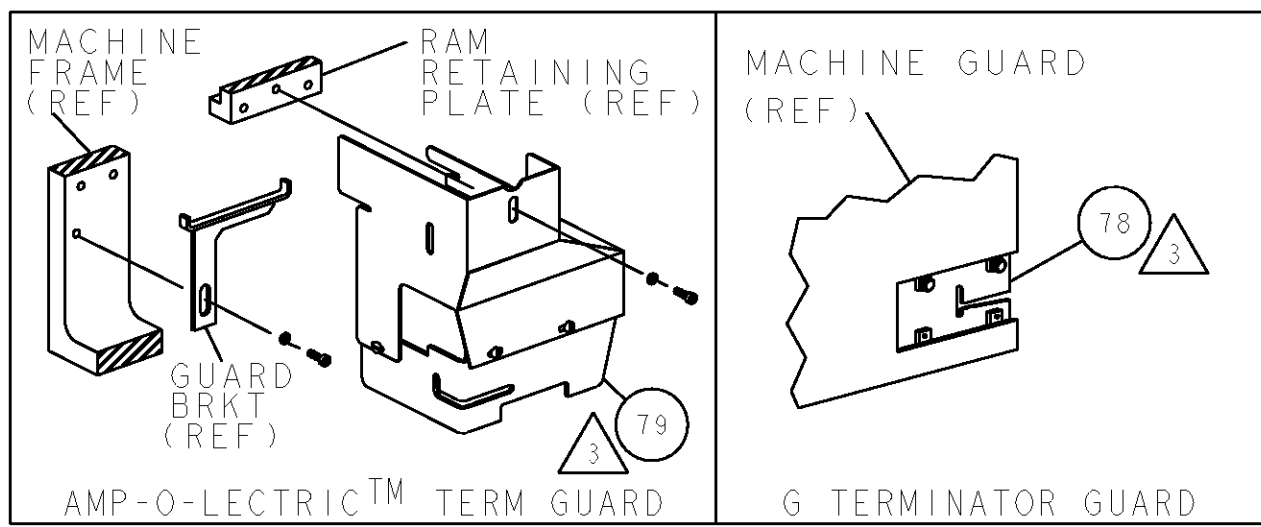
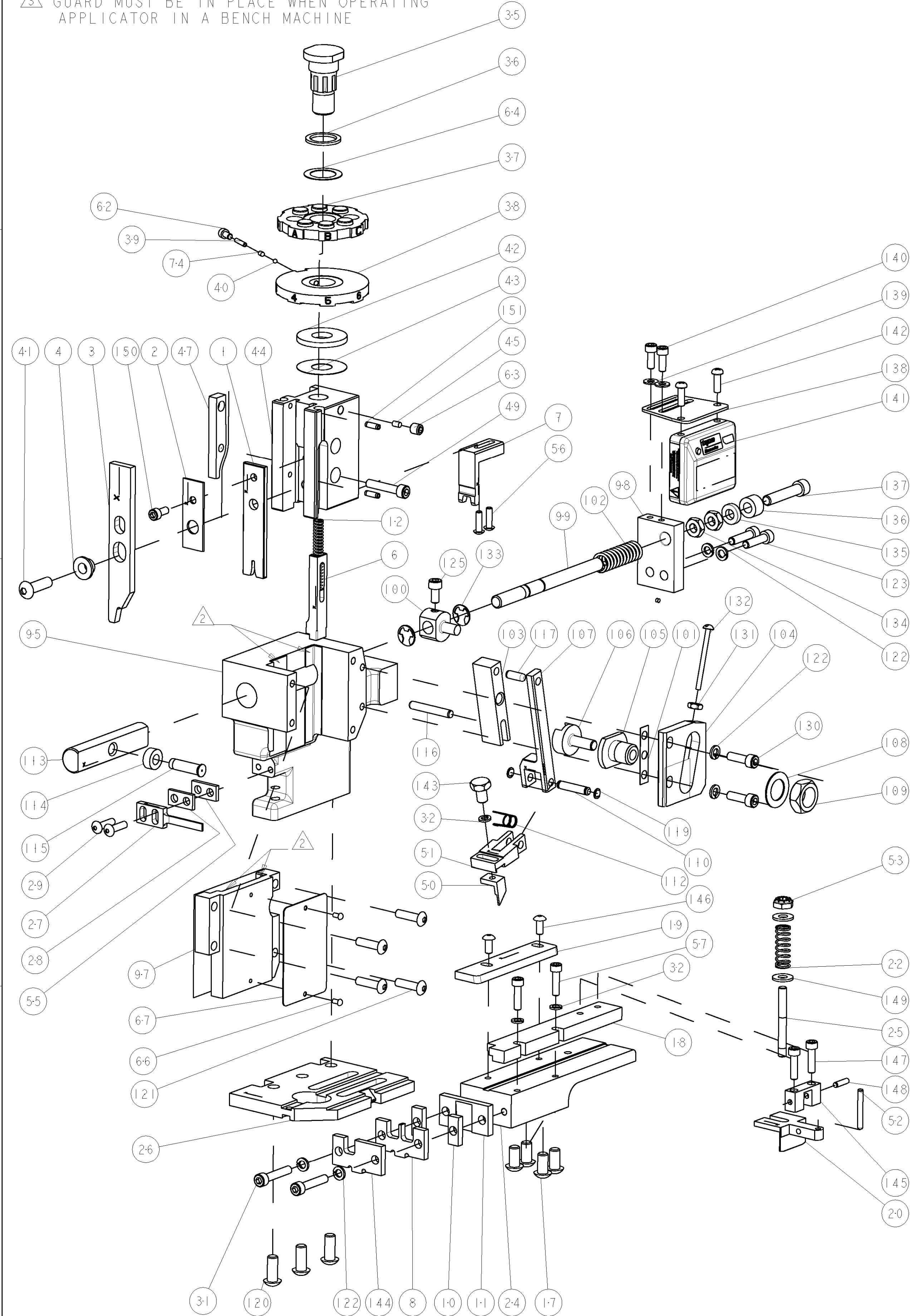


8			7		
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PART NUMBER	REV	FIRST USED	POWER UNIT	FEED TYPE	
1852131-1	A	122500-1	LEADMAKER	POST FEED	
1852131-2	A	565435-5	BENCH MODEL K	PRE FEED	
1852131-3	A	354500-1	BENCH MODEL G	PRE FEED	
7-1852131-7	A	-	SPARE PARTS	-	

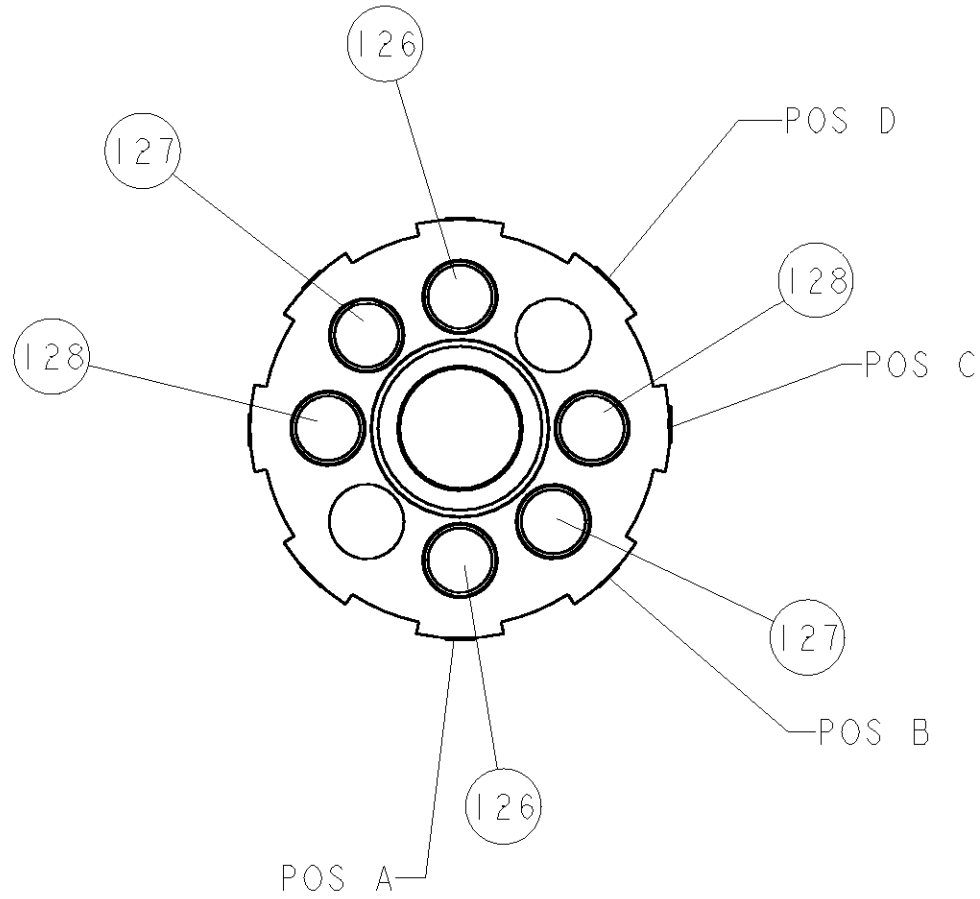
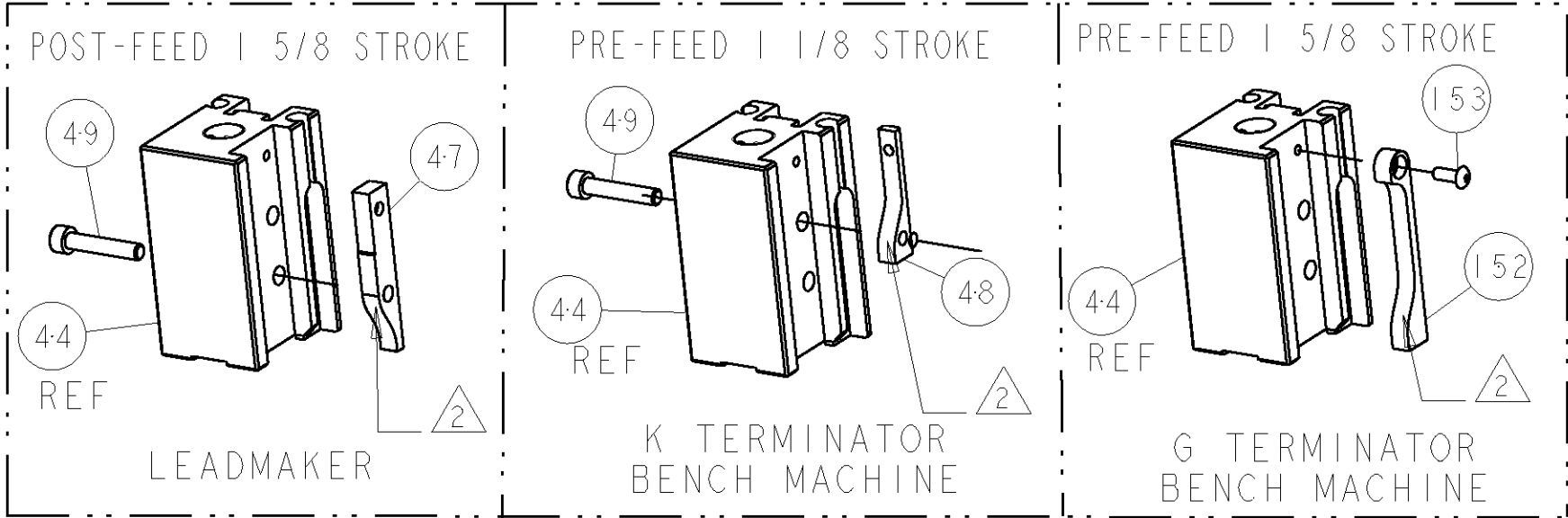
△ RECOMMENDED SPARE PARTS

△ GREASE LIGHTLY

△ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE



TERMINAL NAME: TERMINAL					
TYCO PN	MANF PN	GROTE & HARTMAN TERMINAL - AMP CRIMP SPECS			
1572803	25746.213.031				
-	-	PAD LTR	CRIMP HEIGHT		WIRE SIZE
-	-	A	.052±.002[1.32±0.05mm]		1.0mm2
-	-	B	.047±.002[1.19±0.05mm]		0.75mm2
-	-	C	.043±.002[1.09±0.05mm]		0.50mm2
-	-	D			-
-	-	CRIMP	SIZE	TYPE	RANGE
-	-	WIRE	.070 [1.78mm]	F	0.50-1.00mm2
-	-	INSUL	.130 [3.30mm]	O	Ø.060-.120
WIRE STRIP LENGTH .158-.173		TERM APPL SPEC NONE		FEED .475	APPL INSTRUCTIONS 408-8040
				SET UP GAGE	



-	1	-	-	1-21002-7	SCR, BTN SKT CAP 6-32 X .375	153
-	1	-	-	453991-1	CAM, PRE FEED, 1 5/8	152
-	2	2	2	4-21028-9	PIN, SLOTTED SPRING .125 X .375	151
-	1	1	1	2-21000-6	SCR, SKT HD CAP 8-32 X .375	150
-	2	2	2	21899-2	WASHER, FLAT	149
-	1	1	1	21030-2	PIN, DOWEL .1250 X .500	148
-	2	2	2	2-21000-8	SCR, SKT HD CAP 8-32 X .625	147
-	2	2	2	2-21002-1	SCR, BTN SKT HD CAP 8-32 X .375	146
-	1	1	1	454569-2	MOUNT, DRAG	145
-	1	1	1	1633343-1	ANVIL, INSULATION	144
-	1	1	1	2-22603-1	SCR, HEX HD CAP, IN	143
-	2	2	2	994991-5	SCREW, OVL HD, M4X12	142
-	1	1	1	1804300-1	ASSEMBLY, APPLICATOR COUNTER	141
-	2	2	2	9-21000-9	SCR, SKT HD CAP 8-32 X .438	140
-	2	2	2	18028-2	WASHER, FLAT, REG M4	139
-	1	1	1	1804303-1	BRACKET, COUNTER MOUNTING	138
-	1	1	1	3-21081-3	SHCS, 1/4-20 X 1.25	137
-	1	1	1	1804299-1	SPACER, MAGNET	136
-	1	1	1	1804310-1	MAGNET, RING	135
-	2	2	2	22593-1	NUT, HEX, JAM, SS	134
-	2	2	2	1-21046-6	RING, RETAIN, EXTERN, 5/16 E-RING	133
-	1	1	1	3-21016-2	SCREW, MACHINE, SLOTTED ROUND HEAD	132
-	1	1	1	21068-5	NUT, HEX, REG 6-32	131
-	2	2	2	3-21000-6	SCR, SKT HD CAP 10-32 X .625	130
-	2	2	2	5-354779-4	PIN, WIRE DISC, .3260	128
-	2	2	2	4-354779-6	PIN, WIRE DISC, .3220	127
-	2	2	2	3-354779-4	PIN, WIRE DISC, .3160	126
-	1	1	1	3-21000-4	SCR, SKT HD CAP 10-32 X .375	125
-	2	2	2	3-21000-7	SCR, SKT HD CAP 10-32 X .750	123
-	6	6	6	21024-5	WASHER, SPRG LOCK, REG NO 10	122
-	4	4	4	2-21002-9	SCR, BTN SKT HD CAP 10-32 X .750	121
-	3	3	3	2-22733-8	SCR, BHSC, SELF-LOCKING, 1/4-20 X .625	120
-	2	2	2	21045-3	RING, RETAIN, EXTERN, 3/16 CRESCENT	119
-	1	1	1	1-21030-1	PIN, DOWEL .1875 X .500	117
-	1	1	1	1-21030-6	PIN, DOWEL .1875 X 1.250	116
-77	-3	-2	-1	U/M	PART NO	ITEM NO

LOC		DIST		REVISONS			
A	66	P	LTR	DESCRIPTION		DATE	OWN
		A		RELEASED		22DEC2005	LG
		A1		ECR-06-004660		28FEB2006	LG

-	1	1	1	-	240659-3	PIN, CAM ROLLER	115
-	1	1	1	-	240658-1	ROLLER-CAM	114
-	1	1	1	-	454398-1	ROD, FEED	113
-	1	1	1	-	691499-1	SPRING-FEED FINGER	112
-	1	1	1	-	240624-1	PIN, FEED FINGER	110
-	1	1	1	-	22594-8	NUT, HEX, JAM	109
-	1	1	1	-	458109-1	WASHER, SPECIAL ADJUST PLATE	108
-	1	1	1	-	455679-2	ARM, FEED MACHINING	107
-	1	1	1	-	240626-1	SHAFT-PIVOT AMP-O-MATOR	106
-	1	1	1	-	240633-1	BUSHING	105
-	1	1	1	-	240628-1	PLATE, ADJUSTING	104
-	1	1	1	-	455680-1	LEVER, INTERMEDIATE	103
-	1	1	1	-	4-22284-9	SPRING, FEED RETURN	102
-	1	1	1	-	690517-1	SPACER, ADJ PLATE	101
-	1	1	1	-	240629-1	BLOCK, PIVOT	100
-	-	1	1	-	1804311-1	SCREW, ADJUSTMENT	99
-	1	1	1	-	1804305-2	GUIDE, FEED ROD	98
-	1	1	1	-	454220-9	CAP, RAM, HDD	97
-	1	1	1	-	453736-5	HOUSING, APPLICATOR	95
-	-	REF	-	-	455749-1	GUARD WINDOW	79
-	REF	-	-	-	679532-1	INSERT, GUARD	78
-	1	1	1	-	690603-1	SPRING ASSIST AMP-O-MATOR APPLICATOR	74
-	1	1	1	-	217238-1	GENERAL INSTRUCTION PKG	72
-	1	1	1	-	4088039	EF APPL INST 408-8039	71
-	1	1	1	-	461264-1	PLATE, IDENTIFICATION	67
-	2	2	2	-	21017-2	SCREW, DRIVE	66
-	1	1	1	-	986950-1	WASHER, FLAT PRECISION	64
-	1	1	1	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
-	1	1	1	-	23030-1	SCR, SKT HD CAP 6-32 X .25	62
-	2	2	2	-	2-21000-8	SCR, SKT HD CAP 8-32 X .625	57
-	2	2	2	-	1-21002-8	SCR, BTN SKT HD CAP 6-32 X .500	56
-	1	1	1	-	1-690451-8	SPACER, STRIPPER	55
-	1	1	1	-	21022-3	NUT, HEX, SELF-LOCKING, 1/4-20	53
-	1	1	1	-	21030-6	PIN, DOWEL .1250 X 1.000	52
-	1	1	1	-	690541-1	HOLDER, FEED FINGER MACHINING	51
-	1	1	1	-	224716-1	PAWL, FEED	50
-	1	1	1	-	3-21000-9	SCR, SKT HD CAP 10-32 X 1.000	49
-	-	1	1	-	690696-1	CAM, PRE FEED, 1 1/8	48
-	-	-	1	-	238015-1	CAM, POST FEED 1 5/8	47
-	1	1	1	-	690191-1	PLUG, NYLON	45
-	1	1	1	-	691533-2	RAM, SPECIAL	44
-	1	1	1	-	690125-1	SHIM SUB-ASSY	43
-	1	1	1	-	690124-9	WASHER, RAM (.125)	42
-	1	1	1	-	3-21002-6	SCR, BTN SKT HD CAP 1/4-20 X .875	41
-	1	1	1	-	23241-6	BALL, STEEL	40
-	1	1	1	-	690170-1	SPRING, COMPRESSION	39
-	1	1	1	-	690142-1	DISC, INSULATION	38
-	1	1	1	-	354777-1	WIRE DISC, ASSEMBLY	37
-	1	1	1	-	22480-5	SPRING, COMPRESSION	36
-	1	1	1	-	690212-1	POST, RAM	35
-	3	3	3	-	21024-4	WASHER, SPRG LOCK, REG NO 8	32
-	2	2	2	-	3-21000-9	SCR, SKT HD CAP 10-32 X 1.000	31
-	2	2	2	-	2-21002-3	SCR, BTN SKT HD CAP 8-32 X .625	29
-	1	1	1	-	1-690451-2	SPACER, STRIPPER	28
-	1	1	1	-	468281-6	STRIPPER	27
-	1	1	1	-	455676-1	PLATE, BASE	26
-	1	1	1	-	1-22354-9	STUD, THREADED	25
-	1	1	1	-	1901108-1	PLATE, STRIP GUIDE	24
-	1	1	1	-	8-22282-6	SPRING, COMPRESSION	22
-	1	1	1	-	454570-2	DRAG, STOCK	20
-	1	1	1	-	1901107-1	GUIDE, REAR STRIP	19
-	1	1	1	-	1901110-2	GUIDE, FRONT STRIP	18
-	4	4	4	-	3-21002-3	SCR, BTN SKT HD CAP 1/4-20 X .500	17
-	1	1	1	-	5-22280-5	SPRING, COMPRESSION	12
-	1	1	1	-	240644-1	PLATE, REAR SHEAR	11
-	2	2	2	-	2-240645-9	SPACER, SHEAR PLATE	10
1	1	1	1	-	1633342-1	ANVIL, WIRE	8
-	1	1	1	-	1214683-6	BLADE, SLUG	7
-	1	1	1	-	2-692134-5	TERMINAL POSITIONER	6
-	1	1	1	-	690574-6	SPACER, TUBULAR	4
1	1	1	1	-	1213069-3	CRIMPER, INSULATION	3
-	1	1	1	-	1-690407-0	SPACER, CRIMPER	2
1	1	1	1	-	1633345-1	CRIMPER, WIRE	1

-77 -3 -2 -1 U/M		PART NO	DESCRIPTION		ITEM NO
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DIMENSIONS: INCHES		APVD T ELBRIN	130CT2005		
TOLERANCES UNLESS OTHERWISE SPECIFIED:		NAME		END FEED HDM APPLICATOR	
9 PLC ±.01		PRODUCT SPEC		-	
1 PLC ±.01		APPLICATION SPEC		-	
2 PLC ±.02		SIZE		CASE CODE	
3 PLC ±.005		DRAWING NO		RESTRICTED TO	
4 PLC ±.0005		A1		00779 C=1852131	
ANGLES		SCALE		1:1	
FINISH		SHEET		OF	
-		REV		A	
CUSTOMER DRAWING					

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