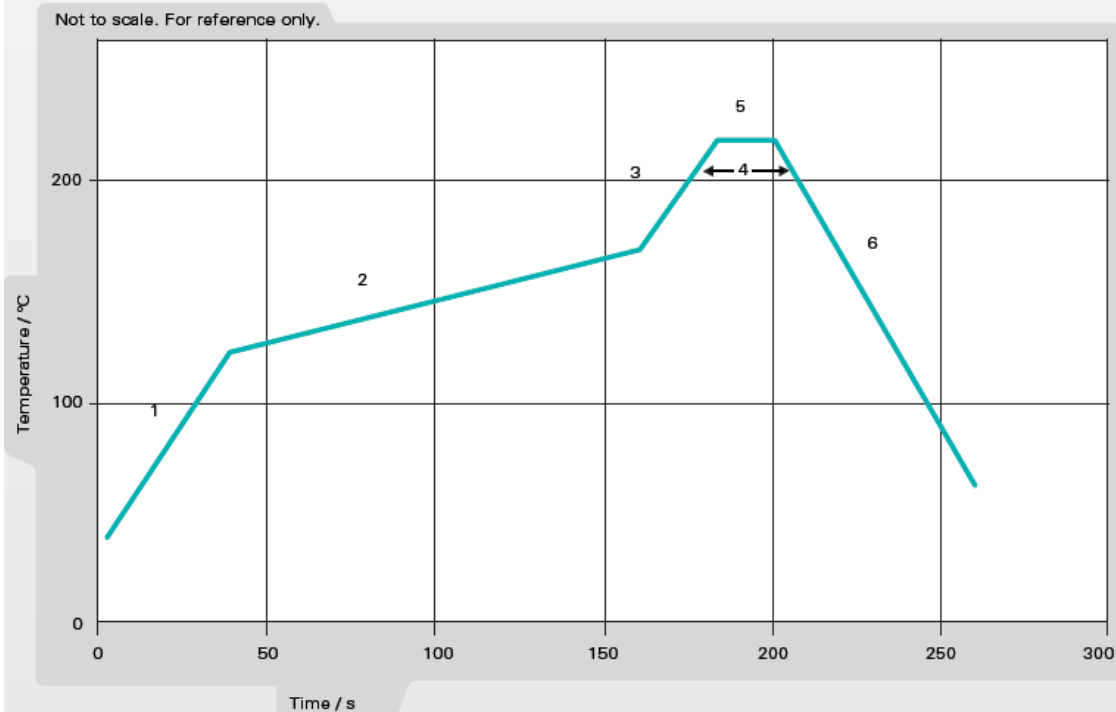


Figure 1. Minimum temperature profile recommendation for reflow soldering process

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### PACKAGING

600pcs antennas packed in a tape & reel.

1 label on each tape & reel with part number, date code and Qty.

4 tape & reels of antennas (total 2400pcs antennas) packed in a Carton

1 label on each Carton with part number, date code and Qty.

P.S.: The antenna is placed vertically in the tape & reel, so it can be picked and placed for the SMT process.



拉力值	pull force	75 gms
品名:	W3118A	
数量:	600 PCS	
日期:	2020-09-25	
班别:	T	



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Pulse:

W3118A