	8	}			7			6
-	THIS DRAWING IS UNPUBLISH	BY TYCO EL	ECTRONICS CORPORATION. AI		20			
-	NUMBER 1528571-1		LEADMAKER	FEED TYPE MECH POST FE		DESCRIPT CUTS CARF		
-	52857 -2	C	BENCH	MECH PRE FE	E D	CUTS CARF	RIER	
-	52857 -6 7- 52857 -	C C	LEADMAKER LEADMAKER	MECH POST FE		ONTINUOUS (AND SPARE		
	7-1528571-2	С	BENCH	MECH PRE FE	ED -	2 AND SPARE	e parts	
-	7-1528571-6 7-1528571-7	C A	LEADMAKER -	MECH POST FE		S AND SPARE SPARE PART		
D	CRIMP	ME: K size	TYPE	I.2 RECEPTA	C L E range	MP SPEC		
		[.062 [.080		0.75 I.70-2.10mr	- 1.00m m E.067-		_	
	WIRE STRIP LE	NGTH		APPL I	NSTRUCT	I ONS - 8490	_	
	3.1-3.4 mm [.12 TERMINAL		TAL DATA SHT	408-832			_	$\begin{pmatrix} 6\cdot 3 \\ 4\cdot 5 \end{pmatrix}$
	APPL SPEC	MLK	I.2 FLRY -	<u> </u>	9 8.00	FEED) [.315 IN]	_	
	TERMINALS	APPL	IED					
	TE PN 1572794-1 1572794-2	22	ANUF PN 246 4200 256 4200				-	
	1572794-3	22	40614200	-		-	_	4 (5.3)
_	US72794-4		24734080 RIMP HEIGHT		REF SET	TING		2.0
С	SIZE 🖤 🖵		.20 ±0.05 [.04		*		_	(5.2)
	1.00mm ² 0.75mm ²		$.20 \pm 0.05$ [.04 .10 ±0.05 [.04) ()	-	
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	-		-				_	2.4
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	A RECOMME	NDFD	SPARE PARTS					29
В	2. GREASE	RAM, (CAM, CAM FO	LLOWER AND F Applicator				
U	SHEET S	UPPLII	ED WITH THE	APPLICATOR				A Q
	∠4\ CUT TO	LEN	gth at ass	SEMBLY				
								$\left(3.1\right)\left(3.2\right)\left(2.7\right)\left(2.5\right)$
								(6.1) (2.6
								(6·1) (2·6 * WARNING
								ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE
								SETTING. USE OF SETTINGS BELOW MIN. REQUIRED CRIMP
								HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.
ŀ				IFW R	RO^{-}		80°	
ŀ	POST-FEED 40	mm ST	ROKE POST-	FEED 30mm S		PRE-FEED 3		
А		<i>(</i> .	7			-		
	P	(4			41)	Po	(48	48
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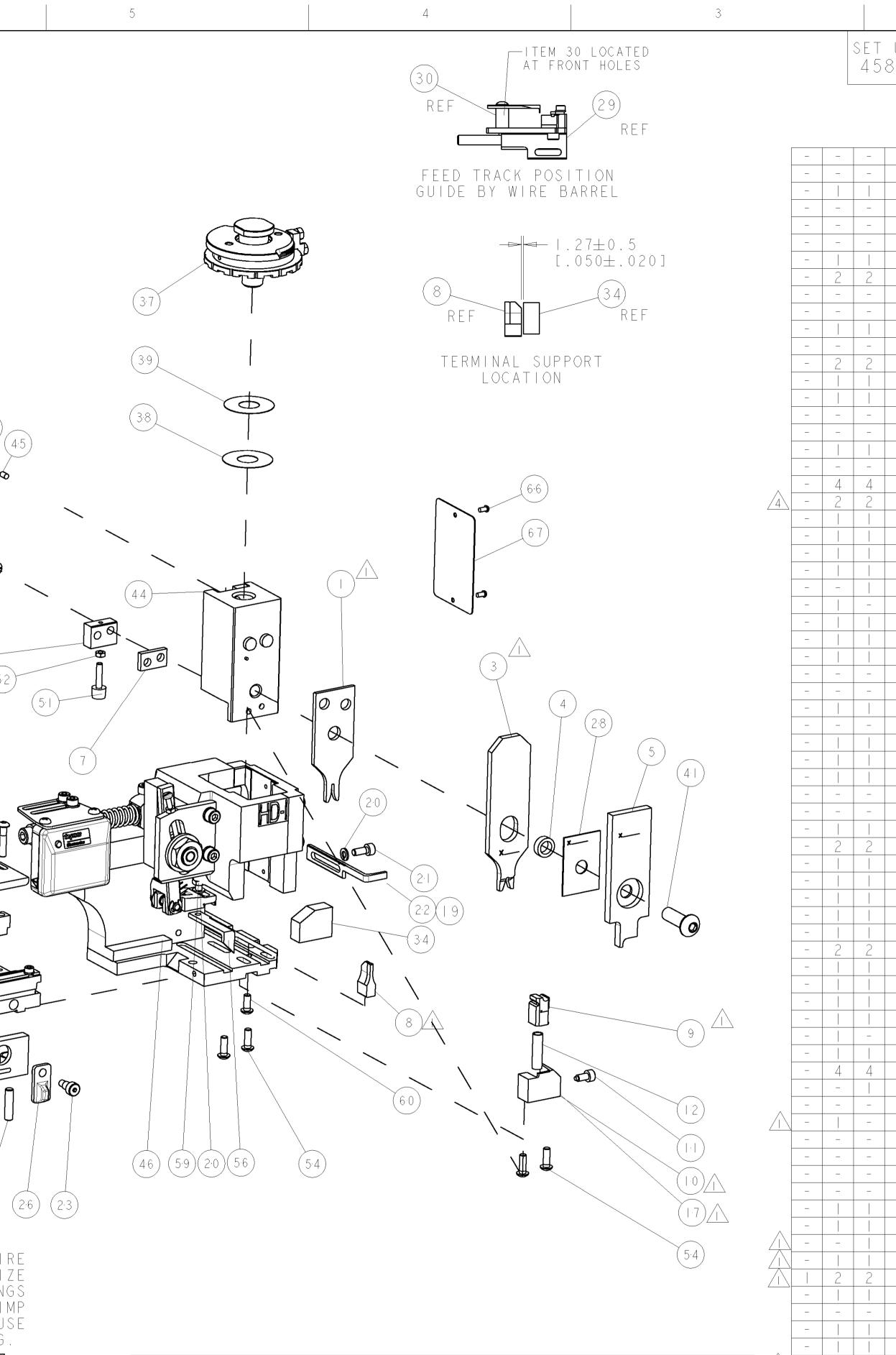
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AMP 4805 REV 31MAR2000 Pro/ENGINEER DRAWING

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- 7 7	-76	-72	-7	- 6	- 2	-	PART NO	DESCRIPTION	ITEM NO	

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THIS DRAWING IS A CONTROLLED DO IT IS SUBJECT TO CHANGE AND TH SHOULD BE CONTACTE

DIMENSIONS: mm [|N]

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	SET			GE		66 p ltr	REVISIONS	DATE	DWN APVD
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						338705-3	DOCUMENTATION PACKAGE		71
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2	2	2	2	2	2	461264-5	PLATE, IDENTIFICATION SCREW, DRIVE		67
_	-	_	-	-	-	-	-		65
-	-	-	-	-	-	- 3-18031-0	- SCR, SET, CUP POINT M6 X 6.	<u>^</u>	64
_	-	-	-	-	-	-	-	•	62
2	2	2	2	2	2	2-18032-5 18024-7	SCR, SET, FLT POINT M5 X 20		61
						5-18022-2	SCR, BTN SKT HD CAP (M4 X I SCR, HEX HD CAP M4 X 8.0	0.07	60
-	-	-	-	-	-	-	-		58
-	-	-	-	-	-	- 338685-1	- Pawl, feed		57
_	-		_	-	-	-			55
4	4	4	4	4	4	18024-8	SCR, BTN SKT HD CAP (M4 X I	2.0)	54
2	2	2	2	2		- 8023-3 8030-	SCR, SKT HD CAP M4 X 16.0 NUT, HEX, REG M3		53
						811242-5	BUMPER, HOLD DOWN		51
						690753-2 18024-3	SPACER, TONKER SCR, BTN SKT HD CAP (M3 X I	0.0)	50
-		-	-		-	338675-	CAM, UNIVERSAL PRE FEED	. • 1	48
	-			-	-	338676-1 320999-3	CAM, UNIVERSAL POST-FEED APPLICATOR SUBASSEMBLY, HDI		47
						690191-1	PLUG, NYLON		45
						338660-	RAM		44
-	-	_	-		-	-	-		43
						2-18024-6	SCR, BTN SKT HD CAP (M8 X 2	5.0)	4
-	-	-	-	-	-	- 690125-1	- Shim SUB-Assy		40
						469367-1	SHIM SUD-ASSI		38
						879103-3	FINE ADJUST HEAD SUBASSY		37
_	-	_	-	-	-	-	-		36
						2-1320934-5	SUPPORT, TERMINAL		34
2	2	2	2	2	2	- 8024-0 8027-2	SCR, BTN SKT HD CAP (M4 X 2 WASHER, FLAT, REG M4	0.0)	33
						1-18023-2	SCR, SKT HD CAP M4 X 12.0		31
						1320908-4	SPACER, STRIP GUIDE		30
						1633073-2 455888-6	STRIP GUIDE ASSEMBLY SPACER, CRIMPER		29
2	2	2	2	2	2	- 2 2 2 8 4 - 0	SPRING, COMPRESSION		27
						356835-I 240792-I	LEVER, DRAG RELEASE DRAG, TERMINAL		26
						1320928-1	PLATE, STRIP GUIDE		24
						980371-4	SCR, SKT HD SHLDR 5.0 DIA X STRIPPER	6.0	23
						- 8023-	SCR, SKT HD CAP M4 X IO.O		21
4	4	4	4	4	4	18025-2	WASHER, SPRG LOCK, REG M4		20
_	 _	_	_	-	_	690472-1	STRIPPER -		· 9 · 8
	_	_		-	_	338684-	HOLDER, SHEAR, NO-CUT		17
-	-	_	-	-	-		-		· 6 · 5
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- I	-	-	-	-	-	- 3-22280-3	- SPRING, COMPRESSION		13
						356885-4	STOP, SHEAR		
-			-		1	320921-1	SHEAR HOLDER, FRONT, CUT		
2	2	2				-462006-6 633 29-4	FLOATING SHEAR, FRONT ANVIL, COMBINATION .062		· 9 · 8
						240641-5	SPACER		. 7
- 	-	 	-	- 	-	- 2-455889-0	- DEPRESSOR, SHEAR		· 6 · 5
						4-238011-2	BLOCK, CRIMPER SPACER		· 4
2	2	2				1752766-5	CRIMPER, INSULATION, SPECIA		3
2	2	2			-	- 333281-4	- CRIMPER, WIRE PREMIUM		
- 76	- 7 2	- 7	- 6	- 2	-	PART NO	DESCRIPTION		ITEM
	A CONTROLLED CHANGE AND JLD BE CONTA			_	RPORATION NIZATION	DWN 06-Nov-07 L.LOFTHOUSE	tyco Electronic:	5	NO
DIMENSI			TOLERAN		(CHK -	Electronics Harrisburg, PA		
<u>mm [</u>		0 PL	с -	+-		APVD 06-Nov-07 <u>F.BACKHURST</u> PRODUCT SPEC	FINE ADJUST SIDE F	EED	
\bigcirc) [PL 2 PL 3 PL	_C : _C : _C :	±- ±- ±-	-	- APPLICATION SPEC			
ıL '		4 PL ANGL FINI	_C : _ES	±- 	±,	See Table veight _	SIZE CAGE CODE DRAWING NO $A \mid 00779 \bigcirc 1528571$	F	RESTRICTED TO
-				-	(CUSTOMER DRAWING	SCALE 3:5 SHEET	OF	I REV C
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Mouser Electronics

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TE Connectivity: 1528571-2