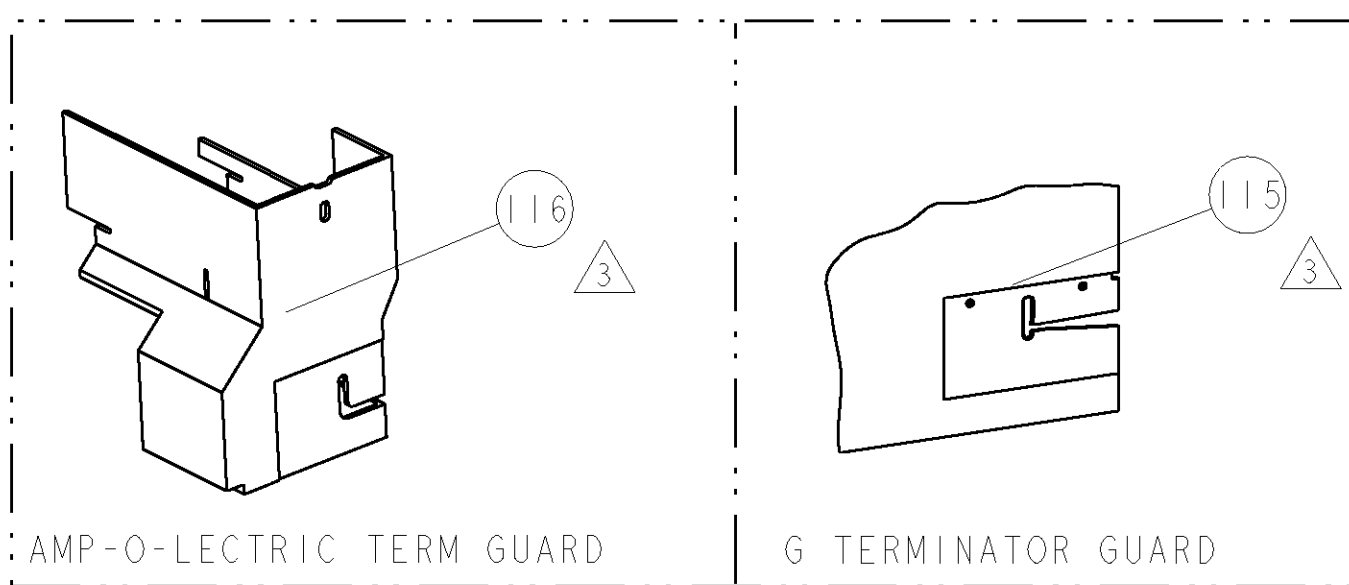
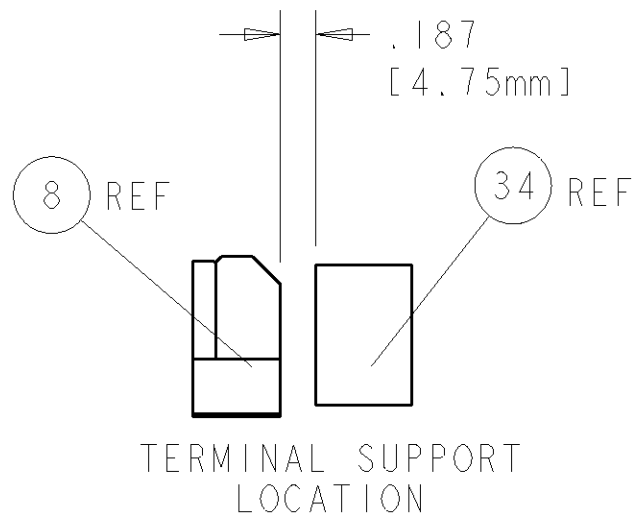
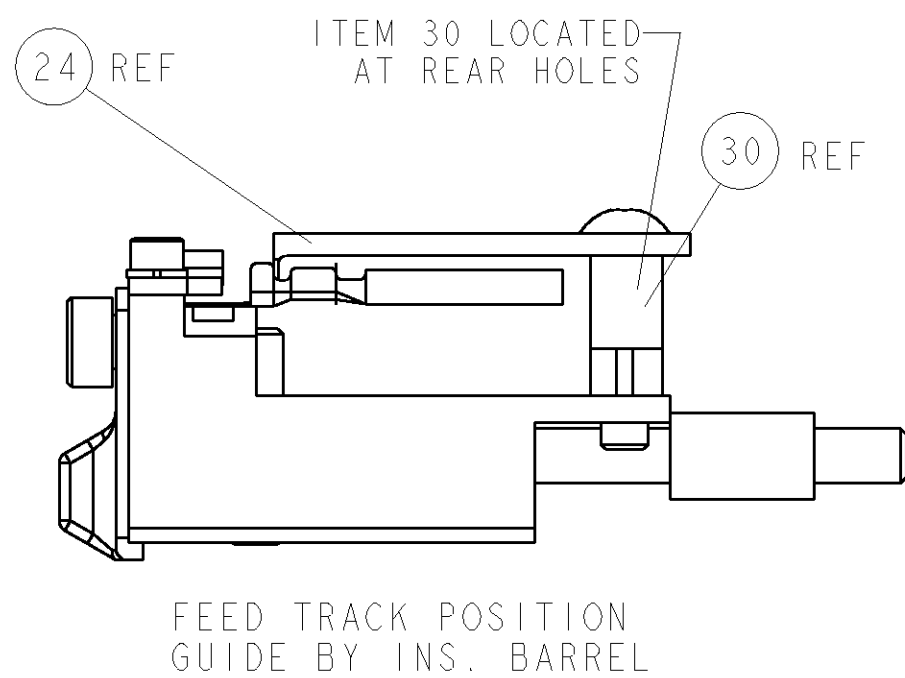
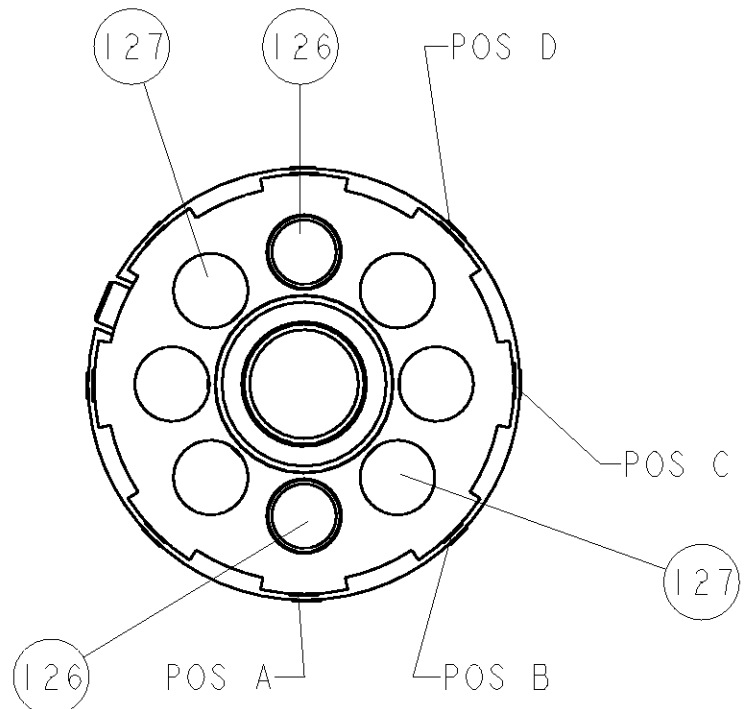
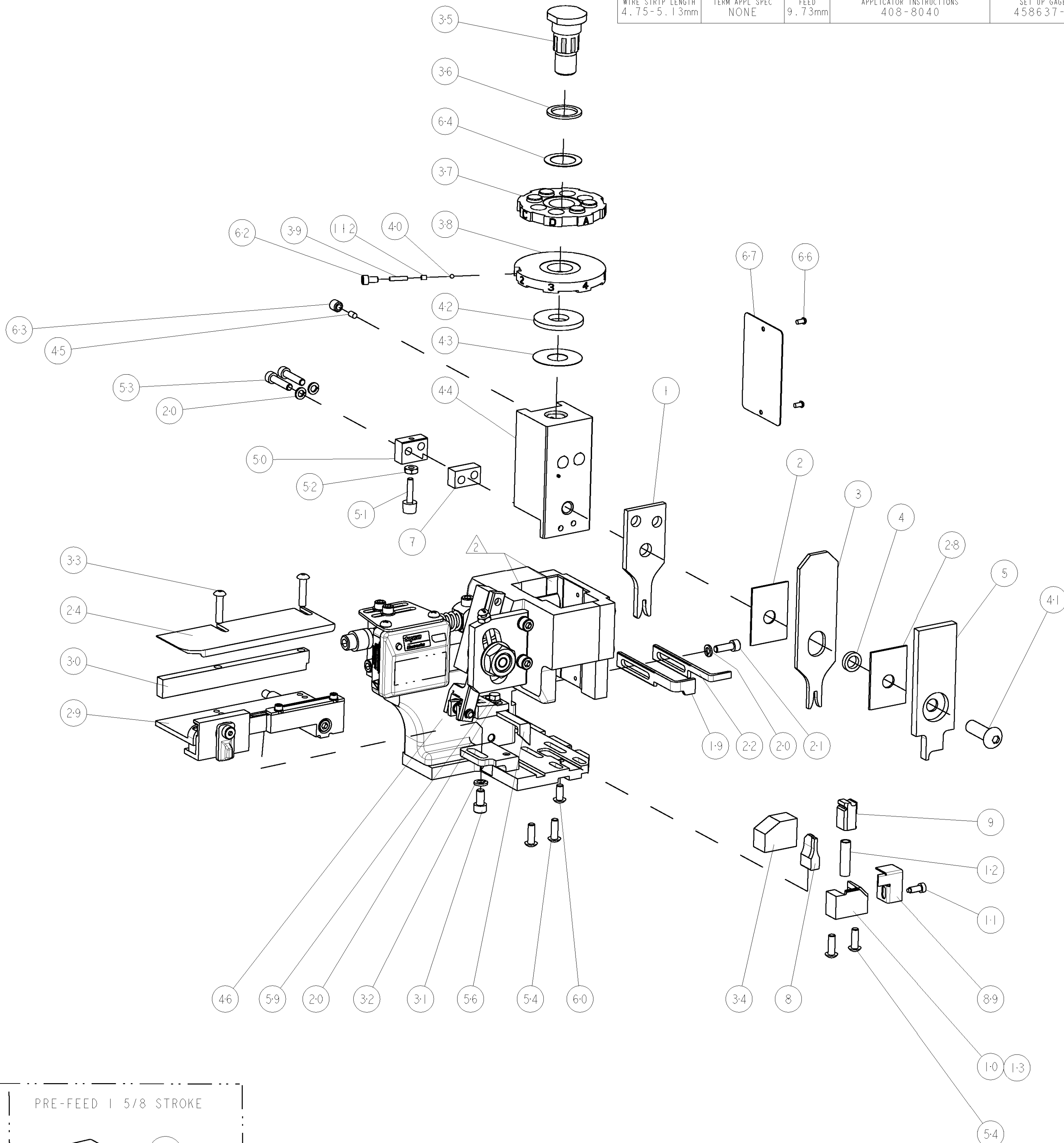


8				7			
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PART NUMBER		REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION	
1852542-1		A	122500-1	LEADMAKER	POST FEED	CUTS CARRIER	
1852542-2		A	565435-5	BENCH MODEL K	PRE FEED	CUTS CARRIER	
1852542-3		A	354500-1	BENCH MODEL G	PRE FEED	CUTS CARRIER	
1852542-6		A	122500-1	LEADMAKER	POST FEED	CONTINUOUS CARRIER	
7-1852542-7		A	-	-	-	SPARE PARTS	

- △ RECOMMENDED SPARE PARTS
- △ GREASE LIGHTLY
- △ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE



TERMINAL NAME: TERMINAL-ROUND PIN RECEPTACLE (FEMALE)					
SOCKET	PIN	TE TERMINAL - TE CRIMP SPECS			
3-1438233-8	-	PAD LTR	CRIMP HEIGHT	WIRE SIZE	
-	-	A	1.25±0.05mm [.049±.002]	18AWG	
-	-	B	1.15±0.05mm [.045±.002]	20AWG	
-	-	C	-	-	
-	-	D	-	-	
-	-	CRIMP	SIZE	TYPE	RANGE
-	-	WIRE	2.00mm [.079]	F	18-20 AWG
-	-	INSUL	2.29mm [.090]	F	-
WIRE STRIP LENGTH 4.75-5.13mm	TERM APPL SPEC NONE	FEED 9.73mm	APPLICATOR INSTRUCTIONS 408-8040		SET UP GAGE 458637-1



-	2	2	2	2	-	4-354779-0	PIN, WIRE DISC, .3190	127
-	2	2	2	2	-	3-354779-3	PIN, WIRE DISC, .3155	126
-	-	-	REF	-	..	455749-1	GUARD WINDOW	116
△	-	-	REF	-	..	679532-1	INSERT, GUARD	115
△	-	1	1	1	1	690603-1	SPRING ASSIST AMP-O-MATOR APPLICATOR	112
-	-	1	1	1	1	1-21002-7	SCR, BTN SKT HD CAP 6-32 X .375	91
-	-	1	1	1	1	318563-1	GUARD, FRONT CHIP	89
-	-	1	1	1	1	4088040	SF APPL INST 408-8040	72
-	-	1	1	1	1	217238-1	GENERAL INSTRUCTION PKG	71
-	-	1	1	1	1	461264-1	PLATE, IDENTIFICATION	67
-	2	2	2	2	-	21017-2	SCREW, DRIVE	66
-	-	1	1	1	1	986950-1	WASHER, FLAT PRECISION	64
-	-	1	1	1	1	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
-	-	1	1	1	1	23030-1	SCR, SKT HD CAP 6-32 X .25	62
-	-	1	1	1	1	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
-	-	1	1	1	1	2-22603-0	SCR, HEX HD CAP 8-32 X .312	59
-	-	1	1	1	1	458537-2	PAWL, FEED	56
-	4	4	4	4	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	54
-	2	2	2	2	-	2-21000-9	SCR, SKT HD CAP 8-32 X .750	53
-	-	1	1	1	1	21018-5	NUT, HEX, REG 6-32	52
-	-	1	1	1	1	811242-2	BUMPER, HOLD DOWN	51
-	-	1	1	1	1	690753-1	SPACER, TONKER	50
-	-	-	-	-	..	690602-6	CAM, PRE FEED, 1 5/8	49
-	-	-	-	-	..	690602-5	CAM, PRE FEED, 1 1/8	48
-	-	-	-	-	..	690501-4	CAM, POST FEED, 1 5/8	47
-	-	1	1	1	1	459456-1	APPL. BASIC SUB ASSY (SIDE WISE MOCA)	46
-	-	1	1	1	1	690191-1	PLUG,NYLON	45
-	-	1	1	1	1	455673-1	RAM, SIDE FEED	44
-	-	1	1	1	1	690125-1	SHIM SUB-ASSY	43
-	-	1	1	1	1	690124-1	WASHER, RAM (.115)	42
-	-	1	1	1	1	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	41
-	-	1	1	1	1	23241-6	BALL, STEEL	40
-	-	1	1	1	1	690170-1	SPRING, COMPRESSION	39
-	-	1	1	1	1	690142-4	DISC, INSULATION	38
-	-	1	1	1	1	354777-1	WIRE DISC, ASSEMBLY	37
-	-	1	1	1	1	22480-5	SPRING, COMPRESSION	36
-	-	1	1	1	1	690212-1	POST, RAM	35
-	-	1	1	1	1	3-690786-5	TERMINAL SUPPORT	34
-	2	2	2	2	-	2-21002-4	SCR, BTN SKT HD CAP 8-32 X .750	33
-	-	1	1	1	1	21024-5	WASHER, SPRG LOCK, REG NO 10	32
-	-	1	1	1	1	3-21000-4	SCR, SKT HD CAP 10-32 X .375	31
-	-	1	1	1	1	1-1320908-5	SPACER, STRIP GUIDE	30
-	-	1	1	1	1	1633091-1	ASSEMBLY, STRIP GUIDE	29
-	-	1	1	1	1	1-455888-0	SPACER, CRIMPER	28
-	-	1	1	1	1	1320928-5	PLATE, STRIP GUIDE	24
-	-	1	1	1	1	690472-2	STRIPPER	22
-	-	1	1	1	1	2-21000-7	SCR, SKT HD CAP 8-32 X .500	21
-	4	4	4	4	-	21024-4	WASHER, SPRG LOCK, REG NO 8	20
-	-	1	1	1	1	691353-1	STRIPPER	19
△	-	1	1	1	1	679625-1	SHEAR HOLDER, FRONT (NO CUT)	13
△	-	1	1	1	1	3-22280-3	SPRING, COMPRESSION	12
△	-	1	1	1	1	690461-1	STOP, SHEAR	11
△	-	-	-	-	..	690459-1	SHEAR HOLDER, FRONT	10
△	-	1	1	1	1	462006-1	FLOATING SHEAR, FRONT	9
△	1	1	1	1	1	4-1633535-0	ANVIL, COMBINATION	8
-	1	1	1	1	1	2-240641-7	SPACER	7
-	-	-	-	-	..	-	-	6
-	-	1	1	1	1	2-455889-0	DEPRESSOR, SHEAR	5
-	-	1	1	1	1	238011-9	BLOCK, CRIMPER SPACER	4
△	1	1	1	1	1	4-1424909-4	CRIMPER, INSULATION F	3
△	-	1	1	1	1	455888-8	SPACER, CRIMPER	2
△	1	1	1	1	1	1633588-8	CRIMPER, WIRE	1

-77 -6 -3 -2 -1 U/M		PART NO	DESCRIPTION		ITEM NO
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		CHR S.ZOU	30AUG2007		
		APVD S.YABE	30AUG2007		
DIMENSIONS: INCHES		TOLERANCES UNLESS OTHERWISE SPECIFIED:		NAME Tyco Electronics Harrisburg, PA 17105-3608	
		9 PLC ±.01 1 PLC ±.01 2 PLC ±.01 3 PLC ±.01 4 PLC ±.0001 ANGLES ±.1		SIDE FEED HDM APPLICATOR	
MATERIAL -		FINISH -		SIZE A	CAGE CODE 00779
		WEIGHT -		DRAWING NO C-1852542	RESTRICTED TO -
		CUSTOMER DRAWING		SCALE 3:5	SHEET 1 OF 1
				REV A	

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