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LOC

DIST


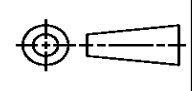
REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	A1	ECR-14-005483	15MAY2014	GK	HMR

REPLACED BY OCEAN STYLE APPLICATOR PART
NUMBER 2266243-1

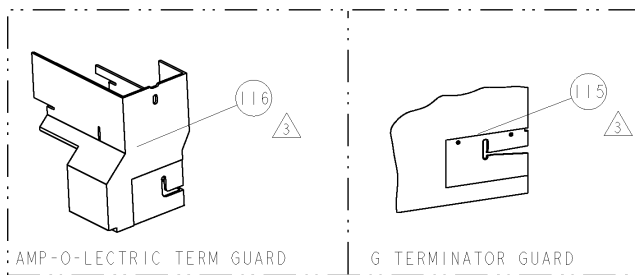
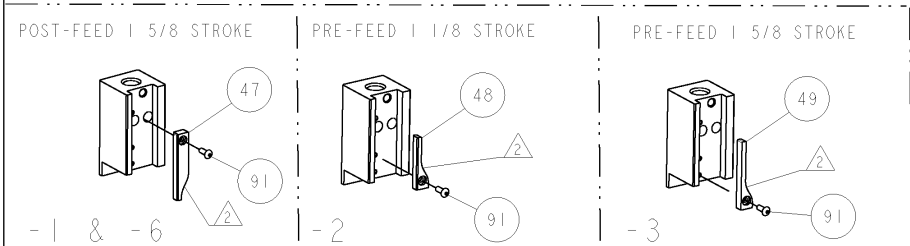
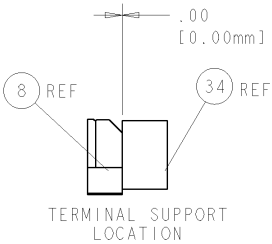
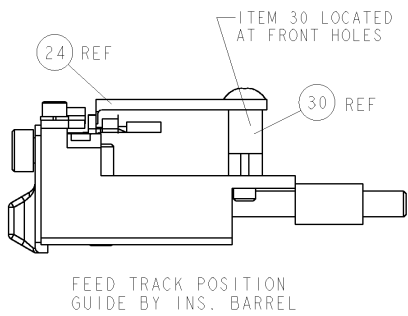
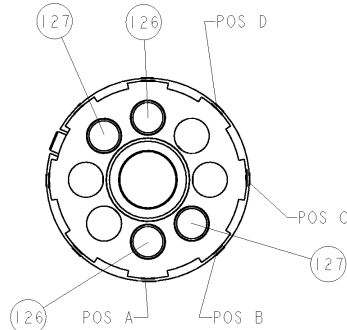
FOR REPLACEMENT PARTS FOR APPLICATOR 1852860
REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE
SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR
1852860

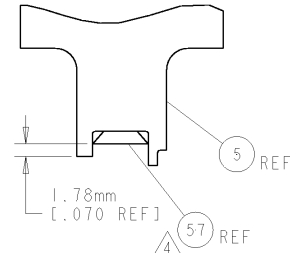
THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN GOPALAKRISHNA HV		 TE Connectivity	
DIMENSIONS:		CHK RAGHAVENDRA			
		TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD RAGHAVENDRA	
		0 PLC ±		NAME SIDE FEED HDM APPLICATOR	
		1 PLC ±		PRODUCT SPEC	
2 PLC ±		APPLICATION SPEC		SIZE	
3 PLC ±		WEIGHT		CAGE CODE	
4 PLC ±		CUSTOMER DRAWING		DRAWING NO	
ANGLES ±		SCALE		RESTRICTED TO	
FINISH		SHEET 1 OF 2		REV A1	
MATERIAL		A3		C- 1852860	

8				7	
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PART NUMBER	REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION
1852860-1	A	122500-1	LEADMAKER	POST FEED	CUTS CARRIER
1852860-2	A	565435-5	BENCH MODEL K	PRE FEED	CUTS CARRIER
1852860-3	A	354500-1	BENCH MODEL G	PRE FEED	CUTS CARRIER
1852860-6	A	122500-1	LEADMAKER	POST FEED	CONTINUOUS CARRIER
7-1852860-7	A	-	-	-	SPARE PARTS

- △ RECOMMENDED SPARE PARTS
△ GREASE LIGHTLY
△ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE
△ APPLY TORQ-SEAL IN ALLEN SOCKET TO FILL HOLE AFTER FLAT HD HAS BEEN ADJUSTED TO CORRECT HEIGHT AT QUALIFICATION. APPLY PN 1-23419-5 LOC-TITE TO THREADS.
△ THE INSULATION RANGE LISTED IS FOR THE TERMINAL. THE INSULATION RANGE FOR THE SEAL IS Ø1.35-1.70mm.



TE PN		YAZAKI	YAZAKI TERMINAL - YAZAKI CRIMP SPECS	
1949744	7116-4417-02			
-	-	PAD LTR	CRIMP HEIGHT	WIRE SIZE
-	-	A	1.25mm ± .05 / .05 [.049 ± .002 / -.002]	0.85mm2
-	-	B	1.25mm ± .05 / .05 [.049 ± .002 / -.002]	0.75mm2
-	-	C		
-	-	D		
SEAL PN	-	CRIMP	SIZE	TYPE
1949745	7158-3167-80	WIRE	1.30mm [.051]	F
-	-	INSUL	2.29mm [.090]	O
WIRE STRIP LENGTH 4.00-4.50	TERM APPL SPEC YAZAKI SPEC	FEED 8.00	APPLICATOR INSTRUCTIONS 408-8040	SET UP GAGE 458637-1



LOC		DIST		REV		DESCRIPTION		DATE	OWN	APPD
A	66					RELEASED		15JUL2009	RK	GB
-	2	2	2	2	-	9-354778-9	PIN, WIRE DISC, .2990			127
-	2	2	2	2	-	9-354778-9	PIN, WIRE DISC, .2990			126
-	-	-	-	-	...	455749-1	GUARD WINDOW			116
-	-	REF	-	-	...	679532-1	INSERT, GUARD			115
-	1	1	1	1	-	690603-1	SPRING ASSIST AMP-O-MATOR APPLICATOR			112
-	1	1	1	1	-	1-21002-7	SCR, BTN SKT HD CAP 6-32 X .375			91
-	1	1	1	1	-	318563-1	GUARD, FRONT CHIP			89
-	1	1	1	1	-	4088040	SF APPL INST 408-8040			72
-	1	1	1	1	-	217238-1	GENERAL INSTRUCTION PKG			71
-	1	1	1	1	-	461264-1	PLATE, IDENTIFICATION			67
-	2	2	2	2	-	21017-2	SCREW, DRIVE			66
-	1	1	1	1	-	986950-1	WASHER, FLAT PRECISION			64
-	1	1	1	1	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250			63
-	1	1	1	1	-	23030-1	SCR, SKT HD CAP 6-32 x .25			62
-	1	1	1	1	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375			60
-	1	1	1	1	-	2-22603-0	SCR, HEX HD CAP 8-32 X .312			59
-	1	1	1	1	-	1-21003-9	SCR, FLT SKT HD CAP 6-32 X .375			57
-	1	1	1	1	-	458537-2	PAWL, FEED			56
-	4	4	4	4	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500			54
-	2	2	2	2	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500			53
-	1	1	1	1	-	21018-5	NUT, HEX, REG 6-32			52
-	1	1	1	1	-	811242-2	BUMPER, HOLD DOWN			51
-	1	1	1	1	-	690753-1	SPACER, TONKER			50
-	-	1	-	-	...	690602-6	CAM, PRE FEED, 1 5/8			49
-	-	1	-	-	...	690602-5	CAM, PRE FEED, 1 1/8			48
-	1	-	-	1	-	690501-4	CAM, POST-FEED 1 5/8			47
-	1	1	1	1	-	459456-1	APPL. BASIC SUB ASSY (SIDE WISE MQCA)			46
-	1	1	1	1	-	690191-1	PLUG, NYLON			45
-	1	1	1	1	-	455673-1	RAM, SIDE FEED			44
-	1	1	1	1	-	690125-1	SHIM SUB-ASSY			43
-	1	1	1	1	-	690124-1	WASHER, RAM (.115)			42
-	1	1	1	1	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00			41
-	1	1	1	1	-	23241-6	BALL, STEEL			40
-	1	1	1	1	-	690170-1	SPRING, COMPRESSION			39
-	1	1	1	1	-	1-690142-3	DISC, INSULATION			38
-	1	1	1	1	-	354777-1	WIRE DISC, ASSEMBLY			37
-	1	1	1	1	-	22480-5	SPRING, COMPRESSION			36
-	1	1	1	1	-	690212-1	POST, RAM			35
-	1	1	1	1	-	690786-3	TERMINAL SUPPORT			34
-	2	2	2	2	-	2-21002-4	SCR, BTN SKT HD CAP 8-32 X .750			33
-	1	1	1	1	-	21024-5	WASHER, SPRG LOCK, REG NO 10			32
-	1	1	1	1	-	3-21000-4	SCR, SKT HD CAP 10-32 X .375			31
-	1	1	1	1	-	1-1320908-5	SPACER, STRIP GUIDE			30
-	1	1	1	1	-	1633091-1	ASSEMBLY, STRIP GUIDE			29
-	1	1	1	1	-	1-455888-0	SPACER, CRIMPER			28
-	1	1	1	1	-	1320928-1	PLATE, STRIP GUIDE			24
-	1	1	1	1	-	690472-2	STRIPPER			22
-	1	1	1	1	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500			21
-	4	4	4	4	-	21024-4	WASHER, SPRG LOCK, REG NO 8			20
-	-	1	1	-	-	691353-1	STRIPPER			19
△	-	1	-	-	-	679625-2	SHEAR HOLDER, FRONT (NO CUT)			13
△	-	1	1	1	-	3-22280-3	SPRING, COMPRESSION			12
△	-	1	1	1	-	690461-2	STOP, SHEAR			11
△	-	1	1	1	-	1-690459-0	SHEAR HOLDER, FRONT			10
△	-	1	1	1	-	318707-1	FLOATING SHEAR, FRONT			9
△	1	1	1	1	-	8-1633535-1	ANVIL, COMBINATION			8
-	-	-	-	-	...	-	-			7
-	-	-	-	-	...	-	-			6
-	1	1	1	1	-	318701-1	DEPRESSOR, SHEAR			5
-	1	1	1	1	-	2-238011-2	BLOCK, CRIMPER SPACER			4
△	1	1	1	1	-	1-904741-6	CRIMPER, INSUL O PREMIUM			3
△	-	1	1	1	-	455888-4	SPACER, CRIMPER			2
△	1	1	1	1	-	3-1673600-9	CRIMPER, WIRE			1

DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		APPROVED		NAME		DATE		DESCRIPTION		ITEM NO
INCHES		PLC		Y. YIN		G. BAILEY		25JUN2009		SIDE FEED HDM APPLICATOR		
MATERIAL		FINISH		APPROVED		N. DEMING		25JUN2009		PRODUCT SPEC		
APPLICATION SPEC		WEIGHT		APPROVED		N. DEMING		25JUN2009		APPLICATION SPEC		
CUSTOMER DRAWING		SCALE		APPROVED		N. DEMING		25JUN2009		CUSTOMER DRAWING		
CUSTOMER DRAWING		SCALE		APPROVED		N. DEMING		25JUN2009		CUSTOMER DRAWING		

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