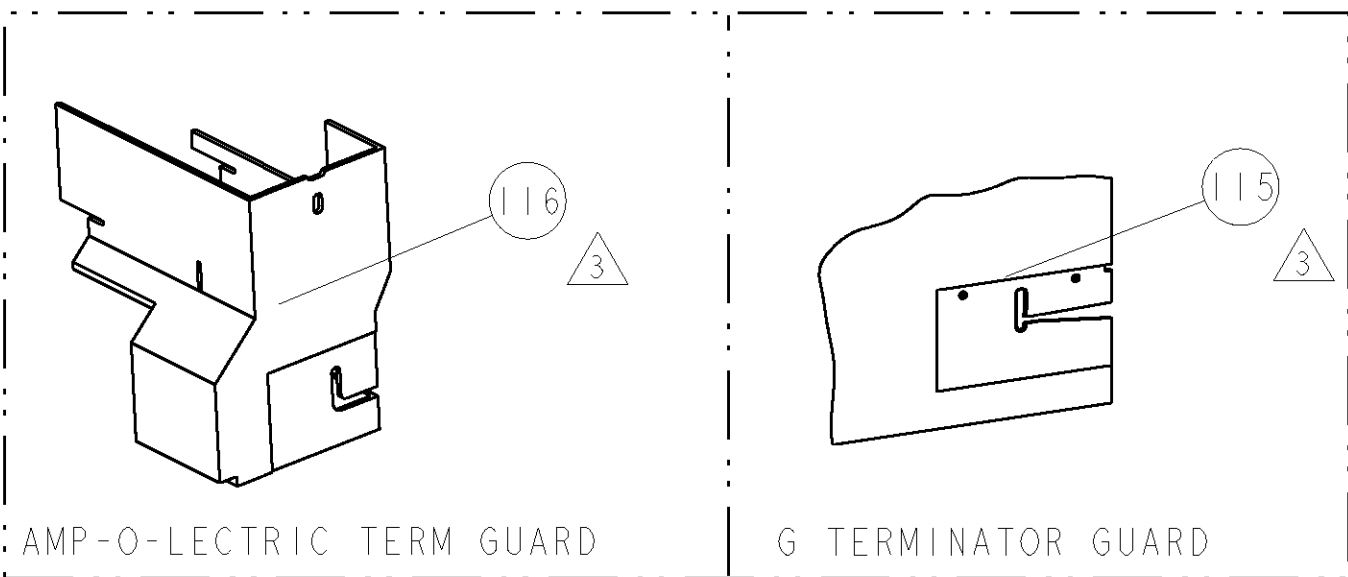
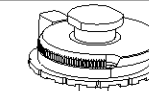


8				7			
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PART NUMBER		REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION	
1855296-1		A	122500-1	LEADMAKER	POST FEED	CUTS CARRIER	
1855296-2		A	565435-5	BENCH MODEL K	PRE FEED	CUTS CARRIER	
1855296-3		A	354500-1	BENCH MODEL G	PRE FEED	CUTS CARRIER	
1855296-6		A	122500-1	LEADMAKER	POST FEED	CONTINUOUS CARRIER	
7-1855296-7		A	-	-	-	SPARE PARTS	

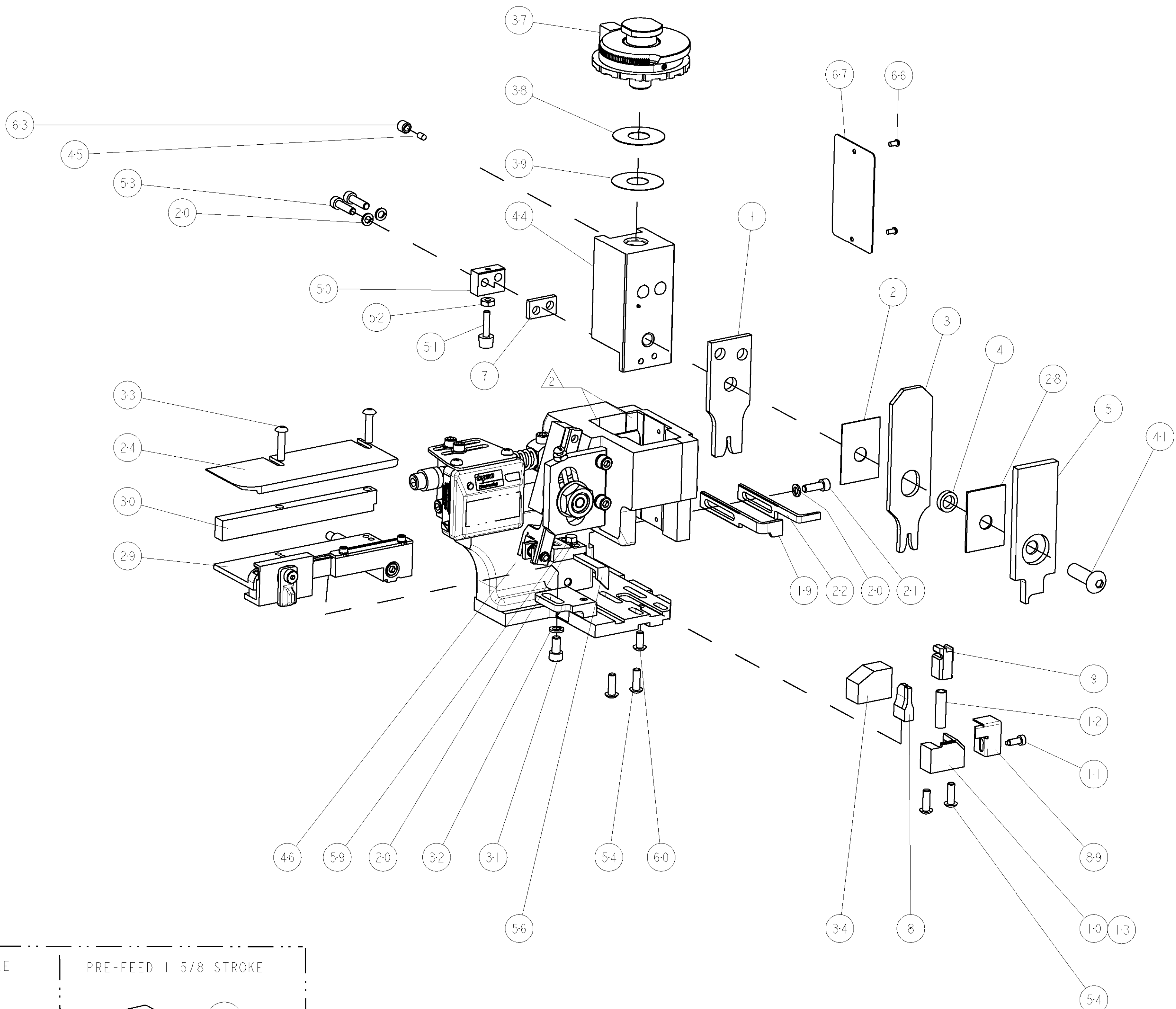
- △ RECOMMENDED SPARE PARTS
- △ GREASE LIGHTLY
- △ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE

*** WARNING**
ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN. REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.



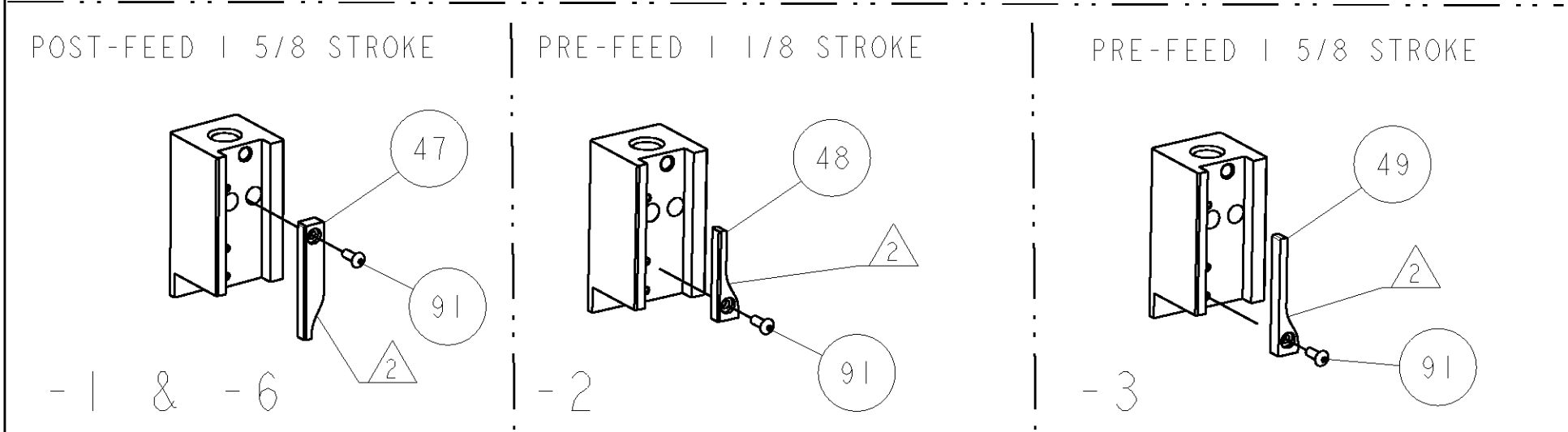
TERMINAL NAME: FORD TERMINAL							
TYCO PN	MFR PN	FORD TERMINAL - FORD CRIMP SPECS					
1949395-1	F2DB-14474-DA						REF SETTING
-	-	CRIMP HEIGHT			WIRE SIZE		
-	-	1.60±0.05mm[.063±.002]			18AWG		B6
-	-	1.50±0.05mm[.059±.002]			20AWG		C5
-	-	-			-		-
-	-	-			-		-
-	-	CRIMP	SIZE	TYPE	RANGE		
-	-						
-	-	WIRE	2.39mm [.094]	F	20-18 AWG		
-	-	INSUL	2.67mm [.105]	F	.008-.013 INS WALL THICKNESS		
WIRE STRIP LENGTH 4.7mm-5.08mm	TERM APPL SPEC FORD SPEC	FEED 18.75mm	APPLICATOR INSTRUCTIONS 408-8040			SET UP GAGE 458637-1	

LOC		DIST		REVISIONS						
A		66		P	LTR	DESCRIPTION		DATE	DWN	APVD
				A		RELEASED		26JUN2007	BH	BH



3	-	-	-	REF	-	..	455749-1	GUARD WINDOW	116
	-	-	REF	-	-	..	679532-1	INSERT, GUARD	115
3	-	1	1	1	1	-	1-21002-7	SCR, BTN SKT HD CAP 6-32 X .375	91
	-	1	1	1	1	-	318563-1	GUARD, FRONT CHIP	89
3	-	1	1	1	1	-	4088040	SF APPL INST 408-8040	72
	-	1	1	1	1	-	217238-1	GENERAL INSTRUCTION PKG	71
3	-	1	1	1	1	-	461264-5	PLATE, IDENTIFICATION	67
	-	2	2	2	2	-	21017-2	SCREW, DRIVE	66
3	-	1	1	1	1	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
	-	1	1	1	1	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
3	-	1	1	1	1	-	2-22603-0	SCR, HEX HD CAP 8-32 X .312	59
	-	1	1	1	1	-	458537-2	PAWL, FEED	56
3	-	4	4	4	4	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	54
	-	2	2	2	2	-	2-21000-8	SCR, SKT HD CAP 8-32 X .625	53
3	-	1	1	1	1	-	21018-5	NUT, HEX, REG 6-32	52
	-	1	1	1	1	-	811242-2	BUMPER, HOLD DOWN	51
3	-	1	1	1	1	-	690753-1	SPACER, TONKER	50
	-	-	-	-	-	..	690602-6	CAM, PRE FEED, 1 5/8	49
3	-	-	-	-	-	..	690602-5	CAM, PRE FEED, 1 1/8	48
	-	1	-	-	-	1	690501-4	CAM, POST FEED, 1 5/8	47
3	-	1	1	1	1	-	459456-1	APPL. BASIC SUB ASSY (SIDE WISE MQCA)	46
	-	1	1	1	1	-	690191-1	PLUG,NYLON	45
3	-	1	1	1	1	-	455673-1	RAM, SIDE FEED	44
	-	1	1	1	1	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	41
3	-	1	1	1	1	-	690125-1	SHIM SUB-ASSY	39
	-	1	1	1	1	-	1-469367-0	SHIM	38
3	-	1	1	1	1	-	879103-3	FINE ADJUST HEAD ASSEMBLY	37
	-	1	1	1	1	-	2-690786-3	TERMINAL SUPPORT	34
3	-	2	2	2	2	-	2-21002-4	SCR, BTN SKT HD CAP 8-32 X .750	33
	-	1	1	1	1	-	21024-5	WASHER, SPRG LOCK, REG NO 10	32
3	-	1	1	1	1	-	3-21000-4	SCR, SKT HD CAP 10-32 X .375	31
	-	1	1	1	1	-	1320908-1	SPACER, STRIP GUIDE	30
3	-	1	1	1	1	-	1633091-1	ASSEMBLY, STRIP GUIDE	29
	-	1	1	1	1	-	1-455888-0	SPACER, CRIMPER	28
3	-	1	1	1	1	-	1320928-3	PLATE, STRIP GUIDE	24
	-	1	-	-	-	1	690472-2	STRIPPER	22
3	-	1	1	1	1	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	21
	-	4	4	4	4	-	21024-4	WASHER, SPRG LOCK, REG NO 8	20
3	-	-	-	-	-	-	691353-1	STRIPPER	19
	-	1	-	-	-	-	679625-1	SHEAR HOLDER, FRONT (NO CUT)	13
3	-	1	1	1	1	-	3-22280-3	SPRING, COMPRESSION	12
	-	1	1	1	1	-	690461-1	STOP, SHEAR	11
3	-	-	-	-	-	-	690459-1	SHEAR HOLDER, FRONT	10
	-	1	1	1	1	-	454276-1	FLOATING SHEAR, FRONT	9
3	1	1	1	1	1	-	2-1633535-4	ANVIL, COMBINATION	8
	-	1	1	1	1	-	240641-5	SPACER	7
3	-	1	1	1	1	-	1-455889-4	DEPRESSOR, SHEAR	5
	-	1	1	1	1	-	238011-2	BLOCK, CRIMPER SPACER	4
3	1	1	1	1	1	-	1633511-7	CRIMPER, INSULATION F	3
	-	1	1	1	1	-	455888-4	SPACER, CRIMPER	2
3	1	1	1	1	1	-	2-1490019-6	CRIMPER, WIRE PREMIUM	1

-77		-6	-3	-2	-1	U/M	PART NO	DESCRIPTION		ITEM NO
DIMENSIONS:							DWN	29MAY2007		
INCHES							CHK	29MAY2007		
							APVD	29MAY2007		
							NAME	T. ELBIN		
							PRODUCT SPEC			
							APPLICATION SPEC			
							FORD SPEC			
							WEIGHT			
							CUSTOMER DRAWING			
							SCALE	3:5		
							SHEET	1		
							OF	1		
							REV	A		



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