



## NOTE:

- 1 TOOL 733278-1 ONLY SUITABLE FOR USE UNDER "HBG" PRESSES,  
AND "MALE-ON-WIRE" MINI-MATCH CONNECTORS.  
THIS TOOL IS SUPERSEDED BY PN. 733278-2.
- 2 TOOL 733278-2 MAY BE USED UNDER AMP-PRESSES PN. 91085-2,  
91112-3 AND GERMAN PRESS PN. 654173-2.  
THIS TOOL IS SUITABLE FOR BOTH "MALE-ON-WIRE" AND "PADDLE BOARD",  
MINI-MATCH CONNECTORS.
- 3 WITH INTRODUCTIN OF "SPACER TOOLHOLDER" 12  
PN. 733900-1, PRESS MODIFICATIONS ARE NOT NEEDED.
- 4 PRESS FIT ITEM 11 INTO ITEM 6 WITH CHAMFERS DOWNWARDS.
- 5 ITEM 11 MUST BE SYMETRICAL WITHIN 0,03  
TO SLOTTING DIM. 25,6  $\pm 0,02$  OF ITEM 4 WHEN ASSEMBLED.

2	1	SUPERSEDED BY -2			
2	-	A4	1-21000-7	SCR SOC HD #4-40UNC	13
1	-	A4	733900-1	SPACER TOOLHOLDER	12
1	-	A4	733888-1	SUPPORT (PADDLE B. CONN.)	11
8	8	A4	1-18023-3	SOC. HD. CAP SCR. M4x16	10
4	4	A4	2-18023-4	SOC. HD. CAP SCR. M5x40	9
4	4	A4	18027-3	WASHER M5	8
4	4	A4	18029-3	NUT HEX M5	7
1	1	A3	733282-1	BASE PLATE	6
1	1	A4	733672-1	CABLE STOP	5
1	1	A2	733281-1	LOWERTOOL	4
1	1	A3	733535-1	WIRE-SUPPORT	3
1	1	A3	733536-1	SLIDE	2
1	1	A3	733279-1	UPPERTOOL	1
-2	-1	DWG SIZE	PART NO	DESCRIPTION	ITEM NO
				MATERIAL W.S.C. N.P. 1 #	HEAT TREAT #
				FINISH #	
				DIMENSIONS IN MM	REQD. 1
				UNLESS OTHERWISE SPECIFIED	ANGLES $\pm 0^{\circ}30'$ REMOVE BURRS CAD ORIGINAL DO NOT CHANGE DWG
				AMP	AMP-HOLLAND B.V. 's-Hertogenbosch, The Netherlands
F	ADDED PART NO -2	NL-1155	AL	20-1-88	DR P. van Tongeren 1-7-86
E	UPDATED DWG.	ECN NL-1115	AL	31-8-87	FIRST USED
LTR	REVISION RECORD		APP	DATE	SHEET 1 OF 1
NAME	SUB-ASSY TOOL SET FOR Micro-Match connector		SCALE	LOC	SIZE
			2:1	H	A2
			733278		REV F

# Mouser Electronics

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[2-18023-4](#)