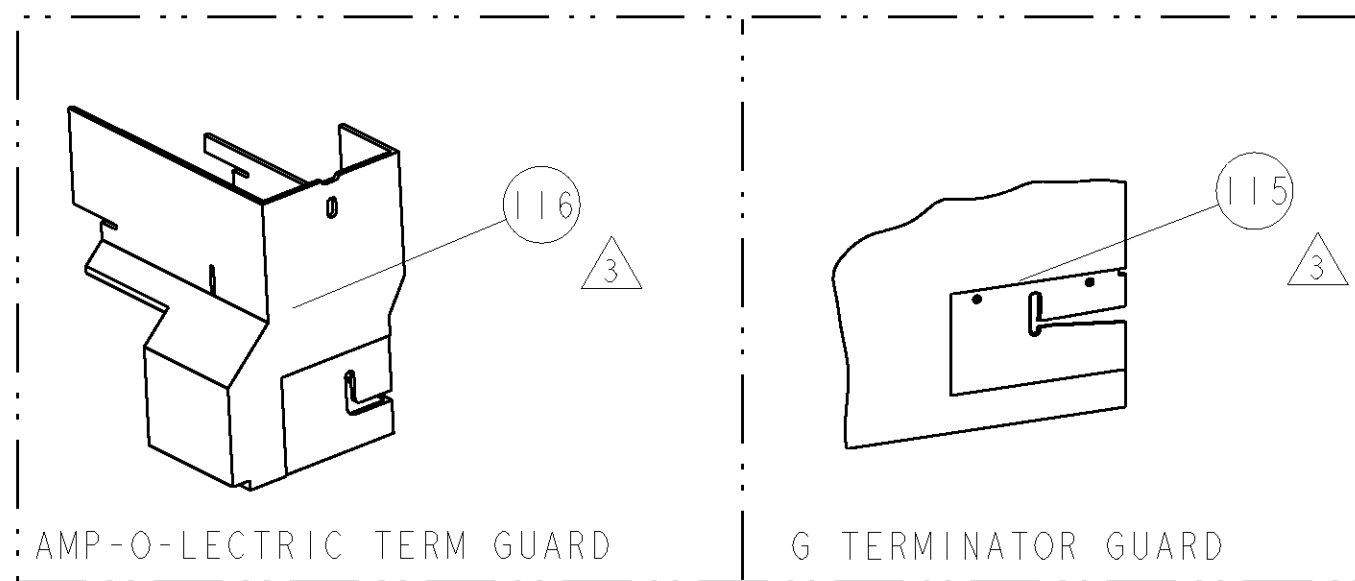
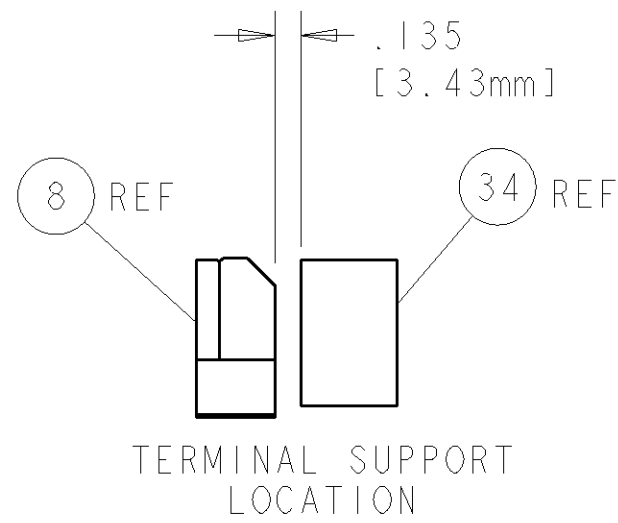
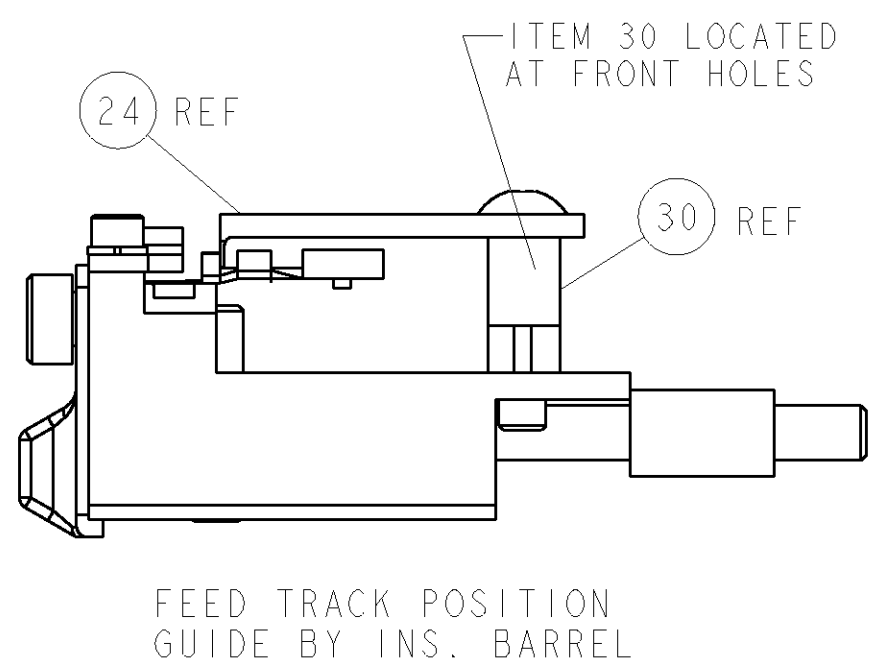
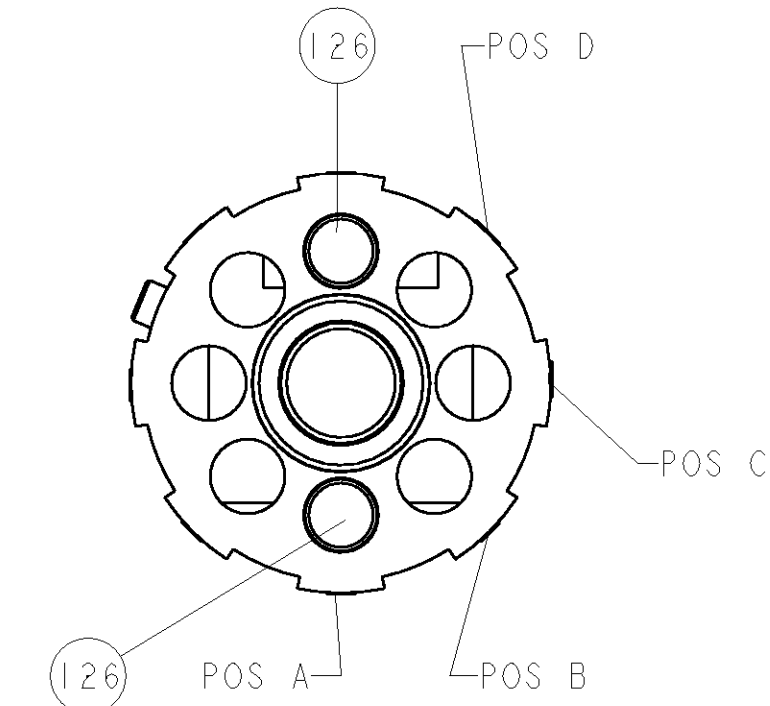
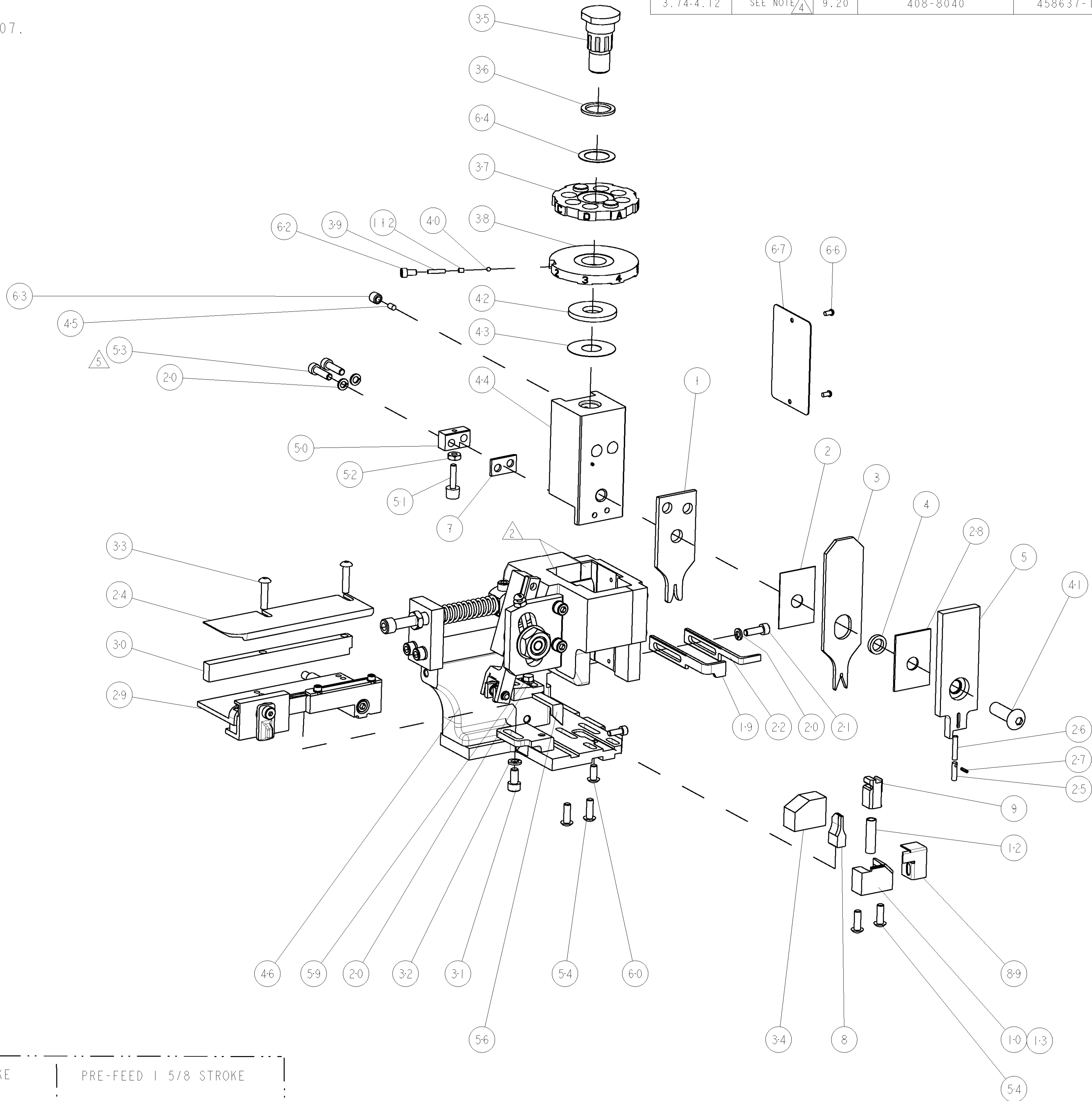


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PART NUMBER	REV	FIRST USED	POWER UNIT		FEED TYPE	DESCRIPTION	
1852786-1	A	122500-1	LEADMAKER		POST FEED	CUTS CARRIER	
1852786-2	A	565435-5	BENCH MODEL K		PRE FEED	CUTS CARRIER	
1852786-3	A	354500-1	BENCH MODEL G		PRE FEED	CUTS CARRIER	
1852786-6	A	122500-1	LEADMAKER		POST FEED	CONTINUOUS CARRIER	
7-1852786-7	A	-	-		-	SPARE PARTS	

- △ RECOMMENDED SPARE PARTS
△ GREASE LIGHTLY
△ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE
△ REFER TO DELPHI DWG 15443837, REV 07.
△ CUT TO LENGTH.



TERMINAL NAME: TAXI TERM F MICRO HVT					
TE PN	DELPHI	DELPHI TERMINAL - TE CRIMP SPECS			
1949834	15445905				
-	-	PAD LTR	CRIMP HEIGHT	WIRE SIZE	
-	-	A	1.06mm+.05/- .05[.042+.002/- .002]	0.75mm2	
-	-	B			
-	-	C			
-	-	D			
-	-	CRIMP	SIZE	TYPE	RANGE
-	-	WIRE	1.78mm [.070]	F	0.75mm2
-	-	INSUL	1.70mm [.067]	O	Ø1.700 - 1.900
WIRE STRIP LENGTH 3.74-4.12	TERM APPL SPEC SEE NOTE 4	FEED 9.20	APPLICATOR INSTRUCTIONS 408-8040		SET UP GAGE 458637-1



	-	2	2	2	2	-	3-354779-9	PIN, WIRE DISC, .3185	126
3	-	-	-	REF	-	..	455749-1	GUARD WINDOW	116
3	-	-	REF	-	-	..	679532-1	INSERT, GUARD	115
	-	1	1	1	1	-	690603-1	SPRING ASSIST AMP-O-MATOR APPLICATOR	112
	-	1	1	1	1	-	1-21002-7	SCR, BTN SKT HD CAP 6-32 X .375	91
	-	1	1	1	1	-	318563-1	GUARD, FRONT CHIP	89
	-	1	1	1	1	-	4088040	SF APPL INST 408-8040	72
	-	1	1	1	1	-	217238-1	GENERAL INSTRUCTION PKG	71
	-	1	1	1	1	-	461264-1	PLATE, IDENTIFICATION	67
	-	2	2	2	2	-	21017-2	SCREW, DRIVE	66
	-	1	1	1	1	-	986950-1	WASHER, FLAT PRECISION	64
	-	1	1	1	1	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
	-	1	1	1	1	-	23030-1	SCR, SKT HD CAP 6-32 x .25	62
	-	1	1	1	1	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
	-	1	1	1	1	-	2-22603-0	SCR, HEX HD CAP 8-32 X .312	59
	-	1	1	1	1	-	458537-2	PAWL, FEED	56
	-	4	4	4	4	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	54
5	-	2	2	2	2	-	2-21000-8	SCR, SKT HD CAP 8-32 X .625	53
	-	1	1	1	1	-	21018-5	NUT, HEX, REG 6-32	52
	-	1	1	1	1	-	811242-2	BUMPER, HOLD DOWN	51
	-	1	1	1	1	-	690753-1	SPACER, TONKER	50
	-	-	1	-	-	..	690602-6	CAM, PRE FEED, 1 5/8	49
	-	1	-	-	-	1	690602-5	CAM, PRE FEED, 1 1/8	48
	-	1	-	-	-	1	690501-4	CAM, POST-FEED 1 5/8	47
	-	1	1	1	1	-	459456-1	APPL, BASIC SUB ASSY (SIDE WISE MQCA)	46
	-	1	1	1	1	-	690191-1	PLUG,NYLON	45
	-	1	1	1	1	-	455673-1	RAM, SIDE FEED	44
	-	1	1	1	1	-	690125-1	SHIM SUB-ASSY	43
	-	1	1	1	1	-	690124-1	WASHER, RAM (.115)	42
	-	1	1	1	1	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	41
	-	1	1	1	1	-	23241-6	BALL, STEEL	40
	-	1	1	1	1	-	690170-1	SPRING, COMPRESSION	39
	-	1	1	1	1	-	690142-1	DISC, INSULATION	38
	-	1	1	1	1	-	354777-1	WIRE DISC, ASSEMBLY	37
	-	1	1	1	1	-	22480-5	SPRING, COMPRESSION	36
	-	1	1	1	1	-	690212-1	POST, RAM	35
	-	1	1	1	1	-	690786-3	TERMINAL SUPPORT	34
	-	2	2	2	2	-	2-21002-4	SCR, BTN SKT HD CAP 8-32 X .750	33
	-	1	1	1	1	-	21024-5	WASHER, SPRG LOCK, REG NO 10	32
	-	1	1	1	1	-	3-21000-4	SCR, SKT HD CAP 10-32 X .375	31
	-	1	1	1	1	-	1320908-4	SPACER, STRIP GUIDE	30
	-	1	1	1	1	-	1633091-1	ASSEMBLY, STRIP GUIDE	29
	-	1	1	1	1	-	1-455888-0	SPACER, CRIMPER	28
	-	1	1	1	1	-	21028-2	PIN, SLOTTED SPRING .062 X .250	27
	-	1	1	1	1	-	22278-7	SPRING, COMPRESSION	26
	-	1	1	1	1	-	854769-4	HOLDER, INS	25
	-	1	1	1	1	-	1320928-1	PLATE, STRIP GUIDE	24
	-	1	-	-	1	-	690472-2	STRIPPER	22
	-	1	1	1	1	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	21
	-	4	4	4	4	-	21024-4	WASHER, SPRG LOCK, REG NO 8	20
	-	-	1	1	-	-	691353-1	STRIPPER	19
	-	1	-	-	-	-	679625-1	SHEAR HOLDER, FRONT (NO CUT)	13
	-	1	1	1	1	-	3-22280-3	SPRING, COMPRESSION	12
	-	1	1	1	1	-	1-21000-9	SCR, SKT HD CAP 6-32 X .375	11
	-	-	1	1	1	-	690459-1	SHEAR HOLDER, FRONT	10
	-	1	1	1	1	-	454276-1	FLOATING SHEAR, FRONT	9
	1	1	1	1	1	-	3-1633108-8	ANVIL, COMBINATION .070	8
	-	1	1	1	1	-	3-240641-3	SPACER	7
	-	-	-	-	-	..	-	-	6
	-	1	1	1	1	-	1-854772-0	DEPRESSOR, SHEAR	5
	-	1	1	1	1	-	238011-4	BLOCK, CRIMPER SPACER	4
	1	1	1	1	1	-	1633710-5	CRIMPER, INSULATION 0	3
	-	1	1	1	1	-	455888-4	SPACER, CRIMPER	2
	1	1	1	1	1	-	1333281-1	CRIMPER, WIRE PREMIUM	1
	-77	-6	-3	-2	-1	U/M	PART NO	DESCRIPTION	ITEM NO

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DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:				CHR G. BAILEY 17NOV2008		NAME		APPRO N. DEMING 17NOV2008		SIDE FEED HDM APPLICATOR			
INCHES		9 PLC ±.01 2 PLC ±0.01 3 PLC ±0.001 4 PLC ±0.0001 ANGLES ±.01				PRODUCT SPEC		-		APPLICATION SPEC		-			
						SIZE		CAGE CODE		DRAWING NO		RESTRICTED TO			
MATERIAL -		FINISH -				WEIGHT -		A 00779		C=1852786		-			
CUSTOMER DRAWING						SCALE		3:5		SHEET 1 OF 1		REV A			

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