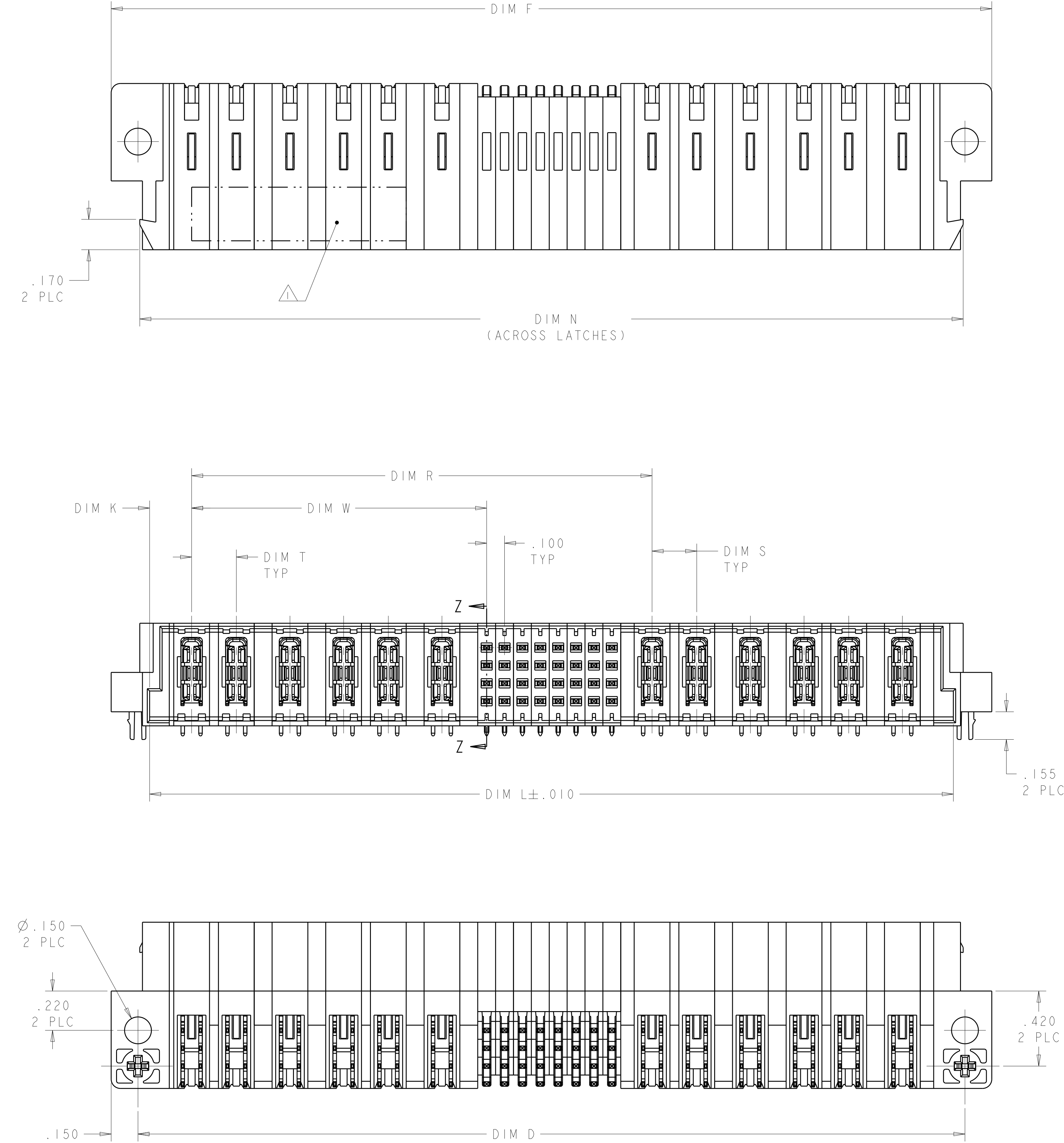
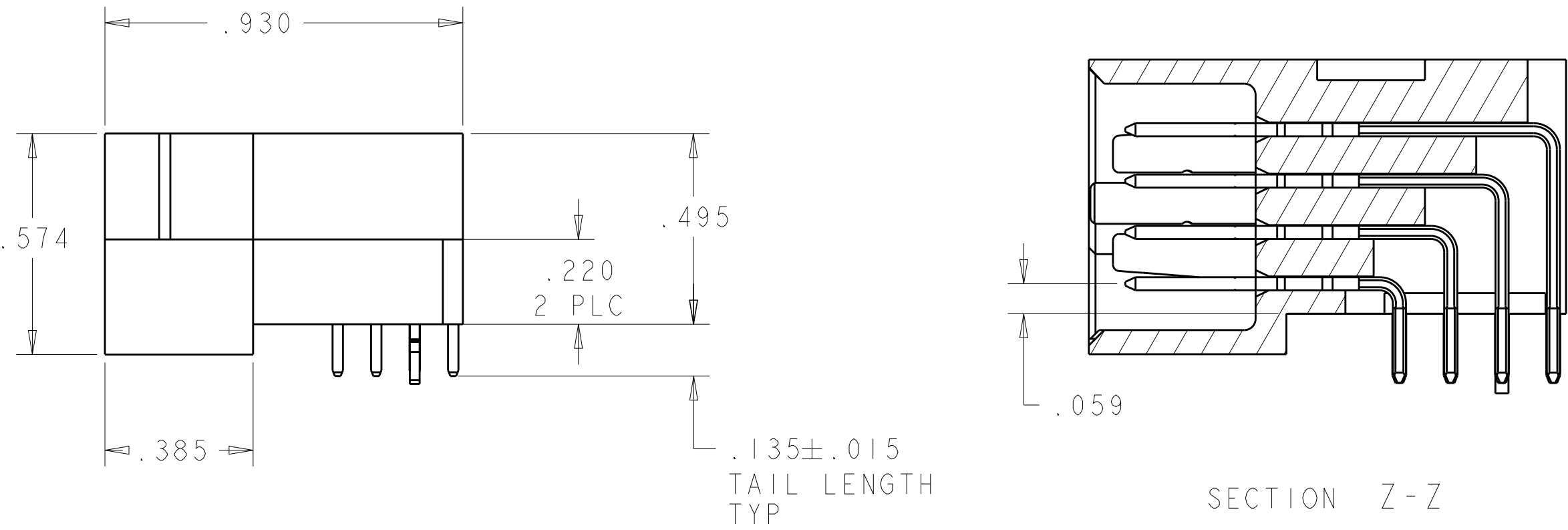


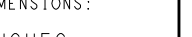
LOC	DIST	REVISIONS					
		P	LTR	DESCRIPTION	DATE	DWN	APVD
ES	00		A4	ADDED THE DASH NUMBER -5	13DEC2011	ML	SZ



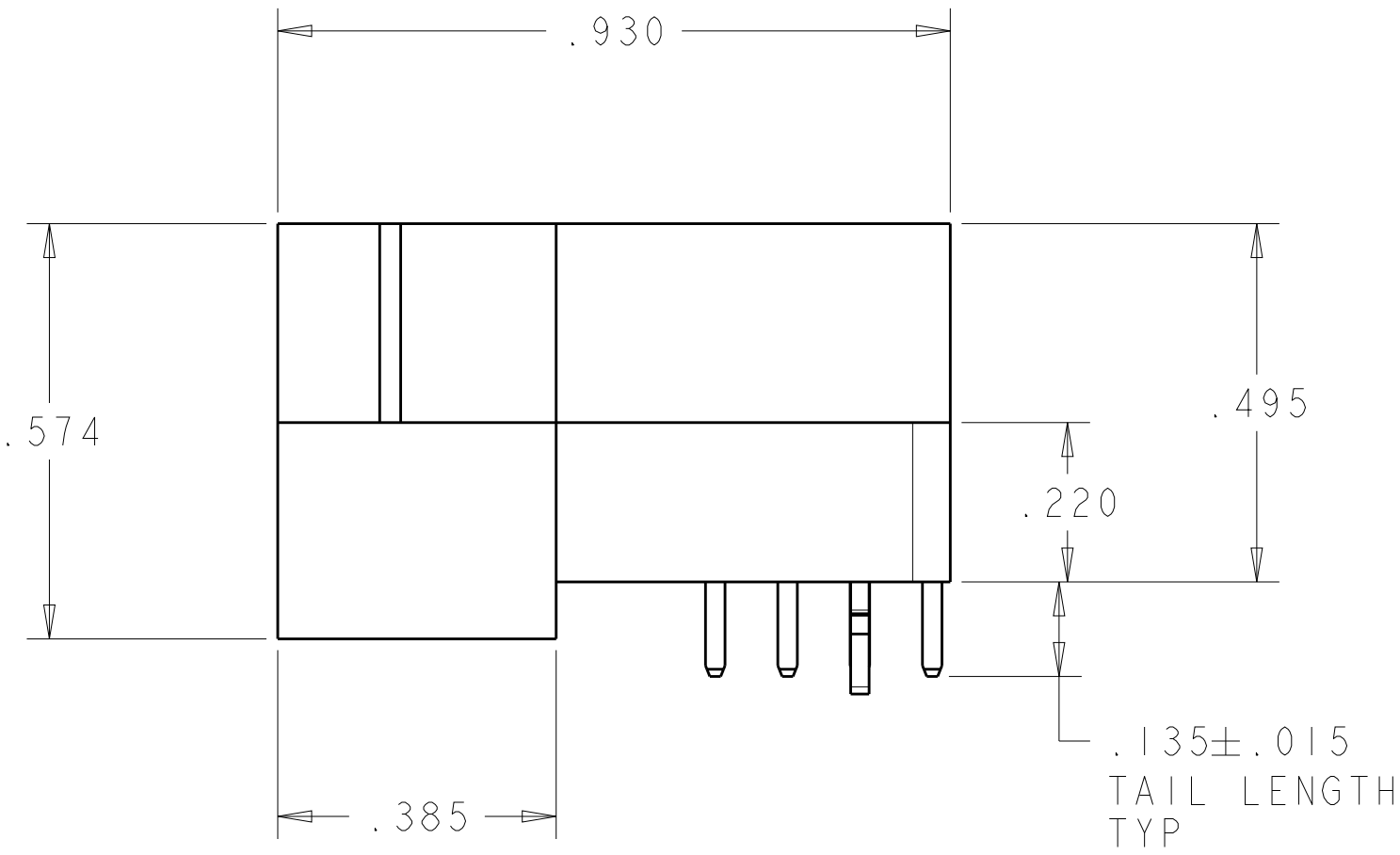
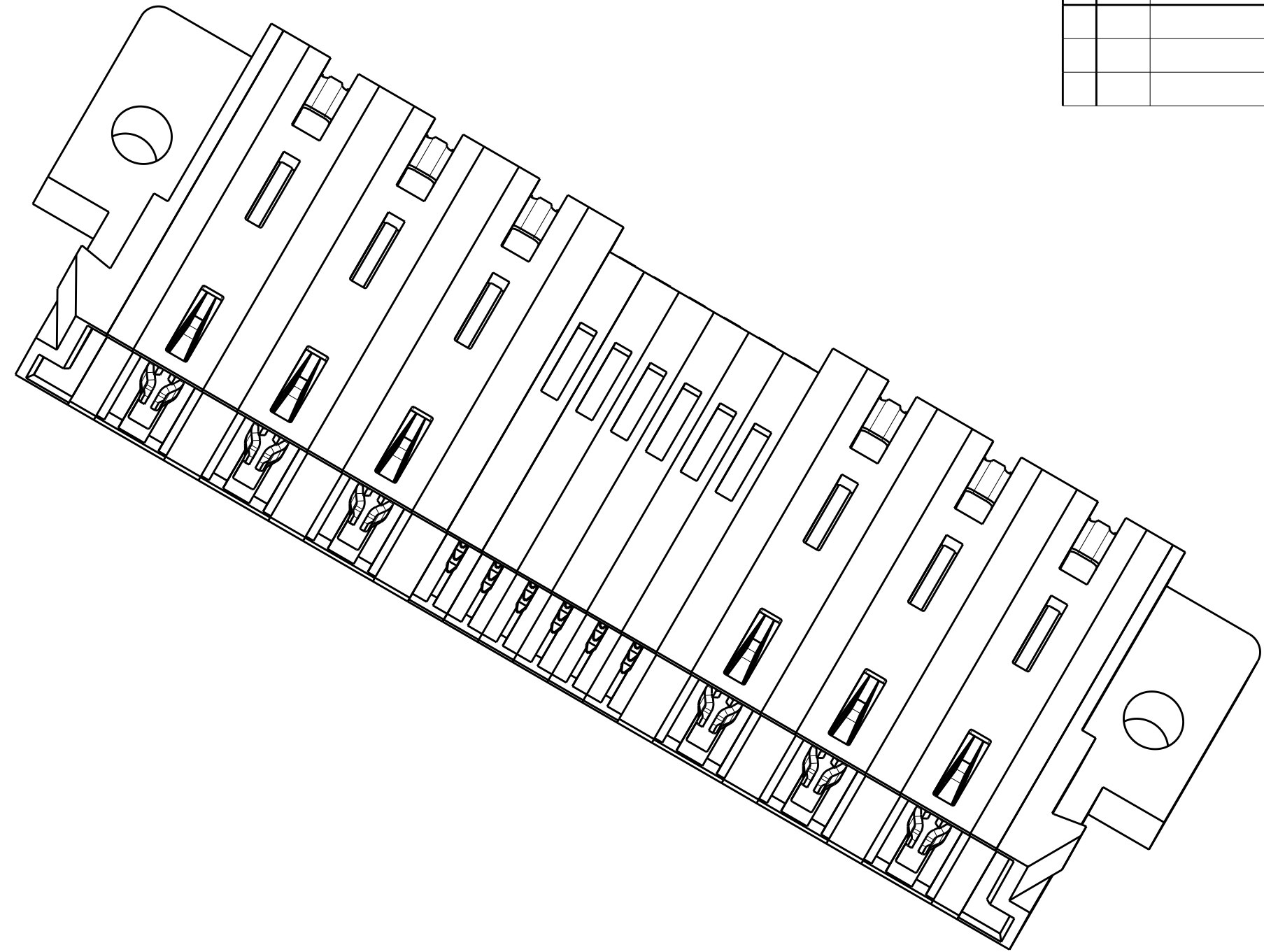
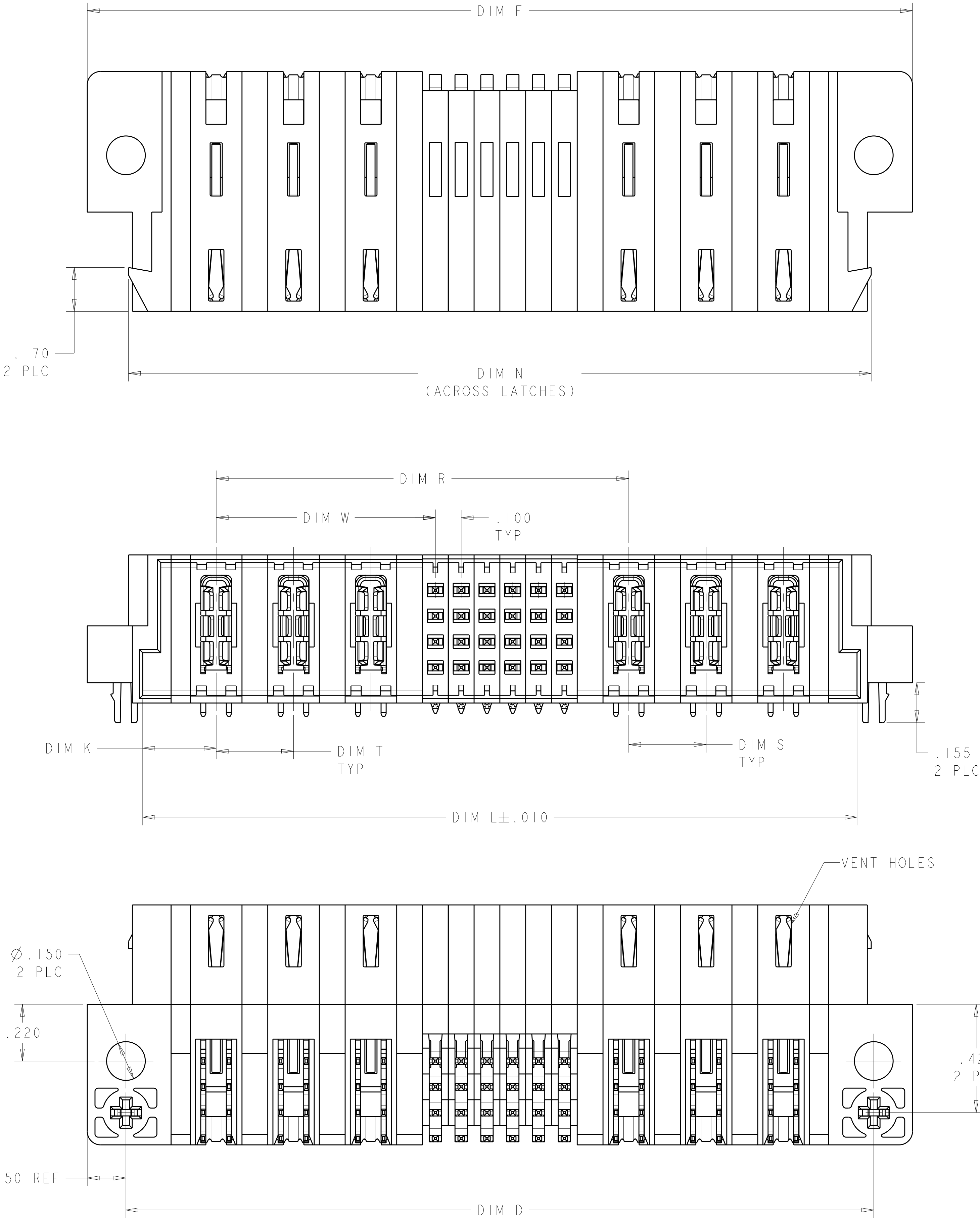
- 1 "AMP", PART NUMBER, AND DATECODE TO BE MARKED IN AREA SHOWN. PARTS UNDER 2.00 LONG MAY BE MARKED ON BOTH SIDES.
- 2 MATERIAL: HOUSING - GLASS FILLED HIGH TEMP THERMO PLASTIC, UL94 V-0
POWER CONTACT - HIGH CONDUCTIVITY COPPER ALLOY
- 3 CONTACT PLATING: NOBLE METAL PLATING ON CONTACT FUNCTIONAL AREA OF POWER AND SIGNAL CONTACTS.
- 4 MECHANICAL CONNECTOR KEEP OUT ZONE.
- 5 DATUM AND BASIC DIMENSIONS ESTABLISHED BY CUSTOMER.
- 6 PCB - HOLE DIAMETERS ARE FINISHED HOLE SIZE.
- 7 PCB - .0453±.0010 DRILLED HOLES PLATED WITH .0003 MIN Sn OVER .001 TO .003 Cu PLATING TO ACHIEVE A .040 DIA HOLE.
- 8 NOT RELEASED FOR PRODUCTION.
- 9 VARIABLE DIMENSION SHOW ON VIEW (SHEET 2).
- 10 THE CONFIGURATION WITH VENT, PLEASE REFER TO SHEET 2.



A4	-	-	.300	-	1.180	1.500	1.200	1.070	.235	3ACP	1892108-5
A2	1.600	.850	.300	.300	2.880	3.200	2.900	2.770	.285	3ACP + 24S + 3ACP	1892108-4
	.950	.225	-	-	1.530	1.850	1.550	1.420	.235	1P + 24S + 1P	1892108-2
8	2.575	1.650	9	9	4.605	4.925	4.625	4.495	.235	6P + 32S + 6P	1892108-1
	DIM R	DIM W	DIM T	DIM S	DIM N	DIM F	DIM D	DIM L	DIM K	DESCRIPTION	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.				DWN	19MAR2007		 TE Connectivity								
				CHK	19MAY2007										
DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:				NAME		RIGHT ANGLE HEADER ASSEMBLY W/END LATCHES MULTI-BEAM XLE							
INCHES															
		0 PLC	±	0	PRODUCT SPEC	108-2292									
		1 PLC	±	.01											
		2 PLC	±	.005											
		3 PLC	±	.003											
		4 PLC	±	.0020											
ANGLES		FINISH				APPLICATION SPEC		MULTI-BEAM XLE							
±.75															
MATERIAL		WEIGHT				SIZE		CAGE CODE		DRAWING NO		RESTRICTED TO			
		-				A1		100779		C-1892108					
CUSTOMER DRAWING				SCALE		4:1		SHEET		1		OF 4		REV A	

LOC	DIST	REVISIONS					
ES	00	P	LTR	DESCRIPTION	DATE	DWN	APVD
		-	-	SEE SHEET 1	-	-	-

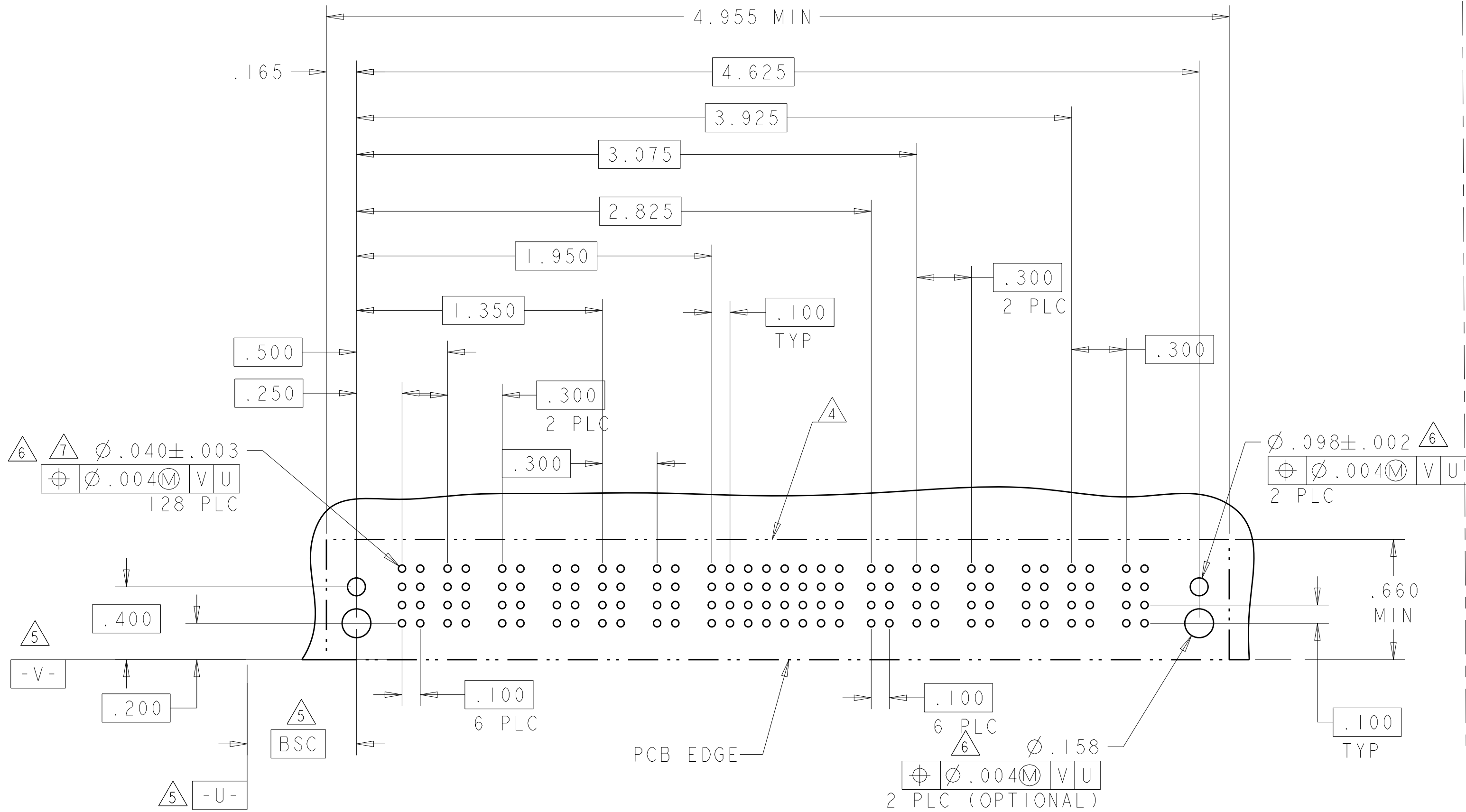
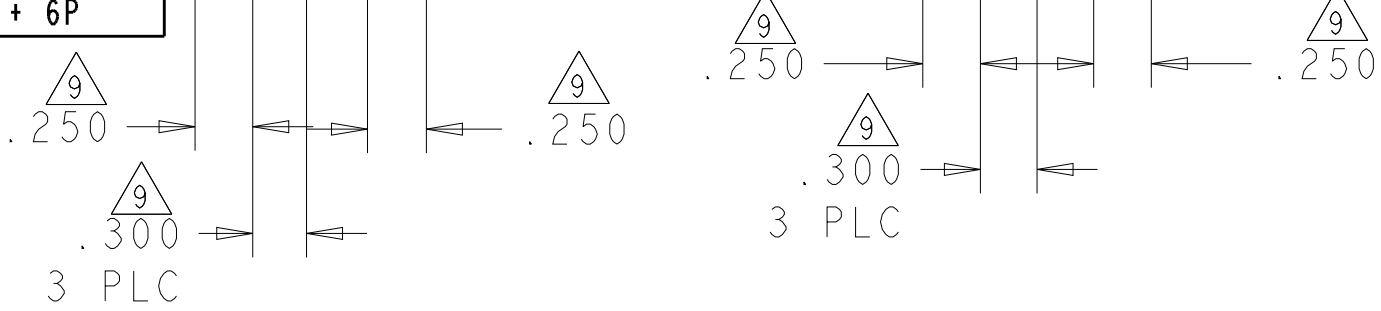


THE CONFIGURATION WITH VENT HOLES
PART NO.: 1892108-4

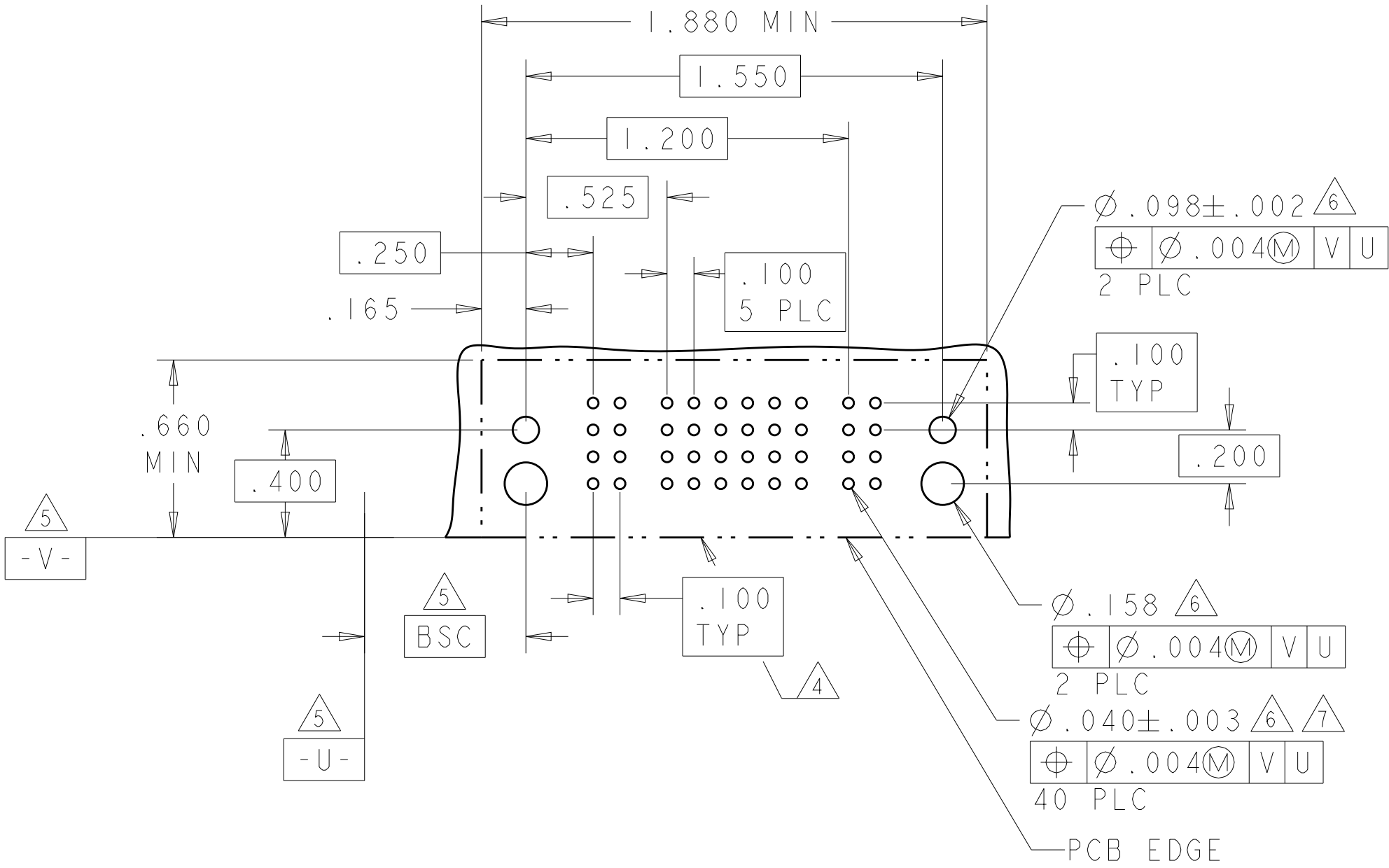
THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN C. ZHOU CHK S. ZHAO APVD S. YAO	19MAR2007 19MAY2007 -
DIMENSIONS: INCHES		TOLERANCES UNLESS OTHERWISE SPECIFIED:	NAME
		0 PLC ±.01 1 PLC ±.01 2 PLC ±.01 3 PLC ±.005 4 PLC ±.002 ANGLES ±.2° FINISH	PRODUCT SPEC 108-2292 APPLICATION SPEC 114-13251
		MATERIAL -	SIZE A1
CUSTOMER DRAWING		WEIGHT -	CAGE CODE 100779
SCALE 4:1		DRAWING NO. C=1892108	RESTRICTED TO -
SHEET 2		OF 4	REV A4

LOC	DIST	REVISIONS					
		P	LTR	DESCRIPTION	DATE	DWN	APVD
ES	00	-	-	SEE SHEET 1	-	-	-

PART NUMBER	ROWS		POWER						SIGNAL								POWER						
			P1	P2	P3	P4	P5	P6	1	2	3	4	5	6	7	8	P7	P8	P9	P10	P11	P12	
1892108-1	D C B A	[HD]	[]	[]	[]	[]	[]	J	J	J	J	J	J	J	J	[]	[]	[]	[]	[]	[]		
								K	K	K	K	K	K	K	K								
								N	N	N	N	N	N	N	N								
6P + 32S + 6P									9									[HD]					



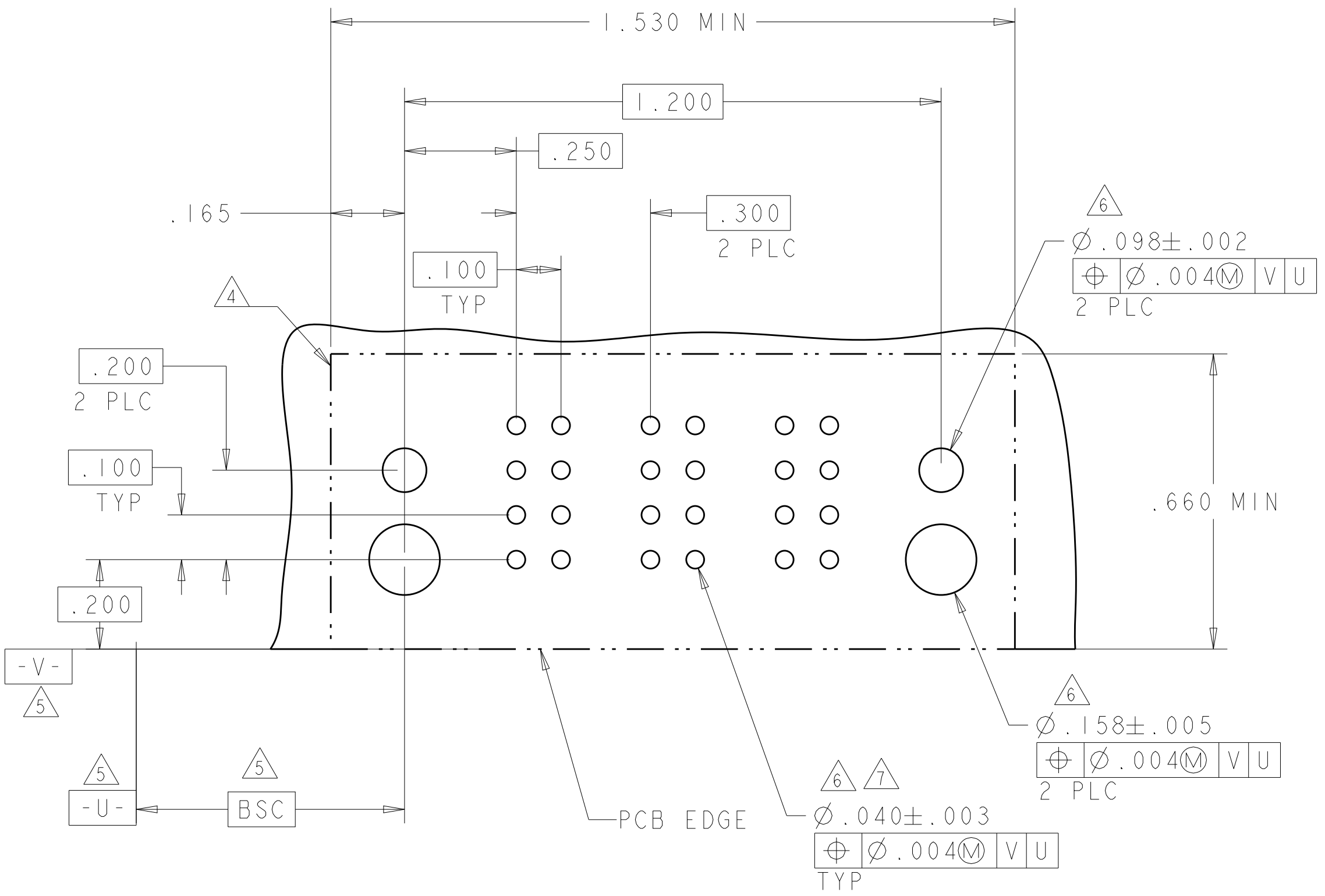
PART NUMBER	ROWS		POWER		SIGNAL						POWER		
			P1		1	2	3	4	5	6	P2		
1892108-2	D C B A		TM	J	J	J	J	J	J	J	TM		
				K	K	K	K	K	K	K			
				N	N	N	N	N	N	N			
				S	S	S	S	S	S	S			
1P + 24S + 1P												HD	



E	SIGNAL CONTACT,MLBF	D
F	SIGNAL CONTACT,MLBF	C
G	SIGNAL CONTACT,MLBF	B
H	SIGNAL CONTACT,MLBF	A
J	SIGNAL CONTACT,STD	D
K	SIGNAL CONTACT,STD	C
N	SIGNAL CONTACT,STD	B
S	SIGNAL CONTACT,STD	A
TM	STD PLUG POWER CONTACT	-
CODE	DESCRIPTION	ROW
DESCRIPTION		

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN C.ZHOU	19MAR2007	NAME RIGHT ANGLE HEADER ASSEMBLY W/END LATCHES MULTI-BEAM XLE	
DIMENSIONS: INCHES		CHK S.ZHAO	19MAY2007		
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD S.YAO	-	RESTRICTED TO	
0 PLC ±.01		PRODUCT SPEC		SIZE	
1 PLC ±.01		APPLICATION SPEC		CAGE CODE	
2 PLC ±.01		DRAWING NO		DRAWING NO	
3 PLC ±.005		WEIGHT		REV	
4 PLC ±.0020		CUSTOMER DRAWING		A100779	
ANGLES ±.0020		SCALE		4:1	
FINISH		SHEET		3 OF 4	

PART NUMBER	ROWS	POWER		
		P1	P2	P3
1892108-5	D	TM	TM	TM
	C			
	B			
	A			
3 ACP				

4805 (3/11)

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[TE Connectivity:](#)

[1892108-4](#)