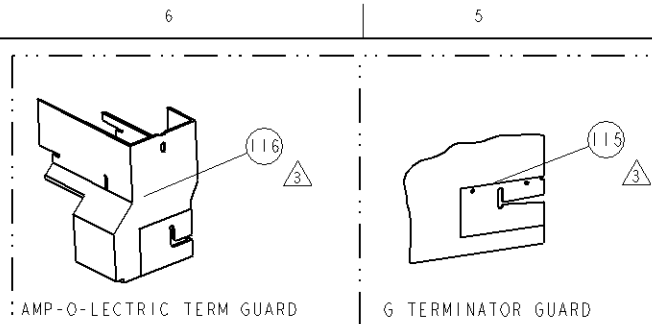


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PART NUMBER	REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION		
1855328-1	C	122500-1	LEADMAKER	POST FEED	CUTS CARRIER		
1855328-2	C	565435-5	BENCH MODEL K	PRE FEED	CUTS CARRIER		
1855328-3	C	354500-1	BENCH MODEL G	PRE FEED	CUTS CARRIER		
1855328-6	C	122500-1	LEADMAKER	POST FEED	CONTINUOUS CARRIER		
7-1855328-7	A	-	-	-	SPARE PARTS		

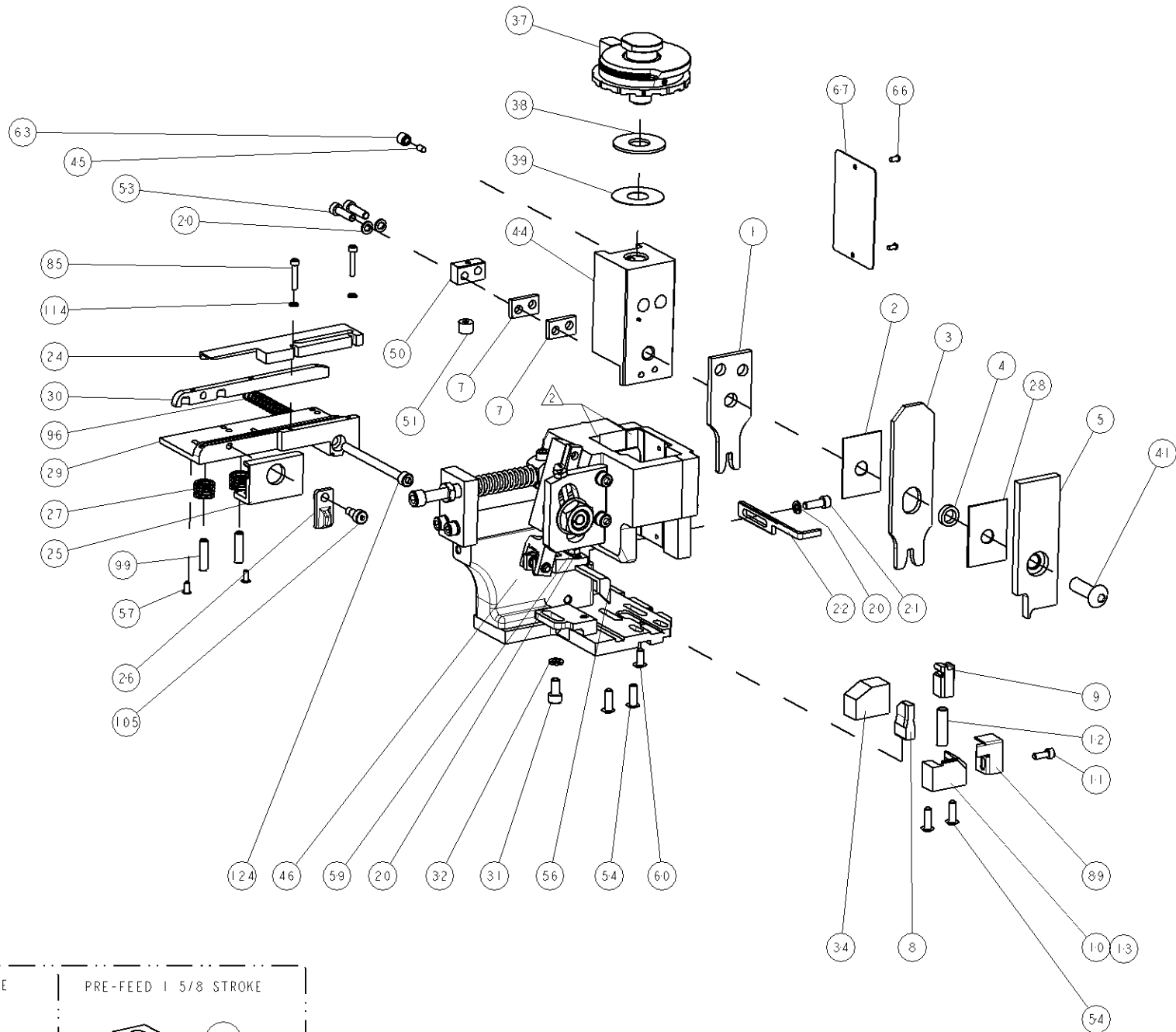


TERMINAL NAME: TERMINAL, SPECIAL				
TE PN	COMP PN	GHW/LEAR TERMINAL - TE CRIMP SPECS		
1949490-1	28314,212,179			
-	-	CRIMP HEIGHT	WIRE SIZE	REF SETTING
-	-	2.26±0.05mm(.089±.002)	14AWG or 2mm2	A9
-	-	2.13±0.05mm(.084±.002)	1.5mm2	B7
-	-	2.08±0.05mm(.082±.002)	16AWG or 1.25mm2	C1
-	-	-	-	-
-	-	CRIMP	SIZE	TYPE
-	-	WIRE	3.81mm (1.150)	F
-	-	INSUL	4.32mm (1.170)	F
-	-	FEED	19.05mm	APPLICATOR INSTRUCTIONS 408-8040
-	-	WIRE STRIP LENGTH 4.93-5.31	TERM APPL SPEC NONE	SET UP GAGE 458637-1

LOC		DIST		REVIEWS			
A	66	F	LYR	DESCRIPTION	DATE	BY	APPV
-	-	A	RELEASED		06NOV2007	BH	BH
-	-	B	ECR-06-017999		17JUL2006	MY	TE
-	-	C	ECR-09-007141		02APR2009	MY	GB
-	-	C1	ECR-11-002613		09FEB2011	XZ	GB

- 1 RECOMMENDED SPARE PARTS
2 GREASE LIGHTLY
3 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE
4 LOC-TITE AT ASSEMBLY.

WARNING
ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN. REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.



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