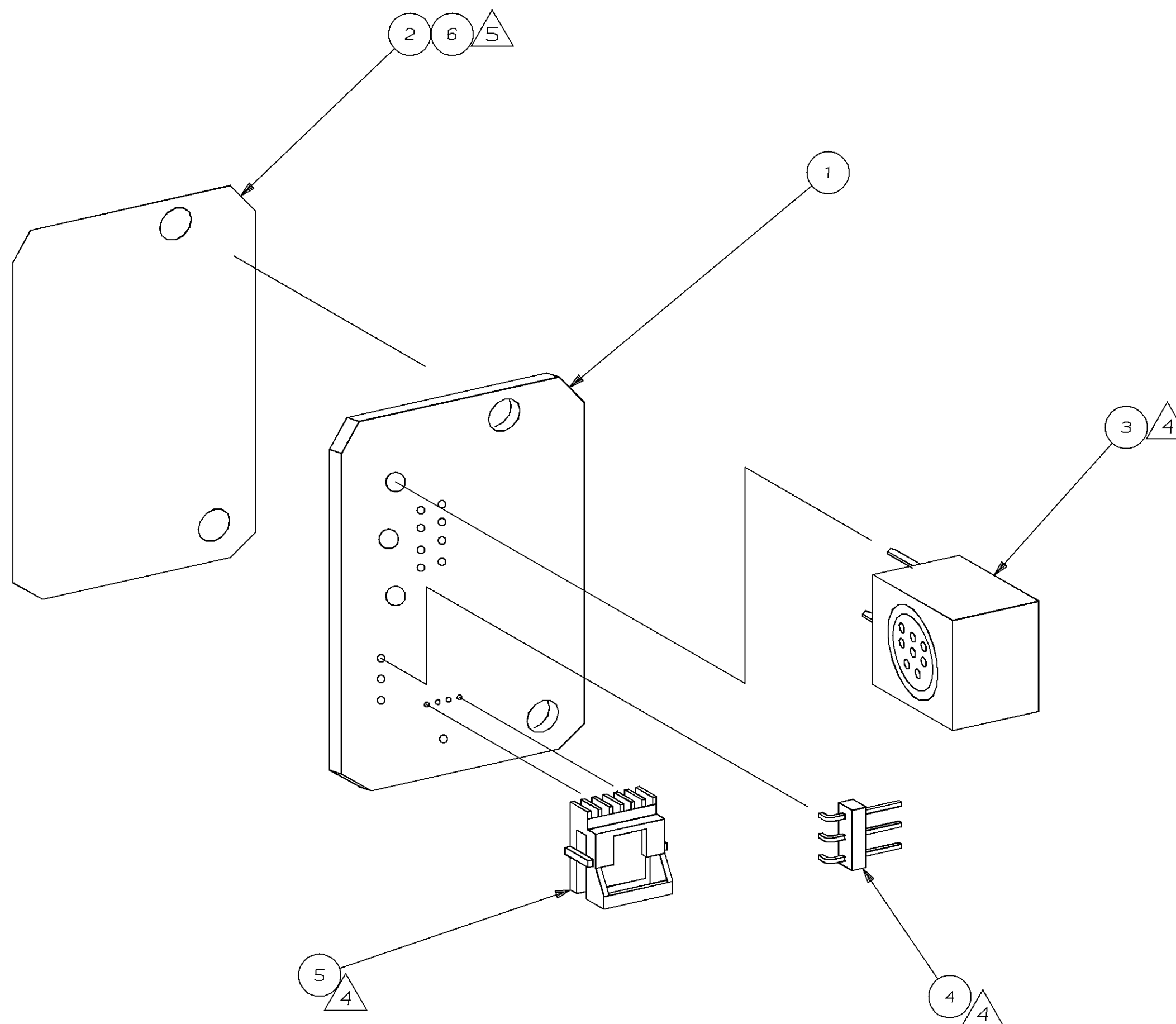



1. RECOMMENDED SPARE PARTS - NONE.
2. IDENTIFY PART PER 115-67-6 OR 11.
3. MOUNT ALL COMPONENTS FLUSH TO BOARD. TRIMMED LEAD LENGTH NOT EXCEED .020 INCHES.
4. SOLDER COMPONENTS (ITEMS 3, 4, & 5) TO P C BOARD (ITEM 1) PER AMP SPEC 106-502.
5. SECURE GASKET, (ITEM 2) WITH LOCKTITE SUPER BONDER (ITEM 6).



AR	-	A	982744-1	LOKTTITE SUPERBONDER	6
1	-	A	104074-7	CONNECTOR, MODU, 4 POS	5
1	-	A	103148-3	CONNECTOR, HDR, 3 POS	4
1	-	A	749179-1	RECEPTACLE, MINI-DIN, 8 POS	3
1	-	B	856821-1	GASKET, CQM HINGE BAR PCB	2
1	-	D	856820-1	PCB, CQM HINGE BAR	1

		-1	U/M	DWG SIZE	PART NO		DESCRIPTION		ITE NO
				← REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)					
QTY REQD PER ASSY				PARTS LIST					
DIMENSIONS IN INCHES. DO NOT SCALE PRINT. TOLERANCES UNLESS OTHERWISE SPECIFIED: 2 PLC DEC ± 3 PLC DEC ± 4 PLC DEC ± ANGLES ± SURF TEXTURE: ✓				MATL		HT TR		FIN	
				-		-		-	
				-		-		-	
				DR 1/29/92 JC BAKER		APP 10-5-93 J.W. YOUNG		 AMP Incorporated Harrisburg, PA 17105-3608	
				CHK 10-5-93 C.ERISMAN		REL 7/13/94 B. MORGAN			
NAME				PCB ASSY				MACHINE REF MINI APPL	
SCALE		C		DWG NO		856822		SHEET 1 OF 1	REV A
-									
REMOVE BURRS, BREAK SHARP EDGES R.015 MAX									

		A	REVISED	JY	10/9
P	F	LTR	REVISION RECORD	APP	DAT

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