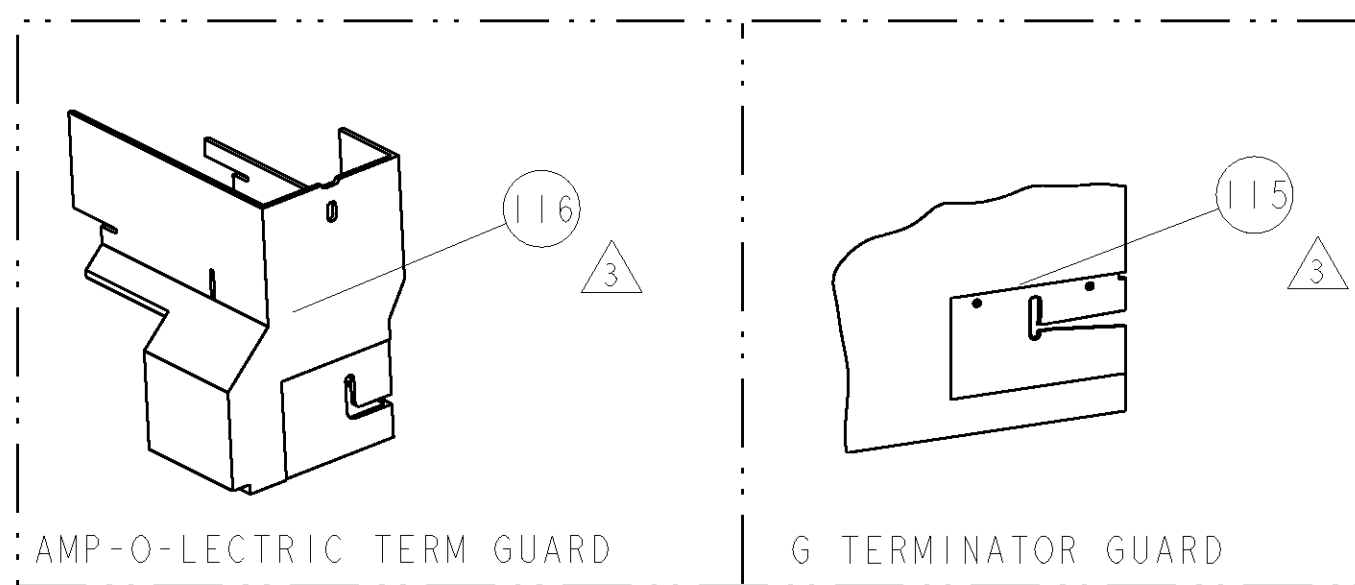


8				7			
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PART NUMBER	REV	FIRST USED	POWER UNIT		FEED TYPE	DESCRIPTION	
1852614-1	A	122500-1	LEADMAKER		POST FEED	CUTS CARRIER	
1852614-2	A	565435-5	BENCH MODEL K		PRE FEED	CUTS CARRIER	
1852614-3	A	354500-1	BENCH MODEL G		PRE FEED	CUTS CARRIER	
7-1852614-7	A	-	-		-	SPARE PARTS	

- △ RECOMMENDED SPARE PARTS
- △ GREASE LIGHTLY
- △ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE
- △ PIN ITEM 18 AT .050.
- △ TERMINAL MUST BE BENT TO 55°+10°/-0°.



TERMINAL NAME: SEAL PLATE, 5mm TERMINAL					
TE PN	-	TE TERMINAL - TE CRIMP SPECS			
1738786-1	-				
-	-	PAD LTR	CRIMP HEIGHT	WIRE SIZE	
-	-	A	.028±.002[.71±0.05mm]	30AWG	
-	-	B	-	-	
-	-	C	-	-	
-	-	D	-	-	
-	-	CRIMP	SIZE	TYPE	RANGE
-	-	WIRE	.042 [1.07mm]	F	30 AWG
-	-	INSUL	-	-	-
WIRE STRIP LENGTH	TERM APPL SPEC	FEED	APPLICATOR INSTRUCTIONS		SET UP GAGE
.061 - .076	NONE	.554	408-8040		458637-1

LOC		DIST		REVISONS			
A		66		P	LTR	DESCRIPTION	DATE
				A		RELEASED	03APR2008
							BH
							BH

-	2	2	2	-	2-354779-9	PIN, WIRE DISC, .3135	126
-	2	2	2	-	21055-5	WASHER, FLAT, REG NO 6	119
-	-	REF	-	..	455749-1	GUARD WINDOW	116
-	REF	-	-	..	679532-1	INSERT, GUARD	115
-	-	1	-	-	2-21002-6	SCR, BTN SKT HD CAP 10-32 X .375	114
-	-	1	-	..	1-465184-0	LUBRICATOR ASSY	113
-	1	1	1	-	8-21000-7	SCR, SKT HD CAP 10-32 X 2.500	99
-	2	2	2	-	5-21006-6	SCR, SET, CUP POINT 10-32 X .750	98
-	1	1	1	-	1-21002-7	SCR, BTN SKT HD CAP 6-32 X .375	91
-	1	1	1	-	21989-8	SCR, SKT HD SHLDR 3/16 DIA X .250	83
-	1	1	1	-	2-455888-3	SPACER, CRIMPER	82
-	2	2	2	-	1-21000-3	SCR, SKT HD CAP 4-40 X .250	75
-	1	1	1	-	4088040	SF APPL INST 408-8040	72
-	1	1	1	-	217238-1	GENERAL INSTRUCTION PKG	71
-	2	2	2	-	21024-2	WASHER, SPRG LOCK, REG NO 4	68
-	1	1	1	-	461264-1	PLATE, IDENTIFICATION	67
-	2	2	2	-	21017-2	SCREW, DRIVE	66
-	1	1	1	-	986950-1	WASHER, FLAT PRECISION	64
-	1	1	1	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
-	1	1	1	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
-	1	1	1	-	2-22603-0	SCR, HEX HD CAP 8-32 X .312	59
-	1	1	1	-	458537-2	PAWL, FEED	56
-	4	4	4	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	54
-	2	2	2	-	8-21002-9	SCR, BTN SKT HD CAP 8-32 X 1.00	53
-	1	-	-	..	690602-6	CAM, PRE FEED, 1 5/8	49
-	-	1	-	..	690602-5	CAM, PRE FEED, 1 1/8	48
-	-	-	1	-	690501-4	CAM, POST FEED, 1 5/8	47
-	1	1	1	-	1-459456-0	APPL. BASIC SUB ASSY (SIDE WISE MQCA)	46
-	1	1	1	-	690191-1	PLUG,NYLON	45
-	1	1	1	-	455673-5	RAM, SIDE FEED	44
-	1	1	1	-	690125-1	SHIM SUB-ASSY	43
-	1	1	1	-	690124-4	WASHER, RAM (.135)	42
-	1	1	1	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	41
-	1	1	1	-	690461-1	STOP, SHEAR	40
-	1	1	1	-	3-22280-3	SPRING, COMPRESSION	39
-	1	1	1	-	690223-2	SPACER, INS.	38
-	1	1	1	-	354777-1	WIRE DISC, ASSEMBLY	37
-	1	1	1	-	22480-5	SPRING, COMPRESSION	36
-	1	1	1	-	690212-1	POST, RAM	35
-	2	2	2	-	2-21002-3	SCR, BTN SKT HD CAP 8-32 X .625	33
-	1	1	1	-	21024-5	WASHER, SPRG LOCK, REG NO 10	32
-	1	1	1	-	3-21000-4	SCR, SKT HD CAP 10-32 X .375	31
-	1	1	1	-	1320908-5	SPACER, STRIP GUIDE	30
-	1	1	1	-	1633654-1	PLATE, STRIP GUIDE	29
-	2	2	2	-	1-21002-3	SCR, BTN SKT HD CAP 4-40 X .250	28
-	2	2	2	-	22284-1	SPRING, COMPRESSION	27
-	1	1	1	-	356835-1	LEVER, DRAG RELEASE	26
-	1	1	1	-	240792-1	DRAG, TERMINAL	25
-	1	1	1	-	1-1320928-5	PLATE, STRIP GUIDE	24
-	1	1	1	-	1-690438-0	FRONT STRIP GUIDE	23
-	-	-	1	-	690472-2	STRIPPER	22
-	1	1	1	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	21
-	4	4	4	-	21024-4	WASHER, SPRG LOCK, REG NO 8	20
-	1	1	-	..	1-1338987-7	STRIPPER	19
-	1	1	1	-	3-690518-7	HOLD DOWN, TERMINAL	18
-	1	1	1	-	1633628-3	FLOATING SHEAR, REAR	17
-	2	2	2	-	1-21002-6	SCR, BTN SKT HD CAP 6-32 X .250	16
-	1	1	1	-	1-690464-4	SHEAR PLATE, REAR	15
-	1	1	1	-	1-690462-7	SHEAR HOLDER, REAR	14
-	1	1	1	-	189807-9	FENCE	13
-	1	1	1	-	6-22279-3	SPRING, COMPRESSION	12
-	1	1	1	-	690468-7	DEPRESSOR SHEAR, REAR	11
-	1	1	1	-	3-690459-0	SHEAR HOLDER, FRONT	10
-	1	1	1	-	6-454276-4	FLOATING SHEAR, FRONT	9
-	1	1	1	-	1633572-4	ANVIL, WIRE	8
-	1	1	1	-	2-240641-6	SPACER	7
-	1	1	1	-	2-21000-0	SCR, SKT HD CAP 6-32 X .500	6
-	1	1	1	-	1633657-1	DEPRESSOR, SHEAR	5
-	1	1	1	-	1-455888-0	SPACER, CRIMPER	2
-	1	1	1	-	6-1673600-8	CRIMPER, WIRE	1

-77-3-2-1 U/M				PART NO	DESCRIPTION				ITEM NO	
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		0.0005			CHK 01 FEB 2008					
		0.001			APVD 01 FEB 2008	SIDE FEED HDM APPLICATOR				
		0.002			NAME					
		0.005			PRODUCT SPEC					
		0.010			APPLICATOR SPEC	SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO	
		0.020			WEIGHT	A	00779	C-1852614	-	
		0.050			CUSTOMER DRAWING	SCALE	3:5	SHEET	OF	REV
		0.100								

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