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68040								· · · · · · · · · · · · · · · · · · ·	/home/amp18717/u.6	680407
NING MACHINE GUARD	TERMINAL NAME:	CLIP 286537 CRIMPING DATA		-1	LEADMAKER BENCH MODEL K			MECH POST FEED	_	2
(REF) (REF)			1P HEIGHT WIRE SIZE	-3			ODEL G	MECH PRE FEED		40
1			2 [2.11 ±0.05mm] 14	1	1	1	- B	22594-8	,	
		B .074 ±.002	2 [1.88 ±0.05mm] 16			1	- B - B	240628-1 240626-1	,	0) <u>6</u> 8
		C .069 ±.002	2 [1.75 ±0.05mm] 18	1	1	1	- B	240633-1		57
79			IOT USED	1	1	1	– A – B	455680-1 240629-1		36 - 35 D
			ZE TYPE RANGE	1	1	1	– B	240632-2		54 U
1 GUARD G TERMINATOR GUARD			2.79mm] F 18 - 14	1	1	1	- B	240659-3	PIN, CAM ROLLER E	33
(100) (102)	WIRE STRIP LENGTH	INSUL	APPL INSTRUCTION SET UP GAGE LAYOUT	1	1	1	- B - B	240658-1 454398-2	-	52 51
	_	NONE 1.00	408-8040 458637-1 L1856	1	1	1	– A	454178-1	GUIDE, FEED ROD 6	60
	2 2 2 -	- C 8-354778-5	129 PIN, WIRE DISC (.2920)C 128	1	1	1	- C	454220-1 454485-1	· · ·	59 58
	2 2 2 -	C 7-354778-7	PIN, WIRE DISC (.2880)B 127			I			Ę	57
	2 2 2 -		PIN, WIRE DISC (.2790)A 126 WASHER, FLAT PRECISION 125	1	1	1	- B - B	694433-1 240624-1		56 55
		017000 1	GENERAL INSTRUCTION PACKAGE 124	1	1	1	- B	691499-1		54
$\sqrt{2}$	1 1 1 -	- 4088040	SF APPL INST 408-8040 123	1	1	1	- A	690541-1	·	53
	1 1 1 -	- A 3-21028-6	122 PIN,SLT SPR(Ø.093×.50)ST GDE PL 121	1	1	1	- B - A	455679-1 811242-2		52 51
		- A 1-21030-1	PIN,DOWEL(Ø.187x.50)LEVER 120							50
		- <u>A 1-21030-6</u> - <u>A 21045-3</u>	PIN,DOWEL (Ø.187×1.25)HOUSING 119 RING,RET "C" (Ø.187)FD FING PIN 118	1	- 1	-	- B - B	690602-6 690602-5		19 18
	5 5 5 -	- A 21024-5	WASHER, LOCK (#10) ADJ BLOCK 117	_	· -	1	- B	690501-4	CAM, POST-FEED 1 5/8 ST 4	17
			116		1	1	— A	690191-1		16 15
	2 2 2 -	- A 21024-2	WASHER,LOCK (#4) FRONT STP GUIDE 114		1	1	- A	455673-1	RAM	14
	2 2 2 -	- A 5-21028-1	PIN,SLT SPR(Ø.125x.50) ADJ ROD 113	1	1	1	- A	690125-1		13 C
(41)	4 4 4 -	- A 21024-4	WASHER,LOCK (#8) STRIPPER 111	1	1	1	- A - A	690124-1 7-21002-7		12 11
	1 1 1 -	- A 21899-4	WASHER, FLAT (Ø5/16) SCREW ADJ 110							10
			109	1	1	1	— A	690223-2		39 38
	2 2 2 -	- A 21018-5	NUT, HEX (6-32) FEED ADJ 107	1	1	1	- D	354777-1	WIRE DISC, PLASTIC 3	37
(69)		- A 22353-8	106 SCR,SHLD(Ø.187×.25)DRAG LEVER 105	1	1	1	– A – B	22480-5 690212-1		36 35
(117)			PIN, CLEVIS 104			1		030212-1		34
(82)	1 1 1 -	N 21003 2	SCR, SKT SET (1/4-20x.25 LW) RAM 103	1	1	1	- D	904014-1		33
б С			SCR,DRIVE(#2x.19)ID PLATE 102 SCR,PAN HD(6-32x1.50)FEED ADJ 101			1	- A	690432-3		32 () 31
	1 1 1 -	8 1012011	PLATE, IDENTIFICATION 100	1	1	1	- B	455689-1		30
	$\begin{array}{c ccccccccccccccccccccccccccccccccccc$		SCR,BHC(10-32x.88)DRAG 99 SCR,BHC(8-32x.38 LW)ANVIL 98	1	1	1	- C	3-458144-6		29
(70)	2 2 2 -	- A 2-21002-9	SCR, BHC (10-32x.75) CAP 97	2	2	2	– A	1-22284-0	SPRING, DRAG 2	27
	3 3 3 -		SCR,BHC(1/4-20x.62)HOUSING 96 SCR,BHC(10-32x.50)SG ADJ BLOCK 95	1	1	1	– B – B	240793-1 2-690754-4		26 25
	2 2 2 -	- A 2-21002-1	SCR, BHC (8–32x.38) R ST GUIDE 94	1	1	1	– D	1-690748-0		24
			93	1	1	1	– A	1-690487-3		23
		- A 1-21002-7	92 SCR,BHC(6-32x.38)CAM 91	1	1	1	– A	4-22284-9		22 21 B
			90	1	1	1	– A	679218-1	STRIPPER WIRE STOP ASSY 2	20
	$\begin{array}{c ccccccccccccccccccccccccccccccccccc$	<u> </u>	SCR, SHC (4-40x.19) STRIPPER 89 SCR, SHC (8-32x.88) R SHEAR 88	1	1	1	- B	458949-1		9 8
Δ	2 2 2 -		SCR, SHC (8-32x.92) DEP-HOLD 87							7
	1 1 1 -	- <u>A 2-22603-0</u> - <u>A 1-21000-4</u>	SCR,HEX HD(8-32x.31)FEED FINGER 86 SCR,SHC(4-40x.38)F ST GUIDE 85							6 5
			SCR, SHC (4-40x.30) STRIPPER 84						1	4
	2 2 2 -	N 5 21000 1	SCR, SHC (10-32x.75) FEED ROD GD 83 SCR, SHC (10-32x.62) FEED ADJ BLK 82							3
	2 2 2 -	- A 3-21000-6 - A 3-21000-4	SCR, SHC (10-32x. 62) FEED ADJ BLK 82 SCR, SHC (10-32x. 38) SG ADJ BL 81							2
\wedge										0
	- REF	- B 455749-1 - B 679532-7	GUARD, WINDOW 79 INSERT, GUARD 78 /	$\left \begin{array}{c} \\ 1 \end{array} \right $	1	1	- C	904011-1		9 8
			77 /		1	1	- C	904010-1	BLADE, SLUG	7
PARTS.			76 <u>∕</u> 75			I	- C	904009-1		6 5
			74							4
PLACE WHEN OPERATING		- A 458109-1	WASHER, SPECIAL 72							3
ENCH MACHINE.		A 690517-1	SPACER 71	1	1	1	- C	4-456408-1	CRIMPER, WIRE	<u> </u>
SING NO. 20 MACHINE OIL.	-3 -2 -1 U/	M DWG PART NO	DESCRIPTION ITEM NO	-3	-2	-1	U/M DWG SIZE			
ASSY	QTY REQD PER ASSY		PARTS LIST	Q	TY REQD	PER AS	iSY		SSY NO (WHEN BLANK, USE DWG REVISION PARTS LIST	
					NSIONS			_ HT TR	FIN _	
	TOLERANCES UNLESS OTHERWISE SPECIFIED: DR 30JAN97 APP 4 FEB 97									
				3 PL	.C DEC ± · .C DEC ± · .C DEC ± ·	-	CHK	4 FEB 97 REL - C.ERISMAN -	Harrisburg, PA 17105-3600	
				ANGL	.C DEC ±· .ES ± - [:] TEXTURE		NAME	SIDE FEED HD	MAPPLICATOR MACHINE REF	
			A revised JB 4- P F LTR REVISION RECORD APP DA	-97 _{REMO}	VE BURRS	S. BRE/	AK SCALE		680407 SHEET REV 1 of 1 A	
5		4	3				2		1	1
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