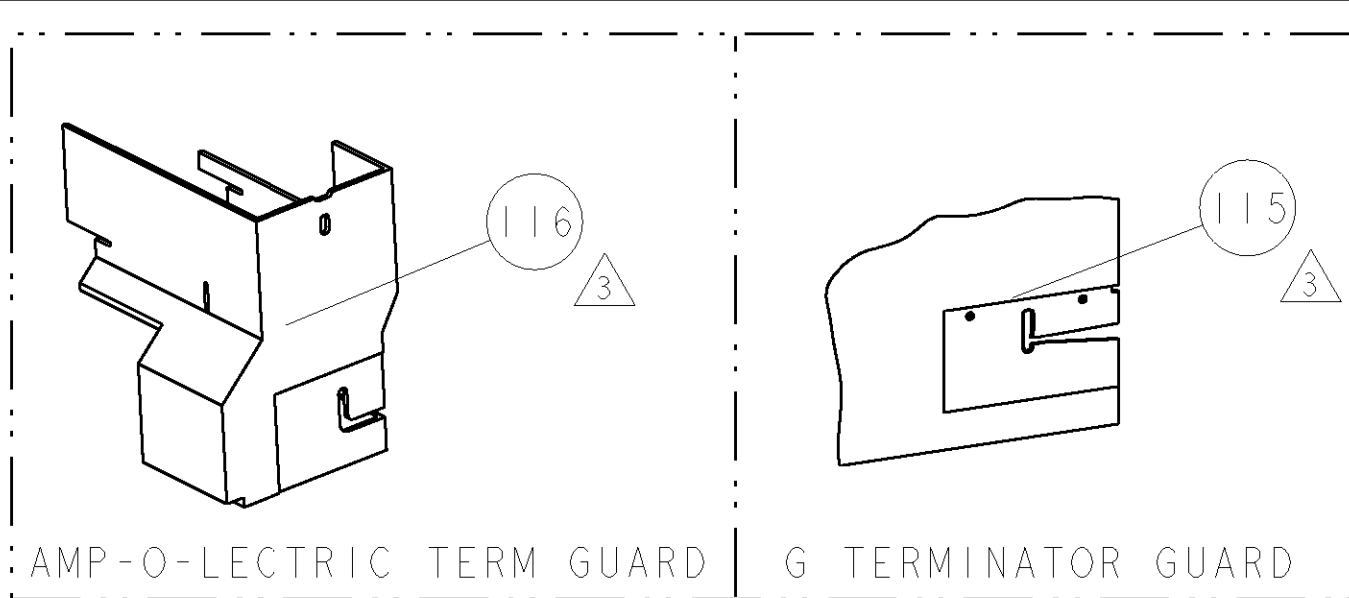


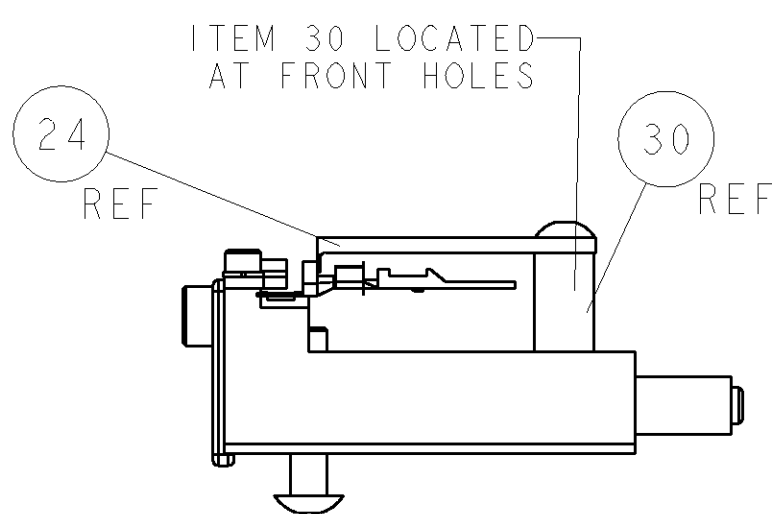
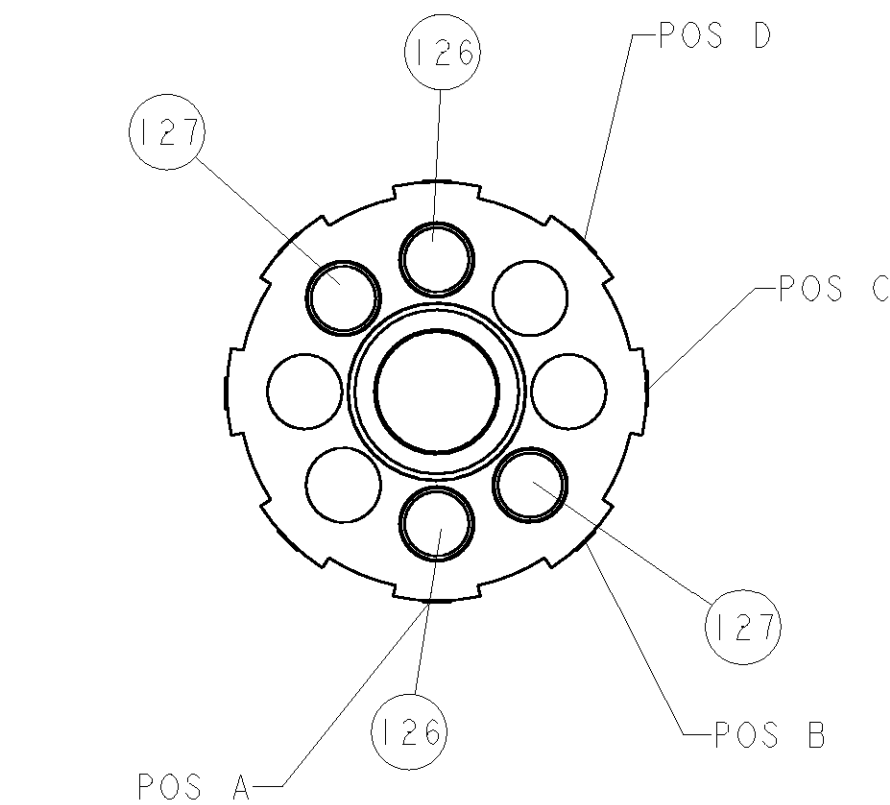
8				7			
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PART NUMBER		REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION	
1852158-1		A	122500-1	LEADMAKER	POST FEED	CUTS CARRIER	
1852158-2		A	565435-5	BENCH MODEL K	PRE FEED	CUTS CARRIER	
1852158-3		A	354500-1	BENCH MODEL G	PRE FEED	CUTS CARRIER	
1852158-6		A	122500-1	LEADMAKER	POST FEED	CONTINUOUS CARRIER	
7-1852158-7		A	-	-	-	SPARE PARTS	

- △ RECOMMENDED SPARE PARTS
- △ GREASE LIGHTLY
- △ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE
- △ INSULATION RANGE FOR EACH SEAL:
1572855 = $\varnothing 1.2-1.85\text{mm}$
1572869-1 = $\varnothing 1.86-2.25\text{mm}$
1572869-2 = $\varnothing 2.09-2.66\text{mm}$
- △ CUT TO LENGTH AT ASSEMBLY

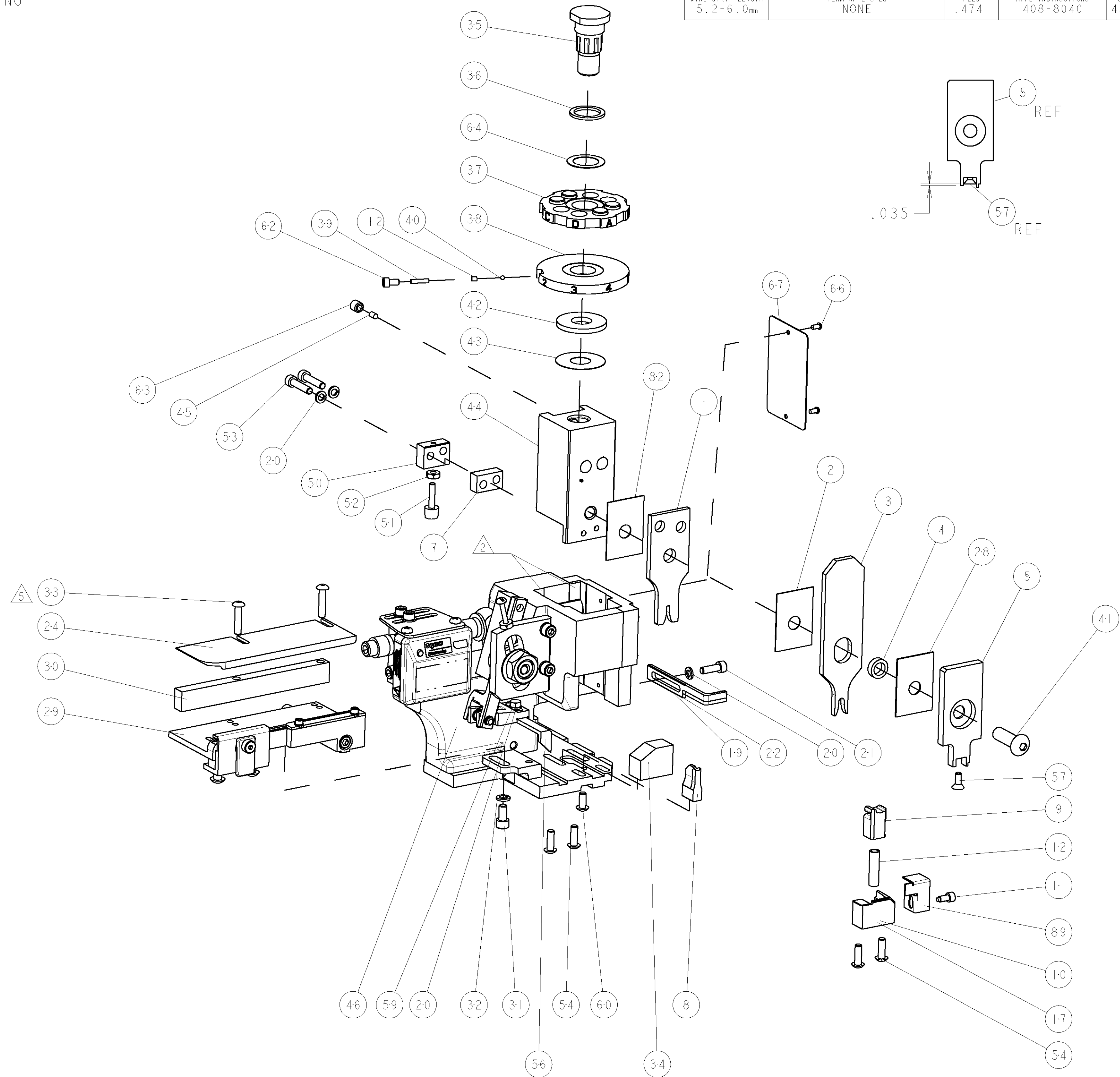
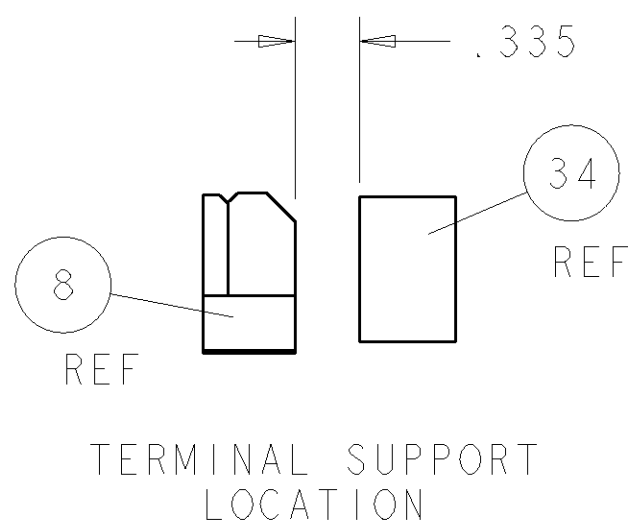


TERMINAL NAME: TAXI TERM M GT 280 SLD					
TYCO PN	MANF PN	PACKARD TERMINAL - AMP CRIMP SPECS			
1572862	15304728				
-	-	PAD LTR	CRIMP HEIGHT		WIRE SIZE
-	-	A	1.40±0.05mm [.055±.002]		1.00mm2
-	-	B	1.25±0.05mm [.049±.002]		0.80mm2
SEAL PN	-	C	-		-
TYCO PN	MANF PN	D	-		-
1572855	15366065/12191232	CRIMP	SIZE	TYPE	RANGE
1572869-1	15366064/12191231	WIRE	2.00mm [.079]	F	0.80-1.00mm2
1572869-2	15366061/12191228	INSUL	4.00mm [1.57]	O	
-	-	INSUL	4.00mm [1.57]	O	
WIRE STRIP LENGTH	TERM APPL SPEC	FEED	APPL INSTRUCTIONS	SET UP GAGE	
5.2-6.0mm	NONE	.474	408-8040	458637-1	

LOC	DIST	REVISONS			
A	66	P	LTR	DESCRIPTION	DATE DWN APVD
		A		RELEASED	06DEC2005 LG TE



FEED TRACK POSITION



-	2	2	2	2	-	3-354779-7	PIN, WIRE DISC, .3175	127
-	2	2	2	2	-	2-354779-2	PIN, WIRE DISC, .3100	126
-	-	-	REF	-	-	455749-1	GUARD WINDOW	116
-	-	REF	-	-	-	679532-1	INSERT, GUARD	115
-	1	1	1	1	-	690603-1	SPRING ASSIST AMP-O-MATOR APPLICATOR	112
-	1	1	1	1	-	1-21002-7	SCR, BTN SKT HD CAP 6-32 X .375	91
-	1	1	1	1	-	318563-1	GUARD, FRONT CHIP	89
-	1	1	1	1	-	455888-4	SPACER, CRIMPER	82
-	1	1	1	1	-	4088040	SF APPL INST 408-8040	72
-	1	1	1	1	-	217238-1	GENERAL INSTRUCTION PKG	71
-	1	1	1	1	-	461264-1	PLATE, IDENTIFICATION	67
-	2	2	2	2	-	21017-2	SCREW, DRIVE	66
-	1	1	1	1	-	986950-1	WASHER, FLAT PRECISION	64
-	1	1	1	1	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
-	1	1	1	1	-	23030-1	SCR, SKT HD CAP 6-32 X .25	62
-	1	1	1	1	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
-	1	1	1	1	-	2-22603-0	SCR, HEX HD CAP 8-32 X .312	59
-	1	1	1	1	-	1-21003-9	SCR, FLT SKT HD CAP 6-32 X .375	57
-	1	1	1	1	-	458537-2	PAWL, FEED	56
-	4	4	4	4	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	54
-	2	2	2	2	-	2-21000-9	SCR, SKT HD CAP 8-32 X .750	53
-	1	1	1	1	-	21018-5	NUT, HEX, REG 6-32	52
-	1	1	1	1	-	811242-2	BUMPER, HOLD DOWN	51
-	1	1	1	1	-	690753-1	SPACER, TONKER	50
-	-	1	-	-	-	690602-6	CAM, PRE FEED, 1 5/8	49
-	-	-	1	-	-	690602-5	CAM, PRE FEED, 1 1/8	48
-	1	-	-	1	-	690501-4	CAM, POST FEED, 1 5/8	47
-	1	1	1	1	-	459456-1	APPL. BASIC SUB ASSY (SIDE WISE MQCA)	46
-	1	1	1	1	-	690191-1	PLUG, NYLON	45
-	1	1	1	1	-	455673-1	RAM, SIDE FEED	44
-	1	1	1	1	-	690125-1	SHIM SUB-ASSY	43
-	1	1	1	1	-	690124-1	WASHER, RAM (.115)	42
-	1	1	1	1	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	41
-	1	1	1	1	-	23241-6	BALL, STEEL	40
-	1	1	1	1	-	690170-1	SPRING, COMPRESSION	39
-	1	1	1	1	-	1-690142-0	DISC, INSULATION	38
-	1	1	1	1	-	354777-1	WIRE DISC, ASSEMBLY	37
-	1	1	1	1	-	22480-5	SPRING, COMPRESSION	36
-	1	1	1	1	-	690212-1	POST, RAM	35
-	1	1	1	1	-	3-690786-3	TERMINAL SUPPORT	34
-	2	2	2	2	-	2-21002-4	SCR, BTN SKT HD CAP 8-32 X .750	33
-	1	1	1	1	-	21024-5	WASHER, SPRG LOCK, REG NO 10	32
-	1	1	1	1	-	3-21000-4	SCR, SKT HD CAP 10-32 X .375	31
-	1	1	1	1	-	1320908-8	SPACER, STRIP GUIDE	30
-	1	1	1	1	-	1633091-7	SUB-ASSEMBLY, FEEDTRACK	29
-	1	1	1	1	-	455888-6	SPACER, CRIMPER	28
-	1	1	1	1	-	1320928-5	PLATE, STRIP GUIDE	24
-	1	-	-	1	-	690472-2	STRIPPER	22
-	1	1	1	1	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	21
-	4	4	4	4	-	21024-4	WASHER, SPRG LOCK, REG NO 8	20
-	-	1	1	-	-	690472-1	STRIPPER	19
-	1	-	-	-	-	679625-2	SHEAR HOLDER, FRONT (NO CUT)	17
-	1	1	1	1	-	3-22280-3	SPRING, COMPRESSION	12
-	1	1	1	1	-	690461-2	STOP, SHEAR	11
-	-	1	1	1	-	1-690459-0	SHEAR HOLDER, FRONT	10
-	1	1	1	1	-	318707-2	FLOATING SHEAR, FRONT	9
1	1	1	1	1	-	3-1633116-8	ANVIL, COMBINATION	8
-	1	1	1	1	-	1-240641-5	SPACER	7
-	1	1	1	1	-	318701-1	DEPRESSOR, SHEAR	5
-	1	1	1	1	-	1-238011-9	BLOCK, CRIMPER SPACER	4
1	1	1	1	1	-	3-1583690-9	CRIMPER, INSUL O	3
-	1	1	1	1	-	455888-4	SPACER, CRIMPER	2
1	1	1	1	1	-	3-1633305-1	CRIMPER, WIRE PREMIUM	1

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EGR				R. KNEPPER	10NOV2005	NAME							
APVD				T. ELBIN	10NOV2005	PRODUCT SPEC							
DIMENSIONS:				TOLERANCES UNLESS OTHERWISE SPECIFIED:									
INCHES				0 PLC	±.01	APPLICATION SPEC							
				1 PLC	±.01						WEIGHT		
				2 PLC	±.01	SIZE							
				3 PLC	±.01						CAGE CODE		
				4 PLC	±.001	DRAWING NO							
				ANGLES	±.0001						RESTRICTED TO		
MATERIAL				FINISH	-	A1 00779 C=1852158							
					-	SCALE 3:5 SHEET 1 OF 1 REV A							
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