

# DSM Series Ultra Thin Surface Mount Single Digit 7-Segment LED Display

DSM7UA20105 - 0.20" (5.08mm) Digit Height

Emitting Color: Pure Green (InGaN/GaN)

### **Applications**

- People Movers
- Home Appliances
- Medical Devices
- Industrial Devices
- Automation and Controls
- Light Control

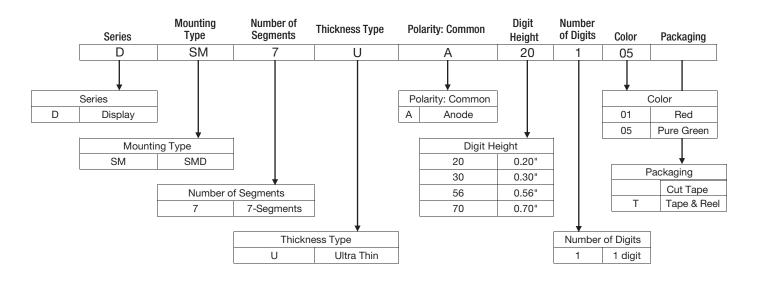
- IoT
- Transportation
- Food Service Appliances

### **Key Features**

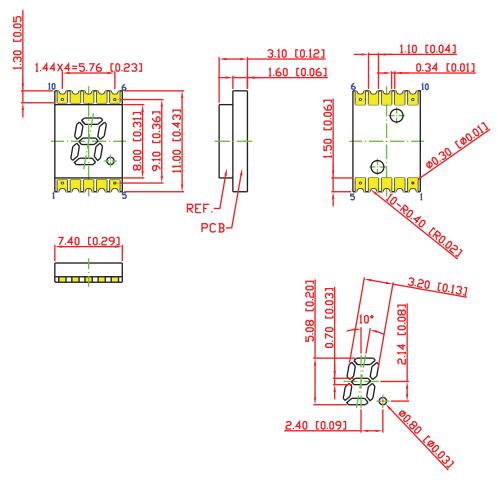
- 1-digit seven segment led numeric display
- Outer dimensions: 11.0 x 7.40 x 3.10mm
- Reduce overall thickness of PCB, with major cost savings
- Available in 4 different digit heights and widths
- Excellent character appearance, with high light output
- Pure green chip
- Made from InGaN on transparent GaN substrate
- Made of white segments and gray surface
- Also available in super bright red
- Available in cut tape or automation-friendly tape and reel

- Exclusive patented technology
- Low current operation and lower power consumption
- Polarity: common anode
- Available for reverse mounting configuration
- Side by side mounting allows space saving
- Easy mounting on PC boards or sockets
- Moisture Sensitive Level (MSL): 2a
- Life expectancy: 100,000 hours
- Technically and mechanically rugged
- Quality tested with the highest industry standard

## **Ordering Data**



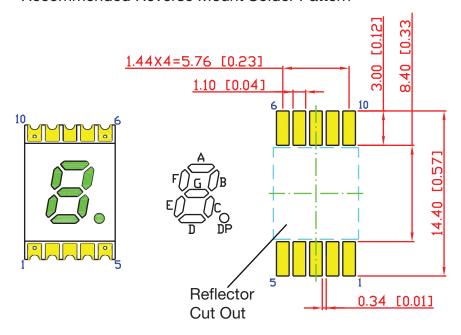
# **Dimensions and Internal Circuit Diagram**



Dimensions in millimeters [inches] Tolerance is  $\pm 0.25$ mm [.01"] unless otherwise noted

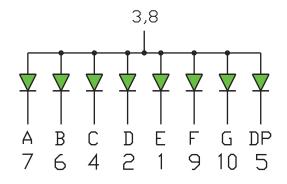
# **Dimensions and Internal Circuit Diagram**

### Recommended Reverse Mount Solder Pattern



 $\label{eq:Dimensions} \mbox{Dimensions in millimeters [inches]} \\ \mbox{Tolerance is $\pm 0.25 mm [.01"] unless otherwise noted}$ 

### Pin Connections (Common Anode)



| Connection   |
|--------------|
| CATHODE E    |
| CATHODE D    |
| COMMON ANODE |
| CATHODE C    |
| CATHODE DP   |
| CATHODE B    |
| CATHODE A    |
| COMMON ANODE |
| CATHODE F    |
| CATHODE G    |
|              |

# **Product Specifications**

## Absolute Maximum Rating at Ta=25°C / 77°F (Ta= Ambient Temperature)

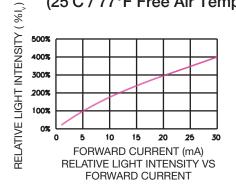
| Parameter                            | Symbol           | Maximum<br>Rating          | Unit       |
|--------------------------------------|------------------|----------------------------|------------|
| Power dissipation                    | P <sub>AD</sub>  | 120                        | mW         |
| Derating liner from 25°C/77°F        | -                | 0.30/9.46                  | mA °C / °F |
| Continuous forward current           | I <sub>AF</sub>  | 30                         | mA         |
| Peak current (duty cycle 1/10, 1kHz) | I <sub>PF</sub>  | 100                        | mA         |
| Reverse voltage                      | V <sub>R</sub>   | 5                          | V          |
| Operating temperature                | T <sub>OPR</sub> | -40 TO +105<br>-40 TO +221 | °C<br>°F   |
| Storage temperature                  | T <sub>STG</sub> | -40 TO +105<br>-40 TO +221 | °C<br>°F   |

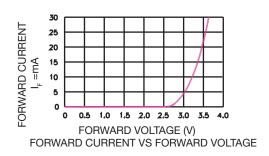
## Electrical - Optical Characteristics at Ta=25°C / 77°F (Ta= Ambient Temperature)

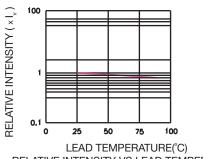
| Charateristic                | Symbol         | Condition            | Min. | Тур. | Max. | Unit |
|------------------------------|----------------|----------------------|------|------|------|------|
| Forward Voltage, (Per Dice)  | V <sub>F</sub> | I <sub>F</sub> =20mA | -    | 2.8  | 3.6  | V    |
| Reverse Current, (Per Dice)  | I <sub>R</sub> | V <sub>R</sub> =8V   | -    | -    | 10   | μΑ   |
| Dominant Wavelength          | $\lambda_{D}$  | I <sub>F</sub> =20mA | 515  | -    | 530  | nm   |
| Luminous Intensity           | I <sub>v</sub> | I <sub>F</sub> =20mA | 40   | -    | 100  | mcd  |
| Spectral radiation bandwidth | Δλ             | I <sub>F</sub> =20mA | -    | 30   | -    | nm   |

### **Product Specifications**

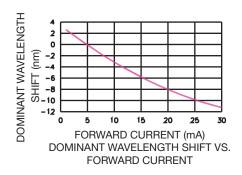
# Typical Electro-optical Characteristic Curves (25°C / 77°F Free Air Temperature Unless Otherwise Specified)

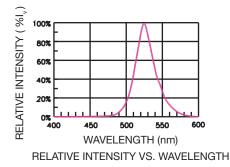


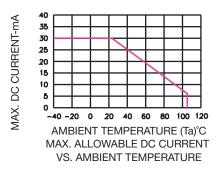




LEAD TEMPERATURE(°C)
RELATIVE INTENSITY VS LEAD TEMPERATURE
(PULSED 20mA; 300us PULSE, 10ms PERIOD)

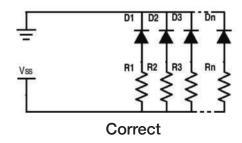


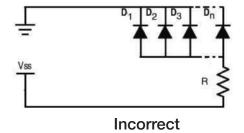




# **Circuit Design Notes**

- Always use current limit resistors when necessary
- LEDs could be electrically connected in parallel, with each LED having its own current limiting resistor



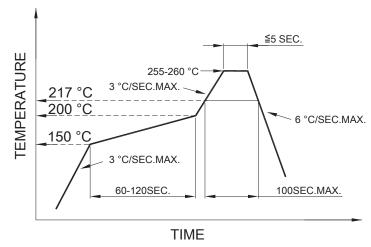


### **Recommended Reflow Soldering Profile**

### SMT Reflow Soldering Instructions

SMT Soldering Profile

Pb free reflow soldering Profile



- We recommend the reflow temperature 245°C / 473°F (+/- 5°C / 41°F). The maximum soldering temperature should be limited to 260°C / 500°F.
- · Number of reflow process shall be 2 time or less.

### Soldering Iron

Basic spec is  $\leq$ 4 sec when 260°C / 500°F. If temperature is higher, time should be shorter (+10°C / 50°F  $\rightarrow$ 1 sec). Power dissipation of Iron should be smaller than 15W, and temperature should be controllable. Surface temperature of the device should be under 230°C /446°F.

#### Rework

- Customer must finish rework within 3 sec. under 350°C / 662°F.
- The head of soldering iron cannot touch copper foil.

## **Storage Condition**

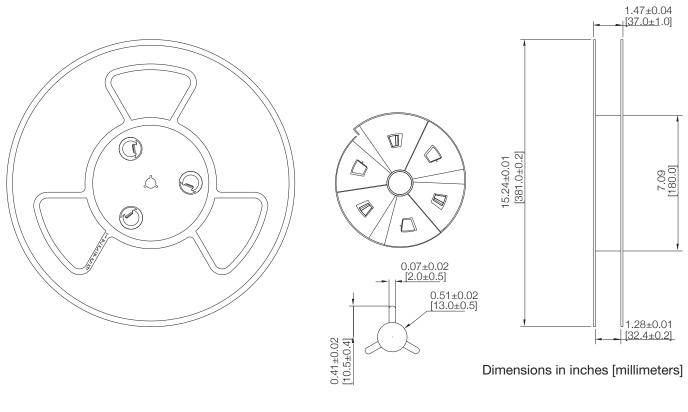
In factory original sealed bag package

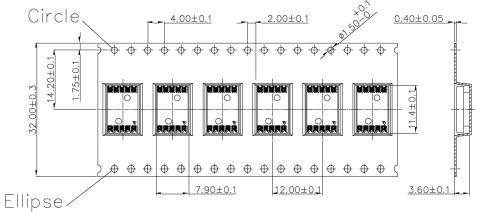
| TEMPERATURE CONDITION | HUMIDITY CONDITION |
|-----------------------|--------------------|
| 5°C ~ 30°C            | Below 60%RH        |

After opened and not in factory original sealed bag package

| TEMPERATURE CONDITION | HUMIDITY CONDITION | STORAGE TIME                     |
|-----------------------|--------------------|----------------------------------|
| 5°C ~ 30°C            | Below 60%RH        | Within 4 weeks (MSL as level 2a) |

## **Tape & Reel Dimensions**





1350PCS / 1 REEL

Dimensions in millimeters

# **Compliance and Approvals**









# **Mouser Electronics**

**Authorized Distributor** 

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VCC:

DSM7UA20105T DSM7UA20105