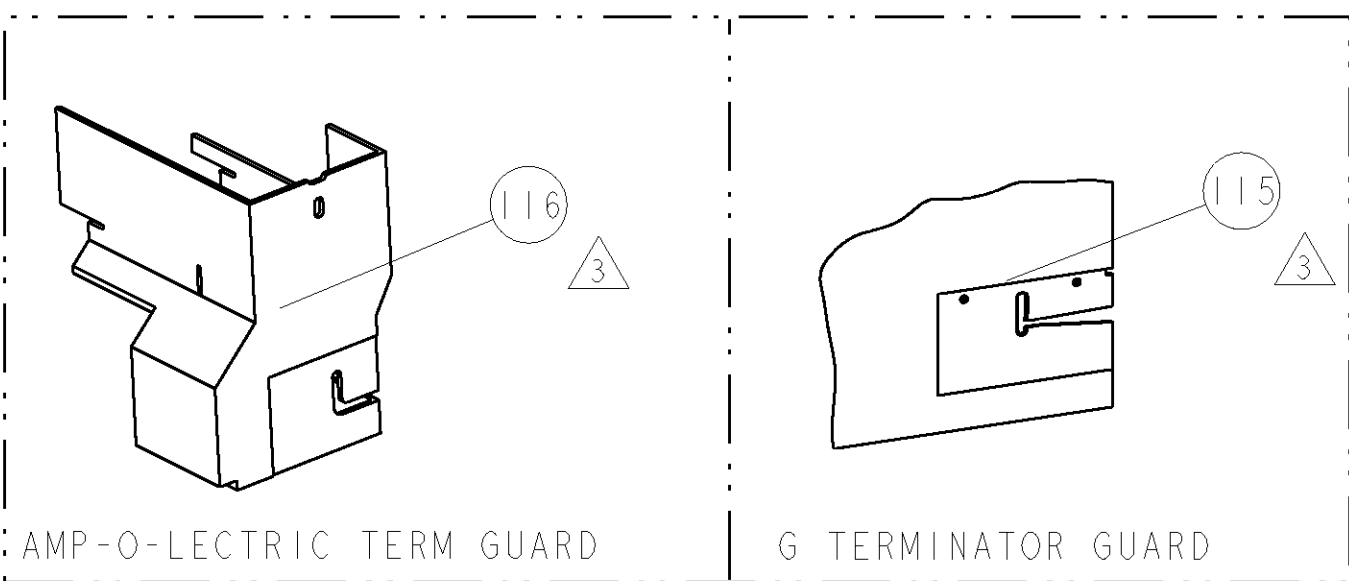


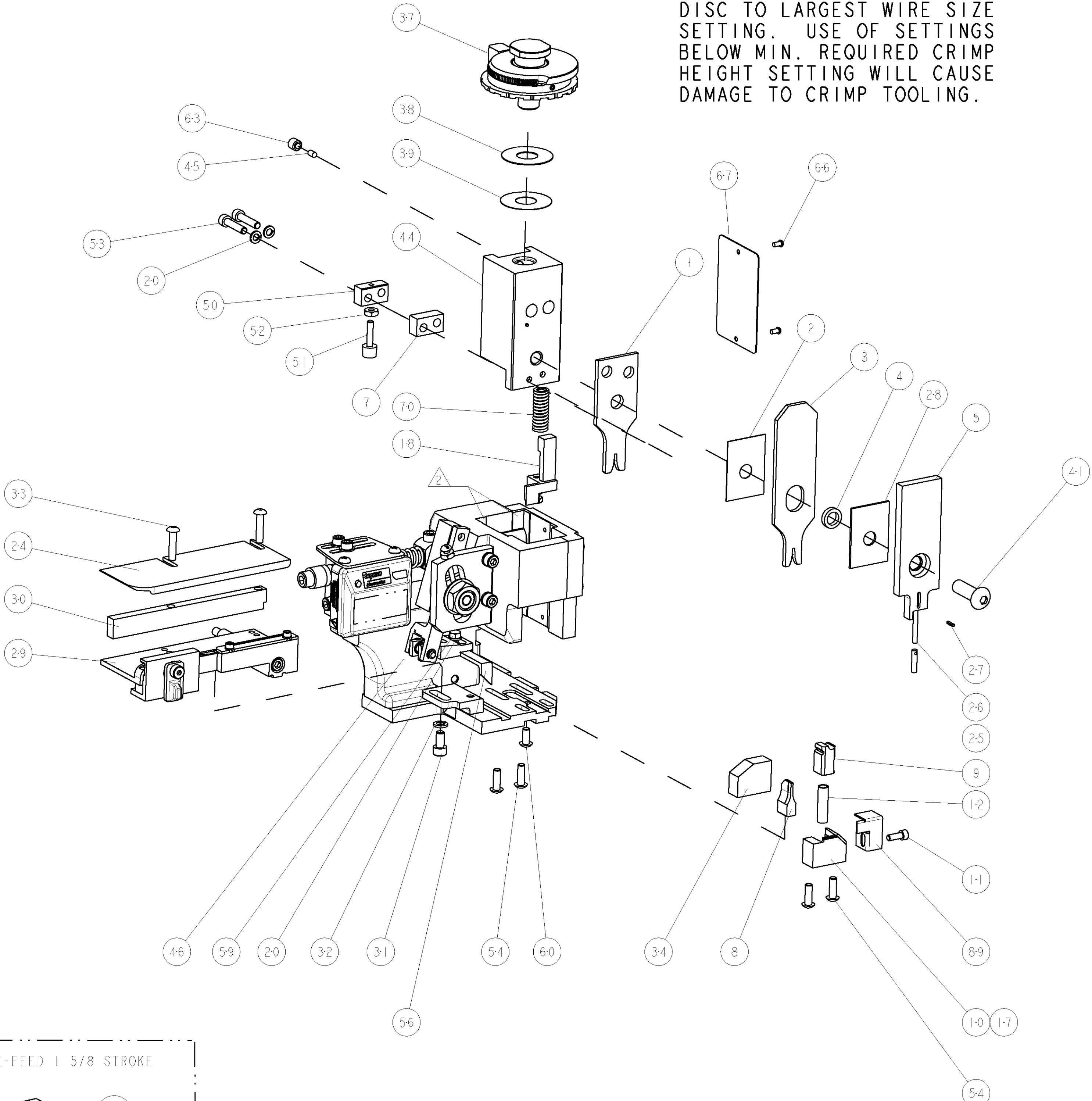
8				7			
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PART NUMBER		REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION	
1855125-1		A	122500-1	LEADMAKER	POST FEED	CUTS CARRIER	
1855125-2		A	565435-5	BENCH MODEL K	PRE FEED	CUTS CARRIER	
1855125-3		A	354500-1	BENCH MODEL G	PRE FEED	CUTS CARRIER	
1855125-6		A	122500-1	LEADMAKER	POST FEED	CONTINUOUS CARRIER	
7-1855125-7		A	-	-	-	SPARE PARTS	

- △ RECOMMENDED SPARE PARTS
- △ GREASE LIGHTLY
- △ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE
- △ THIS APPLICATOR TO RUN ON THE FOLLOWING:
KOMAX BT700 SSC
KIRSTEN K750 STRIPPER CRIMPER SC
PAWO B16 STRIPPER/SEALER/CRIMPER



TERMINAL NAME: 040-3 UNSEALED CONTACT TAB					
353537	-	AMP TERMINAL - AMP CRIMP SPECS			
-	-	CRIMP HEIGHT			REF SETTING
-	-	1.26±0.05mm[.050±.002]	0.5mm2[20 AWG]	C1	
-	-	1.17±0.05mm[.046±.002]	0.3mm2[22 AWG]	D0	
-	-	-	-	-	
-	-	-	-	-	
-	-	CRIMP	SIZE	TYPE	RANGE
-	-	WIRE	1.70mm [.067]	F	0.3-0.5mm ²
-	-	INSUL	1.57mm [.062]	F	Ø1.4-1.7mm
WIRE STRIP LENGTH	TERM APPL SPEC	FEED	APPLICATOR INSTRUCTIONS		SET UP GAGE
4.0 - 4.5mm	114-5228	9.5mm	408-8040 & 408-8490		458637-1

* WARNING
ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN. REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.



3	-	-	-	REF	-	..	455749-1	GUARD WINDOW	116
	-	-	REF	-	-	..	679532-1	INSERT, GUARD	115
-	1	1	1	1	1	-	1-21002-7	SCR, BTN SKT HD CAP 6-32 X .375	91
-	1	1	1	1	1	-	318563-1	GUARD, FRONT CHIP	89
-	1	1	1	1	1	-	4088040	SF APPL INST 408-8040	72
-	1	1	1	1	1	-	217238-1	GENERAL INSTRUCTION PKG	71
-	1	1	1	1	1	-	23846-1	SPRING, DIE	70
-	1	1	1	1	1	-	461264-5	PLATE, IDENTIFICATION	67
-	2	2	2	2	2	-	21017-2	SCREW, DRIVE	66
-	1	1	1	1	1	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
-	1	1	1	1	1	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
-	1	1	1	1	1	-	2-22603-0	SCR, HEX HD CAP 8-32 X .312	59
-	1	1	1	1	1	-	458537-2	PAWL, FEED	56
-	4	4	4	4	4	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	54
-	2	2	2	2	2	-	2-21000-9	SCR, SKT HD CAP 8-32 X .750	53
-	1	1	1	1	1	-	21018-5	NUT, HEX, REG 6-32	52
-	1	1	1	1	1	-	811242-2	BUMPER, HOLD DOWN	51
-	1	1	1	1	1	-	690753-1	SPACER, TONKER	50
-	-	-	-	-	-	..	690602-6	CAM, PRE FEED, 1 5/8	49
-	-	-	-	-	-	..	690602-5	CAM, PRE FEED, 1 1/8	48
-	1	-	-	-	-	1	690501-4	CAM, POST-FEED 1 5/8	47
-	1	1	1	1	1	-	459456-7	APPL. BASIC SUB ASSY (SIDE WISE MQCA)	46
-	1	1	1	1	1	-	690191-1	PLUG,NYLON	45
-	1	1	1	1	1	-	879377-1	RAM, SIDE FEED	44
-	1	1	1	1	1	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	41
-	1	1	1	1	1	-	690125-1	SHIM SUB-ASSY	39
-	1	1	1	1	1	-	469367-9	SHIM	38
-	1	1	1	1	1	-	879103-2	FINE ADJUST HEAD ASSEMBLY	37
-	1	1	1	1	1	-	690786-1	TERMINAL SUPPORT	34
-	2	2	2	2	2	-	2-21002-4	SCR, BTN SKT HD CAP 8-32 X .750	33
-	1	1	1	1	1	-	21024-5	WASHER, SPRG LOCK, REG NO 10	32
-	1	1	1	1	1	-	3-21000-4	SCR, SKT HD CAP 10-32 X .375	31
-	1	1	1	1	1	-	1-1320908-5	SPACER, STRIP GUIDE	30
-	1	1	1	1	1	-	1633091-1	ASSEMBLY, STRIP GUIDE	29
-	1	1	1	1	1	-	1-455888-0	SPACER, CRIMPER	28
-	1	1	1	1	1	-	21028-2	PIN, SLOTTED SPRING .062 X .250	27
-	1	1	1	1	1	-	5-547505-2	SPRING, COMPRESSION	26
-	1	1	1	1	1	-	854769-1	HOLDER, INS	25
-	1	1	1	1	1	-	1320928-3	PLATE, STRIP GUIDE	24
-	3	3	3	3	3	-	21024-4	WASHER, SPRG LOCK, REG NO 8	20
-	1	1	1	1	1	-	879098-1	REJECTOR	18
1	-	1	-	-	-	-	679625-1	SHEAR HOLDER, FRONT (NO CUT)	17
-	1	1	1	1	1	-	3-22280-3	SPRING, COMPRESSION	12
-	1	1	1	1	1	-	1-21000-9	SCR, SKT HD CAP 6-32 X .375	11
-	-	1	1	1	1	-	690459-1	SHEAR HOLDER, FRONT	10
-	1	1	1	1	1	-	462006-1	FLOATING SHEAR, FRONT	9
1	1	1	1	1	1	-	662520-2	ANVIL, COMBINATION	8
-	1	1	1	1	1	-	2-240641-7	SPACER	7
-	1	1	1	1	1	-	854772-1	DEPRESSOR, SHEAR	5
-	1	1	1	1	1	-	238011-9	BLOCK, CRIMPER SPACER	4
1	1	1	1	1	1	-	2-1633471-3	CRIMPER, INSULATION F	3
-	1	1	1	1	1	-	455888-3	SPACER, CRIMPER	2
1	1	1	1	1	1	-	8-568176-6	CRIMPER, WIRE	1

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DIMENSIONS: INCHES		CHK T. ELBIN 21OCT2006	NAME FINE ADJUST SIDE FEED HDM APPLICATOR -<			

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