

APPLICATOR PARTS LIST				TYPE HINGE BAR MARK III L.H.				AMP INCORPORATED HARRISBURG, PENNA.			
NO.	DESCRIPTION	REQ.	PART NO.	NO.	DESCRIPTION	REQ.	PART NO.	CRIMPING DATA			TERMINALS
1	WIRE CRIMPER	1	465407-1	42	FRONT STABILIZER BAR	1	811006-1	TO APPLY TERMINAL			60274
2	INS. CRIMPER	1	472122	43							
3	ANVIL	1	388623	44	HINGE BLOCK & STAB.	1	811444-1	WIRE SIZE	CRIMP HEIGHT		
4	ANVIL INSERT	1	465409-1	45	HINGE PIN	1	811007-1	18	.052		
5	SHEAR BLADE	1	460026-3	46	GUARD, FRONT STAB.	1	811040-1	16	.056		
6	REAR SHEAR PLATE	1	460025-1	47	HINGE BAR ASS'Y	1	565098-1	14	.062		
7	SHEAR BLADE SPRING	1	810410-1	48	HINGE BAR SPRING	2	323846-5	12	.072		
8	FRONT SHEAR PLATE	1	388632-2	49	STRIP GUIDE STOP	2	810417				
9	REAR ANVIL SPACER PLT.			50				CRIMP	SIZE	TYPE	FEED
10	FRONT ANVIL SPACER PLT.			51	SPACER COMP. SPRING	2	811070-1	WIRE	.160	T.L.	
11	TOOL SPACER			52	CAM FOLLOWER HOLDER	1	810409-1	INSUL.	.180	O	.770
12	CRIMP SPACER			53	CAM FOLLOWER	1	29746-1	SLEEVED			
13	FRONT STRIP GUIDE	1	811566-2	54	SPRING BRACKET	1	810418	INSULATION RANGE		WIRE RANGE	
14	REAR STRIP GUIDE	1	460023-2	55	CAM FOLLOWER SPR.	1	810408	.110-.210		18-12	
15	RAM	1	811450-1	56	HOOK HOLDER	1	811442-1	EXPLODED VIEW			
16	RAM. RET. PLATE	1	465004-2	57	SHEAR PICK UP HOOK	1	811443-1	A-6004-5 A-6004-6			
17	ADJ. PLATE	1	811010-1	58	HOLD DOWN, HINGE BAR	1	811009-1	REMARKS:			
18	PROTECTIVE PLUG	1	23141-1	59	DEPRESSOR SCREW	1	810642-1	LEFT HAND			
19	APPLICATOR MOUNT ASSY.			60	WASHER	4	376482	<p>ITEMS 68 & 72 MOUNT TO REEL SUPPORT SHAFT TO SUPPORT TERMINAL REEL.</p>			
20	BASE PLATE	1	465408-1	61	FEED FINGER SPR.	1	810421-1				
21	BASE BLOCK			62	DOWEL PIN	2	121030-5				
22	STRIP GUIDE PLATE			63	MICRO SWITCH	1	23496-1				
23	ANVIL HOLDER	1	811445-1	64	MICRO SW. COVER	1	22689-2				
24	AUX. ANVIL HOLDER			65	MICRO SW. BRACKET	1	811074-1				
25	STRIPPER			MISCELLANEOUS							
26	STRIPPER MOUNT			66	CONNECTOR	1	22787-2				
27	RETAINER PLATE			67	HOOK HOLDER SCREW	1	810413				
28	STRIPPER MOUNT BRACKET			68	SCR, SOL. HD. CAP 1/4-20x1.00	2	21001-6				
29	STRIPPER BUSHING			69	SPACER (ANVIL HOLDER)	1	811223-1				
30	STOCK DRAG	1	460024-1	70	LEAD WIRE ASS'Y	1	465918-1				
31	STOCK DRAG HANDLE			71	DOWEL PIN	1	465702-1				
32	STOCK DRAG STUD			72	WASHER, BEVELED	2	682131-1				
33	STOCK DRAG SPRING	2	810135	REV.	REVISION RECORD		DATE	BY	ECN		
34	STOCK DRAG ADJ. SCREW			A	REV. PER ECN		1/1/76	AB	R-1847		
35	FEED FINGER HOLDER	1	810131	B	REV. PER ECN		10-31-76	AB	R-2250		
36	FEED FINGER	1	811440-2	BI	PER ECN		2-70	AB	R-2355		
37	FEED FINGER TIP	1	811439-1	C	ADD ITEMS 68 & 72		11/3/78	AB	R-2752		
38	FEED FINGER STUD	1	810414-1	D	ECN A-055628		3/1/82	AB			
39	BASE CASTING	1	811451-1								
40	GUARD	1	461100-1								
41											

CRIMPING DATA

TO APPLY TERMINAL

WIRE SIZE CRIMP HEIGHT

18 .052

16 .056

14 .062

12 .072

CRIMP SIZE TYPE FEED

WIRE .160 T.L.

INSUL. .180 O .770

SLEEVED

INSULATION RANGE WIRE RANGE

.110-.210 18-12

EXPLODED VIEW

A-6004-5 A-6004-6

REMARKS:

LEFT HAND

ITEMS 68 & 72 MOUNT TO REEL SUPPORT SHAFT TO SUPPORT TERMINAL REEL.

DESIGNER

7/25/76

CHECKED

7/16

APPROVED

7/16

APPLICATOR NUMBER

REV. D 566257-1

SHEET

1 OF 1

FOR HARDWARE SEE 607520-9

Mouser Electronics

Authorized Distributor

Click to View Pricing, Inventory, Delivery & Lifecycle Information:

[TE Connectivity:](#)

[566237-1](#)