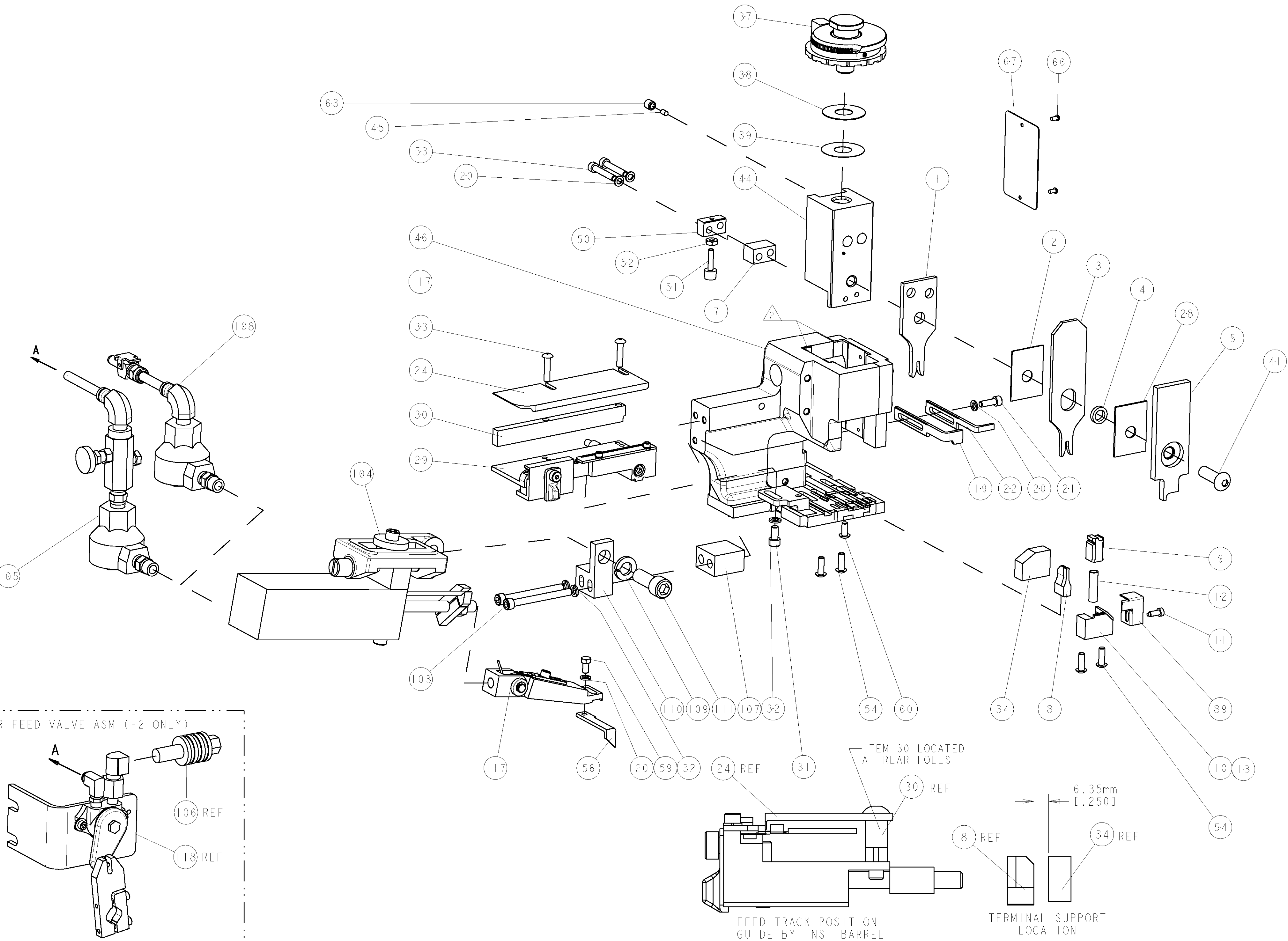
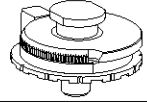


8			7					
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PART NUMBER		REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION		
1852601-1		A	122500-1	LEADMAKER	AIR FEED	CUTS CARRIER		
1852601-2		A	565435-5	BENCH MODEL K	AIR FEED	CUTS CARRIER		
1852601-3		A	354500-1	BENCH MODEL G	AIR FEED	CUTS CARRIER		
1852601-6		A	122500-1	LEADMAKER	AIR FEED	CONTINUOUS CARRIER		
7-1852601-7		A	-	-	-	SPARE PARTS		

- △ RECOMMENDED SPARE PARTS
- △ GREASE LIGHTLY
- △ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE

*** WARNING**
ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN. REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.



TERMINAL NAME: CONTACT RING								REF SETTING
TE P/N	SIEMENS P/N	SIEMENS TERMINAL - TE CRIMP SPECS						
1949569	40132226				CRIMP HEIGHT		WIRE SIZE	C6
-	-				1.17mm+.05/- .05[.046+.002/- .002]		22AWG	
-	-						-	-
-	-						-	-
-	-						-	-
-	-	CRIMP	SIZE		TYPE	RANGE		
-	-	WIRE	1.78mm [.070]		F	22 AWG		
-	-	INSUL	2.29mm [.090]		F	Ø 1.600 MAX		
WIRE STRIP LENGTH 4.534-4.915	TERM APPL SPEC NONE	FEED 24.079	APPLICATOR INSTRUCTIONS 408-8040			SET UP GAGE 458637-1		

-	-	-	REF	-	-	692655-6	AIR FEED VALVE ASSEMBLY	118
-	1	1	1	1	-	461062-1	FEED FINGER ASSEMBLY	117
-	-	-	REF	-	..	455749-1	GUARD WINDOW	116
-	-	REF	-	-	..	679532-1	INSERT, GUARD	115
-	1	1	1	1	-	3-21001-5	SCR, SKT HD CAP 3/8-16 X 1.000	111
-	1	1	1	1	-	459610-1	MOUNT, FEED BRACKET	110
-	1	1	1	1	-	21024-8	WASHER, SPRG LOCK, REG 3/8	109
-	1	1	-	1	-	692655-7	AIR FEED VALVE ASSEMBLY	108
-	1	1	1	1	-	461690-1	SPACER, AIR FEED	107
-	-	-	REF	-	-	24024-2	VALVE, SHUT OFF	106
-	-	-	1	-	-	692655-5	AIR FEED VALVE ASSEMBLY	105
-	1	1	1	1	-	461065-2	ASSEMBLY, AIR FEED	104
-	2	2	2	2	-	4-21000-3	SCR, SKT HD CAP 10-32 X 2.000	103
-	1	1	1	1	-	318563-1	GUARD, FRONT CHIP	89
-	1	1	1	1	-	4088040	SF APPL INST 408-8040	72
-	1	1	1	1	-	217238-1	GENERAL INSTRUCTION PKG	71
-	1	1	1	1	-	461264-5	PLATE, IDENTIFICATION	67
-	2	2	2	2	-	21017-2	SCREW, DRIVE	66
-	1	1	1	1	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
-	1	1	1	1	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
-	1	1	1	1	-	2-22603-0	SCR, HEX HD CAP 8-32 X .312	59
-	1	1	1	1	-	458537-2	PAWL, FEED	56
-	4	4	4	4	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	54
-	2	2	2	2	-	3-21000-1	SCR, SKT HD CAP 8-32 X 1.000	53
-	1	1	1	1	-	21018-5	NUT, HEX, REG 6-32	52
-	1	1	1	1	-	811242-2	BUMPER, HOLD DOWN	51
-	1	1	1	1	-	690753-1	SPACER, TONKER	50
-	1	1	1	1	-	1633399-1	APPL., BASIC AIR FEED SUB ASSY	46
-	1	1	1	1	-	690191-1	PLUG, NYLON	45
-	1	1	1	1	-	455673-1	RAM, SIDE FEED	44
-	1	1	1	1	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	41
-	1	1	1	1	-	690125-1	SHIM SUB-ASSY	39
-	1	1	1	1	-	469367-9	SHIM	38
-	1	1	1	1	-	879103-3	FINE ADJUST HEAD ASSEMBLY	37
-	1	1	1	1	-	690786-1	TERMINAL SUPPORT	34
-	2	2	2	2	-	2-21002-4	SCR, BTN SKT HD CAP 8-32 X .750	33
-	3	3	3	3	-	21024-5	WASHER, SPRG LOCK, REG NO 10	32
-	1	1	1	1	-	3-21000-4	SCR, SKT HD CAP 10-32 X .375	31
-	1	1	1	1	-	1320908-4	SPACER, STRIP GUIDE	30
-	1	1	1	1	-	1-1633091-2	ASSEMBLY, STRIP GUIDE	29
-	1	1	1	1	-	1-455888-0	SPACER, CRIMPER	28
-	1	1	1	1	-	1320928-5	PLATE, STRIP GUIDE	24
-	1	1	-	1	-	690472-2	STRIPPER	22
-	1	1	1	1	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	21
-	4	4	4	4	-	21024-4	WASHER, SPRG LOCK, REG NO 8	20
-	-	1	1	-	-	691353-1	STRIPPER	19
△	-	1	-	-	-	679625-1	SHEAR HOLDER, FRONT (NO CUT)	13
△	-	1	1	1	-	3-22280-3	SPRING, COMPRESSION	12
△	-	1	1	1	-	690461-1	STOP, SHEAR	11
△	-	-	1	1	-	690459-1	SHEAR HOLDER, FRONT	10
△	-	1	1	1	-	462006-1	FLOATING SHEAR, FRONT	9
△	1	1	1	1	-	3-1633108-1	ANVIL, COMBINATION .070	8
△	-	1	1	1	-	2-240641-6	SPACER	7
-	-	-	-	-	..	-	-	6
-	1	1	1	1	-	2-455889-0	DEPRESSOR, SHEAR	5
-	1	1	1	1	-	238011-9	BLOCK, CRIMPER SPACER	4
△	1	1	1	1	-	4-1424909-4	CRIMPER, INSULATION F	3
△	-	1	1	1	-	455888-6	SPACER, CRIMPER	2
△	1	1	1	1	-	456404-9	CRIMPER, WIRE PREMIUM	1
-77	-6	-3	-2	-1	U/M	PART NO	DESCRIPTION	ITEM NO

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DIMENSIONS: INCHES		CHK T. ELBIN 28DEC2007	NAME FINE ADJUST SIDE FEED HDM APPLICATOR		
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD N. DEMING 28DEC2007	PRODUCT SPEC - APPLICATION SPEC - SIZE CAGE CODE DRAWING NO RESTRICTED TO		
9 PLC ±.01					
1 PLC ±.01					
3 PLC ±.001					
4 PLC ±.0001					
ANGLES ±.0001					
FINISH					
MATERIAL					

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