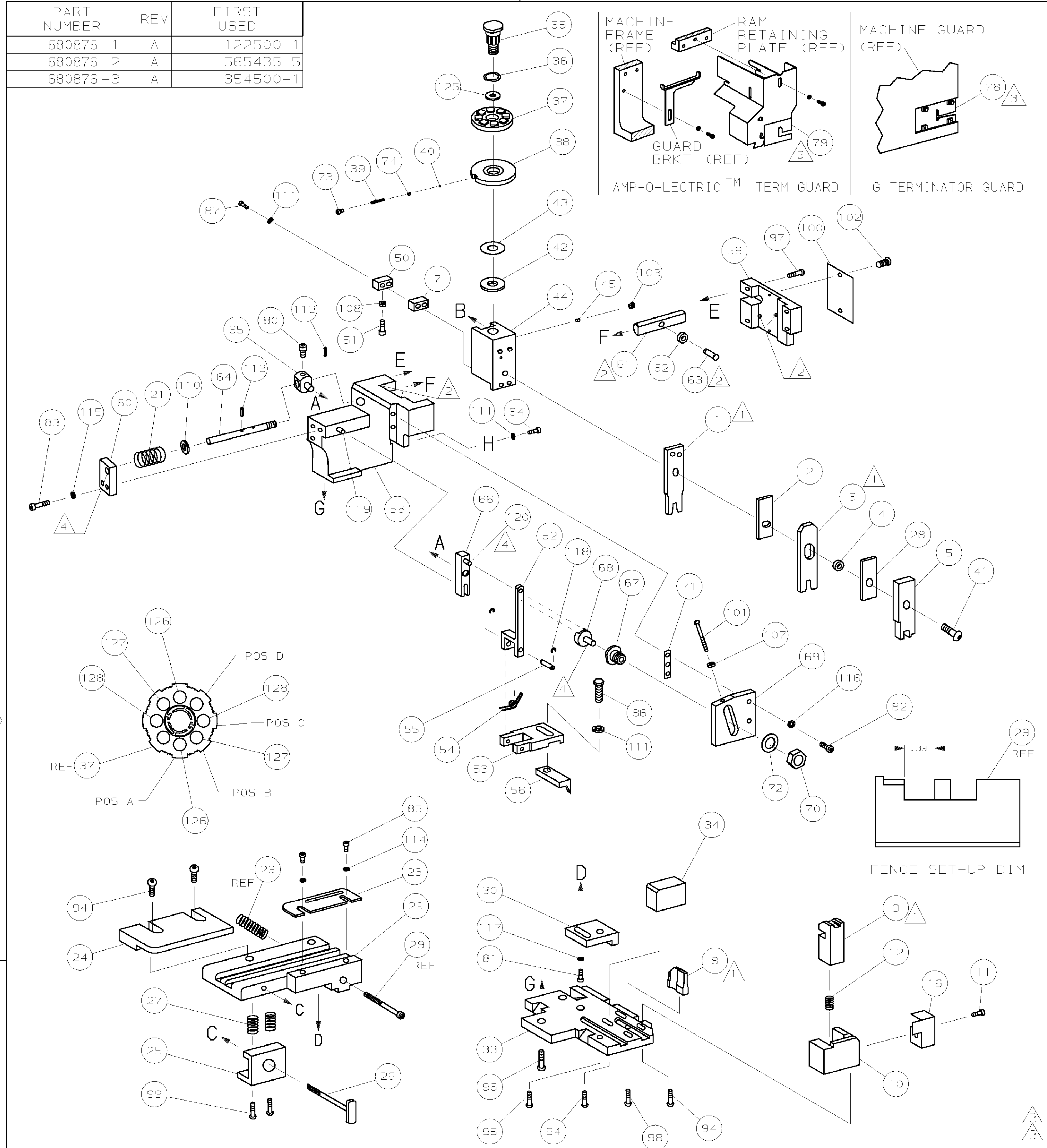


PART NUMBER	REV	FIRST USED
680876-1	A	122500-1
680876-2	A	565435-5
680876-3	A	354500-1



POST FEED 1 5/8 STROKE

PRE FEED 1 1/8 STROKE

PRE FEED 1 5/8 STROKE

ROTATED 180°

ROTATED 180°

ROTATED 180°

K TERMINATOR

G TERMINATOR

LEADMAKER

BENCH MACHINE

- 1 RECOMMENDED SPARE PARTS.
- 2 GREASE LIGHTLY.
- 3 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE.
- 4 LUBRICATE DAILY USING NO. 20 MACHINE OIL.
5. ITEMS WITH QTY OF REF SPECIFIED (EXCEPT ITEMS 78 AND 79) ARE USED ON ITEM 46.

TERMINAL NAME: TYPE F FEMALE RECEPTACLE CRIMP ON/SNAP-IN										
			166461-3		CRIMP DATA (AMP TERMINAL)					
			PAD LTR		CRIMP HEIGHT			WIRE SIZE		
			A		.055 ±.002 [1.40 ±0.05mm]			1.5 mm2		
			B		.052 ±.002 [1.32 ±0.05mm]			1 mm2		
			C		.050 ±.002 [1.27 ±0.05mm]			0.75 mm2		
			D		NOT			USED		
			CRIMP		SIZE		TYPE		RANGE	
			WIRE		.080 [2.03mm]		F		0.75-1.5 mm2	
			INSUL		.110 [2.79mm]		0		2.03-2.54MM	
WIRE STRIP LENGTH			TERM APPL SPEC		FEED		APPL INSTRUCTION		SET UP GAGE	
.125-.141			NONE		.400		408-8040		458637-1	
									LAYOUT	
									L2283	

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