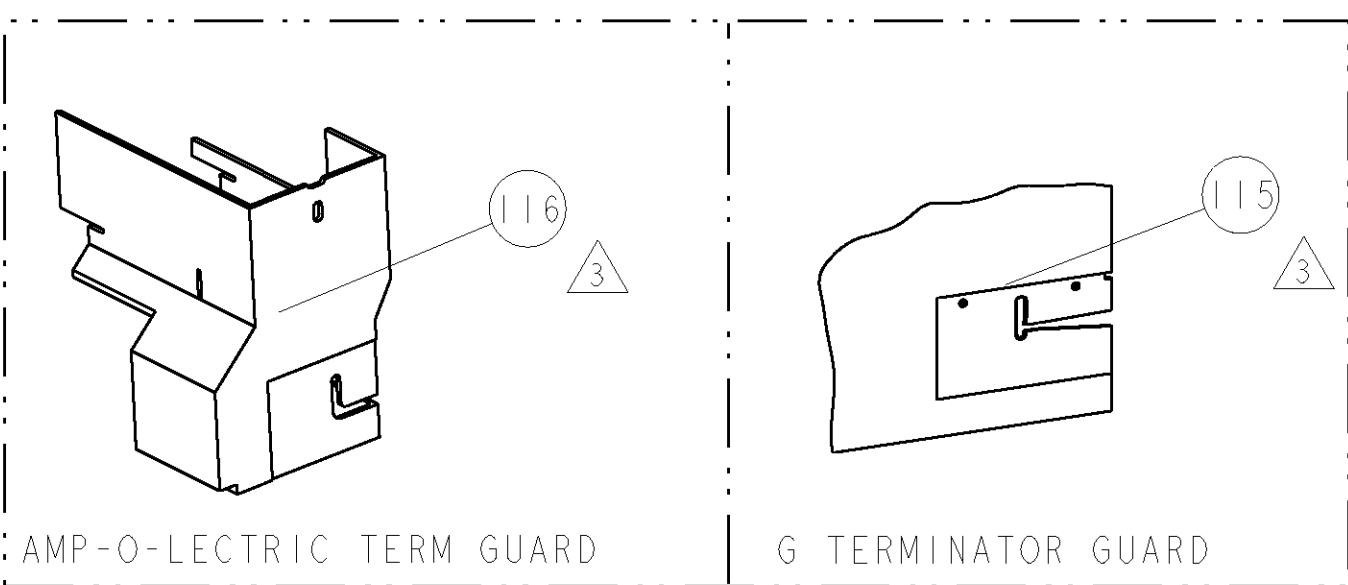


8				7			
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PART NUMBER		REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION	
1855270-1		A	122500-1	LEADMAKER	POST FEED	CUTS CARRIER	
1855270-2		A	565435-5	BENCH MODEL K	PRE FEED	CUTS CARRIER	
1855270-3		A	354500-1	BENCH MODEL G	PRE FEED	CUTS CARRIER	
1855270-6		A	122500-1	LEADMAKER	POST FEED	CONTINUOUS CARRIER	
7-1855270-7		A	-	-	-	SPARE PARTS	

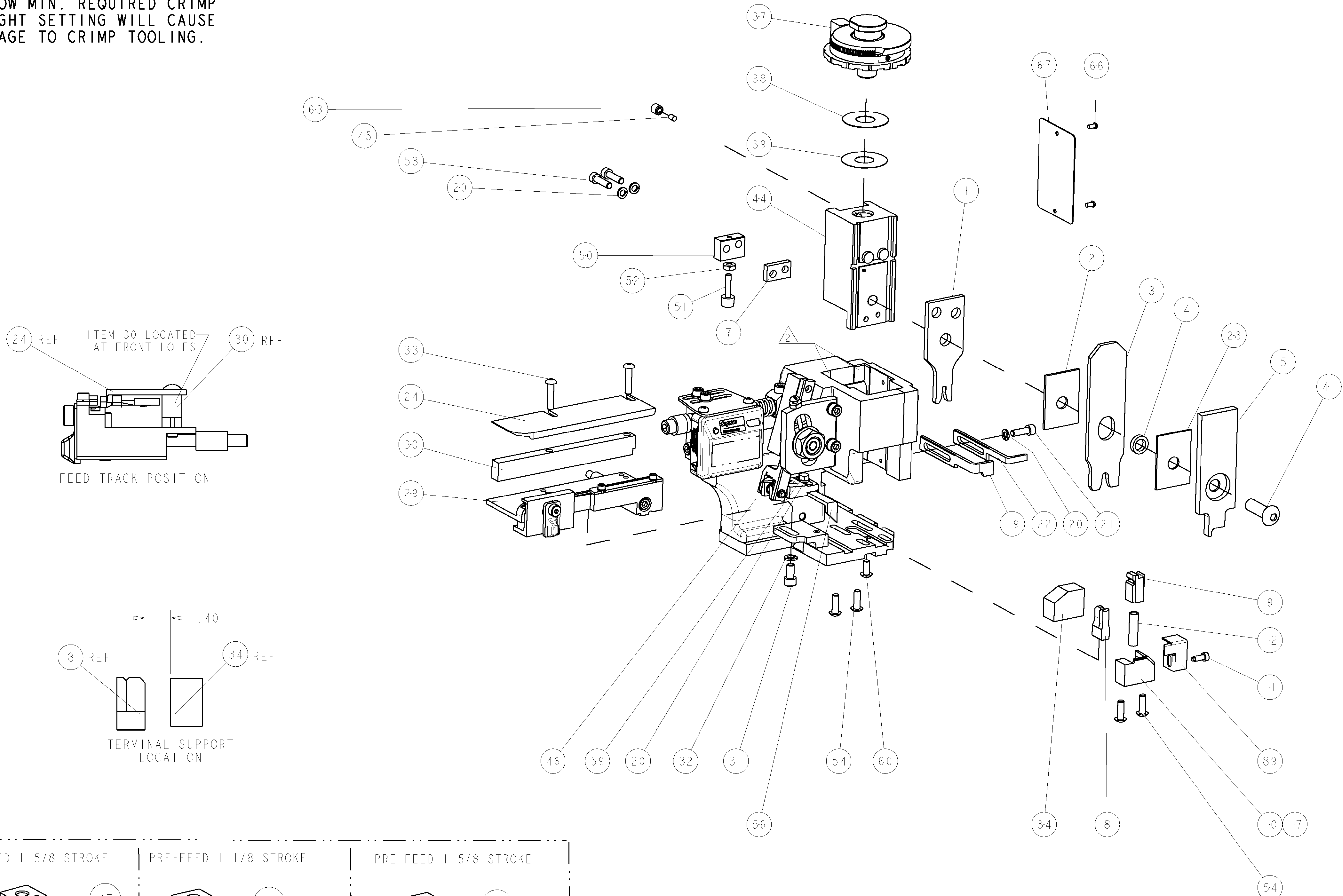
- △ RECOMMENDED SPARE PARTS
- △ GREASE LIGHTLY
- △ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE
- △ CRIMP HEIGHTS AND WIDTHS DO NOT MEET PACKARD SPEC.

*** WARNING**
ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN. REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.



TERMINAL NAME: TAXI TERM M/P 480 SPL							
TYCO PN	MFR PN	PACKARD TERMINAL  - AMP CRIMP SPECS					
 1949365	12103948						
-	-	CRIMP HEIGHT		WIRE SIZE		REF SETTING	
-	-	.062±.002[1.57±0.05mm]		(2) 1.0 mm2		B4	
-	-	.060±.002[1.52±0.05mm]		0.8 + 1.0 mm2		C0	
-	-	.058±.002[1.47±0.05mm]		(2) 0.8 mm2		C3	
-	-			-		-	
-	-	CRIMP	SIZE	TYPE	RANGE		
-	-						
-	-	WIRE	.110 [2.79mm]	F	(2) 1.0-(2) 0.8mm2		
-	-	INSUL	.200 [5.08mm]	O	Ø.055-.124		
WIRE STRIP LENGTH .195 -.210		TERM APPL SPEC NONE		FEED .532		APPLICATOR INSTRUCTIONS 408-8040	SET UP GAGE 458637-1

LOC		DIST		REVISONS			
A		66		P	LTR	DESCRIPTION	DATE
				A		RELEASED	07MAY2007
							LG
							GB



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