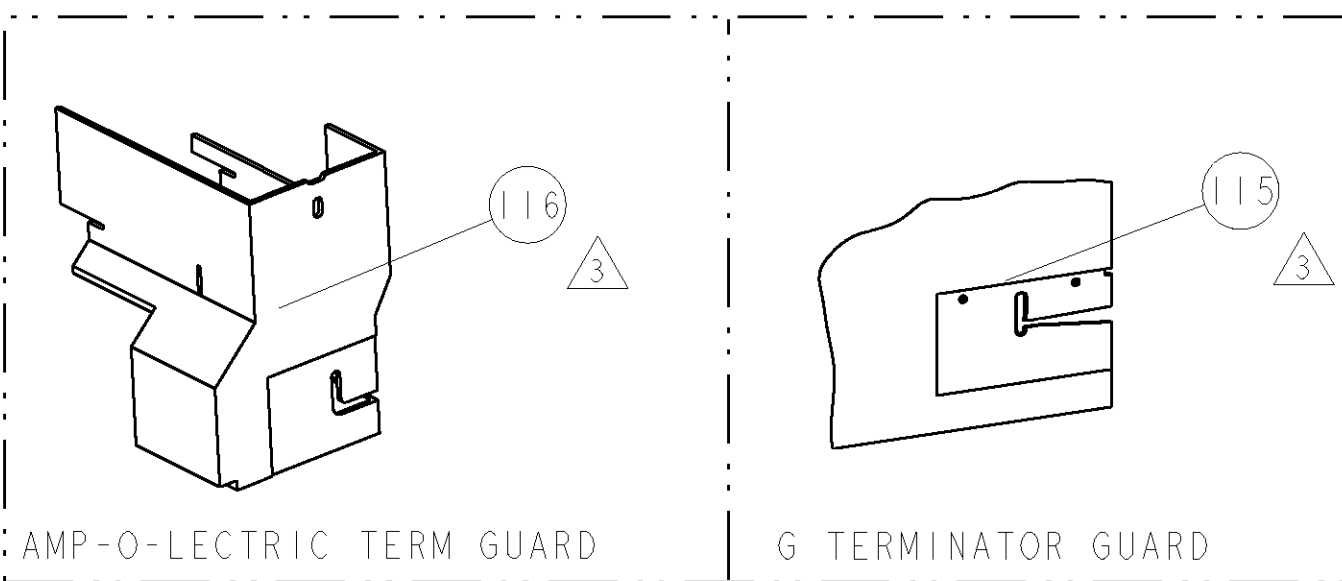


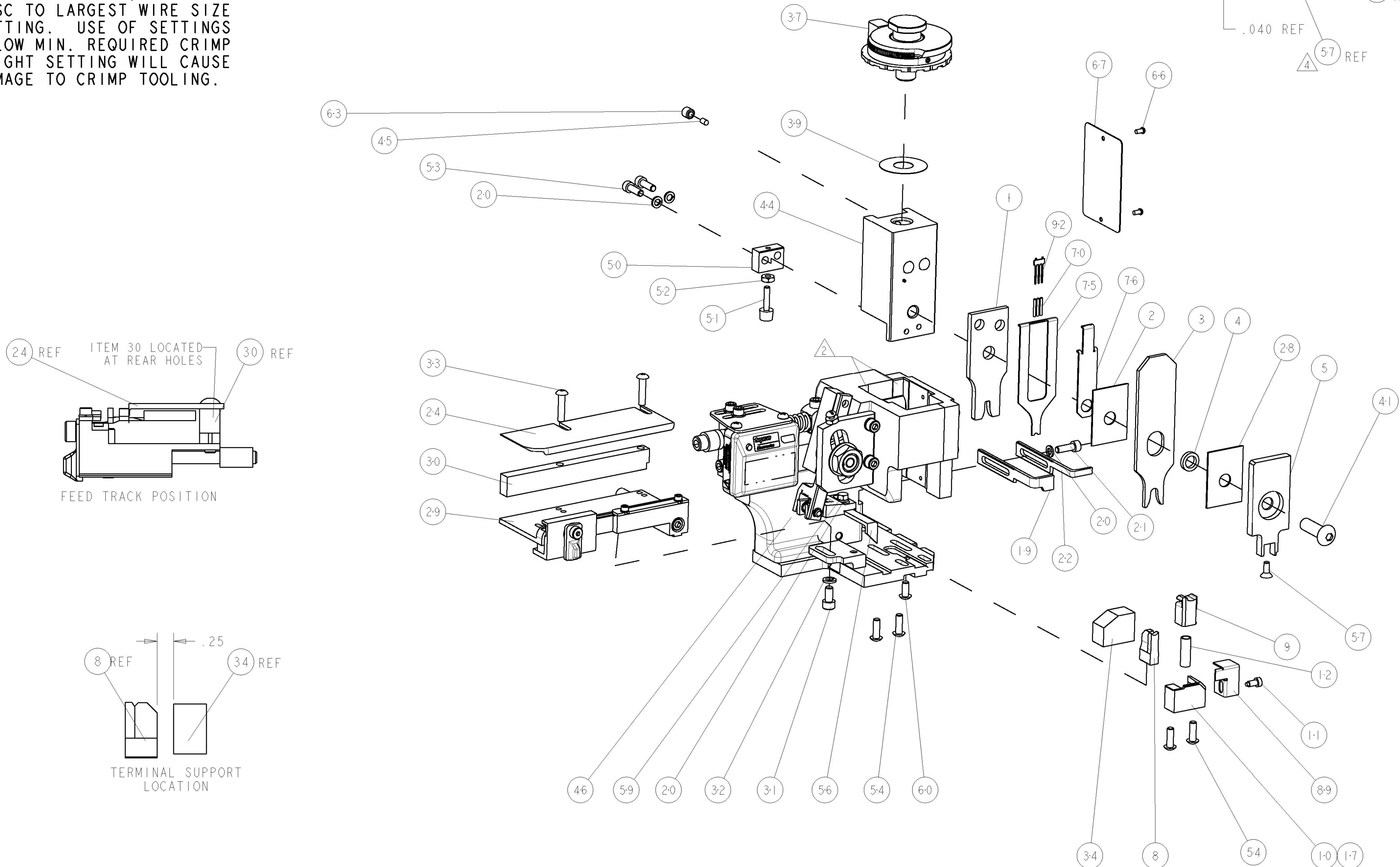
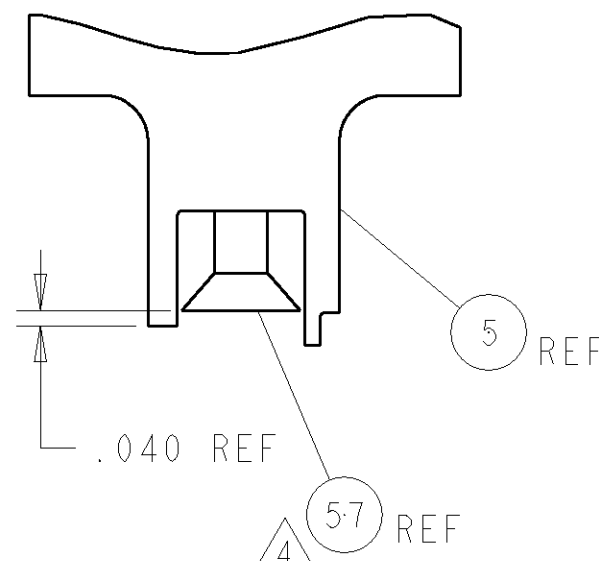
8				7			
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PART NUMBER		REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION	
1855198-1		A	122500-1	LEADMAKER	POST FEED	CUTS CARRIER	
1855198-2		A	565435-5	BENCH MODEL K	PRE FEED	CUTS CARRIER	
1855198-3		A	354500-1	BENCH MODEL G	PRE FEED	CUTS CARRIER	
1855198-6		A	122500-1	LEADMAKER	POST FEED	CONTINUOUS CARRIER	
7-1855198-7		A	-	-	-	SPARE PARTS	

- 1 RECOMMENDED SPARE PARTS
- 2 GREASE LIGHTLY
- 3 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE
- 4 APPLY TORQ-SEAL IN ALLEN SOCKET TO FILL HOLE AFTER FLAT HD HAS BEEN ADJUSTED TO CORRECT HEIGHT AT QUALIFICATION. APPLY PN 1-23419-5 LOC-TITE TO THREADS.
- 5 SEAL NO 12015193 FOR INSULATION RANGE 4.3-3.45mm
SEAL NO 12010293 FOR INSULATION RANGE 3.49-2.81mm

*** WARNING**
ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN. REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.



TERMINAL NAME: TAXI TERM M/P 280					
TYCO PN	MANF PN	PACKARD TERMINAL - PACKARD CRIMP SPECS			
1572714	12048254				REF SETTING
-	-	CRIMP HEIGHT		WIRE SIZE	
-	-	2.15±0.05mm [.085±.002]		10AWG or 5mm2	A8
-	-	2.05±0.05mm [.081±.002]		12AWG or 3mm2	B2
SEAL PN.	-	1.85±0.05mm [.073±.002]		2.5mm2	C4
BLUE	-			-	-
1572715	12015193	CRIMP	SIZE	TYPE	RANGE
SEAL PN.	-	WIRE	3.56mm [.140]	F	10-14 AWG
GRAY	-	INSUL	5.59mm [.220]	O	
1572716	12010293	FEED	APPLICATOR INSTRUCTIONS		SET UP GAGE
WIRE STRIP LENGTH	TERM APPL SPEC	5.2-6.0mm	408-8040		458637-1



3	-	-	-	REF	-	..	455749-1	GUARD WINDOW	116
3	-	-	REF	-	-	..	679532-1	INSERT, GUARD	115
-	1	1	1	1	1	-	1424350-1	HOLDER, PIN, WIRED	92
-	1	1	1	1	1	-	1-21002-7	SCR, BTN SKT HD CAP 6-32 X .375	91
-	1	1	1	1	1	-	318563-1	GUARD, FRONT CHIP	89
-	1	1	1	1	1	-	1490524-2	DEPRESSOR, SPACER	76
-	1	1	1	1	1	-	1490525-2	DEPRESSOR, WIRE	75
-	1	1	1	1	1	-	4088040	SF APPL INST 408-8040	72
-	1	1	1	1	1	-	217238-1	GENERAL INSTRUCTION PKG	71
-	3	3	3	3	3	-	2-23147-2	SPRING, COMPRESSION	70
-	1	1	1	1	1	-	461264-5	PLATE, IDENTIFICATION	67
-	2	2	2	2	2	-	21017-2	SCREW, DRIVE	66
-	1	1	1	1	1	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
-	1	1	1	1	1	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
-	1	1	1	1	1	-	2-22603-0	SCR, HEX HD CAP 8-32 X .312	59
-	1	1	1	1	1	-	1-21003-9	SCR, FLT SKT HD CAP 6-32 X .375	57
-	1	1	1	1	1	-	458537-2	PAWL, FEED	56
-	4	4	4	4	4	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	54
-	2	2	2	2	2	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	53
-	1	1	1	1	1	-	21018-5	NUT, HEX, REG 6-32	52
-	1	1	1	1	1	-	811242-2	BUMPER, HOLD DOWN	51
-	1	1	1	1	1	-	690753-1	SPACER, TONKER	50
-	-	1	-	-	..		690602-6	CAM, PRE FEED, 1 5/8	49
-	-	-	1	-	..		690602-5	CAM, PRE FEED, 1 1/8	48
-	1	-	-	1	-		690501-4	CAM, POST FEED, 1 5/8	47
-	1	1	1	1	1	-	459456-1	APPL. BASIC SUB ASSY (SIDE WISE MOCA)	46
-	1	1	1	1	1	-	690191-1	PLUG,NYLON	45
-	1	1	1	1	1	-	455673-1	RAM, SIDE FEED	44
-	1	1	1	1	1	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	41
-	1	1	1	1	1	-	690125-1	SHIM SUB-ASSY	39
-	1	1	1	1	1	-	879103-2	FINE ADJUST HEAD ASSEMBLY	37
-	1	1	1	1	1	-	690786-3	TERMINAL SUPPORT	34
-	2	2	2	2	2	-	2-21002-4	SCR, BTN SKT HD CAP 8-32 X .750	33
-	1	1	1	1	1	-	21024-5	WASHER, SPRG LOCK, REG NO 10	32
-	1	1	1	1	1	-	3-21000-4	SCR, SKT HD CAP 10-32 X .375	31
-	1	1	1	1	1	-	1320908-2	SPACER, STRIP GUIDE	30
-	1	1	1	1	1	-	1633091-7	ASSEMBLY, STRIP GUIDE	29
-	1	1	1	1	1	-	455888-8	SPACER, CRIMPER	28
-	1	1	1	1	1	-	1320928-5	PLATE, STRIP GUIDE	24
-	1	-	-	1	-		690472-2	STRIPPER	22
-	1	1	1	1	1	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	21
-	4	4	4	4	4	-	21024-4	WASHER, SPRG LOCK, REG NO 8	20
-	-	1	1	-	-		691353-1	STRIPPER	19
-	1	-	-	-	-		679625-2	SHEAR HOLDER, FRONT (NO CUT)	17
-	1	1	1	1	1	-	5-22280-0	SPRING, COMPRESSION	12
-	1	1	1	1	1	-	690461-2	STOP, SHEAR	11
-	-	1	1	1	1	-	1-690459-0	SHEAR HOLDER, FRONT	10
-	1	1	1	1	1	-	318707-2	FLOATING SHEAR, FRONT	9
1	1	1	1	1	1	-	1633115-1	ANVIL, COMBINATION .140	8
-	1	1	1	1	1	-	318701-4	DEPRESSOR, SHEAR	5
-	1	1	1	1	1	-	238011-4	BLOCK, CRIMPER SPACER	4
1	1	1	1	1	1	-	1-904741-8	CRIMPER, INSUL O PREMIUM	3
-	1	1	1	1	1	-	455888-7	SPACER, CRIMPER	2
1	1	1	1	1	1	-	1-456411-8	CRIMPER, WIRE PREMIUM	1
-77	-6	-3	-2	-1	U/M		PART NO	DESCRIPTION	ITEM NO

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DIMENSIONS: INCHES		CM	-	-	NAME						
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD	-	-	FINE ADJUST SIDE FEED HDM APPLICATOR -						
0 PLC ±		PRODUCT SPEC									
1 PLC ±		-									
2 PLC ±		APPLICATION SPEC									
3 PLC ±		-									
4 PLC ±		-									
ANGLES		±									
FINISH		-									
MATERIAL	-	WEIGHT	-	-	SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO			
-	-	-	-	-	A1	00779	C=1855198	-			
CUSTOMER DRAWING				SCALE	3:5	SHEET	1	OF	1	REV	A

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