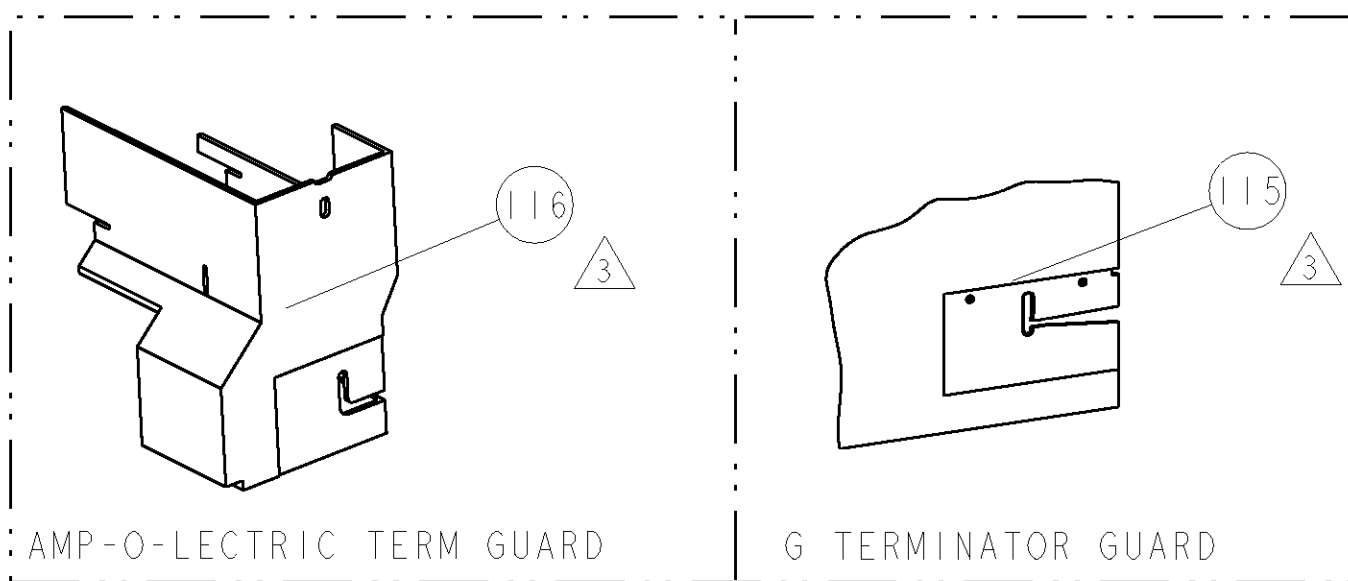
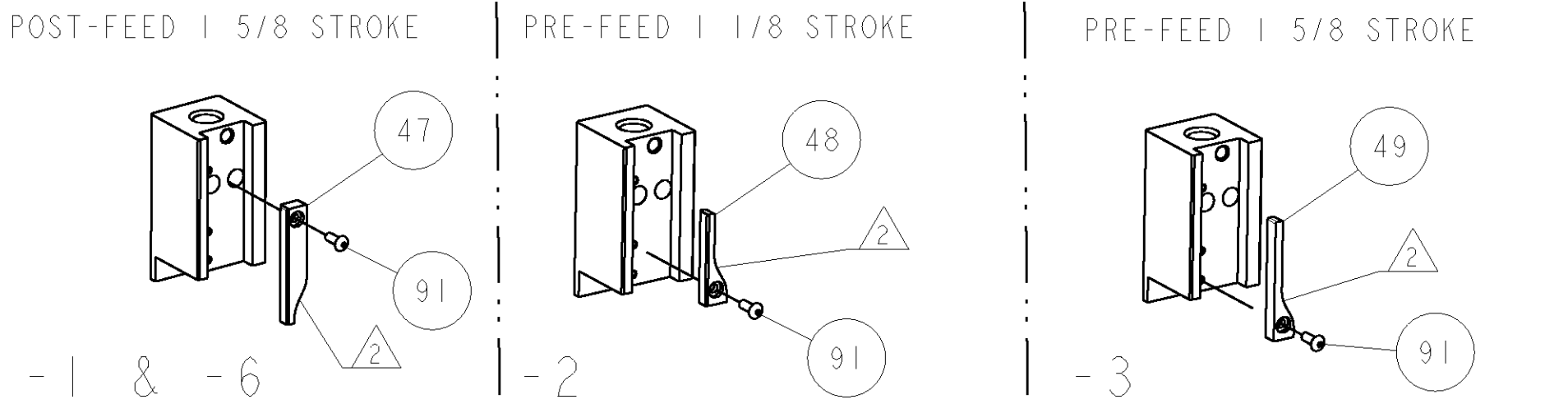
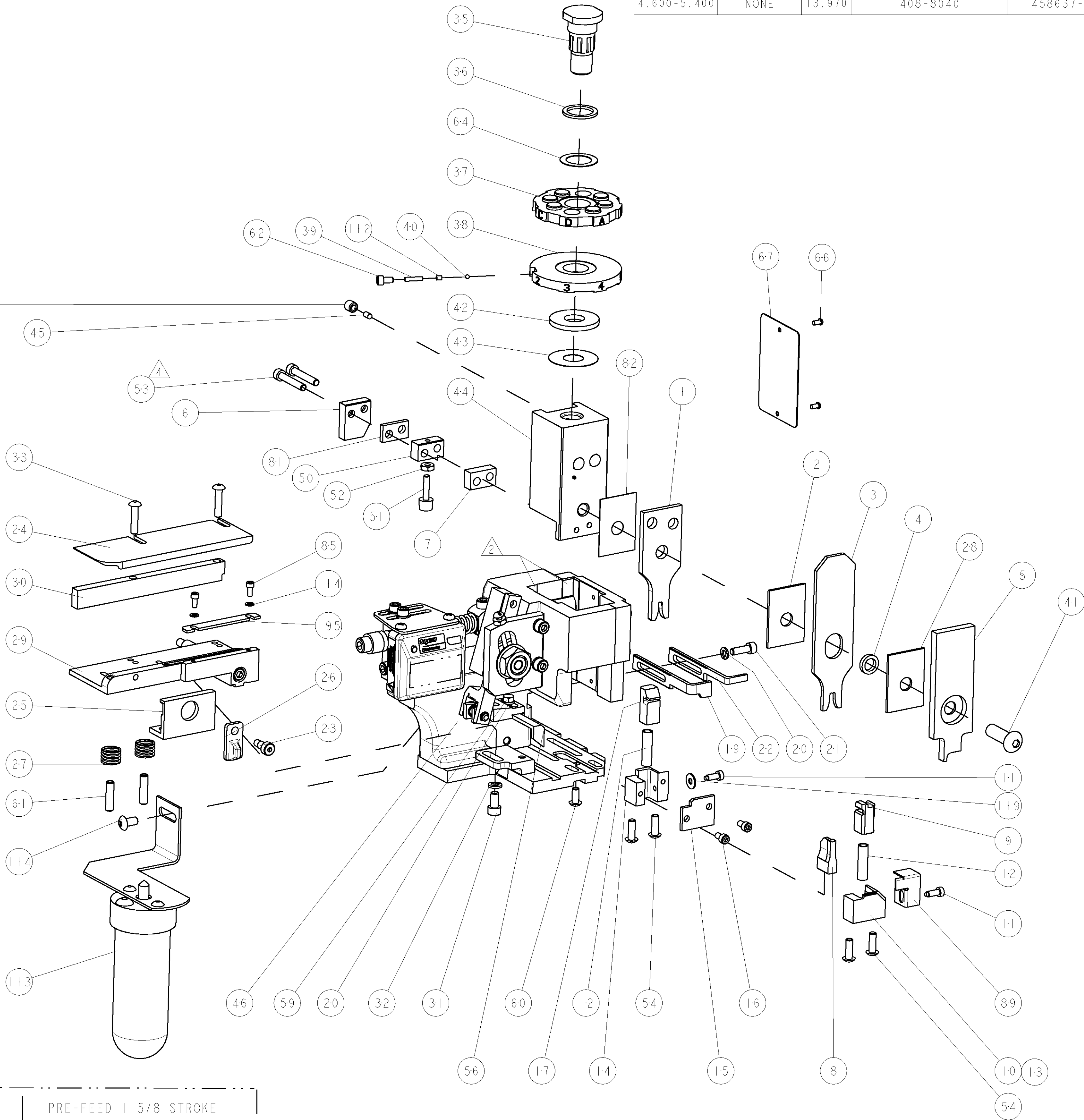
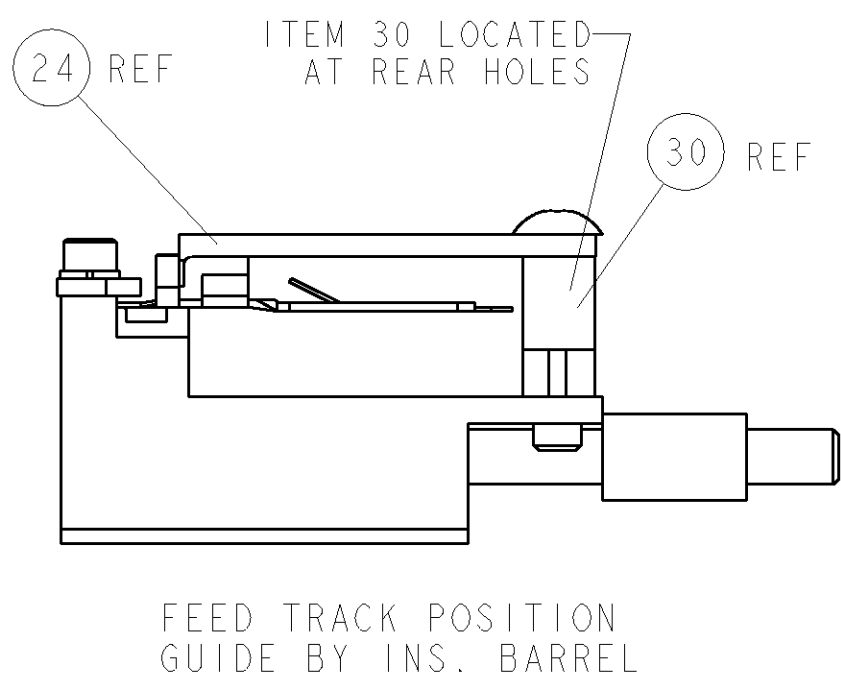
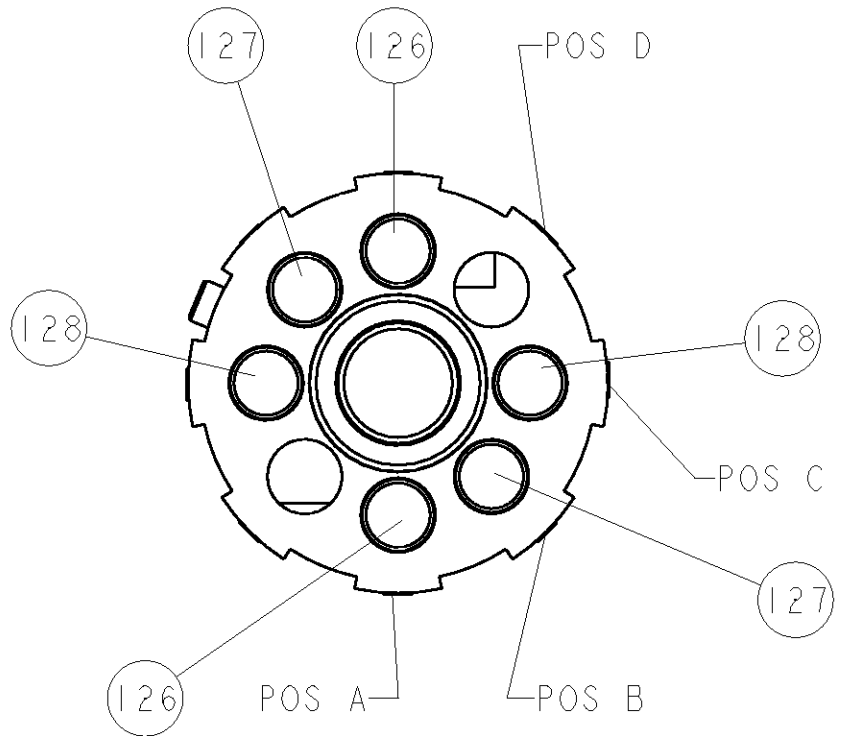


8				7			
THIS DRAWING IS UNPUBLISHED.				RELEASED FOR PUBLICATION			
COPYRIGHT 20				20			
BY TYCO ELECTRONICS CORPORATION. ALL RIGHTS RESERVED.							
PART NUMBER	REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION		
1852667-1	A	122500-1	LEADMAKER	POST FEED	CUTS CARRIER		
1852667-2	A	565435-5	BENCH MODEL K	PRE FEED	CUTS CARRIER		
1852667-3	A	354500-1	BENCH MODEL G	PRE FEED	CUTS CARRIER		
1852667-6	A	122500-1	LEADMAKER	POST FEED	CONTINUOUS CARRIER		
7-1852667-7	A	-	-	-	SPARE PARTS		

- 1 RECOMMENDED SPARE PARTS
2 GREASE LIGHTLY
3 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE
4 CUT TO LENGTH AT ASSEMBLY.



TERMINAL NAME: 6.3mm TAB CONTACT					
TE P/N	GHW/LEAR P/N	GHW/LEAR TERMINAL - TE CRIMP SPECS			
1949657-1	25297.123.178				
-	-	PAD LTR	CRIMP HEIGHT		WIRE SIZE
-	-	A	1.48mm+0.05/-0.05[.058+.002/-0.002]		1mm2
-	-	B	1.41mm+0.05/-0.05[.056+.002/-0.002]		0.8mm2
-	-	C	1.30mm+0.05/-0.05[.051+.002/-0.002]		0.5mm2
-	-	D			-
-	-	CRIMP	SIZE	TYPE	RANGE
-	-	WIRE	2.29mm [.090]	F	0.5-1.0mm2
-	-	INSUL	3.94mm [.155]	F	Ø3.200 MAX
WIRE STRIP LENGTH 4.600-5.400	TERM APPL SPEC NONE	FEED 13.970	APPLICATOR INSTRUCTIONS 408-8040		SET UP GAGE 458637-1



-	1	1	1	1	-	693855-1	FRONT STRIP GUIDE	195
-	2	2	2	2	-	2-354779-5	PIN, WIRE DISC, .3115	128
-	2	2	2	2	-	1-354779-5	PIN, WIRE DISC, .3065	127
-	2	2	2	2	-	354779-9	PIN, WIRE DISC, .3035	126
-	1	1	1	1	-	21055-5	WASHER, FLAT, REG NO 6	119
-	-	-	REF	-	...	455749-1	GUARD WINDOW	116
-77	-6	-3	-2	-1	U/M	PART NO	DESCRIPTION	ITEM NO

LOC		DIST		REV		DESCRIPTION		DATE		DWN		APVD	
A	66	F	LTR	A	RELEASED	07MAY2008	RK	GB					
3	-	-	REF	-	-	679532-1	INSERT, GUARD						
-	-	-	2	-	-	21024-2	WASHER, SPRG LOCK, REG NO 4						
-	-	-	1	-	-	2-21002-6	SCR, BTN SKT HD CAP 10-32 X .375						
-	-	-	1	-	...	1-465184-0	LUBRICATOR ASSY						
-	1	1	1	1	-	690603-1	SPRING ASSIST AMP-O-MATOR APPLICATOR						
-	1	1	1	1	-	1-21002-7	SCR, BTN SKT HD CAP 6-32 X .375						
-	1	1	1	1	-	318563-1	GUARD, FRONT CHIP						
-	2	2	2	2	-	1-21000-3	SCR, SKT HD CAP 4-40 X .250						
-	1	1	1	1	-	455888-2	SPACER, CRIMPER						
-	1	1	1	1	-	240641-7	SPACER						
-	1	1	1	1	-	4088040	SF APPL INST 408-8040						
-	1	1	1	1	-	217238-1	GENERAL INSTRUCTION PKG						
-	1	1	1	1	-	461264-1	PLATE, IDENTIFICATION						
-	2	2	2	2	-	21017-2	SCREW, DRIVE						
-	1	1	1	1	-	986950-1	WASHER, FLAT PRECISION						
-	1	1	1	1	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250						
-	1	1	1	1	-	23030-1	SCR, SKT HD CAP 6-32 X .25						
-	2	2	2	2	-	5-21006-6	SCR, SET, CUP POINT 10-32 X .750						
-	1	1	1	1	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375						
-	1	1	1	1	-	2-22603-0	SCR, HEX HD CAP 8-32 X .312						
-	1	1	1	1	-	4-694433-1	FEED PAWL						
-	4	4	4	4	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500						
-	2	2	2	2	-	3-21000-1	SCR, SKT HD CAP 8-32 X 1.000						
-	1	1	1	1	-	21018-5	NUT, HEX, REG 6-32						
-	1	1	1	1	-	811242-2	BUMPER, HOLD DOWN						
-	1	1	1	1	-	690753-1	SPACER, TONKER						
-	-	-	-	-	...	690602-6	CAM, PRE FEED, 1 5/8						
-	-	-	-	-	...	690602-5	CAM, PRE FEED, 1 1/8						
-	1	-	-	-	-	690501-4	CAM, POST FEED, 1 5/8						
-	1	1	1	1	-	1-459456-0	APPL. BASIC SUB ASSY (SIDE WISE MQCA)						
-	1	1	1	1	-	690191-1	PLUG, NYLON						
-	1	1	1	1	-	455673-1	RAM, SIDE FEED						
-	1	1	1	1	-	690125-1	SHIM SUB-ASSY						
-	1	1	1	1	-	690124-1	WASHER, RAM (.115)						
-	1	1	1	1	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00						
-	1	1	1	1	-	23241-6	BALL, STEEL						
-	1	1	1	1	-	690170-1	SPRING, COMPRESSION						
-	1	1	1	1	-	690142-1	DISC, INSULATION						
-	1	1	1	1	-	354777-1	WIRE DISC, ASSEMBLY						
-	1	1	1	1	-	22480-5	SPRING, COMPRESSION						
-	1	1	1	1	-	690212-1	POST, RAM						
-	2	2	2	2	-	2-21002-4	SCR, BTN SKT HD CAP 8-32 X .750						
-	1	1	1	1	-	21024-5	WASHER, SPRG LOCK, REG NO 10						
-	1	1	1	1	-	3-21000-4	SCR, SKT HD CAP 10-32 X .375						
-	1	1	1	1	-	1-1320908-5	SPACER, STRIP GUIDE						
-	1	1	1	1	-	1633091-6	ASSEMBLY, STRIP GUIDE						
-	1	1	1	1	-	1-455888-2	SPACER, CRIMPER						
-	2	2	2	2	-	1-22284-0	SPRING, COMPRESSION						
-	1	1	1	1	-	356835-1	LEVER, DRAG RELEASE						
-	1	1	1	1	-	240792-5	DRAG, TERMINAL						
-	1	1	1	1	-	1320928-5	PLATE, STRIP GUIDE						
-	1	1	1	1	-	21989-8	SCR, SKT HD SHLDR 3/16 DIA X .250						
-	1	-	-	-	-	690472-2	STRIPPER						
-	1	1	1	1	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500						
-	2	2	2	2	-	21024-4	WASHER, SPRG LOCK, REG NO 8						
-	-	1	1	-	-	691353-1	STRIPPER						
-	1	1	1	1	-	690463-1	FLOATING SHEAR, REAR						
-	2	2	2	2	-	1-21000-8	SCR, SKT HD CAP 6-32 X .250						
-	1	1	1	1	-	690464-2	SHEAR PLATE, REAR						
-	-	1	1	1	-	690462-1	SHEAR HOLDER, REAR						
-	1	-	-	-	-	679625-1	SHEAR HOLDER, FRONT (NO CUT)						
-	2	2	2	2	-	3-22280-3	SPRING, COMPRESSION						
-	2	2	2	2	-	690461-1	STOP, SHEAR						
-	-	-	1	1	-	690459-1	SHEAR HOLDER, FRONT						
-	1	1	1	1	-	454276-1	FLOATING SHEAR, FRONT						
1	1	1	1	1	-	2-1633382-9	ANVIL, COMBINATION						
-	1	1	1	1	-	4-240641-5	SPACER						
-	1	1	1	1	-	2-690468-2	DEPRESSOR SHEAR, REAR						
-	1	1	1	1	-	1-455889-4	DEPRESSOR, SHEAR						
-	1	1	1	1	-	238011-4	BLOCK, CRIMPER SPACER						
1	1	1	1	1	-	3-1424909-3	CRIMPER, INSULATION F						
-	1	1	1	1	-	1-455888-3	SPACER, CRIMPER						
1	1	1	1	1	-	1-456406-5	CRIMPER, WIRE PREMIUM						
-77	-6	-3	-2	-1	U/M	PART NO	DESCRIPTION	ITEM NO					

DIMENSIONS: INCHES		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DWN R. KNEPPER 03APR2008		Tyco Electronics Harrisburg, PA 17105-3608	
9 PLC ±.01 3 PLC ±.001 4 PLC ±.0001		FINISH		APVD G. BAILEY 07MAY2008		NAME SIDE FEED HDM APPLICATOR	
MATERIAL		FINISH		PRODUCT SPEC		SIZE A1	
WEIGHT		CAGE CODE		DRAWING NO		RESTRICTED TO	
CUSTOMER DRAWING		SCALE		3:5		SHEET 1 OF 1	
REV A		DATE		07MAY2008		REV A	

CUSTOMER VIEWABLE ASSEMBLY

Mouser Electronics

Authorized Distributor

Click to View Pricing, Inventory, Delivery & Lifecycle Information:

[TE Connectivity:](#)

[1852667-3](#)