

68070								/auto/data/asg/medusa	/appl/ftb
INING MACHINE GUARD	TERMINAL NAME: .250 SRS FASTIN-ON TM RECEPTACLE 160824 CRIMP DATA (AMP TERMINAL)			-1 LEADMAKER & BENCH MODEL G			MECH POST FEED		
INING MACHINE GUARD E (REF) (REF)			SIZE	-2	BENCH M		MECH POST FEED		020
		.081 ±.002 [2.05 ±0.05mm] 2.50			REF REF REF REF	-	A 22594-8 B 240628-1	NUT, HEX Plate, adj	70 00 1 69 00 1
	B	.076 ±.002 [1.92 ±0.05mm] 2.00 .070 ±.002 [1.79 ±0.05mm] 1.50			REF REF	-	B 240626-1	SHAFT, PIVOT	68
		.065 ±.002 [1.66 ±0.05mm] 1.00		-	REF REF	-	B 240633-1 A 455680-1	BUSHING LEVER, INTERMEDIATE	67
<u>3</u> (79)			NGE		REF REF	-	B 240629-1 A 240632-2	BLOCK, PIVOT SCR, ADJ	65 D 64
GUARD G TERMINATOR GUARD			-2.50mm ² 150	-	REF REF		B 240659-3 B 240658-1	PIN, CAM ROLLER CAM, ROLLER	63 62
	WIRE STRIP LENGTH TERM APPL SPE .172203 114-2065	C FEED APPL INSTRUCTION SET UP GA			REF REF		B 454398-1	ROD, FEED	61
		779-3 PIN, WIRE DISC (.3005)D	129	-	REF REF	_	C 454220-1	CAP, RAM	60 59
		54778-2PIN, WIRE DISC (.2955)C54778-0PIN, WIRE DISC (.2895)B	128	-	REF REF	_	D 453736-1	HOUSING	58 57
	2 2 - C 6-3	54778-8 PIN, WIRE DISC (.2835) A	126	-					56
		950-1WASHER, FLAT PRECISION238-1GENERAL INSTRUCTION PACKAGE	125 124		REF REF REF REF		B 240624-1 B 691499-1	PIN, FEED FINGER SPRING, FEED FINGER	55 54 —
	1 1 408	8039 EF APPL INST 408-8039	123		REF REF REF REF		B 240635-1 B 240634-1	FINGER, FEED LEVER, TERMINAL	53 52
	REF REF - A 1-2		121	-					51
, ,	REF REF - A 1-2	1030-7PIN, DOWEL (Ø. 187×1.50) HSG1030-1PIN, DOWEL (Ø. 187×.50) LEVER	119	-					50 49
		45-3 RING, RET"C" (Ø. 187) FD PIN 1028-1 PIN, STD SPRING (Ø. 12) FD ADJ ROE		_	<u>1</u> – – 1		B 690501-3 B 690501-4	CAM, POST FEED 1 1/8 ST CAM, POST-FEED 1 5/8 ST	48 47
		99-4 WASHER, FLAT (Ø5/16) SCR ADJ	116	F	1 1		A 690191-1	PLUG, NYLON	46 45
			114	F	1 1 1 1	_	C 455674-1	RAM	44
	REF REF - A 210	24-5 WASHER,LOCK (NO.10) FD ROD GDE	113 112	ŀ	I 1 1 1	_ _	A 690125-1 A 690124-1	WASHER, LAMINATED WASHER, RAM	43 C 42
	7 7 - A 210	24-4 WASHER,LOCK (NO.8) SHEAR BL	111	F	$\begin{array}{c c} 1 & 1 \\ \hline 1 & 1 \end{array}$	-	A 7-21002-9 A 23241-6	BOLT, CRIMPER(5/16-24x1.00) BALL, STEEL	41 40
(52) (68)			109	-	1 1	_	A 690170-1	SPRING, COMPRESSION	39
(67)		18-4 NUT, HEX (4-40) DRAG 18-5 NUT, HEX (6-32) FD ADJ PL	107	_	1 1	-	C 690142-1 D 354777-1	DISC, INSULATION WIRE DISC, PLASTIC	38 37
(97)	2 2 - A 210	22-2 NUT, HEX SL (8-32) DRAG STUE	106	-	1 1 1 1	-	A 22480-5 B 690212-1	WASHER, SPRING POST, RAM	36 35
A (107)			104	-					34 33
(72)		1006-6 SCR, SKT SET (4-40×.62) DRAG	102	-	1 1	_	D 458980-1	APPLICATOR, BASIC (SUB ASSY)	32
C 7 (70)		09-2 SCR,SKT_SET(1/4-20x.25)RAM 17-2 SCR,DRIVE(#2x.19)ID_PLATE	101	_					31 30
		1002-7SCR, BHC (6-32x.38) CAM264-1PLATE, IDENTIFICATION	99 98	-	1 1	_	B 3-690451-2	SPACER, STRIPPER	29 28
		3715–5 SCR, PAN HD (6–32×1.50) FEED ADJ	97	-	1 1 REF REF	_	A 240639-1 C 455676-1	STRIPPER	27
		1002-2 SCR, BHC (8-32×.50) STRIPPER		-	$\frac{\text{RLI}}{2}$	_	A 22354-8	PLATE, BASE DRAG, STUD	25
		1002-9 SCR, BHC (10-32x.75) HSG CAF 33-8 SCR, BHC (8-32x.38 LW) ANVIL		-	1 1 1 1	-	B 458803-2 C 240825-3	PLATE, STRIP GUIDE PLATE, STRIP HOLD DOWN	24 23
		1002-3 SCR, BHC (1/4-20x.50) ST GD PL 2733-8 SCR, BHC (1/4-20x.62) BASE PL	92 91	-	2 2	_	A 4-22281-1	SPRING, DRAG	22 21 B
			90	-	1 1	_	A 454177-1	DRAG, STOCK	20
(82)			89 88	_	2 2	_	C 454204-4	GUIDE, STRIP (FRONT)	19 18
		1000-7 SCR, SHC (8-32x.50) SLUG BLADE 1000-6 SCR, SHC (8-32x.38) STRIP GUIDE	87 86		REF REF	-	A 454178-1 A 4-22284-9	GUIDE, FEED ROD SPRING, FEED RETURN	17
		1000-9 SCR, SHC (8-32x.75) R STRIP GUIDE 1000-7 SCR, SHC (10-32x.75) FEED ROD GDE							15
			83	-	1 1	_	C 690481-2	SPACER, HOLD DOWN	13
		1000-6 SCR, SHC (10-32x.62) FEED ADJ PL 1000-4 SCR, SHC (10-32x.38) PIVOT BLOCK	82 81	\triangle	1 1	_	A 23846-1 B 240833-2	SPRING, HOLD DOWN Plate, rear shear	12 11
		1002-0 SCR, BHC (10-32×.88) SHEAR PL 745-1 GUARD, WINDOW	80 79		1 1	_	B 690482-3	PLATE, FRONT SHEAR	10 <u> </u>
		532–1 INSERT, GUARD	78		1 1	_	D 2-356038-3 B 690474-3	ANVIL BLADE, SLUG	8
			76		1 1 1 -	_	D 2-455892-7	HOLD DOWN, TERMINAL	6
PARTS.		603-1 SPRING, ASSIST	75 74		1 1 1 1	_ _	C 240641-4 B 238009-4	SPACER, SLUG BLADE SPACER, BLOCK CRIMPER	5 4
PLACE WHEN OPERATING		30-1SCR,SKT CAP(6-32x.25)CP DSC109-1WASHER, FLAT (SPECIAL)	73 72		1 1 1 1	-	C 2-683453-2 B 455888-9	CRIMPER, INSULATION SPACER, CRIMPER	3
ENCH MACHINE.	REF REF - A 690	517-1 SPACER	71 ITEM		1 1	-	C 4-456408-3	CRIMPER, WIRE	1 ITEM
SING NO. 20 MACHINE OIL.		PART NO DESCRIPTION	NO		-2 -1	U/M S	REVISION OF EACH A	DESCRIPTION SSY NO (WHEN BLANK, USE DWG REVIS	NO I
REF SPECIFIED (EXCEPT RE USED ON ITEM 32.	QTY REQD PER ASSY	PARTS LIST		DIMENS	REQD PER A	HES. MA		PARTS LIST _ FIN _	
G TERMINATOR ONLY.				TOLERA OTHERW	SCALE PRIN NCES UNLESS ISE SPECIFI	ED: DF		1	
				2 PLC 3 PLC 4 PLC	DEC ±-		0.WILSON T.ELBIN K 18SEP98 REL - C.ERISMAN -	Harrisburg, PA 17105-	
				ANGLES SURF T	± - EXTURE:	.√	MEEND FEED HD	APPLICATOR MACHINE R MINI A	APPL I
	\diamond	P F LTR REVISION RE	CORD APP DATE	CAGE			ALE D DWG - D AND ACCEMPT		REV A ED TO
5	ۍ 4 	3		007	79 CUS		ER AND ASSEMBL	_Y DRAWING	

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