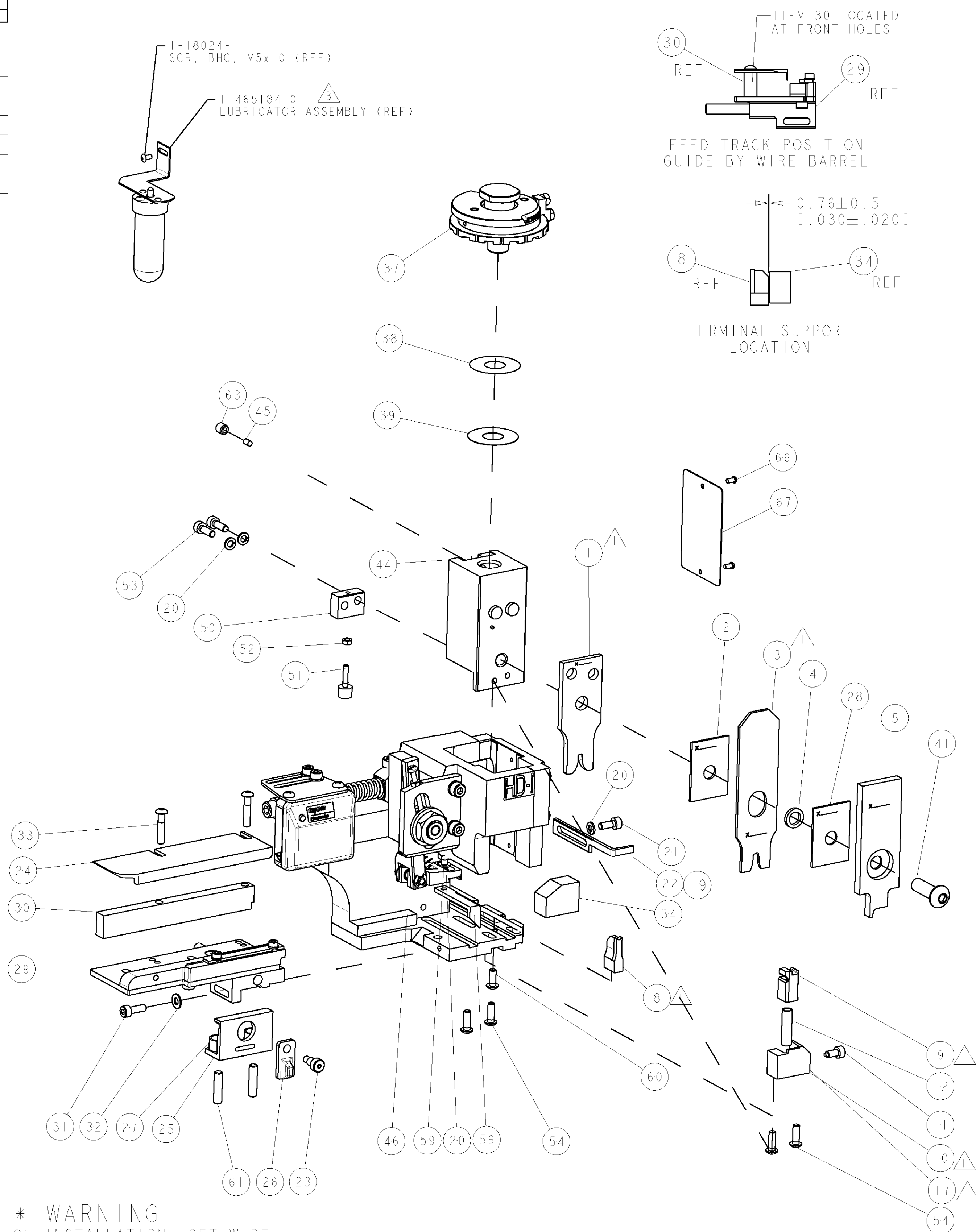


- ① RECOMMENDED SPARE PARTS.
2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
- ③ CERTAIN TERMINALS REQUIRE LUBRICATION. REFER TO THE APPLICATOR INSTRUCTION SHEET FOR MORE INFORMATION.
4. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
- ⑤ WIRE AND INS RANGES SHOWN ARE THAT OF THE TERMINAL.
- ⑥ ALL CRIMP DATA CALCULATED BY TYCO ELECTRONICS UK LTD.

* WARNING
ON INSTALLATION, SET WIRE
DISC TO LARGEST WIRE SIZE
SETTING. USE OF SETTINGS
BELOW MIN. REQUIRED CRIMP
HEIGHT SETTING WILL CAUSE
DAMAGE TO CRIMP TOOLING.



VIEW B ROTATED 180°

POST-FEED 40mm STROKE	POST-FEED 30mm STROKE	PRE-FEED 30mm STROKE	PRE-FEED 40mm STROKE
 Diagram showing the assembly for Post-Feed 40mm Stroke. It includes a vertical plate (47) and a horizontal plate (49) attached to the side of the main unit.	 Diagram showing the assembly for Post-Feed 30mm Stroke. It includes a vertical plate (47) and a horizontal plate (49) attached to the side of the main unit.	 Diagram showing the assembly for Pre-Feed 30mm Stroke. It includes a vertical plate (48) and a horizontal plate (49) attached to the side of the main unit.	 Diagram showing the assembly for Pre-Feed 40mm Stroke. It includes a vertical plate (48) and a horizontal plate (49) attached to the side of the main unit.

-	-	-	-	-	-	-	-	-	84
-	-	-	-	-	-	-	-	-	83
-	-	-	-	-	-	-	-	-	82
-	-	-	-	-	-	-	-	-	81
-	-	-	-	-	-	-	-	-	80
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-	-	-	-	-	-	-	-	-	77
-	-	-	-	-	-	-	-	-	76
-	-	-	-	-	-	-	-	-	75
-	-	-	-	-	-	-	-	-	74
-77	-76	-72	-71	-6	-2	-1	PART NO	DESCRIPTION	ITEM NO

SET UP GAGE 458637-3	LOC	DIST	REVISIONS					
	A	66	P	LTR	DESCRIPTION	DATE	DWN	APVD
			A		SEE ECO-06-010037	26APR2006	DP	MC
			B		ECR-07-021014	04SEP2007	MY	GB

[illegible]

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DIMENSIONS: mm [IN]		TOLERANCES UNLESS OTHERWISE SPECIFIED: APVD M CLIFFORD 19APR06 NAME		FINE ADJUST SIDE FEED HDI APPLICATOR -	
		PRODUCT SPEC - APPLICATION SPEC See Table		SIZE CASE CODE DRAWING NO A 00779 C=1528640	
MATERIAL -		FINISH -		WEIGHT - CUSTOMER DRAWING	
				SCALE 3:5 SHEET OF REV B	

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