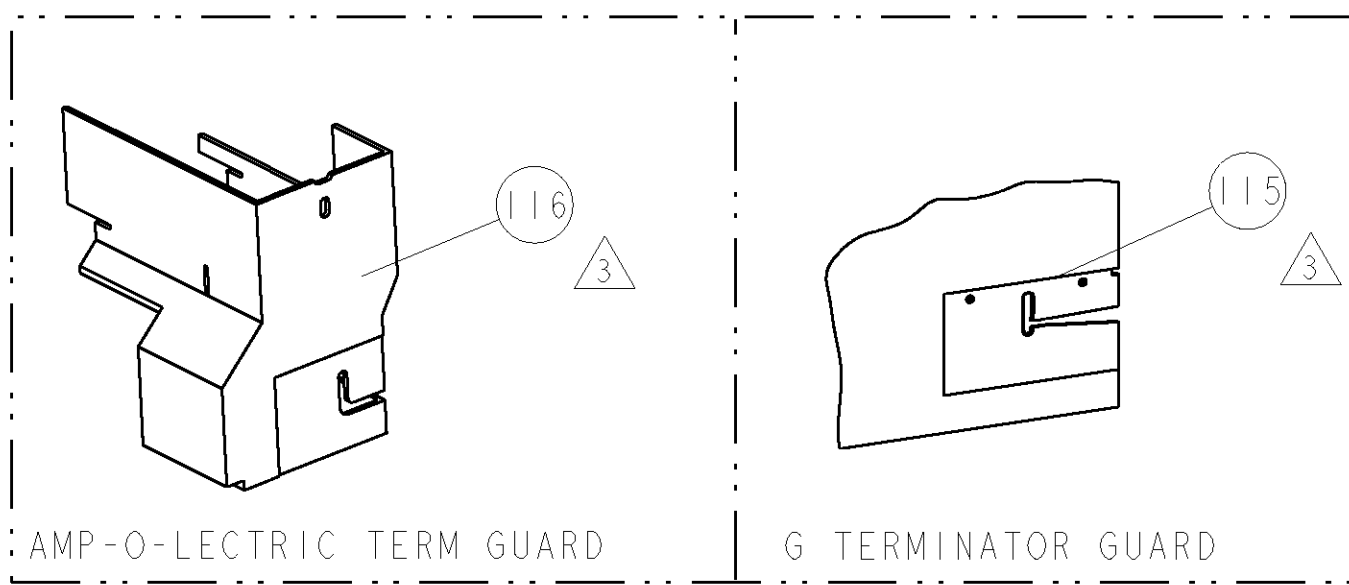



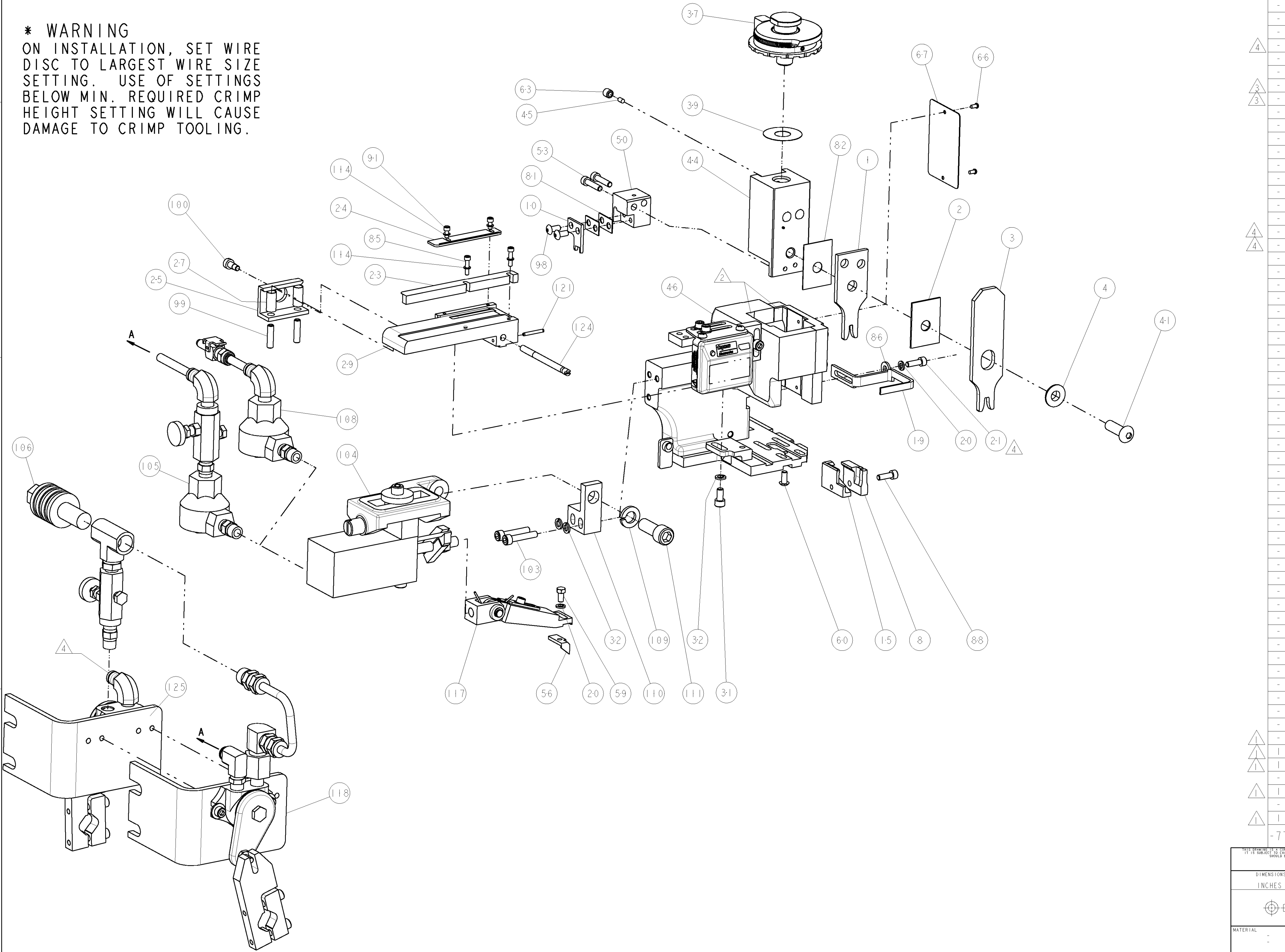
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PART NUMBER	REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION
1855258-1	A	122500-1	LEADMAKER	AIR FEED	CUTS CARRIER
1855258-2	A	565435-5	BENCH MODEL K	AIR FEED	CUTS CARRIER
1855258-3	A	354500-1	BENCH MODEL G	AIR FEED	CUTS CARRIER
7-1855258-7	A	-	-	-	SPARE PARTS

- △ RECOMMENDED SPARE PARTS
- △ GREASE LIGHTLY
- △ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE
- △ INSTALL ITEMS 101, 102, AND 119 ON SIDE OF STRIPPER ON APPL HOUSING USING ITEM 21.

**\* WARNING**  
ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN. REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.



TERMINAL NAME: TERMINAL, RING							
TYCO PN	MFR PN	DELPHI TERM - DELPHI CRIMP SPECS					
1949337	2977821						REF SETTING
-	-	CRIMP HEIGHT			WIRE SIZE		
-	-	2.20±0.05mm[.086±.002]			0.80mm2		
-	-	2.10±0.05mm[.082±.002]			0.50mm2		
-	-	-			-		
-	-	-			-		
-	-	-			-		
-	-	CRIMP	SIZE		TYPE	RANGE	
-	-	WIRE	2.97mm [.117]		F	0.50-0.80mm2	
-	-	INSUL	4.6mm [.170]		F	Ø2.69-3.13mm MAX	
WIRE STRIP LENGTH 4.90-5.10mm	TERM APPL SPEC NONE	FEED 13.90mm	APPLICATOR INSTRUCTIONS 408-8040			SET UP GAGE 458637-1	



-	-	1	-	-	455350-4	AIR BLAST ASS'Y	125
-	1	1	1	-	690432-3	ADJUSTMENT SCREW	124
-	1	1	1	-	4-21028-0	PIN, SLOTTED SPRING .094 X .750	121
△	18	24	18	IN	27319-4	TUBING, POLY-FLO, NATURAL	119
-	-	1	-	-	692655-6	AIR FEED VALVE ASSEMBLY	118
-	1	1	1	-	461062-1	FEED FINGER ASSEMBLY	117
△	-	-	REF	-	455749-1	GUARD WINDOW	116
△	REF	-	-	-	679532-1	INSERT, GUARD	115
-	4	4	4	-	21024-2	WASHER, SPRG LOCK, REG NO 4	114
-	1	1	1	-	3-21001-5	SCR, SKT HD CAP 3/8-16 X 1.000	111
-	1	1	1	-	459610-1	MOUNT, FEED BRACKET	110
-	1	1	1	-	21024-8	WASHER, SPRG LOCK, REG 3/8	109
-	1	-	1	-	692655-7	AIR FEED VALVE ASSEMBLY	108
-	-	1	-	-	24042-2	VALVE, SLEEVE, 3-WAY	106
-	-	1	-	-	692655-5	AIR FEED VALVE ASSEMBLY	105
-	1	1	1	-	461065-1	ASSEMBLY, AIR FEED	104
-	2	2	2	-	3-21000-9	SCR, SKT HD CAP 10-32 X 1.000	103
-	1	1	1	-	986220-1	CLAMP, CABLE, BLACK	102
△	1	-	1	-	23238-1	INSERT, COUPLING	101
△	1	1	1	-	22353-8	SCR, SHLD, SLOT HD, 3/16 DIA	100
-	2	2	2	-	5-21006-6	SCR, SET, CUP POINT 10-32 X .750	99
-	2	2	2	-	2-21002-1	SCR, BTN SKT HD CAP 8-32 X .375	98
-	2	2	2	-	1-21000-3	SCR, SKT HD CAP 4-40 X .250	91
-	1	1	1	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	88
-	1	1	1	-	21055-7	WASHER, FLAT, REG NO 10	86
-	2	2	2	-	1-21000-5	SCR, SKT HD CAP 4-40 X .500	85
-	1	1	1	-	455888-4	SPACER, CRIMPER	82
-	2	2	2	-	1-240641-7	SPACER	81
-	1	1	1	-	4088040	SF APPL INST 408-8040	72
-	1	1	1	-	217238-1	GENERAL INSTRUCTION PKG	71
-	1	1	1	-	461264-5	PLATE, IDENTIFICATION	67
-	2	2	2	-	21017-2	SCREW, DRIVE	66
-	1	1	1	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
-	1	1	1	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
-	1	1	1	-	2-22603-0	SCR, HEX HD CAP 8-32 X .312	59
-	1	1	1	-	3-694433-9	FEED PAWL	56
-	2	2	2	-	2-21000-9	SCR, SKT HD CAP 8-32 X .750	53
-	1	1	1	-	1583893-6	HOLDER, SLUG BLADE	50
-	1	1	1	-	1633399-1	APPL., BASIC AIR FEED SUB ASSY	46
-	1	1	1	-	690191-1	PLUG,NYLON	45
-	1	1	1	-	455673-1	RAM, SIDE FEED	44
-	1	1	1	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	41
-	1	1	1	-	690125-1	SHIM SUB-ASSY	39
-	1	1	1	-	879103-2	FINE ADJUST HEAD ASSEMBLY	37
-	3	3	3	-	21024-5	WASHER, SPRG LOCK, REG NO 10	32
-	1	1	1	-	3-21000-4	SCR, SKT HD CAP 10-32 X .375	31
-	1	1	1	-	2-844048-6	PLATE, REAR STRIP GUIDE	29
-	2	2	2	-	22281-9	SPRING, COMPRESSION	27
-	1	1	1	-	356835-1	LEVER, DRAG RELEASE	26
-	1	1	1	-	240792-1	DRAG, TERMINAL	25
-	1	1	1	-	1-690438-5	FRONT STRIP GUIDE	24
-	1	1	1	-	2-189124-1	GUIDE, FRONT STRIP	23
-	1	1	1	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	21
-	2	2	2	-	21024-4	WASHER, SPRG LOCK, REG NO 8	20
-	1	1	1	-	1-456468-1	STRIPPER, SPECIAL	19
△	1	1	1	-	1-1633124-1	PLATE, REAR SHEAR	15
△	1	1	1	-	1583859-5	BLADE, SLUG	10
△	1	1	1	-	1633507-9	ANVIL, SPECIAL, COMBINATION	8
-	1	1	1	-	2-238009-9	BLOCK, FL CRIMPER SPACER	4
△	1	1	1	-	4-1633471-6	CRIMPER, INSULATION F	3
-	1	1	1	-	1-455888-0	SPACER, CRIMPER	2
△	1	1	1	-	9-1633305-0	CRIMPER, WIRE PREMIUM	1

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