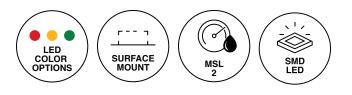


CMD17-21 Series 0805 Package Size Surface Mount Technology LED



SMD LED available in three colors. Available in clear and diffused lens options



Application

- Wearable and Portable Devices
- Automotive Features
- Navigations Systems

- · Home and Smart Appliance
- Backlit Keypads
- Medical Devices

- Health Care Application
- Industrial Control Systems
- Status Indicator

Key Features

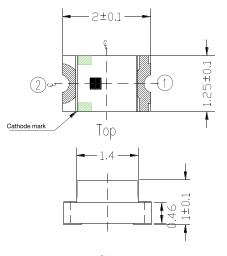
- Surface mount technology
- · Tape and reel packaged for high-speed auto insertion
- · Convection and vapor-phase reflow compatible
- · Compact form enables high density placement
- Packaged 3000 pieces per reel
- · Lead Finish (Plating): Au
- Under Plating Material: NiCu
- Leading edge LED optoelectronic performance
- Consistent high brightness
- · Exceptional Reliability
- · Stringent process controls assure quality
- · Extensive qualification testing to meet strictest requirements
- · Designed to permit easy post-reflow solder joint inspection
- MSL Rating 2
- For custom LED color contact VCC
- RoHS and REACH Compliant



Ordering Data

| | Emmited Color/Lens Color | | | | | | |
|-----------|--|--|--|--|--|--|--|
| SF | RC/TR8 | | | | | | |
| | uper Red/Clear | | | | | | |
| | | | | | | | |
| RC/TR8 Br | rilliant Red/Clear | | | | | | |
| YC/TR8 Br | rilliant Yellow/Clear | | | | | | |
| GC/TR8 Gi | reen/Clear | | | | | | |
| RD/TR8 Re | ed/Red Diffused | | | | | | |
| YD/TR8 Ye | ellow/Yellow Diffused | | | | | | |
| GD/TR8 Gi | reen/Green Diffused | | | | | | |
| | RC/TR8 S RC/TR8 B (C/TR8 B GC/TR8 G RD/TR8 R (D/TR8 Y | | | | | | |

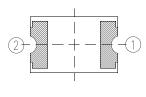
Product Dimensions



Side

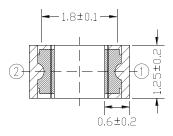


Polarity



Bottom

Recommended Soldering Pattern



Notes:

- 1. All dimensions are in mm
- 2. Tolerance is ± 0.1 mm unless otherwise noted
- 3. The specifications, characteristics and technical data described in the datasheet are subject to change without prior notice.



Product Specifications

Electrical-Optical Characteristics

| Part Number | Emitted Lens Color Color | Test Current | Luminous Intensity | | Forward Voltage | | Peak Wavelength | Viewing Angle | |
|-----------------|-----------------------------|-----------------|--------------------|------------|-----------------|----------|--------------------|------------------|-----------|
| | | Color | (mA) | Min. (mcd) | Typ. (mcd) | Typ. (V) | Max. (V) | • | (degrees) |
| [| I | 1 | | 1 | | | | | · |
| CMD17-21SRC/TR8 | Super Red | Clear | 20 | 10.0 | 21.0 | 1.7 | 2.4 | 660 | 140 |
| CMD17-21VRC/TR8 | Brilliant Red | Clear | 20 | 15 | 38 | 2.0 | 2.4 | 632 | 140 |
| CMD17-21VYC/TR8 | Brilliant Yellow | Clear | 20 | 15 | 38 | 2.0 | 2.4 | 591 | 140 |
| CMD17-21VGC/TR8 | Brilliant Green | Clear | 20 | 12 | 17 | 2.0 | 2.4 | 573 | 140 |
| CMD17-21VRD/TR8 | Red | Red Diffused | 20 | 40 | 80 | 2.0 | 2.4 | 632 | 150 |
| CMD17-21VYD/TR8 | Yellow | Yellow Diffused | 20 | 2.5 | 4.0 | 2.0 | 2.8 | 505 | 140 |
| CMD17-21VGD/TR8 | Green | Green Diffused | 20 | 14 | 18 | 2.0 | 2.4 | 575 | 150 |

Absolute Maximum Ratings

| Emitted Color | Power Dissipation (mW) | Operating/Storage Temperature (°C) | Average Forward Current (mA) | Peak Forward Current (1 µs @ 10% duty cycle) | Reverse Voltage (IR=100µA) (V) | Lead Solder Time at 260°C (Seconds) |
|------------------|------------------------------|--|------------------------------------|--|-----------------------------------|-------------------------------------|
| Super Red | 100 | -40 to +85 | 30 | 150 | 5.0 | 5 |
| Brilliant Yellow | 60 | -40 to +85/-40 to +90 | 25 | 60 | 5.0 | 10 Max |
| Brilliant Green | 60 | -40 to +85/-40 to +90 | 25 | 60 | 5.0 | 10 Max |
| Green Diffused | 60 | -40 to +85/-40 to +90 | 25 | 60 | 5.0 | 10 Max |
| Brilliant Red | 60 | -40 to +85/-40 to +90 | 25 | 60 | 5.0 | 10 Max |
| Red Diffused | 60 | -40 to +85/-40 to +90 | 25 | 60 | 5.0 | 10 Max |



Precautions

Over-current-proof

• Customer must apply resistors for protection, otherwise slight voltage shift will cause big current change (Burn out will happen).

Storage

· Do not open moisture proof bag before the products are ready to use.

• After opening the package: The LEDs should be kept at 30°C or less and 60%RH or less.

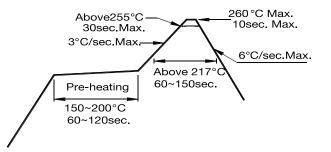
• The LEDs should be used within 168 hours (7days) after opening the package. If unused LEDs remain, it should be stored in moisture proof packages.

• If the moisture absorbent material (silica gel) has faded away or the LEDs have exceeded the

storage time, baking treatment should be performed using the following conditions. Baking treatment : 60±5°C for 24 hours.

Soldering Condition

· Pb-free solder temperature profile



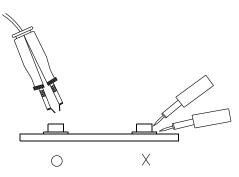
- Reflow soldering should not be done more than two times.
- When soldering, do not put stress on the LEDs during heating.
- After soldering, do not warp the circuit board.

Soldering Iron

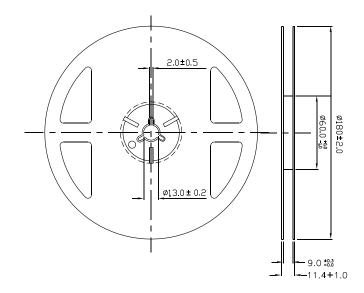
• Each terminal is to go to the tip of soldering iron temperature less than 350°C for 3 seconds within once in less than the soldering iron capacity 25W. Leave two seconds and more intervals, and do soldering of each terminal. Be careful because the damage of the product is often started at the time of the hand solder.

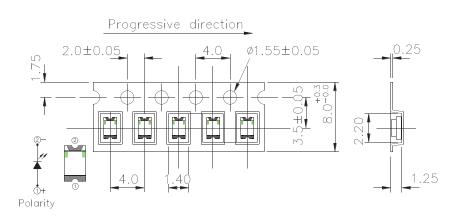
Repairing

• Repair should not be done after the LEDs have been soldered. When repairing is unavoidable, a double-head soldering iron should be used (as below figure). It should be confirmed beforehand whether the characteristics of the LEDs will or will not be damaged by repairing.









3000 pieces per reel

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Compliances and Approvals





Mouser Electronics

Authorized Distributor

Click to View Pricing, Inventory, Delivery & Lifecycle Information:

VCC: CMD17-21VGD/TR8