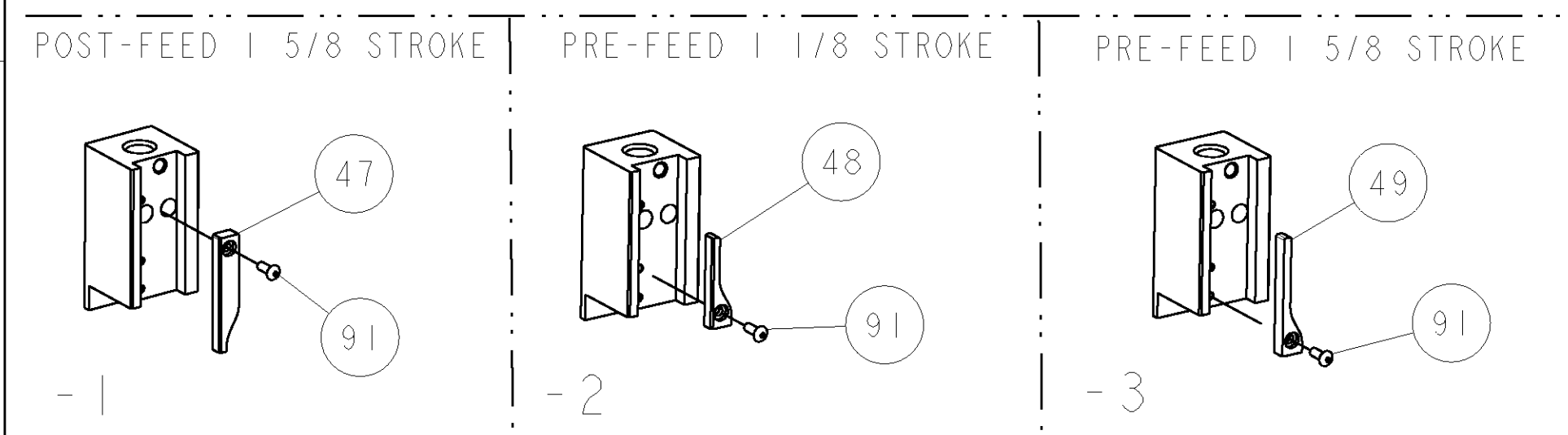
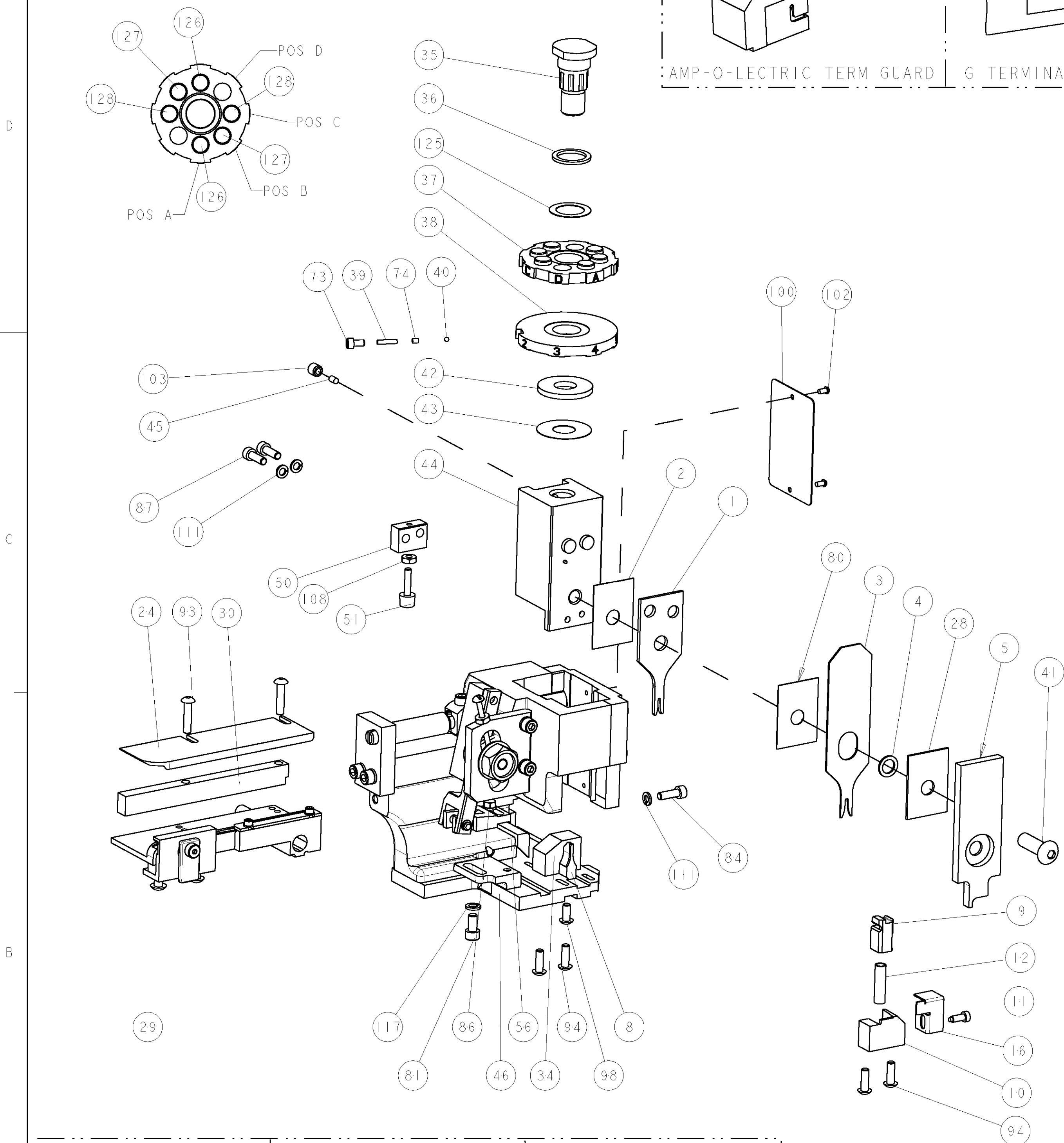


8				7							
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PART NUMBER		REV	FIRST USED	POWER UNIT				FEED TYPE			
1385711-1		C	122500-1	LEADMAKER				POST FEED			
1385711-2		C	565435-5	BENCH MODEL K				PRE FEED			
1385711-3		C	354500-1	BENCH MODEL G				PRE FEED			

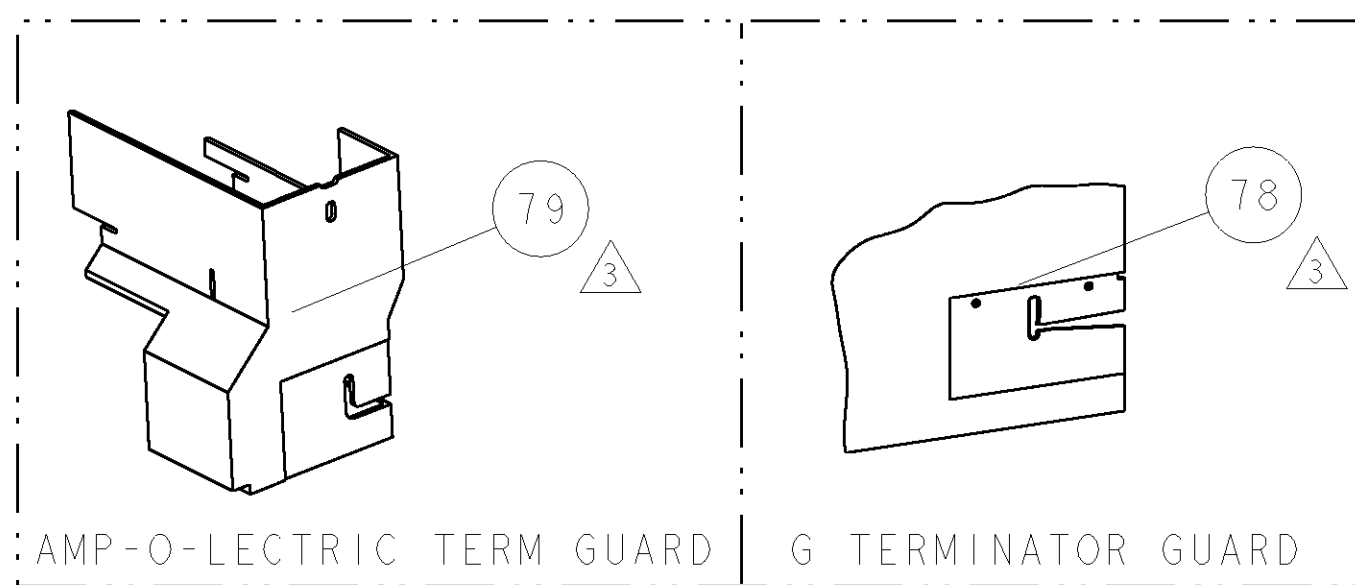


TERMINAL SUPPORT LOCATION

ITEM 30 LOCATED AT FRONT HOLES

FEED TRACK POSITION

LEADMAKER & BENCH MACHINE



- △ RECOMMENDED SPARE PARTS
- △ GREASE LIGHTLY
- △ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE

-	-	-	-	-	-	-	129
2	2	2	-	6-354779-1	PIN, WIRE DISC, .3295	-	128
2	2	2	-	5-354779-9	PIN, WIRE DISC, .3285	-	127
2	2	2	-	5-354779-7	PIN, WIRE DISC, .3275	-	126
1	1	1	-	986950-1	WASHER, FLAT PRECISION	-	125
1	1	1	-	217238-1	GENERAL INSTRUCTION PKG	-	124
1	1	1	-	4088040	SF APPL INST 408-8040	-	123
-	-	-	-	-	-	-	122
-	-	-	-	-	-	-	121
-	-	-	-	-	-	-	120
-	-	-	-	-	-	-	119
-	-	-	-	-	-	-	118
1	1	1	-	21024-5	WASHER, SPRG LOCK, REG NO 10	-	117
-	-	-	-	-	-	-	116
-	-	-	-	-	-	-	115
-	-	-	-	-	-	-	114
-	-	-	-	-	-	-	113
-	-	-	-	-	-	-	112
4	4	4	-	21024-4	WASHER, SPRG LOCK, REG NO 8	-	111
-	-	-	-	-	-	-	110
-	-	-	-	-	-	-	109
1	1	1	-	21018-5	NUT, HEX, REG 6-32	-	108
-	-	-	-	-	-	-	107
-	-	-	-	-	-	-	106
-	-	-	-	-	-	-	105
-	-	-	-	-	-	-	104
1	1	1	-	21007-2	SCR, SET, CUP POINT 1/4-20 X .250	-	103
2	2	2	-	21017-2	SCREW, DRIVE	-	102
-	-	-	-	-	-	-	101
1	1	1	-	461264-1	PLATE, IDENTIFICATION	-	100
-	-	-	-	-	-	-	99
1	1	1	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	-	98
-	-	-	-	-	-	-	97
-	-	-	-	-	-	-	96
-	-	-	-	-	-	-	95
4	4	4	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	-	94
2	2	2	-	2-21002-4	SCR, BTN SKT HD CAP 8-32 X .750	-	93
-	-	-	-	-	-	-	92
1	1	1	-	1-21002-7	SCR, BTN SKT HD CAP 6-32 X .375	-	91
-	-	-	-	-	-	-	90
-	-	-	-	-	-	-	89
-	-	-	-	-	-	-	88
2	2	2	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	-	87
1	1	1	-	2-22603-0	SCR, HEX HD CAP 8-32 X .312	-	86
-	-	-	-	-	-	-	85
1	1	1	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	-	84
-	-	-	-	-	-	-	83
-	-	-	-	-	-	-	82
1	1	1	-	3-21000-4	SCR, SKT HD CAP 10-32 X .375	-	81
1	1	1	-	455888-3	SPACER, CRIMPER	-	80
-	REF	-	-	455749-1	GUARD WINDOW	-	79
-	REF	-	-	679532-1	INSERT, GUARD	-	78
-	-	-	-	-	-	-	77
-	-	-	-	-	-	-	76
-	-	-	-	-	-	-	75
-	-	-	-	-	-	-	74
1	1	1	-	690603-1	SPRING ASSIST AMP-O-MATOR APPLICATOR	-	73
-3	-2	-1	U/M	PART NO	DESCRIPTION	ITEM NO	

TERMINAL NAME: MICRO FIT (3.0)			
TYCO P/N	MFG P/N	MOLEX TERMINAL - MOLEX CRIMP SPECS	
286975-1	43030-0004	PAD LTR	CRIMP HEIGHT
286975-2	43030-0005		
286975-3	43030-0006	A	.030±.002 [.76±0.05mm]
286976-1	43031-0004	B	.029±.002 [.74±0.05mm]
286976-2	43031-0005	C	.028±.002 [.71±0.05mm]
286976-3	43031-0006	D	-
-	-	WIRE SIZE	
-	-	WIRE	
-	-	INSUL	
-	-	FEED	
-	-	APPL INSTRUCTIONS	
-	-	SET UP GAGE	
WIRE STRIP LENGTH	TERM APPL SPEC	FEED	APPL INSTRUCTIONS
.094 - .109	NONE	.250	408-8040
			458637-1

LOC		DIST		REVIEWS			
A	66	P	LTR	DESCRIPTION		DATE	OWN
		A		PRODUCT RELEASE		19FEB2004	CMR
		B		ECR-06-006257		15MAR2006	LG
		BI		ECR-06-017359		19JUL2006	MY
		C		ECR-07-010759		08MAY2007	MY

1	1	1	-	23030-1	SCR, SKT HD CAP 6-32 x .25	73
-	-	-	-	-	-	72
-	-	-	-	-	-	71
-	-	-	-	-	-	70
-	-	-	-	-	-	69
-	-	-	-	-	-	68
-	-	-	-	-	-	67
-	-	-	-	-	-	66
-	-	-	-	-	-	65
-	-	-	-	-	-	64
-	-	-	-	-	-	63
-	-	-	-	-	-	62
-	-	-	-	-	-	61
-	-	-	-	-	-	60
-	-	-	-	-	-	59
-	-	-	-	-	-	58
-	-	-	-	-	-	57
1	1	1	-	458537-2	PAWL, FEED	56
-	-	-	-	-	-	55
-	-	-	-	-	-	54
-	-	-	-	-	-	53
-	-	-	-	-	-	52
1	1	1	-	811242-2	BUMPER, HOLD DOWN	51
1	1	1	-	690753-1	SPACER, TONKER	50
1	-	-	-	690602-6	CAM, PRE FEED, 1 5/8	49
-	1	-	-	690602-5	CAM, PRE FEED, 1 1/8	48
-	-	1	-	690501-4	CAM, POST FEED, 1 5/8	47
1	1	1	-	459456-1	APPL. BASIC SUB ASSEMBLY	46
1	1	1	-	690191-1	PLUG, NYLON	45
1	1	1	-	455673-1	RAM	44
1	1	1	-	690125-1	SHIM SUB-ASSY	43
1	1	1	-	690124-1	WASHER, RAM (.115)	42
1	1	1	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	41
1	1	1	-	23241-6	BALL, STEEL	40
1	1	1	-	690170-1	SPRING, COMPRESSION	39
1	1	1	-	690142-1	DISC, INSULATION	38
1	1	1	-	354777-1	WIRE DISC, ASSEMBLY	37
1	1	1	-	22480-5	SPRING, COMPRESSION	36
1	1	1	-	690212-1	POST, RAM	35
1	1	1	-	690786-3	TERMINAL SUPPORT	34
-	-	-	-	-	-	33
-	-	-	-	-	-	32
-	-	-	-	-	-	31
1	1	1	-	1-1320908-7	SPACER, STRIP GUIDE	30
1	1	1	-	1633091-1	SUB-ASSEMBLY, FEEDTRACK	29
1	1	1	-	1-455888-0	SPACER, CRIMPER	28
-	-	-	-	-	-	27
-	-	-	-	-	-	26
-	-	-	-	-	-	25
1	1	1	-	1320928-1	PLATE, STRIP GUIDE	24
-	-	-	-	-	-	23
-	-	1	-	690472-2	STRIPPER	22
-	-	-	-	-	-	21
-	-	-	-	-	-	20
1	1	1	-	691353-1	STRIPPER	19
-	-	-	-	-	-	18
-	-	-	-	-	-	17
1	1	1	-	318563-1	GUARD, FRONT CHIP	16
-	-	-	-	-	-	15
-	-	-	-	-	-	14
-	-	-	-	-	-	13
1	1	1	-	3-22280-3	SPRING, COMPRESSION	12
1	1	1	-	690461-1	STOP, SHEAR	11
1	1	1	-	690459-1	SHEAR HOLDER, FRONT	10
1	1	1	-	454276-1	FLOATING SHEAR, FRONT	9
1	1	1	-	1633105-1	ANVIL, COMBINATION .042	8
-	-	-	-	-	-	7
-	-	-	-	-	-	6
1	1	1	-	1-455889-4	DEPRESSOR, SHEAR	5
1	1	1	-	2-238011-8	BLOCK, CRIMPER SPACER	4
1	1	1	-	4-1213077-6	CRIMPER, INSULATION PREMIUM	3
1	1	1	-	455888-3	SPACER, CRIMPER	2
1	1	1	-	2-456401-5	CRIMPER, WIRE PREMIUM	1

-3				-2		-1		U/M		PART NO		DESCRIPTION				ITEM NO											
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TYCO ELECTRONICS CORPORATION 11500 HARRISBURG ROAD HARRISBURG, PA 17105-3608														DWN C. REICHLIEDERER													
DIMENSIONS:														CHK		tyco Tyco Electronics											
INCHES														APVD		Harrisburg, PA 17105-3608											
TOLERANCES UNLESS OTHERWISE SPECIFIED:														NAME		SIDE FEED HDM APPLICATOR											
0 PLC ±.005														PRODUCT SPEC													
1 PLC ±.005																											
2 PLC ±.005																											
3 PLC ±.005																											
4 PLC ±.005																											
ANGLES ±.005														APPLICATION SPEC													
MATERIAL														See Table		SIZE		CAGE CODE		DRAWING NO		RESTRICTED TO					
FINISH														WEIGHT		A1		00779		C=1385711							
CUSTOMER DRAWING																		SCALE		2.5		SHEET		OF		REV	

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Authorized Distributor

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