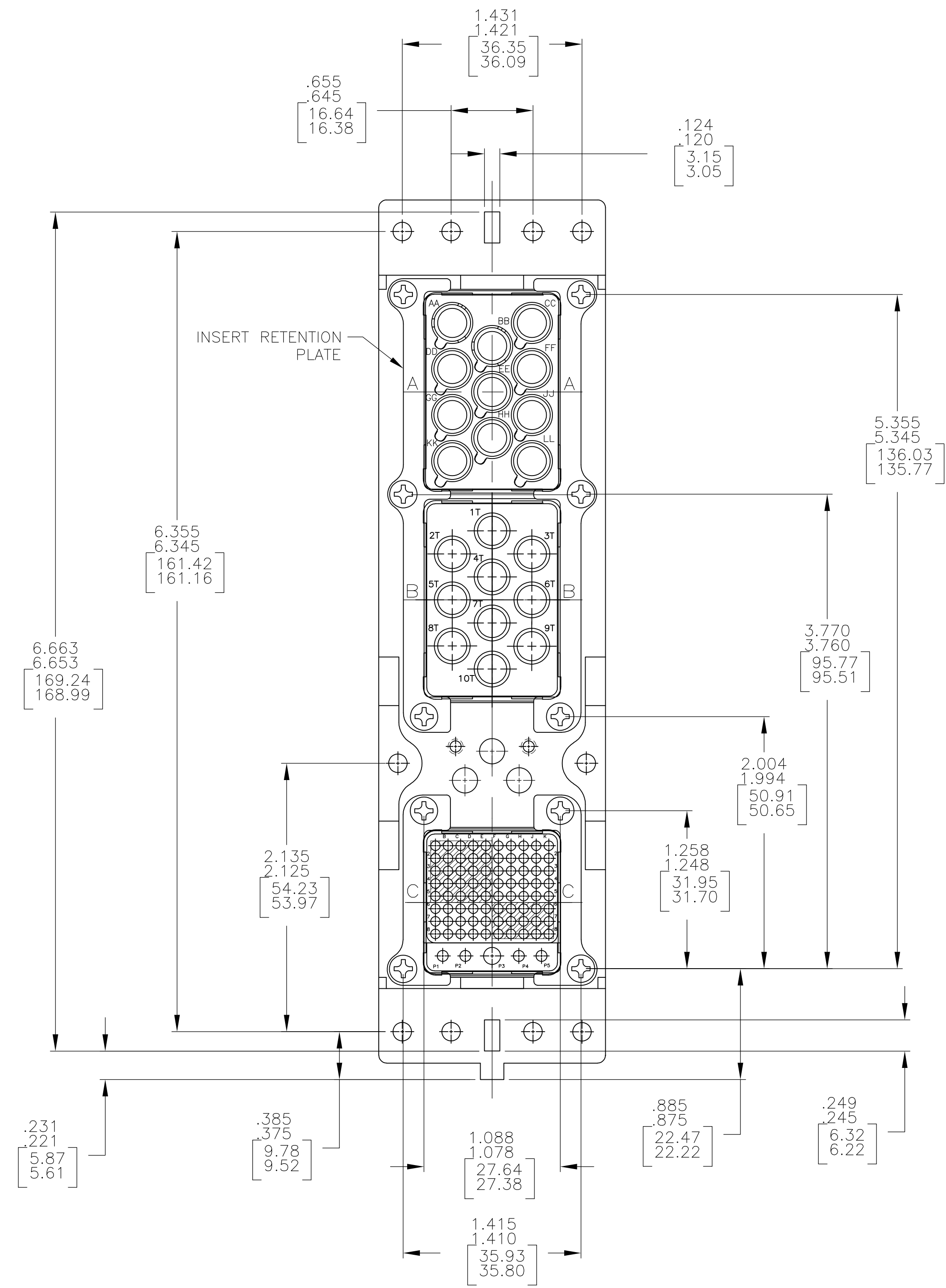
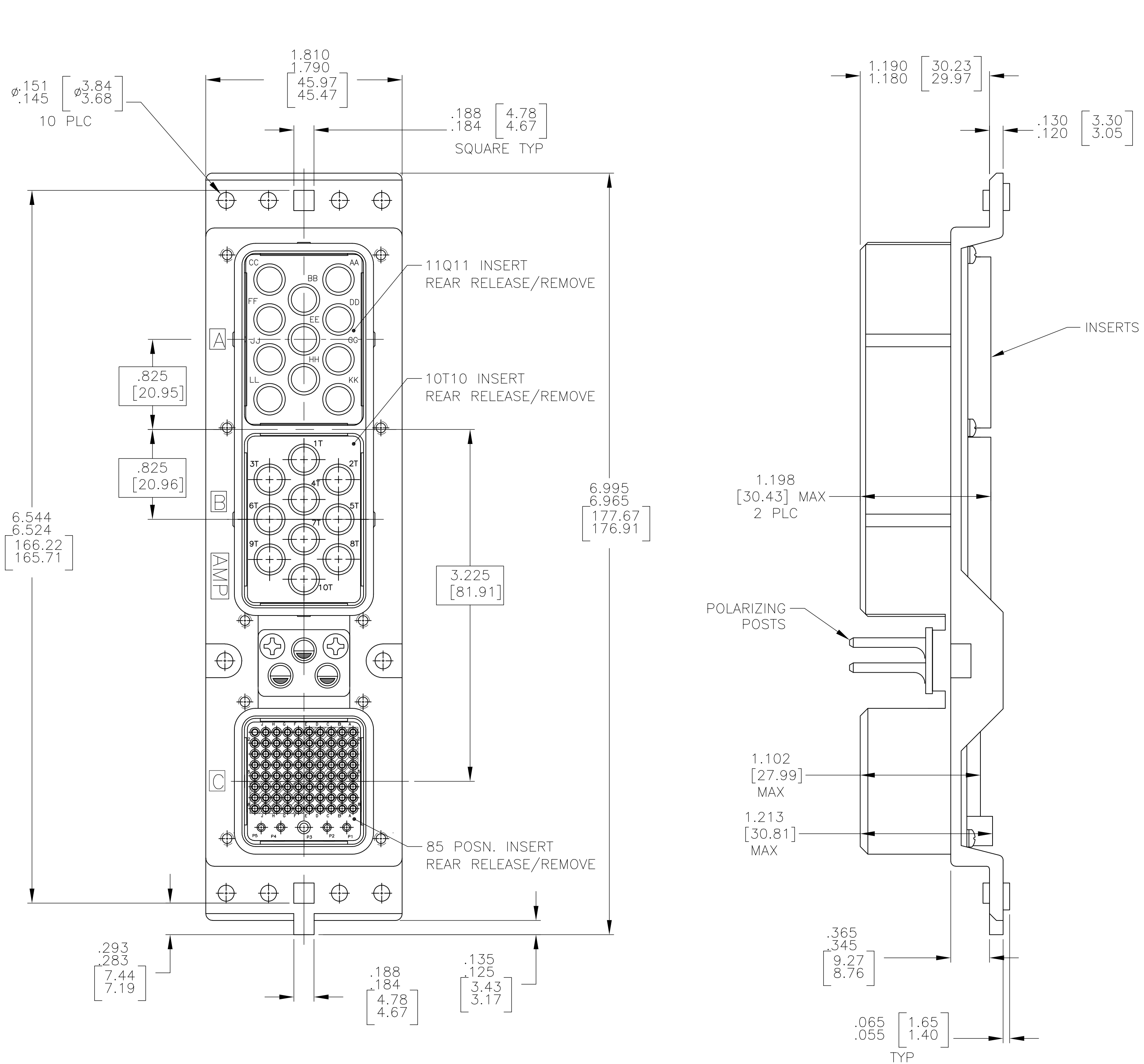


D

C

B

A



- CONNECTOR DIMENSIONS ARE PER ARINC 600 SPECIFICATION
- KEYING SHOWN IN POSITION "01" FOR REFERENCE ONLY. SEE TABLE FOR KEYING POSITION. FOR POSITION "00" KEYING SHIPPED UNASSEMBLED.

| COMPONENT                          | MATERIAL                           | FINISH                                                          |
|------------------------------------|------------------------------------|-----------------------------------------------------------------|
| SHELL                              | DIE CAST ALUMINUM<br>PER ASTM-B-85 | ELECTROLESS NICKEL<br>PER MIL-C-26074,<br>CLASS 3 OR 4, GRADE B |
| RETENTION PLATES                   | ALUMINUM ALLOY<br>PER ASTM-B-209   | ELECTROLESS NICKEL<br>PER MIL-C-26074,<br>CLASS 3 OR 4, GRADE B |
| SCREWS<br>AND LOCKWASHERS          | STAINLESS STEEL                    | PASSIVATED                                                      |
| POLARIZING POSTS                   | ZINC ALLOY<br>PER ASTM-B-86        | ELECTROLESS NICKEL<br>PER MIL-C-26074,<br>CLASS 4, GRADE B      |
| 85 POSN INSERT                     | THERMOSET                          | -                                                               |
| 11Q11 & 10T10<br>INSERTS           | ALUMINUM ALLOY<br>PER ASTM-B-209   | ELECTROLESS NICKEL<br>PER MIL-C-26074,<br>CLASS 3 OR 4, GRADE B |
| POLARIZING POST<br>RETAINING PLATE | ALUMINUM ALLOY<br>PER ASTM-B-209   | BLUE ANODIZED<br>PER MIL-A-8625                                 |
| FILLER PLUGS                       | ALUMINUM ALLOY<br>PER ASTM-B-211   | ELECTROLESS NICKEL<br>PER MIL-C-26074,                          |

|                    |                                                                                                                                                                                                                                                                                             |                |
|--------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------|
| 192                | MODULE A:<br>-<br>MODULE B:<br>-<br>MODULE C:<br>SIZE 22: 208262-3 (QTY=80)<br>SIZE 16: 208270-2 (QTY=1)<br>SIZE 20: 208267-2 (QTY=4)                                                                                                                                                       | 1883406-2      |
| OBSOLETE           | MODULE A:<br>SIZE 8 QUADRAx: 1445693-1 (QTY=4)<br>SIZE 8 FILLER PLUG: 448545-3 (QTY=7)<br>MODULE B:<br>SIZE 8 COAX (RG-316): 1218820-1 (QTY=8)<br>SIZE 8 FILLER PLUG: 448545-3 (QTY=2)<br>MODULE C:<br>SIZE 22: 208262-3 (QTY=80)<br>SIZE 16: 208270-2 (QTY=1)<br>SIZE 20: 208267-2 (QTY=4) | 1883406-1      |
| KEYING<br>POSITION | CONTACTS & FILLER PLUGS INCLUDED<br>NOT INSTALLED                                                                                                                                                                                                                                           | PART<br>NUMBER |

THIS DRAWING IS A CONTROLLED DOCUMENT.

DWN  
C.C.THOMAS 4-21-06

CHK  
K.HOGAN 4-21-06

APVD  
K.HOGAN 4-21-06

NAME  
PLUG ASSY,SIZE 2,ARINC 600,  
(11Q11/10T10/85 RR)

SIZE  
A1

CAGE CODE  
00779

DRAWING NO  
1883406

RESTRICTED TO  
-

CUSTOMER DRAWING

SCALE  
1:1

SHEET  
1 OF 1

REV  
C

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