

### High Precision Bulk Metal<sup>®</sup> Foil Molded Surface Mount Resistor with TCR down to <u>± 2 ppm/°C</u>, Flexible Terminations, and Load Life Stability of <u>± 0.005 %</u> (50 ppm)



Any value at any tolerance available within resistance range

#### INTRODUCTION

The SMRxD is a precision molded surface mountable resistor offering all the elements of precision; including low TCR, tight tolerance, long term stability, low noise, low thermal EMF, and non-measurable voltage coefficient. It utilizes the Bulk Metal<sup>®</sup> Foil technology for the resistive element with its inherent low and predictable TCR and long term stability. This surface mountable product affords similar performance to the time tested S series molded through-hole product.

# The flexible terminations of this product also reduce stress transference from the PCB to the resistor.

Voltage division with tight tracking < 3 ppm/°C can be achieved with 2 **randomly** selected units even with a large ratio between the two values.

Our Application Engineering Department is available to advise and make recommendations. For non-standard technical requirements and special applications, please contact us.

| TABLE 1 - THE SMRxD SERIES IS LISTEDINTHE FOLLOWING DSCCSPECIFICATIONS |       |               |  |  |  |
|--|-------|---------------|--|--|--|
| MODEL  | DSCC  | MIL SPEC      |  |  |  |
| SMR1D  | 06020 | MIL-PRF-55182 |  |  |  |
| SMR3D  | 06021 | MIL-PRF-55182 |  |  |  |

# TABLE 2 - TOLERANCE AND TCR VERSUS RESISTANCE VALUE (-55 °C to + 125 °C + 25 °C ref.)

| $(-55 \ \text{C}\ \text{I}0 + 125 \ \text{C}, + 25 \ \text{C}\ \text{Iel.})$ |                                     |  |  |  |  |
|--|-------------------------------------|--|--|--|--|
| VALUE  | STANDARD<br>TOLERANCE <sup>1)</sup> | TYPICAL TCR AND<br>MAX. SPREAD <sup>1)</sup><br>(ppm/°C) |  |  |  |
| 50 $\Omega$ to 80 k $\Omega$   | ± 0.01 %                            | ± 2 ± 3  |  |  |  |
| 20 $\Omega$ to < 50 $\Omega$   | ± 0.02 %                            | $\pm 2 \pm 4$  |  |  |  |
| 10 $\Omega$ to < 20 $\Omega$   | ± 0.05 %                            | $\pm 2 \pm 6$  |  |  |  |
| 5 $\Omega$ to < 10 $\Omega$  | ± 0.1 %                             | ± 2 ± 8  |  |  |  |

Note

1. Tighter performances are available

\* Pb containing terminations are not RoHS compliant, exemptions may apply

- Temperature coefficient of resistance (TCR): ± 2 ppm°C typical (- 55 °C to + 125 °C, + 25 °C ref.)
- Tolerance: to ± 0.01 %

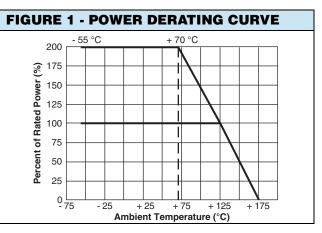


COMPLIANT

- Flexible terminations ensure minimal stress transference from the PCB due to a difference in thermal coefficient of expansions (TCE)
- Electrostatic discharge (ESD) above 25 000 V
- Load life stability: ± 0.005 % (70 °C, 2000 h at rated power) • Resistance range: 5  $\Omega$  to 80 k $\Omega$  (for higher and lower
- values, please contact us)
- Power rating: to 600 mW at 70 °C
- Non inductive, non capacitive design
- Current noise: 40 dB
- Voltage coefficient: < 0.1 ppm/V</li>
- Non inductive: < 0.08  $\mu$ H
- Non hot spot design
- Terminal finishes available: lead (Pb)-free tin/lead alloy
- Matched sets with TCR tracking are available upon request
- Any value available within resistance range (e.g. 1K234)
- Prototype samples available from 48 h. For more information, please contact <u>foil@vishaypg.com</u>
- For better performances please review SMRxDZ datasheet

#### **APPLICATIONS**

- Military, airborne and space
- Precision amplifiers
- High precision instrumentation
- Medical
- Automatic test equipment (ATE)
- Industrial
- Audio (high end stereo equipment)
- EB application
- Pulse application
- Measurement instrumentation



V<sub>out</sub>

---- SMRxD

# SMR1D/SMR3D

# Vishay Foil Resistors



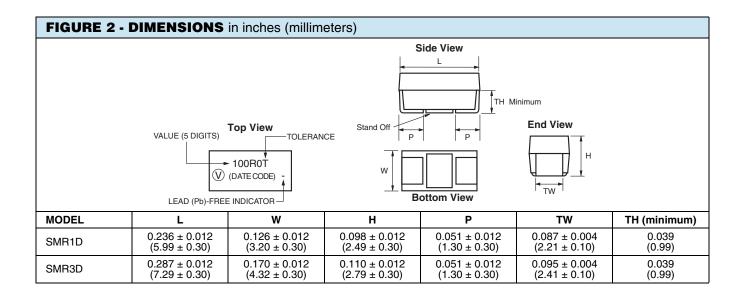
| TABLE 3 - PERFORM                   | ANCE SPECIFICATIONS  |                    |  |  |  |  |
|-------------------------------------|--|--------------------|--|--|--|--|
| TEST                                | CONDITIONS   |                    |  |  | MAXIMUM LIMIT <sup>1)</sup>              |  |
|                                     | SMR1D  | SM                 | SMR3D                                  |  | SMR3D                                    |  |
| Resistance Range                    |  |                    |  | 5 $\Omega$ to 33 k $\Omega$            | 5 $\Omega$ to 80 k $\Omega$              |  |
| Rated Power                         | 5 Ω to 10 kΩ<br>0.250 W at 70 °C<br>0.125 W at 125 °C<br>0.125 W at 125 °C |                    | 0.6 W at 70 °C 0.4 W at 70 °C          |  | see figure 1                             |  |
| Maximum Working Voltage             |  | ·                  |  | 73 V                                   | 180 V                                    |  |
| Maximum Operating<br>Temperature    | + 175 °C (see figure 1)  |                    |  |  |  |  |
| Working Temperature Range           | - 55 °C to + 1   | 25 °C (MIL range)  |  |  |  |  |
| Thermal Shock                       | - 65 °C to + 150   | ± 0.01 % (100 ppm) |  |  |  |  |
| Short Time Overload                 | 6.25 x rat   | ± 0.01 % (100 ppm) |  |  |  |  |
| Low Temperature Storage             | 24 h at - 65 °C  |                    |  |  | ± 0.01 % (100 ppm)                       |  |
| Low Temperature Operation           | 45 min, rated power at - 65 °C   |                    |  |  | ± 0.01 % (100 ppm)                       |  |
| Dielectric Withstanding<br>Voltage  | atmospheric pressure; AC 200 V; 1 min                                      |                    |  |  | ± 0.01 % (100 ppm)                       |  |
| Insulation Resistance (M $\Omega$ ) | DC 100 V; 1 min  |                    |  | over 10 000                            |  |  |
| Resistance to<br>Soldering Heat (%) | 260 °C; 10 s   |                    |  |  | ± 0.02 %, ± 0.01 % typical               |  |
| Moisture Resistance                 | + 65 °C to - 10 °C; 90 % to 98 % RH; rated power; 240 h                    |                    |  |  | ± 0.02 % (200 ppm)                       |  |
| Shock                               | 100 G; sawtooth  |                    |  | ± 0.01 % (100 ppm)                     |  |  |
| Vibration, High Frequency           | 10 ~ 2000 ~ 10 Hz; 20 G; Y, Z each 4 h                                     |                    |  | ± 0.01 % (100 ppm)                     |  |  |
| Load Life Stability (2000 h)        | 0.04 W at + 70 °C<br>0.25 W at + 70 °C<br>0.125 W at + 125 °C              | 0.6 W a            | at + 70 °C<br>at + 70 °C<br>t + 125 °C | Typical<br>0.005 %<br>0.02 %<br>0.02 % | Typical<br>0.005 %<br>0.015 %<br>0.015 % |  |
| High Temperature Exposure           | 175 °C; no load 2000 h   |                    |  | ± 0.05 % (500 ppm)                     |  |  |
| Weight                              |  |                    |  | 0.1143 g                               | 0.244 g                                  |  |
| Packaging                           | bulk (loose) or tape and reel, per EIA-481-1                               |                    |  |  |  |  |

#### Note

1. As shown + 0.01  $\Omega$  to allow for measurement error at low values

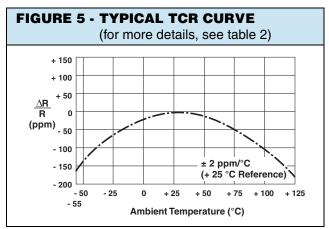


**Vishay Foil Resistors** 



| FIGURE 3 - RECOMMENDED MOUNTING PAD GEOMETRIES in inches (millimeters)  |                    |                 |                 |                 |                      |                 |
|---|--------------------|-----------------|-----------------|-----------------|----------------------|-----------------|
|   | Reflow Solder Pads |                 |                 |                 |                      |                 |
| $\begin{array}{c} & & \\ & & \\ \hline \\ \hline$ |                    |                 |                 |                 |                      |                 |
| MODEL   | METHOD             | A<br>MIN.       | B<br>REF        | C<br>REF        | D<br>± 0.04 (± 1.02) | E<br>REF        |
| SMR1D   | Reflow             | 0.110<br>(2.79) | 0.106<br>(2.69) | 0.124<br>(3.15) | 0.337<br>(8.55)      | 0.050<br>(1.27) |
| SMR3D   | Reflow             | 0.118<br>(3.00) | 0.106<br>(2.69) | 0.175<br>(4.45) | 0.388<br>(9.86)      | 0.050<br>(1.27) |
| Per IPC-SM-782 Rev. A   |                    |                 |                 |                 |                      |                 |

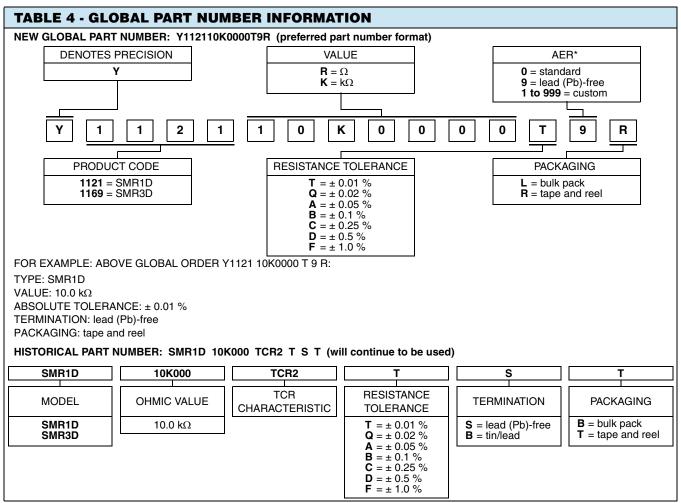
FIGURE 4 - TRIMMING TO VALUES (conceptual illustration)



Note: The TCR values for < 80  $\Omega$  are influenced by the termination composition and the result in deviation from this curve

### Vishay Foil Resistors





Note

\* For non-standard requests, please contact application engineering.



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