

8			7		
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PART NUMBER	REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION
1852201-1	C	122500-1	LEADMAKER	POST FEED	CUTS CARRIER
1852201-2	C	565435-5	BENCH MODEL K	PRE FEED	CUTS CARRIER
1852201-3	C	354500-1	BENCH MODEL G	PRE FEED	CUTS CARRIER
1852201-6	C	122500-1	LEADMAKER	POST FEED	CONTINUOUS CARRIER
7-1852201-7	C	-	-	-	SPARE PARTS

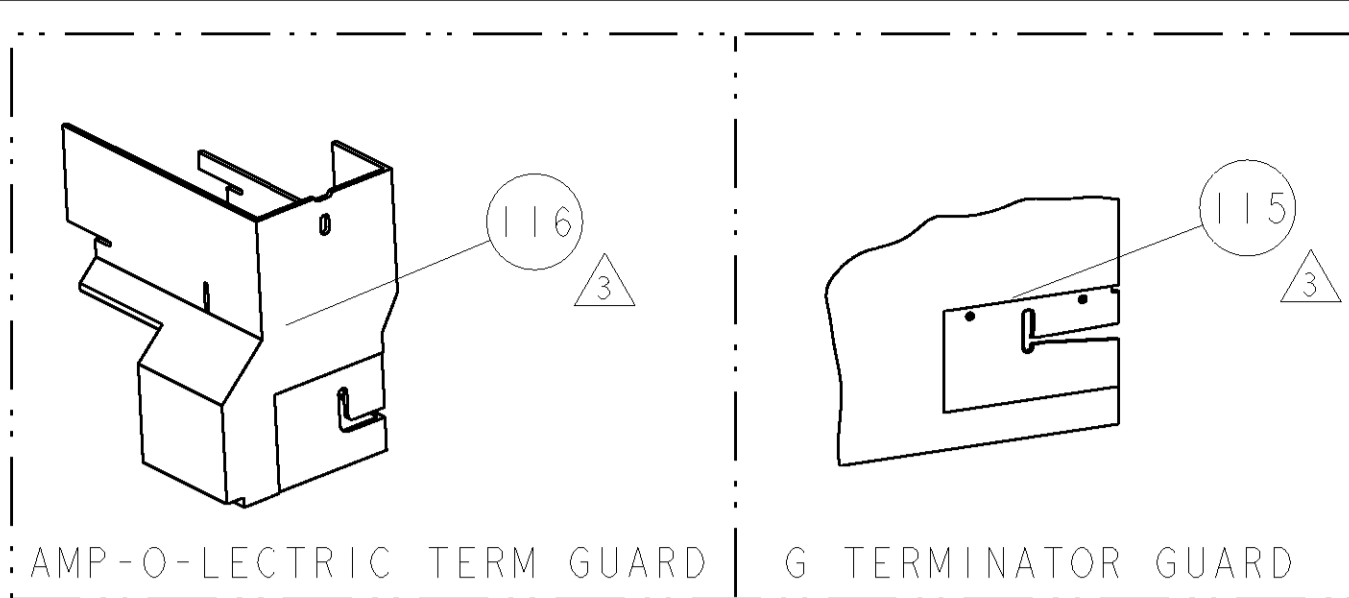
1 RECOMMENDED SPARE PARTS

2 GREASE LIGHTLY

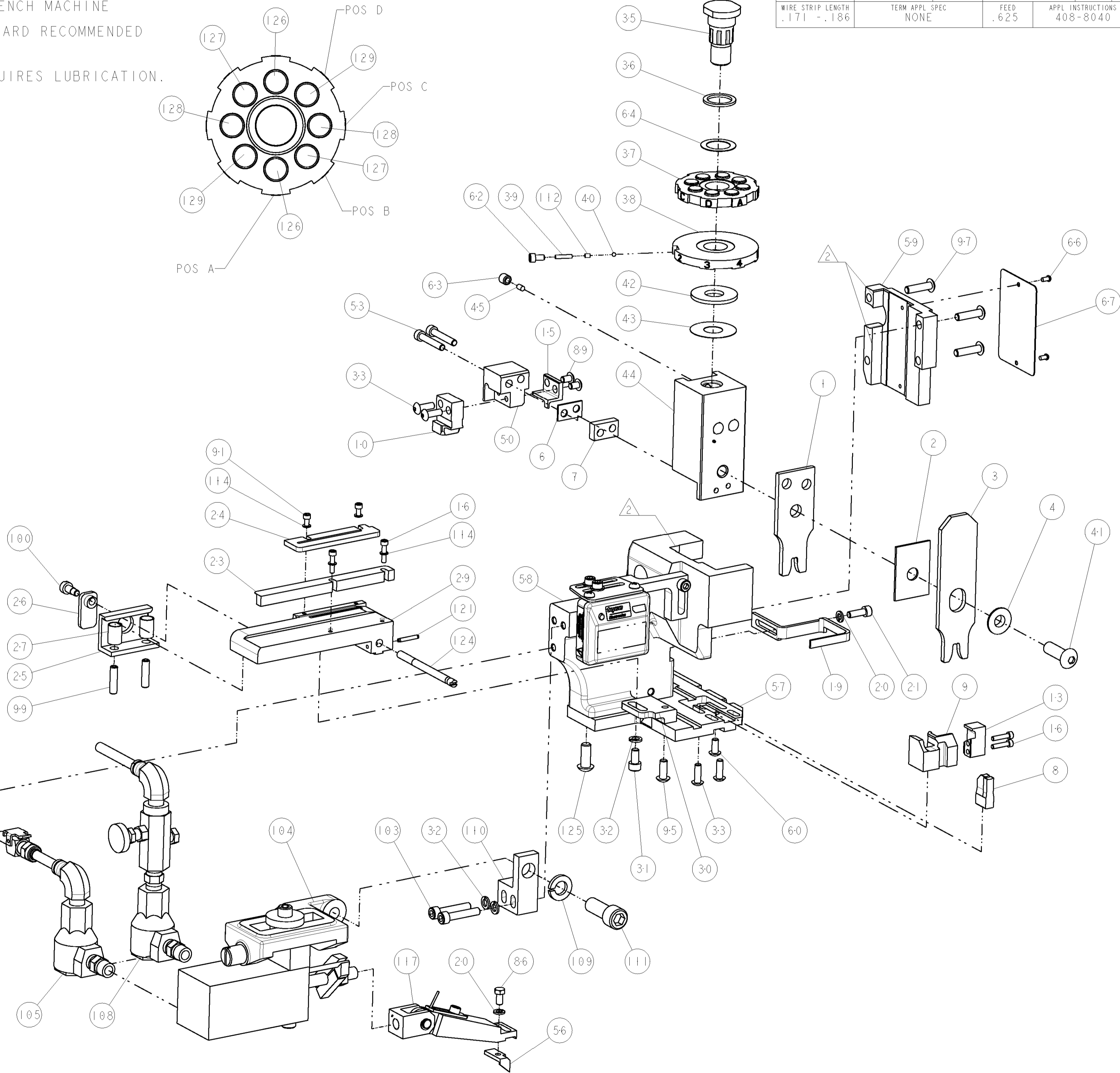
3 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE

4 THIS IS NOT A PACKARD RECOMMENDED WIRE SIZE.

5. THIS TERMINAL REQUIRES LUBRICATION.



TERMINAL NAME: TERMINAL, MALE, .56 SERIES					
TYCO PN	MANUF PN	PACKARD TERM - AMP CRIMP SPECS			
1572958	2971859				
-	-	PAD LTR	CRIMP HEIGHT		WIRE SIZE
-	-	A	.119±.002[3.02±0.05mm]		12 AWG
-	-	B	.116±.002[2.94±0.05mm]		14 & 16 AWG
-	-	C	.112±.002[2.84±0.05mm]		(2) 16 AWG
-	-	D	.106±.002[2.69±0.05mm]		(2) 18 AWG
-	-	CRIMP	SIZE	TYPE	RANGE
-	-	WIRE	.177 [4.50mm]	F	(2)18 - 12 AWG
-	-	INSUL	.210 [5.33mm]	F	∅3.05mm-2.48mm
WIRE STRIP LENGTH .171 - .186		TERM APPL SPEC NONE	FEED .625	APPL INSTRUCTIONS 408-8040	SET UP GAGE 458637-1



-	2	2	2	2	-	8-354778-1	PIN, WIRE DISC, .2900	129
-	2	2	2	2	-	6-354778-9	PIN, WIRE DISC, .2840	128
-	2	2	2	2	-	6-354778-1	PIN, WIRE DISC, .2800	127
-	2	2	2	2	-	5-354778-4	PIN, WIRE DISC, .2765	126
-	3	3	3	3	-	2-22733-8	SCR, BHSC, SELF-LOCKING, 1/4-20 X .625	125
-	1	1	1	1	-	690432-3	ADJUSTMENT SCREW	124
-77	-6	-3	-2	-1	U/M	PART NO	DESCRIPTION	ITEM NO

LOC	DIST	REVISONS						
A	66	P	LTR	DESCRIPTION	DATE	DWN	APVD	
		B		ECR 06-018444	31JUL2006	MEH	GB	
		C		ECR 06-021158	01SEP2006	MEH	GB	
-	1	1	1	1	-	3-21028-8	PIN, SLOTTED SPRING .094 X .625	121
-	1	1	1	1	-	461062-1	ASSEMBLY, FEED FINGER	117
-	-	-	REF	-	-	455749-1	GUARD WINDOW	116
-	-	REF	-	-	-	679532-1	INSERT, GUARD	115
-	4	4	4	4	-	21024-2	WASHER, SPRG LOCK, REG NO 4	114
-	-	-	1	-	-	1-465184-0	LUBRICATOR ASSY	113
-	1	1	1	1	-	690603-1	SPRING ASSIST AMP-O-MATOR APPLICATOR	112
-	1	1	1	1	-	3-21001-5	SCR, SKT HD CAP 3/8-16 X 1.000	111
-	-	-	-	-	-	459610-1	MOUNT, FEED BRACKET	110
-	1	1	1	1	-	21024-8	WASHER, SPRG LOCK, REG 3/8	109
-	1	1	1	1	-	692655-5	AIR FEED VALVE ASSEMBLY	108
-	1	1	1	1	-	692655-7	AIR FEED VALVE ASSEMBLY	105
-	1	1	1	1	-	461065-1	ASSEMBLY, AIR FEED	104
-	2	2	2	2	-	3-21000-9	SCR, SKT HD CAP 10-32 X 1.000	103
-	1	1	1	1	-	22353-8	SCR, SHLD, SLOT HD, 3/16 DIA	100
-	2	2	2	2	-	5-21006-6	SCR, SET, CUP POINT 10-32 X .750	99
-	4	4	4	4	-	2-21002-9	SCR, BTN SKT HD CAP 10-32 X .750	97
-	1	1	1	1	-	2-21002-7	SCR, BTN SKT HD CAP 10-32 X .500	95
-	-	-	1	-	-	2-21002-6	SCR, BTN SKT HD CAP 10-32 X .375	93
-	2	2	2	2	-	1-21000-3	SCR, SKT HD CAP 4-40 X .250	91
-	2	2	2	2	-	2-21002-0	SCR, BTN SKT HD CAP 8-32 X .250	89
-	1	1	1	1	-	2-22603-0	SCREW, MACH, HEX HD, 8-32 x .312	86
-	2	2	2	2	-	1-21000-5	SCR, SKT HD CAP 4-40 X .500	85
-	1	1	1	1	-	4088040	SF APPL INST 408-8040	72
-	1	1	1	1	-	217238-1	GENERAL INSTRUCTION PKG	71
-	1	1	1	1	-	461264-1	PLATE, IDENTIFICATION	67
-	2	2	2	2	-	21017-2	SCREW, DRIVE	66
-	1	1	1	1	-	986950-1	WASHER, FLAT PRECISION	64
-	1	1	1	1	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
-	1	1	1	1	-	23030-1	SCR, SKT HD CAP 6-32 X .25	62
-	1	1	1	1	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
-	1	1	1	1	-	454220-1	CAP, RAM	59
-	1	1	1	1	-	454485-1	HOUSING, SIDE FEED	58
-	1	1	1	1	-	1633145-1	PLATE, BASE	57
-	1	1	1	1	-	3-694433-9	FEED PAWL	56
-	2	2	2	2	-	3-21000-1	SCR, SKT HD CAP 8-32 X 1.000	53
-	1	1	1	1	-	1633487-1	HOLDER, SLUG BLADE	50
-	1	1	1	1	-	690191-1	PLUG, NYLON	45
-	1	1	1	1	-	455673-1	RAM, SIDE FEED	44
-	1	1	1	1	-	690125-1	SHIM SUB-ASSY	43
-	1	1	1	1	-	690124-7	WASHER, RAM (.090)	42
-	1	1	1	1	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	41
-	1	1	1	1	-	23241-6	BALL, STEEL	40
-	1	1	1	1	-	690170-1	SPRING, COMPRESSION	39
-	1	1	1	1	-	690142-1	DISC, INSULATION	38
-	1	1	1	1	-	354777-1	WIRE DISC, ASSEMBLY	37
-	1	1	1	1	-	22480-5	SPRING, COMPRESSION	36
-	1	1	1	1	-	690212-1	POST, RAM	35
-	4	4	4	4	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	33
-	3	3	3	3	-	21024-5	WASHER, SPRG LOCK, REG NO 10	32
-	1	1	1	1	-	3-21000-4	SCR, SKT HD CAP 10-32 X .375	31
-	1	1	1	1	-	455689-1	BLOCK, STRIP GUIDE ADJUST	30
-	1	1	1	1	-	2-844048-4	PLATE, REAR STRIP GUIDE	29
-	2	2	2	2	-	22282-1	SPRING, COMPRESSION	27
-	1	1	1	1	-	240793-1	LEVER, DRAG RELEASE	26
-	1	1	1	1	-	240792-1	DRAG, TERMINAL	25
-	1	1	1	1	-	1633497-1	REAR STRIP GUIDE	24
-	1	1	1	1	-	2-189124-1	GUIDE, FRONT STRIP	23
-	1	1	1	1	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	21
-	2	2	2	2	-	21024-4	WASHER, SPRG LOCK, REG NO 8	20
-	1	1	1	1	-	1-456468-1	STRIPPER, SPECIAL	19
-	2	2	2	2	-	1-21000-5	SCR, SKT HD CAP 4-40 X .500	16
-	1	1	1	1	-	1633489-1	BLADE, SLUG	15
-	1	1	1	1	-	1633490-1	PLATE, SHEAR	13
-	-	1	1	1	-	1725849-2	BLADE, SLUG	10
-	1	1	1	1	-	1633488-1	SHEAR, LOWER	9
1	1	1	1	1	-	5-1633116-6	ANVIL, COMBINATION	8
-	1	1	1	1	-	1-240641-8	SPACER	7
-	1	1	1	1	-	5-240641-9	SPACER	6
-	1	1	1	1	-	2-238009-5	BLOCK, FL CRIMPER SPACER	4
1	1	1	1	1	-	9-1424909-1	CRIMPER, INSULATION F	3
-	1	1	1	1	-	1-455888-1	SPACER, CRIMPER	2
1	1	1	1	1	-	5-1633305-1	CRIMPER, WIRE PREMIUM	1
-77	-6	-3	-2	-1	U/M	PART NO	DESCRIPTION	ITEM NO

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DIMENSIONS: INCHES				CHK	14MAR2006	NAME	
TOLERANCES UNLESS OTHERWISE SPECIFIED:				APVD	14MAR2006	PRODUCT SPEC	
0 PLC ±.01				APPLICATION SPEC			
1 PLC ±.01				WEIGHT			
3 PLC ±.001				CUSTOMER DRAWING			
4 PLC ±.0001				SCALE 3:5			
ANGLES ±.0001				SHEET 1 OF 1			
FINISH				REV C			

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