



- NOTES:
- 1 RECOMMENDED SPARE PARTS.
 - 2 GREASE LIGHTLY.
 - 3 LUBRICATE DAILY USING NO. 20 MACHINE OIL.
 - 4 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN AMP-O-ELECTRIC MACHINE.

5. ITEMS WITH QTY OF REF SPECIFIED (EXCEPT ITEM 79) ARE USED ON ITEM 46.

REF	21045-3	RING, RET "C" (.187ø) FEED FINGER PIN	124	REF	454220-1	CAP, HOUSING	59
REF	5-21028-1	PIN, SLT SPR (.125øx.50) ADJ ROD	123	REF	454485-1	HOUSING	58
1	4-21028-0	PIN, SLT SPR (.093øx.75) ST GUIDE PL	121	1	690542-2	PAWL, FEED	56
REF	1-21030-1	PIN, DOWEL (.187øx.50) LEVER	120	REF	240624-1	PIN, FEED FINGER	55
REF	1-21030-6	PIN, DOWEL (.187øx1.25) HOUSING	119	REF	691499-1	SPRING, FEED FINGER	54
			118	REF	690541-1	FINGER, FEED	53
1	21024-5	WASHER, LOCK (NO. 10) ADJ BLOCK	117	REF	455679-1	LEVER, TERMINAL FEED ARM	52
REF	21024-5	WASHER, LOCK (NO. 10) ADJ PLATE	116	1	811242-2	HOLDOWN	51
REF	21024-5	WASHER, LOCK (NO. 10) FEED GUIDE ROD	115	1	690753-1	SPACER, TONKER	50
2	21024-2	WASHER, LOCK (NO. 4) FRONT STRIP GUIDE	114	1	7-21002-9	BOLT, CRIMPER (5/16-24x1.00)	49
			113	1	690602-5	CAM, PRE-FEED 1 1/8 STROKE	48
			112				47
4	21024-4	WASHER, LOCK (NO. 8) STRIPPER	111	1	459456-1	APPLICATOR, BASIC (SUBASSY)	46
REF	21899-4	WASHER, FLAT (5/16 DIA) SCREW ADJ	110	1	690191-1	PLUG, NYLON	45
			109	1	455673-1	RAM	44
-	21018-5	NUT, HEX (NO. 6) HOLDDOWN	108	1	690125-1	WASHER, LAMINATED	43
REF	21018-5	NUT, HEX (6-32) FEED ADJ	107	1	690124-1	WASHER, RAM	42
			106				41
			105	2	23241-6	BALL, STEEL	40
1	992031-1	PIN, CLEVIS	104	2	690170-1	SPRING, COMPRESSION	39
1	21009-2	SCR, SKT SET (1/4-20x.25) LOC-WEL) RAM	103	1	690142-1	DISC, INSULATION	38
2	21017-2	SCR, DRIVE (#2x.19) ID PLATE	102	1	5-692155-1	DISC, WIRE	37
REF	6-23715-5	SCR, PAN HD (6-32x1.50) FEED ADJ	101	1	22480-5	WASHER, SPRING	36
1	461264-1	PLATE, IDENTIFICATION	100	1	690212-1	POST, RAM	35
2	3-21002-0	SCR, BHC (10-32x.88) DRAG	99				34
1	22733-8	SCR, BHC (8-32x.38) LOC-WEL) ANVIL	98	REF	455675-1	PLATE, BASE	33
REF	2-21002-9	SCR, BHC (10-32x.75) CAP	97	1	690432-3	SCREW, ADJUSTMENT	32
REF	2-22733-8	SCR, BHC (1/4-20x.62) HOUSING	96				31
REF	2-21002-7	SCR, BHC (10-32x.50) SG ADJ BLOCK	95	REF	455689-1	BLOCK, STRIP GUIDE ADJ	30
2	2-21002-2	SCR, BHC (8-32x.50) SHEAR	94	1	455671-1	PLATE, STRIP GUIDE	29
2	2-21002-1	SCR, BHC (8-32x.38) R STRIP GUIDE	93	1	455888-3	SPACER, FRONT SHEAR DEP	28
			92	2	1-22284-0	SPRING DRAG	27
1	1-21002-7	SCR, BHC (6-32x.38) CAM	91	1	690546-1	LEVER, DRAG RELEASE	26
			90	1	240792-1	DRAG, STOCK	25
1	7-21000-9	SCR, SHC (4-40x.19) STRIPPER	89	1	6-690504-0	GUIDE, STRIP (REAR)	24
			88	1	690438-1	GUIDE, STRIP (FRONT)	23
			87				22
2	2-21000-9	SCR, SKT CAP (8-32x.75) DEP-HOLD DOWN	86	REF	4-22284-9	SPRING, FEED RETURN	21
1	2-22603-0	SCR, HEX HEAD (8-32x.31) FEED FINGER	85	1	679218-1	STRIPPER WIRE STOP ASSY	20
2	1-21000-3	SCR, SKT CAP (4-40x.25) F STRIP GUIDE	84	1	458949-1	STRIPPER	19
1	2-21000-7	SCR, SKT CAP (8-32x.50) STRIPPER	83				18
REF	3-21000-7	SCR, SKT CAP (10-32x.75) FEED ROD GD	82				17
REF	3-21000-6	SCR, SKT CAP (10-32x.62) FEED ADJ BLK	81	1	318563-1	GUARD, CHIP (FRONT)	16
1	3-21000-4	SCR, SKT CAP (10-32x.38) SG ADJ BL	80				15
REF	3-21000-4	SCR, SKT CAP (10-32x.38) PIVOT BLOCK	79				14
REF	455749-1	GUARD, WINDOW	78				13
			77	1	5-22280-0	SPRING, SHEAR	12
			76	1	690461-1	STOP, SHEAR	11
			75	1	690459-1	HOLDER, SHEAR (FRONT)	10
			74	1	462006-1	SHEAR, FLOAT (FRONT)	9
2	690603-1	SPRING, ASSIST	73	1	9-803653-6	ANVIL	8
2	23030-1	SCR, SKT CAP (6-32x.25) CP DISC	72	-	-	SPACER, DEPRESSOR (REAR)	7
REF	458109-1	WASHER, SPECIAL	71				6
REF	690517-1	SPACER	70	1	2-455889-0	DEPRESSOR, SHEAR (FRONT)	5
REF	22594-8	NUT, HEX	69	1	238011-7	SPACER, TUBULAR	4
REF	240628-1	PLATE, ADJUSTMENT	68	1	6-456134-9	CRIMPER, INSULATION	3
REF	240626-1	SHAFT, PIVOT	67	1	455888-3	CRIMPER, SPACER	2
REF	240633-1	BUSHING	66	1	3-456404-0	CRIMPER, WIRE	1
REF	455680-1	LEVER, INTERMEDIATE	65				
REF	240629-1	BLOCK, PIVOT	64				
REF	240632-2	SCREW, ADJUSTMENT FEED ROD	63				
REF	240659-3	PIN, CAM ROLLER	62				
REF	240658-1	ROLLER, CAM	61				
REF	454398-2	ROD, FEED	60				
REF	454178-1	GUIDE, FEED ROD	59				
QTY	PART NO	DESCRIPTION	ITEM NO	QTY	PART NO	DESCRIPTION	ITEM NO
				CRIMPING DATA			
				APPLICATOR WILL APPLY			
				PAD LTR	CRIMP HEIGHT	WIRE SIZE	WIRE STRIP LENGTH
				A	.046	18 1/2	
				B	.042	20	
				C	.038	22	
				D	NOT USED		
				CRIMP	SIZE	TYPE	FEED
				WIRE	.070	F	.350
				INSUL	.130	F	
				WIRE RANGE	22-18	INSULATION RANGE	.060-.110
						MACHINE NO	565435-5
				REMARKS			
				AMP-O-ELECTRIC PRE-FEED			

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