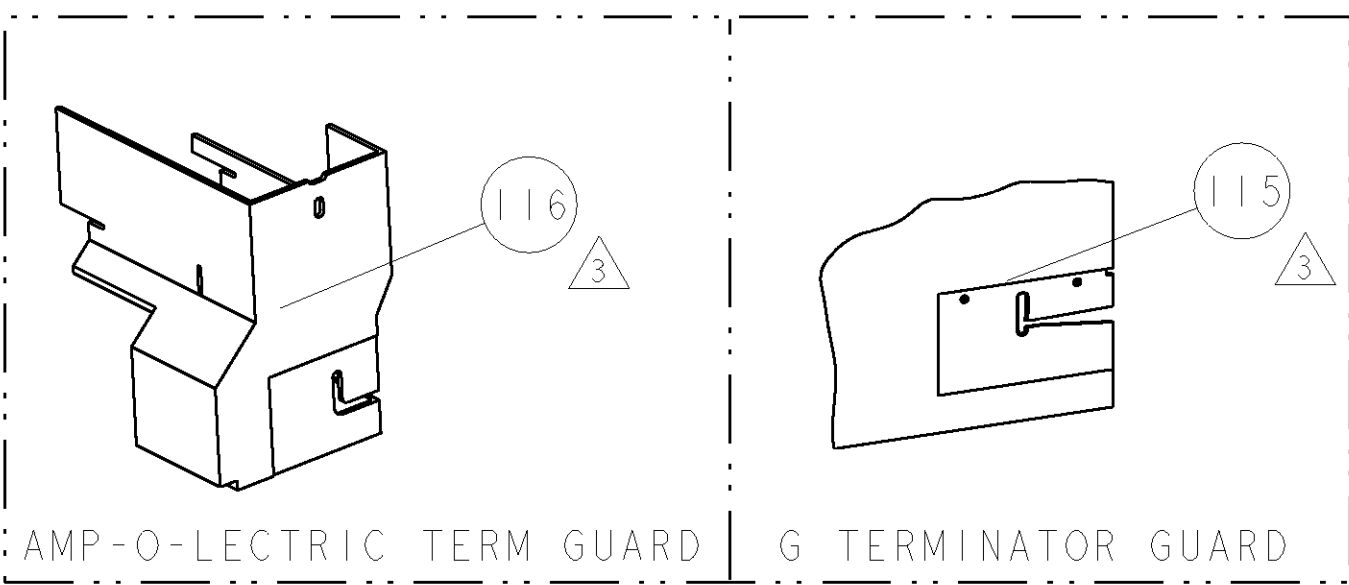
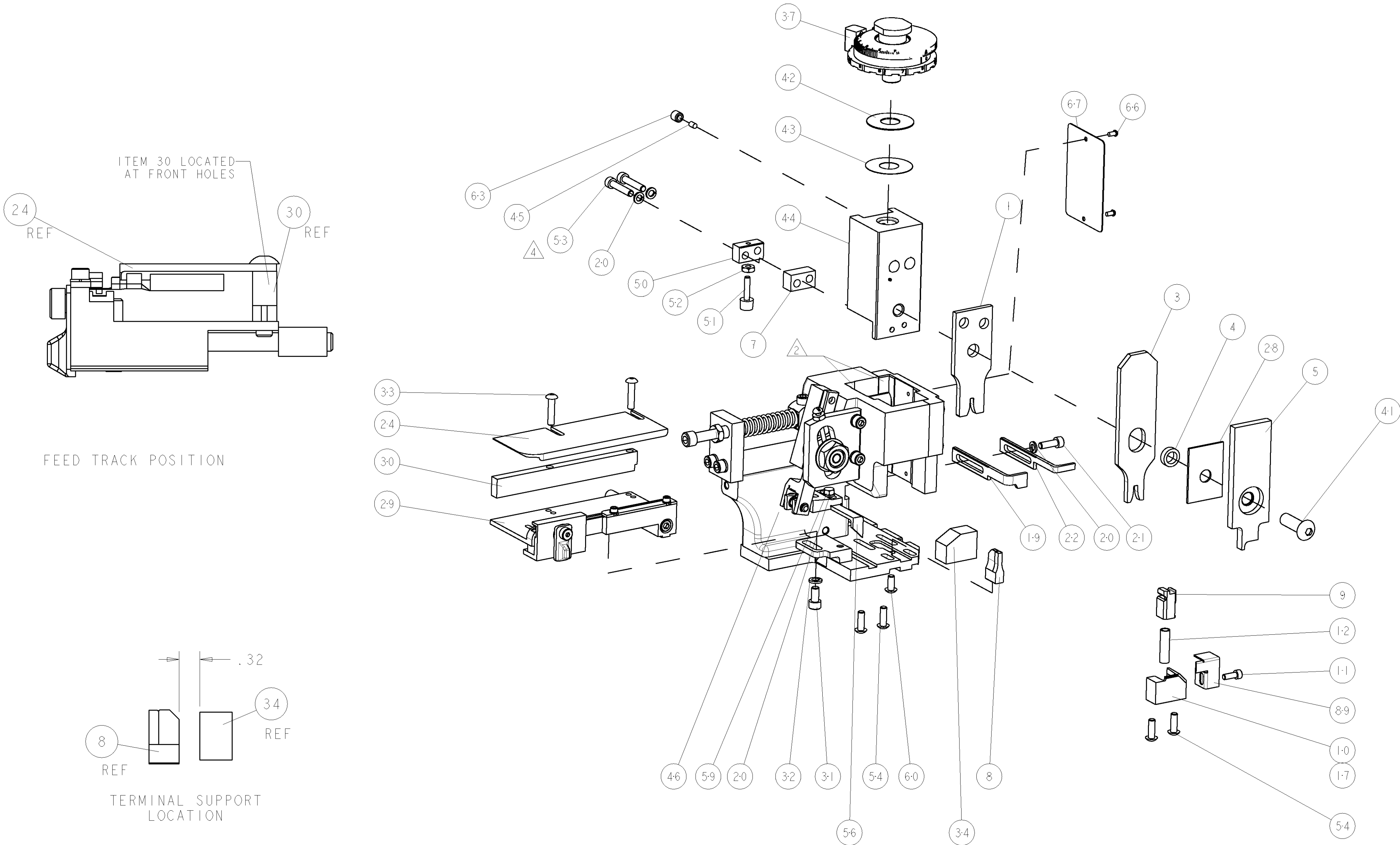


8				7			
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PART NUMBER		REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION	
1855333-1		A	122500-1	LEADMAKER	POST FEED	CUTS CARRIER	
1855333-2		A	565435-5	BENCH MODEL K	PRE FEED	CUTS CARRIER	
1855333-3		A	354500-1	BENCH MODEL G	PRE FEED	CUTS CARRIER	
1855333-6		A	122500-1	LEADMAKER	POST FEED	CONTINUOUS CARRIER	
7-1855333-7		A	-	-	-	SPARE PARTS	

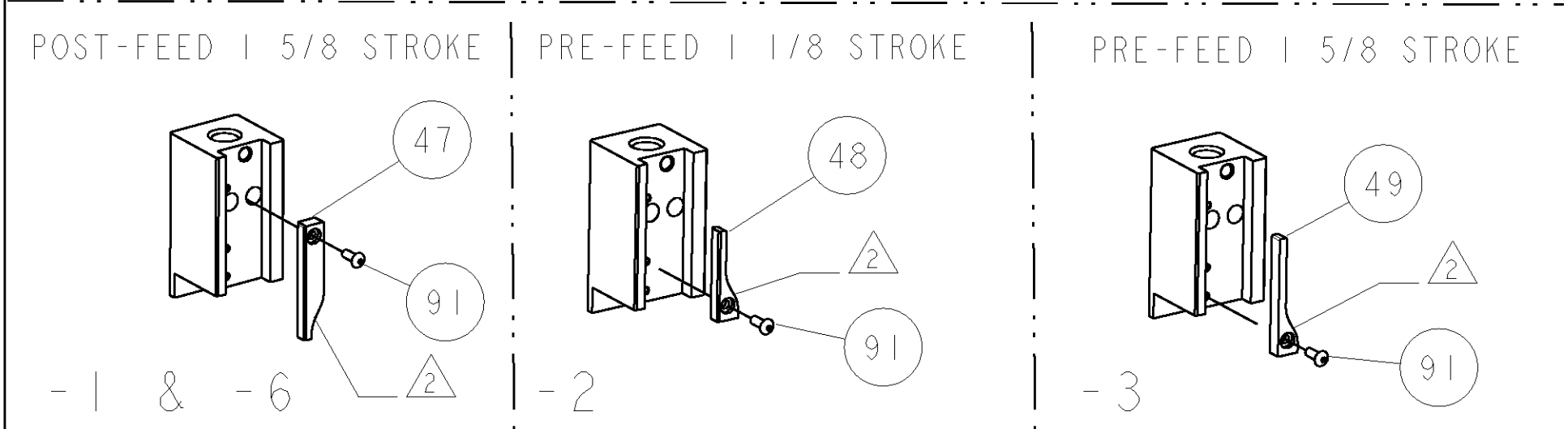


TERMINAL NAME: CONN ASSY-WIRE							
TE PN	COMP PN	FORD TERMINAL - FORD CRIMP SPECS					
1949073-1	F6DB-14487-BA						
1949073-1	33118-0005	PAD LTR	CRIMP HEIGHT		WIRE SIZE	REF SETTING	
-	-	A	1.55±0.05mm [.061±.002]		14 AWG	B5	
-	-	B	1.40±0.05mm [.055±.002]		16 AWG	C6	
-	-	C			-	-	
-	-	D			-	-	
-	-	CRIMP		SIZE	TYPE	RANGE	
-	-						
-	-	WIRE		2.54mm [.100]	F	14-16 AWG	
-	-	INSUL		3.18mm [.125]	F	3.05mm MAX	
WIRE STRIP LENGTH 4.78mm-5.16mm		TERM APPL SPEC NONE		FEED 13.72mm	APPL INSTRUCTIONS 408-8040	SET UP GAGE 458637-1	

- △ RECOMMENDED SPARE PARTS
△ GREASE LIGHTLY
△ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE
△ CUT TO LENGTH AT ASSEMBLY.



△	-	-	-	REF	-	..	455749-1	GUARD WINDOW	116
△	-	-	REF	-	-	..	679532-1	INSERT, GUARD	115
-	1	1	1	1	1	-	1-21002-7	SCR, BTN SKT HD CAP 6-32 X .375	91
-	1	1	1	1	1	-	318563-1	GUARD, FRONT CHIP	89
-	1	1	1	1	1	-	4088040	SF APPL INST 408-8040	72
-	1	1	1	1	1	-	217238-1	GENERAL INSTRUCTION PKG	71
-	1	1	1	1	1	-	461264-5	PLATE, IDENTIFICATION	67
-	2	2	2	2	2	-	21017-2	SCREW, DRIVE	66
△	-	1	1	1	1	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
-	1	1	1	1	1	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
-	1	1	1	1	1	-	2-22603-0	SCR, HEX HD CAP 8-32 X .312	59
-	1	1	1	1	1	-	458537-2	PAWL, FEED	56
-	4	4	4	4	4	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	54
-	2	2	2	2	2	-	3-21000-0	SCR, SKT HD CAP 8-32 X .875	53
-	1	1	1	1	1	-	21018-5	NUT, HEX, REG 6-32	52
-	1	1	1	1	1	-	811242-2	BUMPER, HOLD DOWN	51
-	1	1	1	1	1	-	690753-1	SPACER, TONKER	50
-	-	-	-	-	-	..	690602-6	CAM, PRE FEED, 1 5/8	49
-	-	-	-	-	-	..	690602-5	CAM, PRE FEED, 1 1/8	48
-	1	-	-	-	-	-	690501-4	CAM, POST-FEED 1 5/8	47
-	1	1	1	1	1	-	459456-1	APPL. BASIC SUB ASSY (SIDE WISE MOCA)	46
-	1	1	1	1	1	-	690191-1	PLUG,NYLON	45
-	1	1	1	1	1	-	455673-1	RAM, SIDE FEED	44
-	1	1	1	1	1	-	690125-1	SHIM SUB-ASSY	43
-	1	1	1	1	1	-	1-469367-2	SHIM	42
-	1	1	1	1	1	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	41
-	1	1	1	1	1	-	879103-3	FINE ADJUST HEAD SUBASSY	37
-	1	1	1	1	1	-	2-690786-3	TERMINAL SUPPORT	34
-	2	2	2	2	2	-	2-21002-4	SCR, BTN SKT HD CAP 8-32 X .750	33
-	1	1	1	1	1	-	21024-5	WASHER, SPRG LOCK, REG NO 10	32
-	1	1	1	1	1	-	3-21000-4	SCR, SKT HD CAP 10-32 X .375	31
-	1	1	1	1	1	-	1320908-8	SPACER, STRIP GUIDE	30
-	1	1	1	1	1	-	1633091-7	ASSEMBLY, STRIP GUIDE	29
-	1	1	1	1	1	-	1-455888-0	SPACER, CRIMPER	28
-	1	1	1	1	1	-	1320928-3	PLATE, STRIP GUIDE	24
-	1	-	-	-	-	-	690472-2	STRIPPER	22
-	1	1	1	1	1	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	21
-	4	4	4	4	4	-	21024-4	WASHER, SPRG LOCK, REG NO 8	20
-	-	1	1	-	-	-	691353-1	STRIPPER	19
△	-	1	-	-	-	-	679625-1	SHEAR HOLDER, FRONT (NO CUT)	17
-	1	1	1	1	1	-	3-22280-3	SPRING, COMPRESSION	12
-	1	1	1	1	1	-	1-21000-9	SCR, SKT HD CAP 6-32 X .375	11
△	-	-	1	1	1	-	690459-1	SHEAR HOLDER, FRONT	10
△	-	1	1	1	1	-	454276-1	FLOATING SHEAR, FRONT	9
△	1	1	1	1	1	-	1-1633111-1	ANVIL, COMBINATION .100	8
-	1	1	1	1	1	-	5-240641-1	SPACER	7
-	1	1	1	1	1	-	1-455889-4	DEPRESSOR, SHEAR	5
△	-	1	1	1	1	-	4-238011-5	BLOCK, CRIMPER SPACER	4
△	1	1	1	1	1	-	6-1424909-9	CRIMPER, INSULATION F	3
△	1	1	1	1	1	-	2-456407-0	CRIMPER, WIRE PREMIUM	1
-77 -6 -3 -2 -1 U/M PART NO							DESCRIPTION		ITEM NO



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DIMENSIONS: INCHES				CHK B. HIGMAN 04SEPT2007				NAME			
TOLERANCES UNLESS OTHERWISE SPECIFIED:				APVD T. ELBIN 04SEPT2007				PRODUCT SPEC			
0 PLC ±.01								APPLICATION SPEC			
1 PLC ±.01								SIZE CAGE CODE DRAWING NO			
2 PLC ±.01								RESTRICTED TO			
3 PLC ±.001								A1 00779 C=1855333			
4 PLC ±.0001								CUSTOMER DRAWING			
ANGLES								SCALE 3:5 SHEET 1 OF 1 REV A1			
FINISH											

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